
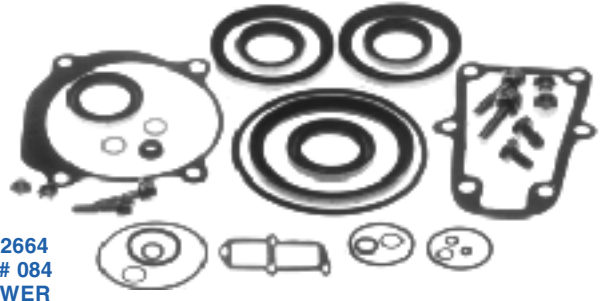
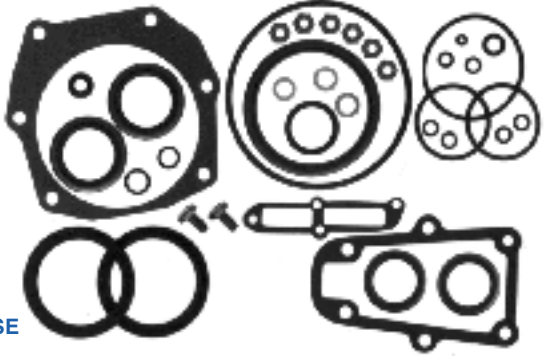




### Features...

- ★ Seals and O-rings designed to provide excellent performance in the harsh marine environment.
- ★ Kits include all necessary parts to do a complete reseal.

— CONTAINS —				 <p><b>18-2663 AP# 1768 LOWER GEARCASE SEAL KIT</b> Replaces: 981797 100-245 Stringer Unit (1968-77)</p>
Sierra#	Desc.	O.E.#	Qty.	
18-0168	Grommet	908594	1	
18-2012	Oil Seal	310599	4	
18-2020	Oil Seal	310649	1	
18-2058	Oil Seal	313353	2	
18-2851	Swivel Bearing To Lower Gear Case Gsk.	313368	1	
18-4248	Washer	311598	2	
18-7120	O-Ring	307853,322598	4	
18-7129	O-Ring	314491	1	
18-7135	O-Ring	310584	1	
18-7167	O-Ring	310414	1	
— CONTAINS —				 <p><b>18-2664 AP# 084 LOWER GEARCASE SEAL KIT</b> Replaces: 982947 4 cyl (400) Stringer Unit (1978-86)</p>
Sierra#	Desc.	O.E.#	Qty.	
18-0110	Shift Housing Gasket	324670	1	
18-3133	Housing Screw	908158	2	
18-0188	Washer	909748	1	
18-2020	Oil Seal	310649	1	
18-2058	Oil Seal	313353	2	
18-2060	Oil Seal	321467	2	
18-3722	Locknut	121731	4	
18-4248	Washer	311598	2	
18-7101	O-Ring	305739	1	
18-7102	O-Ring	307450	1	
18-7120	O-Ring	307853,322598	1	
18-7127	O-Ring	313446	1	
18-7130	O-Ring	314728	1	
18-7178	O-Ring	320140	1	
18-7404	O-Ring	909747	1	
18-7475	Quad Ring	332583	4	
18-7168	O-Ring	202893	1	
18-7409	O-Ring	911871	2	
18-2001	Oil Seal	330137	2	
18-7479	O-Ring	—	1	
18-3153	S.S. Bolt	908158	2	
— CONTAINS —				 <p><b>18-2665 AP# 083 LOWER GEARCASE SEAL KIT</b> Replaces: 982946 V6,V8 (800) Stringer Unit (1978-86)</p>
Sierra#	Desc.	O.E.#	Qty.	
18-0110	Shift Housing Gasket	324670	1	
18-3133	Housing Screw	908158	2	
18-0188	Washer	909748	1	
18-2002	Oil Seal	320862	2	
18-2020	Oil Seal	310649	1	
18-2058	Oil Seal	313353	2	
18-2060	Oil Seal	321467	2	
18-2911	Swivel Bearing Housing Gasket	910236	1	
18-3722	Locknut	121731	6	
18-4248	Washer	311598	2	
18-7101	O-Ring	305739	1	
18-7102	O-Ring	307450	1	
18-7120	O-Ring	307853,322598	1	
18-7130	O-Ring	314728	1	
18-7142	O-Ring	322119	1	
18-7178	O-Ring	320140	1	
18-7403	O-Ring	909316	2	
18-7404	O-Ring	909747	1	
18-7475	Quad Ring	332583	4	
18-7168	O-Ring	202893	1	
18-7479	O-Ring	—	1	
18-3153	S.S. Bolt	908158	2	

APPLICATIONS FOR SEAL KITS BEGIN ON PAGE 676




# OMC STERNDRIVE/COBRA

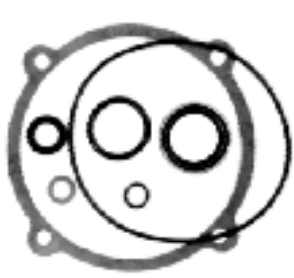
## Seal Kits



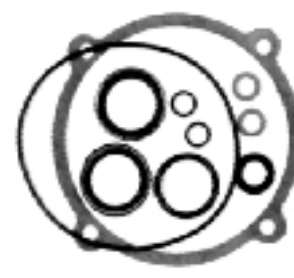
— CONTAINS —			
Sierra #	Desc.	O.E. #	Qty.
18-0939	Upper Gearcase Gasket	315189	1
18-2073	Oil Seal	981268	4
18-3111	Rubber Seal	907774	1
18-4248	Washer	311598	2
18-7103	O-Ring	308624	4
18-7107	O-Ring	313175	1
18-7121	O-Ring	308621	1
18-7134	O-Ring	303059	1
18-7146	O-Ring	554545	1
18-7173	O-Ring	910582	1
18-7198	O-Ring	308626	2
18-7158	O-Ring	310585,310967	1
18-7172	O-Ring	553126	1



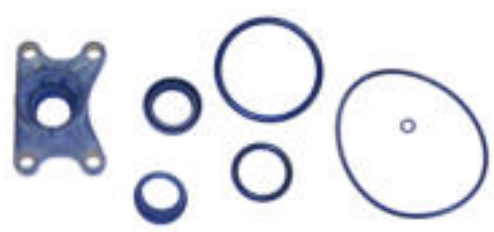
**18-2666**  
**AP# 13097**  
**UPPER GEARCASE SEAL KIT**  
Replaces: 981799  
100-245 Stringer Unit (1968-72)



