

MERCURISER

Fuel System



 <p>18-5730 VOLTAGE REGULATOR Replaces: 32702 Delco 1119515 Delco Remy with external regulator (older models) For: Models 110, 140, 225</p>	 <p>18-7651 FUEL PRESSURE REGULATOR Replaces: 12026</p>	 <p>18-7652 FUEL PRESSURE REGULATOR Replaces: 15027, 805227A1</p>
 <p>18-7654 FUEL PRESSURE REGULATOR Replaces: 806808A2</p>	 <p>18-7600 AP# 3752 COOLANT TEMPERATURE SENSOR Replaces: 805218T</p>	 <p>18-7630 AP# 3748 THROTTLE POSITION SENSOR Replaces: 805226A1</p>
 <p>18-7632 IDLE AIR CONTROL MOTOR Replaces: 805224A1</p>	 <p>18-7670 PCV VALVE Replaces: 13712</p>	 <p>18-7680 AP# 3751 MAP SENSOR Replaces: 805217A1</p>

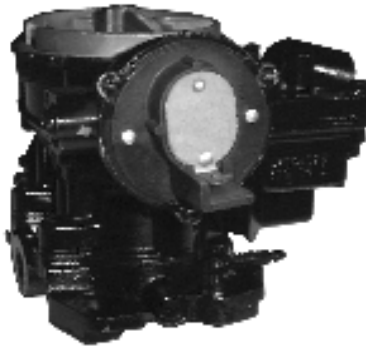
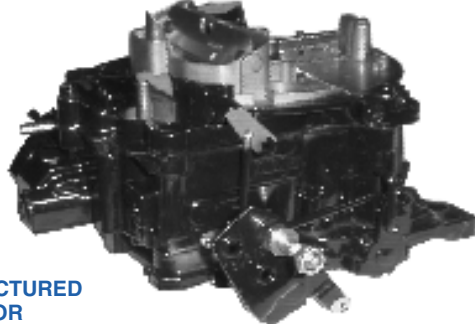




FUEL INJECTION SYSTEM APPLICATION

Model	Beg. Serial#	End. Serial#	MAP Sensor	Throttle Position Sensor	Pressure Regulator	Idle Air Control	Coolant Temperature Sensor	PCV Valve	Throttle Body Gasket
5.7 (350) MAGNUM BRAVO (EFI)	F602000	& UP	18-7680	18-7630	18-7654	18-7632	18-7600	18-7670	18-0740
5.7 BRAVO 350 MAGNUM (TBI)	F752400	& UP	18-7680	18-7630	—	18-7632	18-7600	—	18-0741
320 (EFI)	A543604	& UP	—	—	18-7651	—	—	18-7670	—
7.4 (454)	F563052	& UP	18-7680	18-7630	18-7654	18-7632	18-7600	—	18-0740



Features...

- ★ Assembled using all new “soft components”.
- ★ Base and body pressed to insure proper fit.
- ★ All throttle shaft bushings replaced for smooth operation.
- ★ Painted to match original appearance.
- ★ 100% flow tested throughout the entire throttle range to OEM specifications to insure proper function “right out of the box”.
- ★ All Sierra carburetors include base gasket.

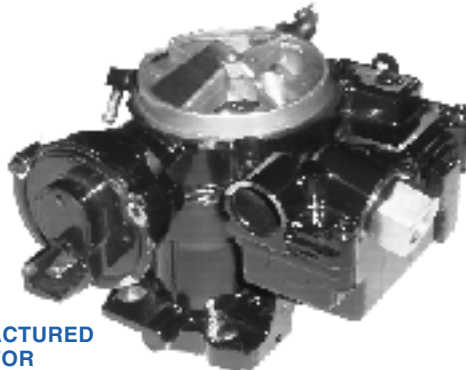
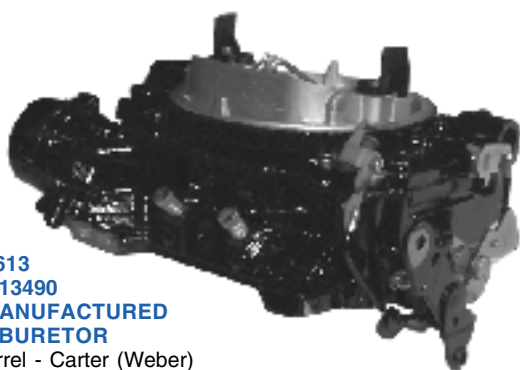
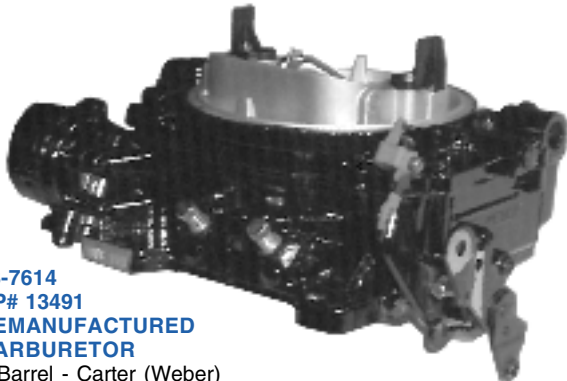
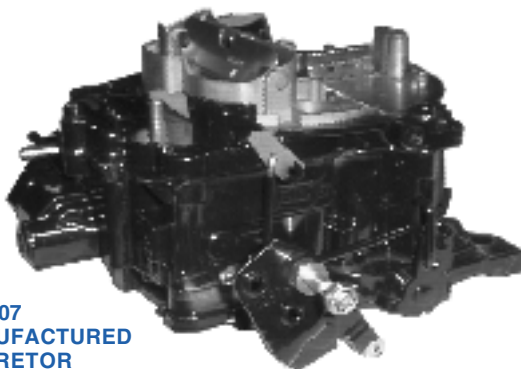
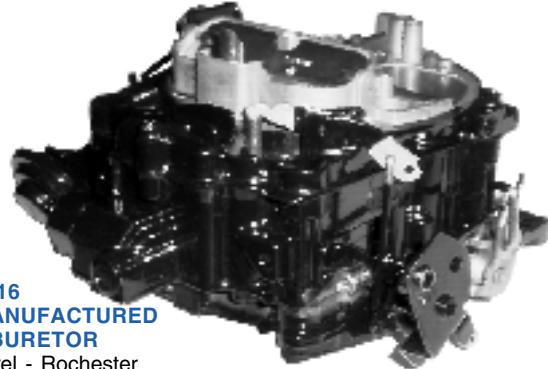
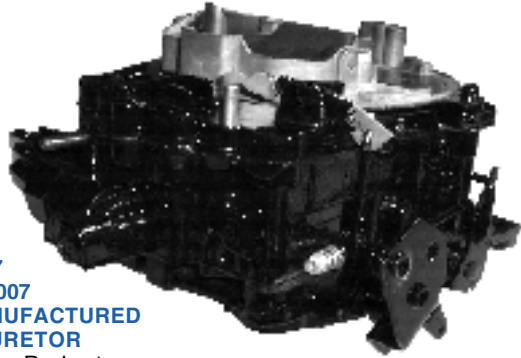
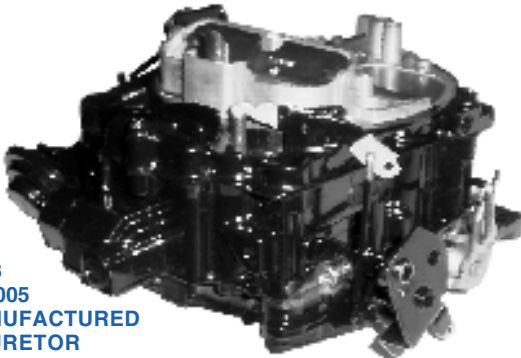

