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Vehicle	CHRYSLER / Voyager 2.5 TD / 04/1992 - 12/1995 / Многоместный седан/унив.автом.
Country of manufacture	A
Cubic capacity/Power	2.5 / 85 - 87 kW
Motor tag	VM HR 425 CLIEE
RB key	CHR 397

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## Special tools

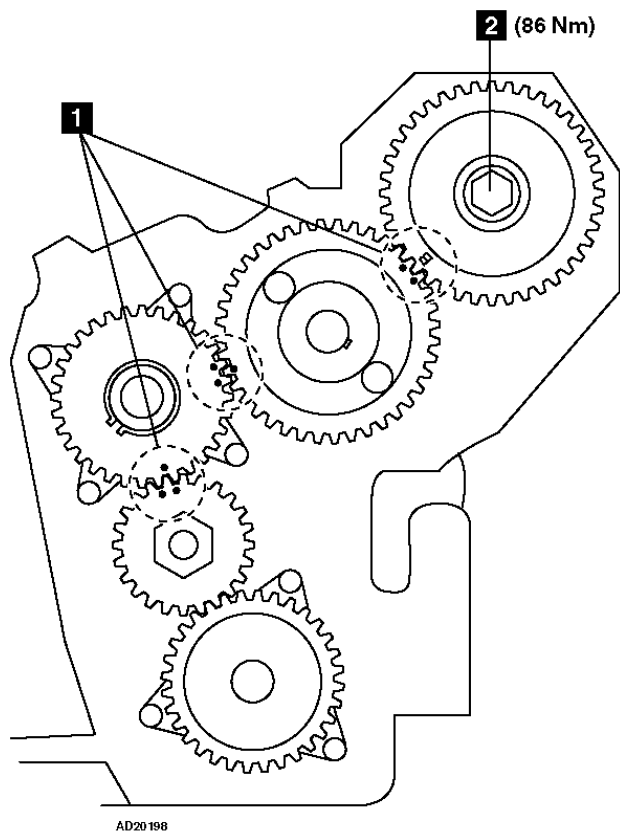
- | None required.

## General precautions

- | Disconnect battery earth lead.
- | Remove glow plugs to ease turning engine.
- | Observe tightening torques.
- | If fitted: Mark position of crankshaft position (CKP) sensor before removal.
- | Do NOT turn crankshaft via camshaft or other gears.
- | Do NOT turn crankshaft or camshaft with timing gear(s) removed.
- | Check diesel injection pump timing after resetting valve timing.

## Valve timing procedures

- | Align crankshaft, vacuum pump, camshaft and injection pump gear timing marks [1] .
- | Tighten injection pump gear nut to 86 Nm [2] .



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