**18-2698**  
**AP# 1899**  
**CLUTCH HOUSING SEAL KIT**




**18-8360**  
**AP# 1925**  
**CLUTCH HOUSING SEAL KIT**




**18-2783**  
**GEARCASE SEAL KIT**  
Replaces: 986629  
King Cobra Lower Unit - 1990

— CONTAINS —			
Sierra #	Desc.	O.E. #	Qty.
18-0939	Upper Gearcase Gasket	315189	1
18-2072	Oil Seal	981196	2
18-2073	Oil Seal	981268	2
18-3111	Rubber Seal	907774	1
18-3725	Locknut	908064	1
18-4248	Washer	311598	2
18-4251	Plug	908062	1
18-7107	O-Ring	313175	1
18-7114	O-Ring	302540	1
18-7121	O-Ring	308621	1
18-7129	O-Ring	314491	1
18-7477	Quad Ring	909048	1
18-7168	O-Ring	202893	1
18-7172	O-Ring	553126	1
18-7173	O-Ring	910582,310327	1

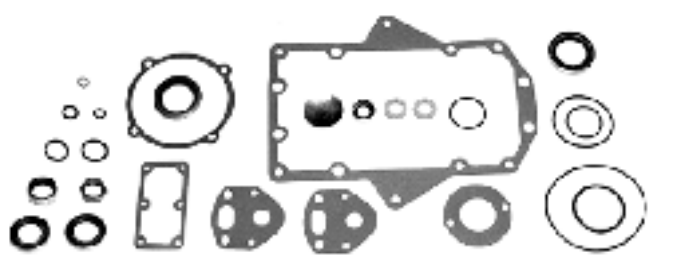
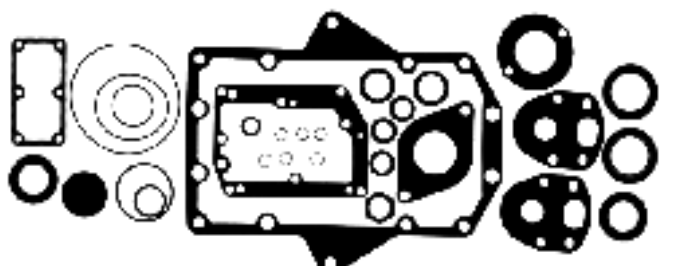




**18-2667**  
**AP# 085**  
**UPPER GEARCASE SEAL KIT**  
Replaces: 982949  
All Stringer Unit (1973-86)

— CONTAINS —			
Sierra #	Desc.	O.E. #	Qty.
18-0917	Tilt Motor Gasket	311508	1
18-0923	Seal Gasket	313244	2
18-0939	Upper Gearcase Gasket	315189	1
18-0949	Trunion Cap Gasket	316499	2
18-2000	Oil Seal	309989	1
18-2066	Oil Seal	911019	1
18-2836	Gasket	—	1
18-2895	Thermostat Gasket	305586	1
18-3111	Rubber Seal	907774	1
18-4248	Washer	311598	1
18-7114	O-Ring	302540	1
18-7123	O-Ring	308876	1
18-7162	O-Ring	302337	1
18-7163	O-Ring	—	1
18-7198	O-Ring	308626	2
18-7158	O-Ring	310585,310967	1
18-2001	Oil Seal	330137	1
18-2863	Tilt Clutch Cover Gasket	308799	1