 <p>18-7603 AP# 70004 REMANUFACTURED CARBURETOR 2 Barrel - Rochester Replaces: 1347-818622, 1376-5659A1, 1347-818622 1</p>	 <p>18-7604 REMANUFACTURED CARBURETOR 4 Barrel - Rochester Replaces: 3304-9354A2</p>
 <p>18-7605 REMANUFACTURED CARBURETOR 4 Barrel - Rochester Replaces: 1347-9661A3</p>	 <p>18-7608 REMANUFACTURED CARBURETOR 2 Barrel - Rochester Replaces: 1347-818620, 1351-7356, 1347-818620 1</p>
 <p>18-7609 AP# 70001 REMANUFACTURED CARBURETOR 2 Barrel - Rochester Replaces: 1347-818619, 1347-818619 1, 1351-7354, 1351-818619</p>	 <p>18-7610 REMANUFACTURED CARBURETOR 2 Barrel - Rochester Replaces: 1348-818621, 1351-8480</p>



MERCURUISER

Fuel System



 <p>18-7611 REMANUFACTURED CARBURETOR 2 Barrel - Rochester Replaces: 3310-807312A1</p>	 <p>18-7613 AP# 13490 REMANUFACTURED CARBURETOR 4 Barrel - Carter (Weber) Replaces: 3310-806969A1, 1347-804624R1</p>
 <p>18-7614 AP# 13491 REMANUFACTURED CARBURETOR 4 Barrel - Carter (Weber) Replaces: 3310-806969A2</p>	 <p>18-7615 AP# 70007 REMANUFACTURED CARBURETOR 4 Barrel - Rochester Replaces: 1347-816373A4, 1347-804624R1</p>
 <p>18-7616 REMANUFACTURED CARBURETOR 4 Barrel - Rochester Replaces: 1347-8288A1</p>	 <p>18-7617 AP# 70007 REMANUFACTURED CARBURETOR 4 Barrel - Rochester Replaces: 1347-9863A3</p>
 <p>18-7618 AP# 70005 REMANUFACTURED CARBURETOR 4 Barrel - Rochester Replaces: 1347-8289A1</p>	 <p>18-7619 REMANUFACTURED CARBURETOR 4 Barrel - Rochester Replaces: 1347-9142A2, 1347-8460A3</p>



MERCUISER Fuel System

CARBURETOR APPLICATION

Model	Year	# of Cyl.	Beginning Serial #	Ending Serial #	Original Carb. #	Replacement Carb. #	Mfg. Carb.	Carb Code & Model	Carb #
90	1970-1971	L4	2851424	3225967	1351-4263A1	1347-818619 1	7040082	R2/2GC	18-7609
90	1972	L4	3225868	3226957	1351-4263A2	1347-818619 1	7041369	R2/2GC	18-7609
110	1963-1966	L4	1357370	2044033	1336-2076	—	7036543	R2/2GC	18-7609
120	1972-1973	L4	3377341	3770649	1351-4263A3	1347-818619 1	7041369	R2/2GC	18-7609
120	1974-1975	L4	3770650	4469865	1351-5202A1	1347-818619 1	7043182	R2/2GC	18-7609
120	1976-1978	L4	4469866	5192048	1351-6065A2	1347-818619 1	7044182	R2/2GC	18-7609
120	1979-1982	L4	5192049	6229717	1351-7354A1	1347-818619 1	17059054	R2/2GC	18-7609
120/2.5L	1983-1989	L4	6229718	OC853255	1351-8480A2	1348-818621 1	17081060	R2/2GC	18-7610
140	1970	L4	2816417	2911439	1351-4032A1	1347-818620 1	7040080	R2/2GC	18-7608
140	1970-1973	L4	2911440	3771644	1351-4293A1	1347-818620 1	7040084	R2/2GC	18-7608
140	1974-1978	L4	3771645	5157668	1351-5203A1	1347-818620 1	7043184	R2/2GC	18-7608
140	1979-1982	L4	5157669	6229717	1351-7355A1	1347-818620 1	17059052	R2/2GC	18-7608
140/3.0L	1983-1989	L4	6229718	OC856556	1351-8480A2	1348-818621 1	17081060	R2/2GC	18-7610
165 (6 Cyl)	1970-1972	L6	2770032	3354791	1351-4282A1	1347-818620 1	7040083	R2/2GC	18-7608
165 (6 Cyl)	1972-1973	L6	3354702	3774864	1351-4871A1	1347-818620 1	7042183	R2/2GC	18-7608
165 (6 Cyl)	1974-1978	L6	3774865	5178958	1351-5204A1	1347-818620 1	7043183	R2/2GC	18-7608
488, L4 Engine	1983-1984	—	6170297	6916778	1347-8460 1347-9142A2	—	17081299	R4/4ME	18-7619
165 (6 Cyl)	1979-1981	L6	5178959	5813433	1351-7356A1	1347-818620 1	17059050	R2/2GC	18-7608
180/190 3.7L, L4 Engine	1985-1989	—	6916779	Later	1347-8460 1347-9142A2	—	17081299 17083522	R4/4ME R4/4ME	18-7619
205/4.3LX	1985-1991	V-6	OA331455	OD714369	3304-9354A2	3304-9354A2	N/A	R4/4MV	18-7604
898/200/5.0L	1987-95	V-8	OB525982	OF600999	1389-9670A2	3310-807312A1	N/A	M2/MERCARB	18-7611
888	1971-1977	V-8	3108723	4887829	1376-5659A1	1376-818622 1	7044185	R2/2GC	18-7603
228	1977-1978	V-8	4765100	5069430	1347-6427A1	1347-9661A3	17057282	R4/4MV	18-7605
228 TR & MIE	1977-1978	V-8	4765100	5069430	1347-6438A1	1347-9661A3	17057283	R4/4MV	18-7605
228	1978-1981	V-8	5069431	6021783	1347-7361A1	1347-9661A3	17059292	R4/4MV	18-7605
228	1982	V-8	6021784	6218461	1347-8296A4	1347-9661A3	17080565	R4/4MV	18-7605
223/230/5.0LX	1983-1995	V-8	6218462	OF600999	1347-9661A3	1347-9661A3	17080565	R4/4MV	18-7605
228 MIE	1978-1982	V-8	5069431	6040745	1347-7364A1	1347-9661A3	17059291	R4/4MV	18-7605
230 MIE	1982-1987	V-8	6040746	OB788151	1347-8290A1	1347-9661A3	17080564	R4/4MV	18-7605
255 MIE (GM)	1975-1978	V-8	4175500	4924564	1347-5732A1	1347-8289A1	7044291	R4/4MV	18-7618
255 MIE (GM)	1978	V-8	4924565	5195908	1347-7062A1	1347-8289A1	17059289	R4/4MV	18-7618
255 MIE (GM)	1979-1980	V-8	5195909	5907057	1347-7365A1	1347-8289A1	17059289	R4/4MV	18-7618
260 MIE	1980-1986	V-8	5907058	OB522505	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618
260/5.7MIE	1987-1993	V-8	OB522506	OF024999	1347-966A4	1347-816373A4	17080561	R4/4MV	18-7615
5.7 MIE	1996-1997	V-8	OF622100	OK999999	3310-807262A2	3310-807262A2	9781S	WEBER	18-7614
255	1975-1976	V-8	41745500	4767999	1347-5732A1	1347-8289A1	7044291	R4/4MV	18-7618

I/O

MERCUISER

Fuel System



CARBURETOR APPLICATION

Model	Year	# of Cyl.	Beginning Serial #	Ending Serial #	Original Carb. #	Replacement Carb. #	Mfg. Carb.	Carb Code & Model	Sierra Carb #
260	1978	V-8	4908850	5060805	1347-6492A1	1347-816373A4	17057298	R4/4MV	18-7615
260	1978-1982	V-8	5060806	6024393	1347-7362A1	1347-816373A4	17059288	R4/4MV	18-7615
260	1982-1986	V-8	6024393	OB525981	1347-8292A4	1347-816373A4	17080561	R4/4MV	18-7615
260/5.7L ALPHA	1987-1993	V-8	OB525982	OF000454	1347-9662A4	1347-816373A4	17080561	R4/4MV	18-7615
5.7L(2BBL)	1996-1997	V-8	OF601000	OK999999	3310-807312A1	3310-807312A1	—	M2/MERCARB	18-7611
5.7LX (4BBL)	1996-1997	V-8	OF601000	OK999999	3310-807262A2	3310-807262A2	9781S	WEBER	18-7614
5.7L BRAVO (w/o High Rise Intake)	1987-1991	V-8	OB525982	OD617327	1347-9662A4	1347-816373A4	17080561	R4/4MV	18-7615
5.7L BRAVO (w/ High Rise Intake)	1987-1991	V-8	OB525982	OD617327	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618
350 MAGNUM ALPHA	1986-1991	V-8	OA635178	OD617327	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618
350 MAGNUM ALPHA	1996-1997	V-8	OF601000	OK999999	3310-807262A2	3310-807262A2	9781S	WEBER	18-7614
5.7L SKI	1985-1993	V-8	OA338533	OF025099	1347-9415T	1347-9415T	17085013	R4/4MV	18-7615
5.7L SKI(2BBL)	1996-1997	V-8	OF775200	OK999999	3310-807312A1	3310-807312A1	—	M2/MERCARB	18-7611
350 MAG SKI	1991-1997	V-8	OD505450	OK999999	3310-807262A2	3310-807262A2	9781S	WEBER	18-7614
300MR/TRS	1985-1986	V-8	6668677	OB430367	1347-7498A7	1347-7498A7	17059280	R4/4MV	18-7615
330 MCM	1977-1978	V-8	4623115	5027230	1347-6493A1	1347-8291A3	17057287	R4/4MV	18-7616
330 MCM	1977-1981	V-8	5027231	6083144	1347-7363A1	1347-8291A3	17059290	R4/4MV	18-7616
330 MCM	1982-1987	V-8	6083145	OB816540	1347-8291A3	1347-8291A3	1708563	R4/4MV	18-7616
330 MIE	1977-1978	V-8	4623115	5226384	1347-6493A1	1347-8288A1	17057287	R4/4MV	18-7616
330 MIE	1979-1980	V-8	5226385	5889913	1347-7366A1	1347-8288A1	17059287	R4/4MV	18-7616
340/7.4L MIE	1981-1992	V-8	5889914	OD715493	1347-8288A1	1347-8288A1	17080560	R4/4MV	18-7616
7.4L MIE	1995-1997	V-8	OF350000	OK999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613
7.4L BRAVO I/II	1988-1991	V-8	OB771113	OD603117	1347-8291A3	1347-8291A3	17080563	R4/4MV	18-7616
7.4L BRAVO I/II	1995-1997	V-8	OF352000	OK999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613
7.4L BRAVO III	1996-1997	V-8	OF800700	OK999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613
370/400	1978-1987	V-8	4179554	OB714586	1347-7498A2	1347-9863A3	17059280	R4/4MV	18-7617
454 MAG ALPHA	1986-1988	V-8	OA631894	OB785148	1347-8291A3	1347-8291A3	17080563	R4/4MV	18-7616
454 MAG BRAVO	1988-1992	V-8	OB721206	OD808068	1347-7498A2	1347-9863A3	17059280	R4/4MV	18-7617





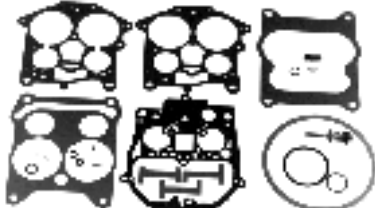






1/1



Features...


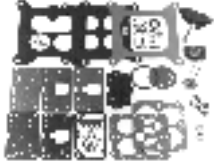




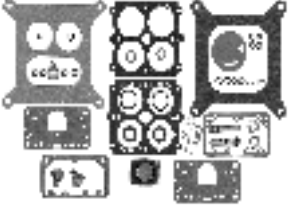
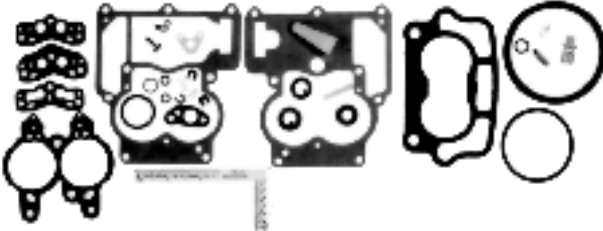






- ★ Increased coverage. We have included additional gaskets for multiple OEM coverage.
- ★ Fewer parts to stock equals more inventory turns.