**18-2668**  
**AP# 13098**  
**INTERMEDIATE HOUSING SEAL KIT**  
Replaces: 981800  
100-245 Stringer Unit (1968-72)


 <p><b>18-2669</b> <b>AP# 1645</b> <b>INTERMEDIATE HOUSING SEAL KIT</b> Replaces: 981801 100-245 Stringer Unit (1973-77)</p>	<p style="text-align: center;">— CONTAINS —</p> <table border="1"> <thead> <tr> <th>Sierra#</th> <th>Desc.</th> <th>O.E.#</th> <th>Qty.</th> </tr> </thead> <tbody> <tr><td>18-0917</td><td>Tilt Motor Gasket</td><td>311508</td><td>1</td></tr> <tr><td>18-0923</td><td>Seal Gasket</td><td>313244</td><td>2</td></tr> <tr><td>18-0939</td><td>Upper Gearcase Gasket</td><td>315189</td><td>1</td></tr> <tr><td>18-0949</td><td>Trunion Cap Gasket</td><td>316499</td><td>2</td></tr> <tr><td>18-2004</td><td>Oil Seal</td><td>—</td><td>1</td></tr> <tr><td>18-2016</td><td>Oil Seal</td><td>313992</td><td>2</td></tr> <tr><td>18-2066</td><td>Oil Seal</td><td>911019</td><td>1</td></tr> <tr><td>18-2071</td><td>Oil Seal</td><td>981195</td><td>2</td></tr> <tr><td>18-3725</td><td>Locknut</td><td>908064</td><td>1</td></tr> <tr><td>18-4248</td><td>Washer</td><td>311598</td><td>1</td></tr> <tr><td>18-4251</td><td>Plug</td><td>908062</td><td>1</td></tr> <tr><td>18-7114</td><td>O-Ring</td><td>302540</td><td>1</td></tr> <tr><td>18-7162</td><td>O-Ring</td><td>302337</td><td>1</td></tr> <tr><td>18-7400</td><td>O-Ring</td><td>908194</td><td>1</td></tr> <tr><td>18-7401</td><td>O-Ring</td><td>908383</td><td>1</td></tr> <tr><td>18-7198</td><td>O-Ring</td><td>308626</td><td>2</td></tr> <tr><td>18-2863</td><td>Tilt Clutch Cover Gasket</td><td>308799</td><td>1</td></tr> </tbody> </table>	Sierra#	Desc.	O.E.#	Qty.	18-0917	Tilt Motor Gasket	311508	1	18-0923	Seal Gasket	313244	2	18-0939	Upper Gearcase Gasket	315189	1	18-0949	Trunion Cap Gasket	316499	2	18-2004	Oil Seal	—	1	18-2016	Oil Seal	313992	2	18-2066	Oil Seal	911019	1	18-2071	Oil Seal	981195	2	18-3725	Locknut	908064	1	18-4248	Washer	311598	1	18-4251	Plug	908062	1	18-7114	O-Ring	302540	1	18-7162	O-Ring	302337	1	18-7400	O-Ring	908194	1	18-7401	O-Ring	908383	1	18-7198	O-Ring	308626	2	18-2863	Tilt Clutch Cover Gasket	308799	1								
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 <p><b>18-2670</b> <b>AP# 1648</b> <b>INTERMEDIATE HOUSING SEAL KIT</b> Replaces: 982948 All Stringer Unit (1978-86)</p>	<p style="text-align: center;">— CONTAINS —</p> <table border="1"> <thead> <tr> <th>Sierra#</th> <th>Desc.</th> <th>O.E.#</th> <th>Qty.</th> </tr> </thead> <tbody> <tr><td>18-2004</td><td>Oil Seal</td><td>—</td><td>1</td></tr> <tr><td>18-2016</td><td>Oil Seal</td><td>313992</td><td>2</td></tr> <tr><td>18-2060</td><td>Oil Seal</td><td>321467</td><td>2</td></tr> <tr><td>18-2071</td><td>Oil Seal</td><td>981195</td><td>2</td></tr> <tr><td>18-2863</td><td>Tilt Clutch Cover Gasket</td><td>308799</td><td>1</td></tr> <tr><td>18-3725</td><td>Locknut</td><td>908064</td><td>1</td></tr> <tr><td>18-4248</td><td>Washer</td><td>311598</td><td>3</td></tr> <tr><td>18-4251</td><td>Plug</td><td>908062</td><td>1</td></tr> <tr><td>18-7114</td><td>O-Ring</td><td>302540</td><td>1</td></tr> <tr><td>18-7162</td><td>O-Ring</td><td>302337</td><td>1</td></tr> <tr><td>18-7400</td><td>O-Ring</td><td>908194</td><td>1</td></tr> <tr><td>18-7401</td><td>O-Ring</td><td>908383</td><td>1</td></tr> <tr><td>18-7168</td><td>O-Ring</td><td>202893</td><td>3</td></tr> <tr><td>18-7198</td><td>O-Ring</td><td>308626</td><td>2</td></tr> <tr><td>18-0917</td><td>Tilt Motor Gasket</td><td>311508</td><td>1</td></tr> <tr><td>18-0923</td><td>Seal</td><td>313244</td><td>2</td></tr> <tr><td>18-0939</td><td>Upper Gearcase Dipstick Gasket</td><td>315189</td><td>1</td></tr> <tr><td>18-0947</td><td>Pivot Cap Cover Gasket</td><td>909529</td><td>2</td></tr> <tr><td>18-0913</td><td>Tilt Motor Gasket</td><td>909902</td><td>1</td></tr> </tbody> </table>	Sierra#	Desc.	O.E.#	Qty.	18-2004	Oil Seal	—	1	18-2016	Oil Seal	313992	2	18-2060	Oil Seal	321467	2	18-2071	Oil Seal	981195	2	18-2863	Tilt Clutch Cover Gasket	308799	1	18-3725	Locknut	908064	1	18-4248	Washer	311598	3	18-4251	Plug	908062	1	18-7114	O-Ring	302540	1	18-7162	O-Ring	302337	1	18-7400	O-Ring	908194	1	18-7401	O-Ring	908383	1	18-7168	O-Ring	202893	3	18-7198	O-Ring	308626	2	18-0917	Tilt Motor Gasket	311508	1	18-0923	Seal	313244	2	18-0939	Upper Gearcase Dipstick Gasket	315189	1	18-0947	Pivot Cap Cover Gasket	909529	2	18-0913	Tilt Motor Gasket	909902	1
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 <p><b>18-2671</b> <b>LOWER GEARCASE SEAL KIT</b> Replaces: 985612 All 4 cyl. Cobra (1986-89)</p>	<p style="text-align: center;">— CONTAINS —</p> <table border="1"> <thead> <tr> <th>Sierra#</th> <th>Desc.</th> <th>O.E.#</th> <th>Qty.</th> </tr> </thead> <tbody> <tr><td>18-0880</td><td>Shift Cover Gasket</td><td>911878</td><td>1</td></tr> <tr><td>18-0166</td><td>Grommet</td><td>911705</td><td>2</td></tr> <tr><td>18-0190</td><td>Wiper</td><td>912157</td><td>1</td></tr> <tr><td>18-4248</td><td>Washer</td><td>311598</td><td>2</td></tr> <tr><td>18-7127</td><td>O-Ring</td><td>313446</td><td>1</td></tr> <tr><td>18-7130</td><td>O-Ring</td><td>314728</td><td>1</td></tr> <tr><td>18-7137</td><td>O-Ring</td><td>318372</td><td>1</td></tr> <tr><td>18-7138</td><td>O-Ring</td><td>318717</td><td>3</td></tr> <tr><td>18-7145</td><td>O-Ring</td><td>333572</td><td>2</td></tr> <tr><td>18-7475</td><td>Quad Ring</td><td>332584</td><td>5</td></tr> <tr><td>18-2001</td><td>Oil Seal</td><td>330137</td><td>2</td></tr> </tbody> </table>	Sierra#	Desc.	O.E.#	Qty.	18-0880	Shift Cover Gasket	911878	1	18-0166	Grommet	911705	2	18-0190	Wiper	912157	1	18-4248	Washer	311598	2	18-7127	O-Ring	313446	1	18-7130	O-Ring	314728	1	18-7137	O-Ring	318372	1	18-7138	O-Ring	318717	3	18-7145	O-Ring	333572	2	18-7475	Quad Ring	332584	5	18-2001	Oil Seal	330137	2																																
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18-7145	O-Ring	333572	2																																																																														
18-7475	Quad Ring	332584	5																																																																														
18-0440	Water Passage Gasket	915719	1																																																																														