 <p>18-7071 AP# 3620 CARBURETOR KIT Replaces: 1397-3458</p>	 <p>18-7075 AP# 13446 CARBURETOR KIT Replaces: 1397-5830, 1397-7099, 1397,8760, 1397-5831</p>	 <p>18-7070 AP# 3684 CARBURETOR KIT Replaces: 1397-2072, 1397-7542, 1397-2637, 1397-7543, 1397-8872, 1397-3464,</p>
 <p>18-7072 AP# 13445 CARBURETOR KIT Replaces: 1397-3306, 1397-4329, 1397-5635, 1397-6638, 823426A1</p>	 <p>18-7095 AP# 3624 CARBURETOR KIT Replaces: 1397-7539, 1397-7540, 1397-7544, 1397-8535, 1397-9723, 823426A1</p>	 <p>18-7076 AP# 148 CARBURETOR KIT Replaces: 1397-6367, A1</p>
 <p>18-7077 AP# 13447 CARBURETOR KIT Replaces: 1397-8952, 823426A1</p>	 <p>18-7078 AP# 13448 CARBURETOR KIT Replaces: 1397-2605</p>	 <p>18-7080 AP# 13449 CARBURETOR KIT Replaces: 1398-3089</p>

MERCURISER

Fuel Systems



 <p>18-7081 AP# 3626 CARBURETOR KIT Replaces: 1396-4656 Contains adjustable needles and seats</p>	 <p>18-7096 AP# 139 CARBURETOR KIT Replaces: 1396-5238, 1396-5222 Contains adjustable needles and seats</p>	 <p>18-7097 AP# 3642 CARBURETOR KIT Replaces: 3302-9437, 3302-804845</p>	
 <p>18-7098 CARBURETOR KIT</p>	 <p>18-7748 AP# 3643 CARBURETOR KIT Replaces: 809064</p>	 <p>18-7749 AP# 3644 CARBURETOR KIT Replaces: 809065, 835076, 832728</p>	 <p>18-7728 AP# 13494 CARBURETOR KIT</p>
 <p>18-7746 AP# 143 CARBURETOR KIT Replaces: 823427A1 Repair Kit for 2 BBL Rochester</p>	 <p>18-7200 AP# 13452 BRASS FLOAT Replaces: 1397-2060 (Alcohol Resistant)</p>	 <p>18-7201 AP# 3619 BRASS FLOAT Replaces: 1397-3327, 1397-8546, 1397-8959 (Alcohol Resistant)</p>	
 <p>18-7202 AP# 3629 BRASS FLOAT Replaces: 1397-5837, 3302-9031 (Alcohol Resistant)</p>	 <p>18-7206 AP# 3627 NITROPHYL FLOAT Replaces: 1396-4088</p>	 <p>18-7227 CHOKO THERMOSTAT Replaces: 1396-4148 For Holley Carburetor</p>	 <p>18-2641 VAPOR SEPARATOR TANK O-RING</p>

APPLICATION ON NEXT PAGE



MERCUISER Fuel System

CARBURETOR KIT/FLOAT APPLICATION					
Serial #	Model & Carb. #	Mercruiser Carb. #	Mfg. & Model	Carb. Code Kit Ø	Carb. Float
MCM 80 ALL	1346-2770	RBS-4394S	C1/RBS	18-7080	—
MCM 90					
3225967 & BELOW	1351-4263A1	7040082	R2/2GC	18-7746	18-7200
3225968 & ABOVE	1351-4263A2	7041369	R2/2GC	18-7746	18-7200
MCM110 ALL	1336-2076	7036543	R2/2GC	18-7070	18-7200
MCM 120/2.5L					
2520424 & BELOW	1336-2076	7036543	R2/2GC	18-7746	18-7200
2520425-3377340	1336-3594A1	7036543	R2/2GC	18-7746	18-7200
3377341-3770649	1351-4263A3	7041369	R2/2GC	18-7746	18-7200
3770650-4469865	1351-5202A1	7043182	R2/2GC	18-7746	18-7200
4469866-5192047	1351-6065A2	7044182	R2/2GC	18-7746	18-7200
5192048-6229717	1351-7354A1	17059054	R2/2GC	18-7746	18-7200
6229718 & ABOVE	1351-8480A2	17081060	R2/2GC	18-7746	18-7200
6229718 & ABOVE	1389-8490A2	N/A	M2/Mercarb	18-7097	18-7202
6229718 & ABOVE	1389-9350A2	N/A	M2/Mercarb	18-7097	18-7202
6229718 & ABOVE	1389-9562A1	N/A	M2/Mercarb	18-7098	18-7202
MCM 140 /3.0L/3.0LX(4 cyl.)					
2816416 & BELOW	1351-3635A1	7036646	R2/2GC	18-7746	18-7200
2816417-3332137	1351-4032A1	7040080	R2/2GC	18-7746	18-7200
3332138-3771644	1351-4293A1	7040084	R2/2GC	18-7746	18-7200
3771645-5157668	1351-5203A1	7043184	R2/2GC	18-7746	18-7200
5157669-6229717	1351-7355A1	17059052	R2/2GC	18-7746	18-7200
6229718-C856558	1351-8480A2	17081060	R2/2GC	18-7746	18-7200
6229718-C856558	1389-8490A2	N/A	M2/Mercarb	18-7097	18-7202
6229718-C856558	1389-9350A2	N/A	M2/Mercarb	18-7097	18-7202
6229718-C856558	1389-9562A1	N/A	M2/Mercarb	18-7098	18-7202
C856559 & ABOVE	1389-815396A2	N/A	M2/Mercarb	18-7098	18-7202
C856559 & ABOVE	1389-815397A2	N/A	M2/Mercarb	18-7098	18-7202
MCM 140 (6 cyl)					
ALL (BC)	1338-2161	7025638	R1/BC	18-7071	—
ALL (B)	1338-2166	7025662	R1/B	18-7071	—
MCM 150					
1823489 & BELOW	1338-2428	7024180	R1/BC	18-7071	—
1823489 & BELOW	1338-2431	7024181	R1/B	18-7071	—
1823490-1830151	1338-2608	7025183	R1/BC	18-7071	—
1823490-1830151	1338-2609	7025184	R1/B	18-7071	—
1830152 & ABOVE	1338-2633	7025188	R2/2GC	18-7070	18-7200
MCM 160					
2492035 & BELOW	1338-2991	7026088	R2/2GC	18-7746	18-7200
2492036 & ABOVE	1351-3635A1	7036646	R2/2GC	18-7746	18-7200
MCM 165 (6 cyl)					
3354701 & BELOW	1351-4282A1	7040083	R2/2GC	18-7746	18-7200
3354702-3774864	1351-4871A1	7042183	R2/2GC	18-7746	18-7200
3774865-5178958	1351-5204A1	7043183	R2/2GC	18-7746	18-7200
5178959 & ABOVE	1351-7356A1	17059050	R2/2GC	18-7746	18-7200
MCM 165/170/3.7L (4 cyl)					
6218037-6916778	1389-8489A5	N/A	M2/Mercarb	18-7097	18-7202
6916779 & ABOVE	1389-9564A1	N/A	M2/Mercarb	18-7098	18-7202
MCM 175/4.3L/185 (V-6)					
(229 CID) ALL					
A221455-D714106	3300-8886A2	17083515	R4/4MV	18-7095	18-7201
185 (262 CID)					
A221455-B527954	3304-9353A2	N/A	M2/Mercarb	18-7097	18-7202
MCM 205 (262 CID)					
A331455-D714369	3304-9354A2	—	R4/4MV	18-7095	18-7201
A331455-D714369	3304-9565A1	N/A	M2/Mercarb	18-7098	18-7202
MCM/MIE 470 ALL	1376-5990A1	17057132	R2/2GC	18-7076	18-7202

① Does not include metering rods

I/O

MERCUISER

Fuel System



CARBURETOR KIT/FLOAT APPLICATION (Cont.)

Model & Serial #	Mercruiser Carb. #	Mfg. Carb. #	Carb. Code & Model	Carb. Kit Ⓟ	Float
MCM 485 ALL	1376-5990A1	17057132	R2/2GC	18-7076	18-7202
MCM 488 ALL	1347-8460A3	17081299	R4/4ME	18-7077	18-7201
MCM 888					
ALL HOLLEY	1356-4642	D1JJ-9510-8	H2/2300	18-7081	18-7206
ALL ROCHESTER	1376-5659A1	7044185	R2/2GC	18-7075	18-7202
MCM 190 (V-8)					
ALL	1339-2249	7026358	R4/4GC	18-7082	—
MCM 180/190/3.7LX (4 cyl)					
	1347-9142A2	17083522	R4/4MV	18-7095	18-7201
MIE 198/200/5.0L					
6021383 & BELOW	1376-6491A1	17057139	R2/2GV	18-7075	18-7202
6021384 & ABOVE	1376-8295A3	17080350	R2/2GV	18-7075	18-7202
MCM 200 (6 cyl)					
2494935 & BELOW	1347-3237A2	7037082	R4/4MV	18-7072	18-7201
2494936 & ABOVE	1347-3237A4	7037082	R4/4MV	18-7072	18-7201
MCM 898/200/5.0L					
6218462 & ABOVE	1389-8488A2	N/A	M2/Mercarb	18-7097	18-7202
6218462 & ABOVE	1389-9563A1	N/A	M2/Mercarb	18-7098	18-7202
6218462 & ABOVE	1389-9670A2	N/A	M2/Mercarb	18-7098	18-7202
MCM 205/4.3LX (V-6 262 CID)					
A331455-D714369	3304-9354A2	17084516	R4/4MV	18-7095	18-7201
MCM/MIE 215 ALL	1356-4066	C9FF-9510-E	H4/4160	18-7096	18-7206
MCM/MIE 225 (FORD)					
ALL	1356-5155	D2JL-9510-C	H4/4160	18-7096	18-7206
MCM/MIE 225 (GM)					
1536920-2694014	1337-2103	7025564	R4/4GC	18-7078	—
	1337-2604	7025756	R4/4GC	18-7078	—
	1347-3353	7037082	R4/4MV	18-7072	18-7201
	1347-3237A3	7037082	R4/4MV	18-7072	18-7201
MCM 228					
5069430 & BELOW	1347-6427A1	17057282	R4/4MV	18-7072	18-7201
MCM 228TR/ MIE 228					
5069430 & BELOW	1347-6438A1	17057283	R4/4MV	18-7072	18-7201
MCM 228/230/5.0L					
5069431-6021783	1347-7361A1	17059292	R4/4MV	18-7095	—
6021784-6218461	1347-8296A4	17080565	R4/4MV	18-7095	18-7201
6218462 & ABOVE	1347-9661A3	—	R4/4MV	18-7095	18-7201
MIE 228					
5067431-6040745	1347-7364A1	17059291	R4/4MV	18-7095	18-7201
6040746 & ABOVE	1347-8290A1	17080564	R4/4MV	18-7095	18-7201
MIE 230/5.0L ALL					
230/5.0LX	1347-8290A1	17080564	R4/4MV	18-7095	18-7201
	1347-9661A3	—	R4/4MV	18-7095	18-7201
MCM/MIE 233					
4465029 & BELOW	1376-5744A1	7044187	R2/2GC	18-7075	18-7202
4465030 & ABOVE	1376-6152A1	17056197	R2/2GC	18-7075	18-7202
MCM/MIE 250 AUTO. CHOKE					
4767999 & BELOW	1347-3353	7037082	R4/4MV	18-7072	18-7201
MCM/MIE 250 (EL. CHOKE)					
4767999 & BELOW	1347-3237A3	7037082	R4/4MV	18-7072	18-7201
MCM 250					
4768000 & ABOVE	1347-6492A1	17057298	R4/4MV	18-7072	18-7201
MCM/MIE 255 (GM)					
4924564 & BELOW	1347-5732A1	7044291	R4/4MV	18-7072	18-7201
4924565-5195908	1347-7062A1	17057295	R4/4MV	18-7072	18-7201
5195909-5907067	1347-7365A1	17059289	R4/4MV	18-7095	18-7201
5907068 & ABOVE	1347-8289A1	17080562	R4/4MV	18-7095	18-7201
MCM/MIE 255 (FORD)					
ALL	1356-5169	D2JL-9510E	H4/4160	18-7096	18-7206