APPLICATIONS BEGIN ON PAGE 676

# OMC STERNDRIVE/COBRA

## Seal Kits






**18-2673**  
**AP# 2202**  
**UPPER GEARCASE SEAL KIT**  
Replaces: 984459, 986364  
All Cobra (1986-89)

— CONTAINS —

Sierra#	Desc.	O.E.#	Qty.
18-0911	Water Pump Base Gasket	911698	1
18-0884	Water Cover Gasket	911733	1
18-0166	Grommet	911705	2
18-2067	Oil Seal	911685	1
18-2068	Oil Seal	911701,916058,915000	1
18-2541	Rubber Seal	911704	1
18-2916	Water Pump Housing Gasket	911702	1
18-2918	Out Drive Gasket	915840	1
18-2996	Seal	911823	1
18-7107	O-Ring	313175	1
18-7116	O-Ring	303067	1
18-7138	O-Ring	318717	2
18-7153	O-Ring	—	2
18-7169	O-Ring	911686	1
18-7403	O-Ring	909316	1
18-7407	O-Ring	911700	1



**18-2674**  
**AP# 13099**  
**TRANSOM MOUNT SEAL KIT**  
Replaces: 985518, 986423  
All Cobra (1986-89)

— CONTAINS —

Sierra#	Desc.	O.E.#	Qty.
18-2070	Oil Seal	911795	1
18-2138	Bearing	911787	3
18-2139	Bearing	911794	1
18-2533	Foam Seal	911797	1
18-2918	Out Drive Gasket	915840,911836	1
18-2996	Seal	911823	1
18-4250	Washer	911820	2
18-7141	O-Ring	321117	12
18-7143	O-Ring	322501	1
18-7162	O-Ring	302337	1
18-7165	O-Ring	304174	1
18-7406	O-Ring	911311	3
18-7408	O-Ring	911718	2
18-7409	O-Ring	911871	1
18-7168	O-Ring	202893	1

### SEAL KIT APPLICATION

Model	Year	Lower Gearcase Seal Kit	Upper Gearcase Seal Kit	Intern. Housing Seal Kit	Transom Mount Seal Kit
2.3	1987-90	18-2671	18-2673	N/A	18-2674
2.5	① 1982-86	18-2664	18-2667	18-2670	N/A
2.5	② 1986	18-2671	18-2673	N/A	18-2674
3	① 1982-86	18-2664	18-2667	18-2670	N/A
3	② 1986-91	18-2671	18-2667	18-2670	N/A
4.3	① 1985-86	18-2665	18-2667	18-2670	N/A
4.3	② 1986-91	18-2672	18-2673	N/A	18-2674
3.8	1981-86	18-2665	18-2667	18-2670	N/A
5	① 1982-86	18-2665	18-2667	18-2670	N/A
5	② 1986-91	18-2672	18-2673	N/A	18-2674
5.7	① 1982-86	18-2665	18-2667	18-2670	N/A
5.7	② 1986-89	18-2672	18-2673	N/A	18-2674
5.7	③ 1990-91	18-2672	18-2673	N/A	18-2674
5.8	1989-90	18-2672	18-2673	N/A	18-2674
7.5	1987	—	18-2673	N/A	18-2674
80	1969	18-2663	18-2666	18-2668	N/A
90	1970	18-2663	18-2666	18-2668	N/A
100	1972	18-2663	18-2666	18-2668	N/A
100	1973	18-2663	18-2667	18-2669	N/A
120	1968-72	18-2663	18-2666	18-2668	N/A
120	1973-77	18-2663	18-2667	18-2669	N/A
120	1978-81	18-2664	18-2667	18-2670	N/A
140	1973-77	18-2663	18-2667	18-2669	N/A
140	1978-81	18-2664	18-2667	18-2670	N/A
155	1968-72	18-2663	18-2666	18-2668	N/A
165	1972	18-2663	18-2666	18-2668	N/A
165	1973-76	18-2663	18-2667	18-2669	N/A

① Except Cobra    ② Cobra    ③ Except L.E.  
N/A Not Applicable



# OMC STERNDRIVE/COBRA

## Seal Kits, Oil Seals

### SEAL KIT APPLICATION (Cont.)

Model	Year	Lower Gearcase Seal Kit	Upper Gearcase Seal Kit	Intern. Housing Seal Kit	Transom Mount Seal Kit
170	1974	18-2663	18-2667	18-2669	N/A
175	1975-77	18-2663	18-2667	18-2669	N/A
185	1968	18-2663	18-2666	18-2668	N/A
185	1978-80	18-2665	18-2667	18-2670	N/A
190	1974-77	18-2663	18-2667	18-2669	N/A
200	1968	18-2663	18-2666	18-2668	N/A
200	1979-81	18-2665	18-2667	18-2670	N/A
210	1968-70	18-2663	18-2666	18-2668	N/A
215	1971	18-2663	18-2666	18-2668	N/A
225	1972	18-2663	18-2666	18-2668	N/A
225	1973-76	18-2663	18-2667	18-2669	N/A
225	1978	18-2665	18-2667	18-2670	N/A
230	1979-81	18-2665	18-2667	18-2670	N/A
235	1971	18-2663	18-2666	18-2668	N/A
235	1975-77	18-2663	18-2667	18-2669	N/A
240	1978	18-2665	18-2667	18-2670	N/A
245	1972	18-2663	18-2666	18-2668	N/A
245	1973-75	18-2663	18-2667	18-2669	N/A
250	1979	18-2665	18-2667	18-2670	N/A
260	1979-81	18-2665	18-2667	18-2670	N/A
262	1989	18-2672	18-2673	N/A	18-2674
350	1988-89	18-2672	18-2673	N/A	18-2674
460	1988-89	—	18-2673	N/A	18-2674