① Does not include metering rods



MERCUISER Fuel System

CARBURETOR KIT/FLOAT APPLICATION (Cont.)					
Model & Serial #	Mercruiser Carb. #	Mfg. Carb. #	Carb. Code & Model	Carb. Kit Ø	Float
MCM 260/5.7L BRAVO					
5060805 & BELOW	1347-6492A1	17057298	R4/4MV	18-7072	18-7201
5060806-6024393	1347-7362A1	17059288	R4/4MV	18-7095	18-7201
6024394-B525981	1347-8292A4	17080561	R4/4MV	18-7095	18-7201
B525982 & ABOVE	1347-9662A4	—	R4/4MV	18-7095	18-7201
MIE 260/5.7L 350 MAG					
A635178-D617327	1347-8289A1	17080562	R4/4MV	18-7095	18-7201
MIE 5.7 SKI					
A339533-F205099	1347-9415T	17085013	R4/4MV	18-7095	18-7201
MCM/MIE 270 ALL					
	1347-4180A1	7029285	R4/4MV	18-7072	18-7201
MCM 280					
4176468 & BELOW	1347-4179A2	7040283	R4/4MV	18-7072	18-7201
4176469 & ABOVE	1347-5981A1	7044290	R4/4MV	18-7072	18-7201
MCM 300 MR/TRS (GM)					
6668677 & ABOVE	1347-7498A7	—	R4/4MV	18-7095	18-7201
MCM/MIE 325 AUTO. CHOK					
3042730 & BELOW	1347-3342	7027080	R4/4MV	18-7072	18-7201
3042731 & ABOVE	1347-4533A1	7041831	R4/4MV	18-7072	18-7201
MCM/MIE 325 EL. CHOKE					
2278747-378099	1347-3689A1	7029280	R4/4MV	18-7072	18-7201
MCM 330/454 (ALPHA ONE)					
5027230 & BELOW	1347-6493A1	17057287	R4/4MV	18-7072	18-7201
5027231-6083144	1347-7363A1	17059290	R4/4MV	18-7095	18-7201
6083145 & ABOVE	1347-8291A3	17080563	R4/4MV	18-7095	18-7201
MIE 330					
5226384 & BELOW	1347-6493A1	17057287	R4/4MV	18-7072	18-7201
5226385 & ABOVE	1347-7366A1	17059287	R4/4MV	18-7095	18-7201
MIE 340/7.4L					
ALL	1347-8288A1	17080560	R4/4MV	18-7095	18-7201
MCM 350 MAGNUM/5.7L BRAVO					
B525992-317327	1347-8289A1	—	R4/4MV	18-7095	18-7201
MIE 350 ALL					
	1347-5326A2	17065977	R4/4MV	18-7072	18-7201
MCM 370/400 ALL					
	1347-7498A2	17059280	R4/4MV	18-7095	18-7201
MCM 7.4L (BRAVO ONE)					
	1347-8291A3	17080563	R4/4MV	18-7095	18-7201
MCM 454 7.4L					
	—	—	H4/4150, R6647A,		
6083145-B816540	—	—	—	18-7728	—
MCM 454 MAGNUM (BRAVO ONE)					
	1347-7498A2	17059280	R4/4MV	18-7095	18-7201
ALL	1347-9863A3	—	R4/4MV	18-7095	18-7201
MCM 502 MAGNUM (BRAVO ONE)					
C878221-D857199	1347-814623A2	—	R4/4MV	18-7095	18-7201
MCM 8.2L					
	1347-814623A2	—	R4/4MV	18-7095	18-7201

① Does not include metering rods



I/O

MERCUISER Fuel System



**ANODIZED ALUMINUM
FLAME ARRESTER SPECIFICATIONS**

ENGINE	PART NO.	HEIGHT A	ELEMENT B	THROAT C	VENT TUBES*
4 & 6 cyl.	18-7228	2.156	1.088	3.120	1
4 & 6 cyl.	① 18-7234	2.280	1.550	3.100	0
V-8	18-7229	2.250	1.470	5.050	0
V-8	18-7230	2.250	1.470	5.050	1
V-8	18-7231	2.250	1.470	5.050	2
Hi-Performance	18-7232	2.969	2.190	5.050	2

① 7" Outside diameter * Vent tubes accept 5/8 inch ID hose

ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET



18-7256
AP# 3474
AC FUEL PUMP
Flange I.D. # 6790,M3530
Replaces: 32722
For: GM (4 & 6 Cyl.)153, 230, 250, 292



18-7265
AP# 13476
AC FUEL PUMP
Flange I.D. # 41412,M73018
For GM (V-8) 305, 350, 400



18-7266
AP# 13477
AC FUEL PUMP
Flange I.D. # 41413, M6696
For: Ford (V-8) 302, 351

1/0

 <p>18-7267 AP# 1816 AC FUEL PUMP Flange I.D. # 41414 Replaces: 62092,T For Ford (V-8) 302</p>	 <p>18-7269 AP# 13478 AC FUEL PUMP Flange I.D. # 41416 For: GM (V-8) 454</p>
 <p>18-7274 AP# 1842 AC FUEL PUMP Flange I.D. # 41421, M73021 Replaces: 86246 For: GM (V-8) 305, 350, 400</p>	 <p>18-7275 AP# 1843 AC FUEL PUMP Flange I.D. # 41422 Replaces: 86247,T For: GM (V-8) 454</p>
 <p>18-7278 AP# 1815 CARTER FUEL PUMP Flange I.D. # M60032 Replaces: 86234A4 For: GM (4 & 6 Cyl.) 153, 181, 224, 225, 250</p>	 <p>18-7326 ELECTRIC FUEL PUMP Replaces: 805656A2 For: 1992-93, 1996 F.I. & Carbureted 4.3L w/inline electric pump</p>
 <p>18-7282 AP# 1838 CARTER FUEL PUMP Flange I.D. # M60337 Replaces: 42725A3, 861676A1 For: GM (V-6) 225</p>	 <p>18-7283 AP# 1835 CARTER FUEL PUMP Flange I.D. # M60600 Replaces: 97401A2, A8, 861678A1 For: GM (V-8) 305, 350</p>

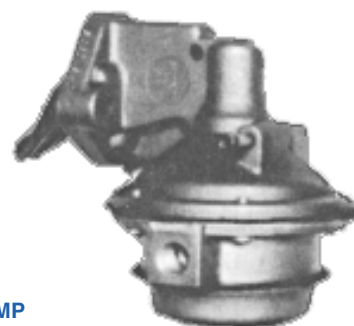
SEE PAGES 72-74 FOR ADDITIONAL INFORMATION ON FUEL PUMPS - APPLICATIONS ON NEXT PAGE

MERCUISER

Fuel System



18-7284
AP# 1841
CARTER FUEL PUMP
Flange I.D. # M60315
Replaces: 41141A2,862077A1
For: GM (V-6) 231, 262



18-7288
AP# 1836
CARTER FUEL PUMP
Flange I.D. #60601
Replaces: 812454A1,862048A1
For: GM (V-8) 305, 350, 454

FUEL PUMP APPLICATION

Model	Serial Number	Fuel Pump	Model	Serial Number	Fuel Pump
120	1666601 - 3377340	18-7278	230/5.0L-LX GM	B525982 & Up	18-7283
120	4469866 & Below	18-7278	233 FORD	4500860 & Up	18-7267
120	4469866 - 4952700	18-7278	250 GM	4768000 - 4908849	18-7274
120	4952701 & Up	18-7278	255 FORD	3258728 & Up	18-7267
120	5192049 - 6229717	18-7278	255 GM	4175500 - 5195908	18-7274
120/2.5L	6229718 & Up	18-7278	255 GM	5195909 & Up	18-7274
120/2.5L	6229718 & Up	18-7282	260 GM	4908850 - 6218461	18-7274
140 (4 Cyl.)	2508261 - 3332137	18-7278	260 GM	6218461 & Up	18-7283
140	4460664 & Below	18-7278	260/5.7 GM	B525982 & Up	18-7283
140	4460665-4918569	18-7278	260 GM Inboard	5907058 & Up	18-7283
140	4918570 & Up	18-7278	260/5.7L GM (IB)	5907058 & Up	18-7283
140 (4 Cyl.)	5157669 - 6229717	18-7278	5.7L-GM	F025000 & Up	18-7283
140/3.0L	6229718 & Up	18-7278	280 GM	4176250 & Up	18-7274
140/3.0L	6229718 & Up	18-7282	300MR/TRS GM	6668677 & Up	18-7283
3.0L/3.0LX	C856559 & Up	18-7282	325-GM	2278747 - 3640670	18-7275
140 (6 Cyl.)	1538930 - 1725960	18-7256	330 GM	4623115 & Up	18-7275
150	1666495 - 2048046	18-7256	330 GM/W.B.W.	6083145 & Up	18-7288
160	2048022 - 2770031	18-7278	340/7.4L-GM (IB)	5889914 & Up	18-7288
165	4471566-4884834	18-7278	350 GM	3780450 & Up	18-7275
165	5178959 & Up	18-7278	350-GM (MAGNUM)	A635178 & Up	18-7283
165/3.7L (4 Cyl.)	6916779 & Up	18-7282	350 (MAG-TOURNEY SKI)	D505450 & Up	18-7283
170 (4 Cyl.)	6916779 & Up	18-7282	370 TRS-GM	6721528 & Up	18-7288
180/3.7-LX (4 Cyl.)	6916779 & Up	18-7282	390-GM	2781129 - 2825059	18-7275
175/4.3L (262 CID)	B527955 & Up	18-7284	420-GM	A398941 & Up	18-7288
185 (229 CID)	6330183 & Up	18-7284	425-GM	A398941 & Up	18-7288
185 (262 CID)	A331455 & Up	18-7284	454 GM (MAGNUM)	A631894 & Up	18-7288
190 (4 Cyl.)	6916779 & Up	18-7282	454 MAG. BRAVO GM	B840126 & Up	18-7288
200	2453769 - 2712072	18-7278	470	5097479 & Below	18-7278
200 GM	6218462 & Up	18-7283	470	5097480 & Up	18-7278
200/5.0L GM	B525982 & Up	18-7283	470	5520115 - 6218036	18-7278
205 (262 CID)	A331455 & Up	18-7284	470	6218037 & Up	18-7278
205/4.3L-LX (262 CID)	B527955 & Up	18-7284	485	5685394 & Up	18-7278
215 Ford	3085036 & Below	18-7267	488	6170297 & Up	18-7278
215 Ford	3258182 & Up	18-7267	888 Ford	3108723 & Up	18-7267
225 Ford	3385721 & Up	18-7267	898/198-GM	4762210 - 6218461	18-7274
228 GM	4765100 - 5170008	18-7274	898 GM	6218462 & Up	18-7283
228 GM	5170009 - 6218461	18-7274	5.7 GM (SKI)	A338553 & Up	18-7283
228 GM	6218462 & Up	18-7283	5.7 GM (SKI)	B514627 & Up	18-7283
230 GM Inboard	5907058 & Up	18-7283	5.7L BRAVO (GM)350	B525982 & Up	18-7283
230/5.0L-GM (IB)	B522506 & Up	18-7283	7.4L BRAVO GM	B771113 & Up	18-7288
230 GM	6218462 & Up	18-7283	7.4L W/HURTH (IB)	C391564 & Up	18-7288

MERCUISER



Bracket Features...

STAINLESS STEEL bracket made of marine grade stainless steel for ultimate corrosion protection and durability. Available in 1/4" and 3/8" inlet/outlet versions.
ALUMINUM bracket 3/8" inlet/outlet for easy installation on high-horsepower boats.

Filters Features...

- ★ 28 Micron filter element shaped into 66 pleats. More pleats means more capacity.
- ★ Steel end caps on elements.

More Filter Features...

- ★ Heavy duty spring.
- ★ Powder coated outside, epoxy coated inside for corrosion protection.
- ★ Meets OEM specifications.
- ★ Will not separate 2 cycle oil from gasoline.
- ★ Do not use with diesel fuel.
- ★ Made in the U.S.A.
- ★ Best flow rate of all major brands
- ★ New attractive retail packaging





Fuel Water Separator Kits				
Kit Type	Sierra#	AP#	Contents	
1/4" Aluminum (tall filter)	18-7852-1*	6030*	(1) 18-7845 or 6031 Filter and (1) 18-7853-1 or 6050 Bracket	
1/4" Aluminum (short filter)	18-7848-1*	6041*	(1) 18-7844 or 6041 Filter and (1) 18-7853-1 or 6050 Bracket	
1/4" Stainless	18-7777-1*	—	(1) 18-7845 or 6031 Filter and (1) 18-7777 Bracket	
3/8" Stainless	18-7776-1*	—	(1) 18-7845 or 6031 Filter and (1) 18-7776 Bracket	
3/8" Aluminum	18-7775-1*	—	(1) 18-7845 or 6031 Filter and (1) 18-7775 Bracket	

Bonus Pack Kits		
Kit Type	Sierra#	Contents
1/4" Aluminum (tall filter)	18-7852-2*	(2) 18-7845 Filters and (1) 18-7853-1 Bracket
1/4" Aluminum (short filter)	18-7848-2*	(2) 18-7844 Filters and (1) 18-7853-1 Bracket

Replaces: Mercury 35-60494A4, 32-802893Q4, 35-805269A4 / Suzuki 99105-2001 / Yamaha ABA-SEPAR-AT-OR
 * All kits contain (2) 18-4256 Brass Plugs

Brackets				
Bracket Type	Sierra#	AP#	Bracket Type	Sierra #
1/4" Aluminum	18-7853-1	6050	1/4" Stainless	18-7777
3/8" Aluminum	18-7775	—	3/8" Stainless	18-7776

Filters		
Sierra #	AP#	Replaces:
18-7844	6041	Mercury 35-807172 (short filter)
18-7845	6031	(long filter)