① Except Cobra    ② Cobra    ③ Except L.E.  
N/A Not Applicable

### OIL SEALS



Sierra Part#	AP Part#	O.E.#	Shaft Size	Dimensions in		Sierra Part#	AP Part#	O.E.#	Shaft Size	Dimensions in	
				O.D.	Width					O.D.	Width
18-0542	1770	321831	0.750	1.253	0.186	18-2033	028	321928	0.625	1.375	0.250
18-0543	1581	321895	1.540	1.926	0.243	18-2034	—	324639	0.437	0.937	0.188
18-0559	2143	332585	0.285	0.357	0.940	18-2035	1630	327031	0.425	0.875	0.313
18-2000	1583	309989	1.375	2.000	0.313	18-2058	020	313353	1.938	2.438	0.250
18-2001	027	330137	1.125	1.624	0.250	18-2059	062	321466	0.750	1.126	0.200
18-2002	238	320862	1.188	1.692	0.250	18-2060	021	321467	1.000	1.375	0.250
18-2005	1046	313284	0.625	1.128	0.250	18-2061	025	329922	0.822	1.375	0.195
18-2012	1579	310599	1.000	1.499	0.250	18-2062	026	329923	0.875	1.375	0.207
18-2016	230	313992	1.187	1.875	0.250	18-2063	066	330327	0.625	1.124	0.188
18-2018	—	305987	1.000	1.375	0.250	18-2064	—	332205	0.730	1.130	0.194
18-2020	070	310649	2.500	3.000	0.250	18-2065	—	332261	0.625	1.375	0.195
18-2021	1043	302564	0.750	1.375	0.250	18-2066	278	911019	1.000	1.375	0.435
18-2022	1584	303345	0.554	1.000	0.375	18-2067	1958	911685	2.000	2.509	0.315
18-2023	1045	313282	0.554	1.062	0.312	18-2068	1957	911701	0.500	0.905	0.250
18-2024	—	314167	0.425	0.937	0.312	18-2068	1957	915702	0.500	0.905	0.250
18-2025	—	318972	0.500	0.875	0.250	18-2068	1957	916058	0.500	0.905	0.250
18-2026	024	321453	0.875	1.250	0.188	18-2068	1957	3853655	0.500	0.905	0.200
18-2027	064	321459	0.625	1.125	0.250	18-2071	1682	981195	1.500	2.125	0.250
18-2028	067	321480	0.500	1.250	0.188	18-2072	018	981196	1.750	2.502	0.250
18-2029	068	321481	0.687	1.250	0.250	18-2073	019	981268	1.625	2.502	0.250
18-2030	1048	321786	0.625	1.125	0.188	18-2074	1452	322575	1.625	2.125	0.250
18-2031	065	321787	0.625	1.125	0.312	18-2074	1452	339620	1.625	2.125	0.250
18-2032	1049	321788	0.500	1.000	0.188	18-2075	1986	332942	1.562	2.062	0.300

1/0



### O-RINGS



Sierra Part#	AP Part#	O.E.#	Dimensions (in)		Sierra Part#	AP Part#	O.E.#	Dimensions (in)	
			I.D.	Width				I.D.	Width
18-7100	165	301877	.245	.155	18-7150	239	303598	.225	.115
18-7101	154	305739	.250	.065	18-7150	239	331380	.225	.115
18-7102	—	307450	.430	.065	18-7150	239	334913	.225	.115
18-7103	—	308624	.920	.100	18-7152	201	307082	2.625	.135
18-7104	—	308627	2.210	.135	18-7155	213	305270	1.620	.135
18-7105	161	311338	.750	.065	18-7156	—	309731	1.185	.100
18-7107	—	313175	4.750	.135	18-7158	205	310585	.740	.100
18-7108	—	313893	2.550	.100	18-7162	207	302337	2.025	.135
18-7108	—	338518	2.550	.100	18-7164	211	302537	1.375	.100
18-7109	159	317178	.214	.048	18-7165	223	304174	.500	.065
18-7111	249	301824	.197	.113	18-7167	225	310414	3.625	.135
18-7112	242	302493	1.170	.135	18-7168	210	202893	.370	.065
18-7114	—	302540	1.000	.135	18-7169	212	911686	3.500	.135
18-7115	204	302588	1.735	.135	18-7172	276	553126	3.250	.135
18-7116	273	303067	.360	.100	18-7173	272	310327	1.875	.135
18-7117	248	303360	1.060	.135	18-7174	209	910582	.620	.100
18-7118	—	305242	.300	.135	18-7174	209	326649	.620	.100
18-7120	786	307853	.215	.065	18-7178	—	320140	.920	.135
18-7120	786	332598	.215	.065	18-7180	—	303347	.445	.090
18-7121	233	308621	3.100	.135	18-7198	220	308626	1.430	.100
18-7123	256	308876	2.235	.100	18-7400	268	908194	4.000	.100
18-7126	259	313340	1.690	.100	18-7401	1680	908383	2.485	.100
18-7127	260	313446	3.315	.135	18-7403	—	909316	1.500	.100
18-7128	261	313754	1.835	.100	18-7404	270	909747	.300	.100
18-7129	262	314491	.970	.065	18-7406	—	911311	0.250	.065
18-7130	263	314728	2.125	.100	18-7407	—	911700	4.125	.135
18-7133	250	305123	3.780	.135	18-7407	—	3852531	4.125	.135
18-7134	495	303059	.500	.100	18-7408	—	911718	1.060	.100
18-7135	264	310584	.750	.135	18-7409	—	911871	1.175	.100
18-7137	166	318372	0.320	.155	18-7413	—	303191	.301	.070
18-7138	1959	318717	1.500	.210	18-7416	—	329380	.612	.103
18-7139	—	319085	1.080	.210	18-7417	—	329381	.362	.103
18-7140	287	320303	2.750	.135	18-7418	1453	326741	4.484	.139
18-7141	—	321117	.180	.065	18-7440	—	301967	.799	.103
18-7142	—	322119	3.940	.135	18-7457	1280	319662	1.799	.103
18-7143	486	322501	1.310	.100	18-7461	—	308458	1.612	.103
18-7144	—	326849	4.250	.135	18-7475	—	332584	.250	.065
18-7145	1675	333572	.250	.100	18-7477	—	909048	.480	.100
18-7146	—	554545	1.120	.100	18-7490	—	305146	.612	.139

① Pkg. of 1      ② Pkg. of 5      ③ Pkg. of 10      ④ Indicates Quad Rings rather than O-Rings