 <p>18-7784 AP# 1501 FUEL PUMP FILTER Replaces: 35-11004A1 For:</p> <table border="1"> <thead> <tr> <th>Model</th> <th>Serial #</th> </tr> </thead> <tbody> <tr> <td>2.5L/3.0L</td> <td>6229718 & later</td> </tr> <tr> <td>All MC224 CID</td> <td>6218037 & later</td> </tr> <tr> <td>All GM 262 CID</td> <td>A331455 & later with Carter Fuel Pumps</td> </tr> </tbody> </table>	Model	Serial #	2.5L/3.0L	6229718 & later	All MC224 CID	6218037 & later	All GM 262 CID	A331455 & later with Carter Fuel Pumps	 <p>18-7860 AP# 107 FUEL PUMP FILTER Replaces: 35-49088A2, 35-49088Q2 (Used in 18-7278/AP# 1815 Fuel Pump)</p>	 <p>18-7869 AP# 1449 FUEL FILTER ASSEMBLY Replaces: 1397-8767, 1397-8545 For:</p> <table border="1"> <thead> <tr> <th>Model/HP</th> <th>Serial #</th> <th>Model/HP</th> <th>Serial #</th> </tr> </thead> <tbody> <tr> <td>GM 2.5L/3.0L</td> <td>6229718 & later</td> <td>330 HP</td> <td>6083145 & later</td> </tr> <tr> <td>GM 5.0L/5.7L</td> <td>6218462 & later</td> <td>GM 255</td> <td>590768 & later</td> </tr> <tr> <td>All 205</td> <td>A331455 & later</td> <td>5.7L SKI 340,</td> <td></td> </tr> <tr> <td>228 HP</td> <td>6021784 & later</td> <td>230 & 260</td> <td></td> </tr> <tr> <td></td> <td></td> <td>Inboards</td> <td>ALL</td> </tr> </tbody> </table>	Model/HP	Serial #	Model/HP	Serial #	GM 2.5L/3.0L	6229718 & later	330 HP	6083145 & later	GM 5.0L/5.7L	6218462 & later	GM 255	590768 & later	All 205	A331455 & later	5.7L SKI 340,		228 HP	6021784 & later	230 & 260				Inboards	ALL	 <p>18-7873 FUEL FILTER Replaces: 35-808275</p>
Model	Serial #																																		
2.5L/3.0L	6229718 & later																																		
All MC224 CID	6218037 & later																																		
All GM 262 CID	A331455 & later with Carter Fuel Pumps																																		
Model/HP	Serial #	Model/HP	Serial #																																
GM 2.5L/3.0L	6229718 & later	330 HP	6083145 & later																																
GM 5.0L/5.7L	6218462 & later	GM 255	590768 & later																																
All 205	A331455 & later	5.7L SKI 340,																																	
228 HP	6021784 & later	230 & 260																																	
		Inboards	ALL																																












Sierra Water Pumps
Marine Engine and Drive Parts
A Division of Teleflex Marine

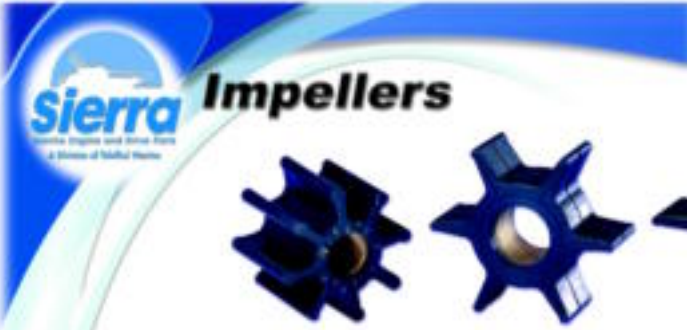
Features...

- ★ Brass Bi-directional impellers.
- ★ All mounting hubs checked for proper roll-out.
- ★ All new pump body castings, not rebuilt units.
- ★ Produced domestically at our Clearwater, Florida facility.
- ★ Stainless steel backing plate and attaching hardware.
- ★ All pumps are vacuum tested to insure proper operation.

 <p>18-3574 WATER CIRCULATING PUMP Big block GM engines with composite timing covers "Late Model" includes 482 and 502 CID Replaces: 850454, 8504541</p>	 <p>18-3575 AP# 1651 WATER CIRCULATING PUMP (Bi-Directional) Replaces: 65142A1 For: GM Inline (4 & 6 Cyl.) <i>Note:</i> Brass Plug in Bypass Outlet. Boot & Clamp Not Required.</p>	
 <p>18-3577 AP# 1653 WATER CIRCULATING PUMP (Bi-Directional) Replaces: 67859, 17670, 811573, 8504541 For: Big block GM engines with stamped steel timing covers</p>	 <p>18-3573 WATER CIRCULATING PUMP All 8.1L big-block GM engines Replaces: 883925</p>	
 <p>18-3583 AP# 3131 WATER CIRCULATING PUMP (Bi-Directional) Replaces: 60658, 850399, 17437 For: GM V-6 & V-8 engines with stamped steel timing covers.</p>	 <p>18-3584 WATER PUMP Replaces: Mercruiser 71683A1 Mercruiser 215 to 255 & 888, 883885 For: Ford small block V-8 engines.</p>	 <p>18-3599 WATER CIRCULATING PUMP Replaces: Mercruiser 811841, 850399, 8503991 For late model GM V-6 & V-8 Engines using a composite timing cover</p>

1/0

MERCUISER



Features...

- ★ Many impellers molded in-house to maintain high quality standards.
- ★ All impellers are made from nitril or neoprene rubber compounds.
- ★ Hub inserts match OEM materials and specifications.
- ★ Extensive inspection and testing on each impeller batch insures proper bonding and performance.

 <p>18-3016 IMPELLER WITH GASKET & PLUG Replaces: 47-862232A2 For: Late-model Bravo & High Performance</p>	 <p>18-3007 AP# 002 IMPELLER Replaces: 47-89983, 4789983T For 60 HP</p>	 <p>18-3017 AP# 001 IMPELLER Replaces: 47-89984, 47-89984T For all #1 Units thru S/N D494568 Also for raw water pump on: 190 IB S/N 1564539-1720903 225 IB S/N 1539620-2278646</p>	 <p>18-3056 IMPELLER Replaces: 47-43026-2 For Alpha I-Generation 2 S/N D494569 & Above</p>	 <p>18-3087 AP# 3908 IMPELLER Replaces: 47-59362, 47-59362T</p>
 <p>18-3109 AP# 601 WATER TUBE GUIDE Replaces: 23-29804, 23-29804T (used with 18-3116/AP# 043 Housing)</p>	 <p>18-3110 AP# 187 BUSHING/W.P. HOUSING Replaces: 26-38970 (Part of 18-3116/AP# 043 Housing)</p>	 <p>18-3114 AP# 042 INSERT CUP Replaces: 48752, 48752T (Part of 18-3116/AP# 043 Housing)</p>	 <p>18-3117 AP# 030 IMPELLER PLATE Replaces: 32435 For #1 Units thru S/N D494568</p>	 <p>18-3122 AP# 2187 IMPELLER PLATE Replaces: 817276, 8172761 For Alpha I - Generation 2 S/N D494569 & Above</p>
 <p>18-3350 AP# 1950 WEAR PLATE Replaces: 94576</p>	 <p>18-3351 AP# 1951 WEAR PLATE Replaces: 94916</p>	 <p>18-3220 AP# 13164 WATER TUBE Replaces: 32-54236 For #1 -R/MR/Alpha</p>	 <p>18-3221 WATER POCKET WATER TUBE Replaces: 32-860220 For Gen II</p>	 <p>18-3222 AP# 13165 GUIDE TUBE Replaces: 23-816583 For Generation II</p>
<p>PKG. OF 5</p>  <p>18-3226 AP# 5157 WATER PUMP SCREW Replaces: 10-30720 For R units</p>	<p>PKG. OF 5</p>  <p>18-3227 AP# 13166 WATER PUMP DOWEL PIN Replaces: 17-35973 For R/MR</p>	<p>PKG. OF 3</p>  <p>18-3229 WATER POCKET BASE SCREW Replaces: 10-28668 For MR/Alpha</p>	 <p>18-3197 AP# 2679 SCREW Replaces: 10-76156</p>	