#### TRANSOM MOUNT (Cobra)

ENGINE	YEAR	SIERRA O-RING	DESC.	QTY.
262 - 460	1988-89	18-7165	SCS	1
262 - 460	1988-89	18-7408	NP	2
262 - 460	1988-89	18-7409	SC	1
262 - 460	1988-89	18-7406	PL	1
262 - 460	1988-89	18-7168	BC	1
262 - 460	1988-90	18-7162	UG	1
262 - 460	1988-90	18-7143	MB	1
2.3 - 7.5	① 1986-90	18-7168	BC	1
2.3 - 7.5	1986-90	18-7162	UG	1
2.3 - 7.5	① 1986-90	18-7406	PL	1
2.3 - 7.5	① 1986-90	18-7408	NP	2
2.3 - 7.5	① 1986-90	18-7165	SCS	1

#### TRANSOM MOUNT (Cobra) (Cont.)

ENGINE	YEAR	SIERRA O-RING	DESC.	QTY.
2.3 - 7.5	① 1986-90	18-7409	SC	1
2.3 - 7.5	1986-90	18-7143	MB	1

① 5.7 '90 574 AMPWS, ARPWS  
**BC** Bell Crank Seal  
**MB** Manifold Block Seal  
**UG** Upper Gimbal Seal  
**SCS** Shift Cable Seal  
**PL** Plug Seal  
**NP** Nipple Seal  
**SC** Sleeve and Connector Seal

# OMC STERNDRIVE/COBRA

## O-Ring Applications



UPPER GEARCASE (Cobra)					POWER TILT AND TRIM (Cobra)				
ENGINE	YEAR	SIERRA O-RING	DESC.	QTY	ENGINE	YEAR	SIERRA O-RING	DESC.	QTY
262 - 460	1988-89	18-7403	A,S	1	262 - 460	1988-90	18-7141	OL	12
262 - 460	1988-89	18-7107	GHC	1	262 - 460	1988-90	18-7102	PL	1
262 - 460	1988-89	18-7407	A,L	1	350 - 460	1988	18-7174	VSH	1
262 - 460	1988-90	18-7169	BC	1	350 - 460	1988	18-7168	VS	4
350 - 460	1990	18-7116	OFP	1	350 - 460	1988	18-7174	VA,L	2
350 - 460	1990	18-7407	BC	1	350 - 460	1988	18-7165	VA,S	2
350 - 460	1990	18-7406	WDP	1	2.3 - 7.5	1986-88	18-7174	VSH	1
370	1988	18-7407	AB	1	2.3 - 7.5	1986-88	18-7168	VS	4
460	1990	18-7407	BC	1	2.3 - 7.5	1986-88	18-7174	VA,L	2
2.3 - 5.8	1990	18-7116	OFP	1	2.3 - 7.5	1986-88	18-7165	VA,S	2
2.3 - 7.5	① 1986-90	18-7107	GHC	1	2.3-7.5	1986-90	18-7102	PL	1
2.3 - 7.5	① 1986-90	18-7407	A,L	1	2.3-7.5	1986-90	18-7141	OL	12
2.3 - 7.5	1986-90	18-7169	BC	1					
2.3 - 7.5	① 1986-90	18-7403	A,S	1	<b>PL</b>	Plug Seal			
5.7	② 1990	18-7406	WDP	1	<b>VS</b>	Valve Seat Assy. Seal			
5.7	② 1990	18-7407	BC	1	<b>VA,L</b>	Valve Assy., Large Seal			
					<b>VA,S</b>	Valve Assy., Small Seal			
					<b>VSH</b>	Valve Seat Hsg. Seal			
					<b>OL</b>	Oil Line Seal			
①	5.7 '90 574 AMPWS, ARPWS								
②	574 PEPWS								
<b>GHC</b>	Gear Hsg. Cover Seal								
<b>OFP</b>	Oil Fill Plug Seal								
<b>BC</b>	Bearing Carrier Seal								
<b>A,S</b>	Adaptor, Small Seal								
<b>A,L</b>	Adaptor, Large Seal								
<b>WDP</b>	Water Drain Plug Seal								
<b>AB</b>	Anchor Block Seal								
LOWER GEARCASE (Cobra)					OIL AND COOLING SYSTEM (Cobra)				
ENGINE	YEAR	SIERRA O-RING	DESC.	QTY	ENGINE	YEAR	SIERRA O-RING	DESC.	QTY
262/350	1988-89	18-7475	PBHS	4	262/454	1989-90	18-7135	AR	1
262/350	1988-89	18-7142	PBH	1	262 - 460	1988-90	18-7116	ODF	1
262 - 460	1988-89	18-7130	DS B	1	350/460	1988-90	18-7135	AR	1
262 - 460	1988-89	18-7475	BSS	1	370	1988	18-7162	THERM	1
262 - 460	1988-89	18-7138	DS BH	3	2.3 - 5.8	1988-90	18-7116	ODF	1
262 - 460	1988-89	18-7137	SR	1	4.3	① 1990	18-7135	AR	1
350 - 460	1990	18-7145	PL	1	7.5	1987	18-7135	AR	1
370	1988	18-7130	SL	2					
370/460	1988-89	18-7145	D&F S	2	①	V-4 Only			
2.3	1987	18-7145	D&F S	2	<b>ODF</b>	Oil Drain Fitting Seal			
2.3	1990	18-7127	PBH	1	<b>AR</b>	Adapter Retainer Seal			
2.3 - 3.0	1986-89	18-7127	PBH	1	<b>THERM</b>	Thermostat Seal			
2.3/3.0	1988-90	18-7145	D&F S	2					
2.5 - 5.7	1986	18-7145	D&F S	2					
2.3 - 5.8	① 1986-90	18-7475	PBHS	4					
2.3 - 7.5	① 1986-90	18-7475	BSS	1					
2.3 - 7.5	① 1986-90	18-7138	DS BH	3					
2.3 - 7.5	① 1986-90	18-7137	SR	1					
2.3 - 7.5	① 1986-90	18-7130	DS B	1					
3.0 - 5.8	① 1990	18-7142	PBH	1					
4.3 - 5.8	1989-89	18-7142	PBH	1					
5.7	② 1990	18-7145	PLUG	1					
①	5.7 '90 574 AMPWS, ARPWS								
②	574 PEPWS								
<b>BSS</b>	Bearing Setscrew Seal								
<b>DS BH</b>	Driveshaft Bearing Hsg. Seal								
<b>DS B</b>	Driveshaft Bearing Seal								
<b>D&amp;F S</b>	Drain & Fill Screw Seal								
<b>PBH</b>	Prop Bearing Hsg. Seal								
<b>PBHS</b>	Prop Bearing Hsg. Screw Seal								
<b>PL</b>	Plug Seal								
<b>SR</b>	Shift Rod Seal								
<b>SL</b>	Sleeve Seal								
					POWERHEAD (Stringer)				
ENGINE	YEAR	SIERRA O-RING	DESC.	QTY	ENGINE	YEAR	SIERRA O-RING	DESC.	QTY
80/90	1969-71	18-7108	WP	1	80/90	1964-68	18-7120	CCHS	4
88	1964	18-7133	CCH	3	90	1965-68	18-7133	CCH	4
88/90	1964-68	18-7120	CCHS	4	120/140	1977-80	18-7114	CP	1
90	1965-68	18-7133	CCH	4	120 - 235	1976	18-7114	CP	1
WP	Water Pump Seal								
CCH	Crankcase Head Seal								
CCHS	Crankcase Head Screw Seal								
CP	Coupling Seal								
					INTERMEDIATE HOUSING (Stringer)				
ENGINE	YEAR	SIERRA O-RING	DESC.	QTY	ENGINE	YEAR	SIERRA O-RING	DESC.	QTY
80	1968	18-7162	SL	1	80	1968	18-7162	SL	1
80 - 90	1964-68	18-7174	WT	1	80 - 90	1964-68	18-7174	WT	1
80 - 210	1964-70	18-7123	BGR	1	80 - 210	1964-70	18-7123	BGR	1
80 - 245	① 1964-72	18-7174	PS	1	80 - 245	① 1964-72	18-7174	PS	1
80 - 260	1964-81	18-7198	COV	2	80 - 260	1964-81	18-7198	COV	2
80 - 260	1964-81	18-7114	WR	1	80 - 260	1964-81	18-7114	WR	1
80 - 260	1969-81	18-7162	SL	1	80 - 260	1969-81	18-7162	SL	1
88	1964	18-7104	TH	1	88	1964	18-7104	TH	1
88	1964	18-7174	TC	1	88	1964	18-7174	TC	1
90 - 235	1970-71	18-7158	DS	1	90 - 235	1970-71	18-7158	DS	1





# OMC STERNDRIVE/COBRA

## O-Ring Applications

INTERMEDIATE HOUSING (Stringer) (Cont.)					UPPER GEARCASE (Stringer) (Cont.)																																																																																																																																																																																																							
ENGINE	YEAR	SIERRA O-RING	DESC.	QTY	①	②	③	④	⑤																																																																																																																																																																																																			
90 - 235	② 1971	18-7123	BGR	1	①	Rope or Pull-Pull Steering Models	②	155 HP 1968 HU, HUE 16C	③	DU, DUE 15S																																																																																																																																																																																																		
100 - 260	1973-81	18-7401	BGR	1	④	90 HP '67 DU, DUE 15S/120 and 200 '67 16C Models	⑤	Heavy Duty Drive	⑥	Standard Gearcase																																																																																																																																																																																																		
100 - 260	1973-81	18-7400	TUC	1	⑦	16C Models	BG	Ball Gear Seal	BGR	Ball Gear Retainer Seal																																																																																																																																																																																																		
120	③ 1967	18-7162	SL	1	DS IH	Driveshaft Impeller Hsg. Seal	IH	Impeller Hsg. Seal	CAP	Gear Hsg. Cap Seal																																																																																																																																																																																																		
120 - 210	1968	18-7162	SL	1	OP	Oil Plug Seal	WR	Steering Worm Wheel Retainer Seal	WS	Steering Worm Wheel Spacer Seal																																																																																																																																																																																																		
120/140	1981	18-7168	FS	3	WW	Steering Worm Wheel Gear Seal	WG	Steering Worm Wheel Seal	WW	Steering Worm Wheel Seal																																																																																																																																																																																																		
155	④ 1967	18-7162	SL	1	G	Gear Seal																																																																																																																																																																																																						
2.5 - 5.7	1981-86	18-7400	TUC	1																																																																																																																																																																																																								
2.5 - 5.7	1981-86	18-7198	COV	2																																																																																																																																																																																																								
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① Rope or Pull-Pull Steering Models ② All 90/120, 155, 210 EX Models/235 XUFM20S prior to S/N 202880 and 235 XUFM20S prior to S/N 204600 ③ CU, CUE 16C ④ 120, 155, 215, 20D Models/235 XUFR20S S/N 202880 & up and 235 XUFM20S S/N 204600 & up 235 20D all Models COV Pivot Cap Cover Seal BGR Ball Gear Retainer Seal DS Driveshaft to Hsg. Seal TC Driveshaft Tube Cover Seal TH Driveshaft Tube to Hsg. FS Fill Screw Seal PS Pulley Shaft SL Sleeve to Hsg. Seal TUC Tilt Unit Cover Seal WT Water Tube Seal WR Worm Gear Retainer Seal					<b>LOWER GEARCASE (Stringer)</b> <table border="1"> <thead> <tr> <th>ENGINE</th> <th>YEAR</th> <th>SIERRA O-RING</th> <th>DESC.</th> <th>QTY</th> </tr> </thead> <tbody> <tr><td>80 - 90</td><td>1964-69</td><td>18-7120</td><td>PBH S</td><td>4</td></tr> <tr><td>80 - 90</td><td>1964-71</td><td>18-7152</td><td>PBH</td><td>1</td></tr> <tr><td>80 - 90</td><td>1964-71</td><td>18-7115</td><td>BR</td><td>1</td></tr> <tr><td>80 - 90</td><td>1964-71</td><td>18-7174</td><td>DS</td><td>1</td></tr> <tr><td>88/90</td><td>1964-68</td><td>18-7173</td><td>DSB</td><td>2</td></tr> <tr><td>90 - 245</td><td>1970-77</td><td>18-7120</td><td>PBH S</td><td>4</td></tr> <tr><td>100 - 245</td><td>1968-72</td><td>18-7135</td><td>BR</td><td>1</td></tr> <tr><td>100 - 245</td><td>1969-77</td><td>18-7167</td><td>PBH</td><td>1</td></tr> <tr><td>110/120</td><td>② 1964-67</td><td>18-7167</td><td>PBH</td><td>1</td></tr> <tr><td>110/120</td><td>① 1964-67</td><td>18-7174</td><td>DS</td><td>1</td></tr> <tr><td>110/120</td><td>② 1964-67</td><td>18-7135</td><td>BR</td><td>1</td></tr> <tr><td>110/120</td><td>① 1964-67</td><td>18-7152</td><td>PBH</td><td>1</td></tr> <tr><td>110/120</td><td>① 1964-67</td><td>18-7173</td><td>DSB</td><td>2</td></tr> <tr><td>110/120</td><td>① 1964-67</td><td>18-7115</td><td>BR</td><td>1</td></tr> <tr><td>120</td><td>① 1964-67</td><td>18-7120</td><td>PBH S</td><td>4</td></tr> <tr><td>120/140</td><td>1978-81</td><td>18-7127</td><td>PBH</td><td>1</td></tr> <tr><td>120/140</td><td>1978</td><td>18-7156</td><td>SA,L</td><td>2</td></tr> <tr><td>120 - 235</td><td>1977</td><td>18-7129</td><td>DS</td><td>1</td></tr> <tr><td>120 - 240</td><td>1978</td><td>18-7178</td><td>SA,S</td><td>1</td></tr> <tr><td>120 - 260</td><td>1978-81</td><td>18-7130</td><td>BR</td><td>1</td></tr> <tr><td>120 - 260</td><td>1978-81</td><td>18-7102</td><td>PIN</td><td>1</td></tr> <tr><td>120 - 260</td><td>1978-81</td><td>18-7109</td><td>PBH S</td><td>4</td></tr> <tr><td>120 - 260</td><td>1978-81</td><td>18-7404</td><td>PIN</td><td>1</td></tr> <tr><td>120 - 260</td><td>1979-81</td><td>18-7120</td><td>BSS</td><td>1</td></tr> <tr><td>120 - 260</td><td>1981</td><td>18-7168</td><td>D&amp;F S</td><td>1</td></tr> <tr><td>150 - 200</td><td>1964-67</td><td>18-7135</td><td>BR</td><td>1</td></tr> <tr><td>150 - 210</td><td>1964-68</td><td>18-7167</td><td>PBH</td><td>1</td></tr> <tr><td>185 - 240</td><td>1978</td><td>18-7403</td><td>SA,L</td><td>2</td></tr> <tr><td>185 - 260</td><td>1978-81</td><td>18-7142</td><td>PBH</td><td>1</td></tr> <tr><td>2.5 - 5.7</td><td>1981-82</td><td>18-7168</td><td>D&amp;F S</td><td>1</td></tr> <tr><td>2.5 - 5.7</td><td>1981-83</td><td>18-7109</td><td>PBH S</td><td>4</td></tr> <tr><td>2.5 - 5.7</td><td>1981-86</td><td>18-7130</td><td>BR</td><td>1</td></tr> <tr><td>2.5 - 5.7</td><td>1981-86</td><td>18-7102</td><td>PIN</td><td>1</td></tr> <tr><td>2.5 - 5.7</td><td>1981-86</td><td>18-7404</td><td>PIN</td><td>1</td></tr> <tr><td>2.5 - 5.7</td><td>1981-86</td><td>18-7120</td><td>BSS</td><td>1</td></tr> <tr><td>2.5 - 5.7</td><td>1981-86</td><td>18-7142</td><td>PBH</td><td>1</td></tr> <tr><td>2.5/3.0</td><td>1982-86</td><td>18-7127</td><td>PBH</td><td>1</td></tr> <tr><td>3.8</td><td>1981</td><td>18-7101</td><td>OSV</td><td>1</td></tr> </tbody> </table>					ENGINE	YEAR	SIERRA O-RING	DESC.	QTY	80 - 90	1964-69	18-7120	PBH S	4	80 - 90	1964-71	18-7152	PBH	1	80 - 90	1964-71	18-7115	BR	1	80 - 90	1964-71	18-7174	DS	1	88/90	1964-68	18-7173	DSB	2	90 - 245	1970-77	18-7120	PBH S	4	100 - 245	1968-72	18-7135	BR	1	100 - 245	1969-77	18-7167	PBH	1	110/120	② 1964-67	18-7167	PBH	1	110/120	① 1964-67	18-7174	DS	1	110/120	② 1964-67	18-7135	BR	1	110/120	① 1964-67	18-7152	PBH	1	110/120	① 1964-67	18-7173	DSB	2	110/120	① 1964-67	18-7115	BR	1	120	① 1964-67	18-7120	PBH S	4	120/140	1978-81	18-7127	PBH	1	120/140	1978	18-7156	SA,L	2	120 - 235	1977	18-7129	DS	1	120 - 240	1978	18-7178	SA,S	1	120 - 260	1978-81	18-7130	BR	1	120 - 260	1978-81	18-7102	PIN	1	120 - 260	1978-81	18-7109	PBH S	4	120 - 260	1978-81	18-7404	PIN	1	120 - 260	1979-81	18-7120	BSS	1	120 - 260	1981	18-7168	D&F S	1	150 - 200	1964-67	18-7135	BR	1	150 - 210	1964-68	18-7167	PBH	1	185 - 240	1978	18-7403	SA,L	2	185 - 260	1978-81	18-7142	PBH	1	2.5 - 5.7	1981-82	18-7168	D&F S	1	2.5 - 5.7	1981-83	18-7109	PBH S	4	2.5 - 5.7	1981-86	18-7130	BR	1	2.5 - 5.7	1981-86	18-7102	PIN	1	2.5 - 5.7	1981-86	18-7404	PIN	1	2.5 - 5.7	1981-86	18-7120	BSS	1	2.5 - 5.7	1981-86	18-7142	PBH	1	2.5/3.0	1982-86	18-7127	PBH	1	3.8	1981	18-7101	OSV	1
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80 - 245	① 1964-72	18-7103	WG	1	PBH	Prop Bearing Hsg. Seal	DSB	Driveshaft Bushing Seal	PBH S	Prop Bearing Hsg. Screw Seal																																																																																																																																																																																																		
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