


















VOLVO PENTA

Gaskets/Drive System



|  <p>18-2121 POWER TRIM HOSE Replaces: 850907-7</p> |  <p>18-2122 POWER TRIM HOSE Replaces: 850906-9</p> |  <p>18-2432 FRONT HYDRAULIC HOSE Replaces: 873228 For: DP, DPX</p> |  <p>18-2433 REAR HYDRAULIC HOSE Replaces: 873229 For: DP, DPX</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|---|--|--|----------|----------|-------------|---------------------|----------|----------|---------|-------------|----------------|------|----------|---------|---------------------|---|---------|---------|-----------------|---------------------|----------|------------|---------|--------|---|---------|------|---------|------------------------|----------------|---|--------------------|-----------------------------------|------|-----------------|---|---|---------|-----|------------|----------|---|
|  <p>18-2194 AP# 1395 TRIM FIN Replaces: 851452-3, 854040-3</p> |  <p>18-2771 BELLOWS KIT For: SX Drives — CONTAINS —</p> <table border="1"> <thead> <tr> <th>Sierra #</th> <th>AP #</th> <th>Description</th> <th>O.E. #</th> <th>Qty.</th> <th>Sierra #</th> <th>AP #</th> <th>Description</th> <th>O.E. #</th> <th>Qty.</th> </tr> </thead> <tbody> <tr> <td>18-2613</td> <td>475</td> <td>Outdrive Gasket Set</td> <td>—</td> <td>1</td> <td>18-2763</td> <td>1997</td> <td>Shift Cable Bellows</td> <td>—</td> <td>1</td> </tr> <tr> <td>18-2765</td> <td>1998</td> <td>U-Joint Bellows</td> <td>—</td> <td>1</td> <td>18-2100</td> <td>803</td> <td>Gimbal Bearing</td> <td>—</td> <td>1</td> </tr> <tr> <td>18-2764</td> <td>1999</td> <td>Exhaust Bellows</td> <td>—</td> <td>1</td> <td>18-7315</td> <td>590</td> <td>Hose Clamp</td> <td>853012-3</td> <td>1</td> </tr> </tbody> </table> | | | Sierra # | AP # | Description | O.E. # | Qty. | Sierra # | AP # | Description | O.E. # | Qty. | 18-2613 | 475 | Outdrive Gasket Set | — | 1 | 18-2763 | 1997 | Shift Cable Bellows | — | 1 | 18-2765 | 1998 | U-Joint Bellows | — | 1 | 18-2100 | 803 | Gimbal Bearing | — | 1 | 18-2764 | 1999 | Exhaust Bellows | — | 1 | 18-7315 | 590 | Hose Clamp | 853012-3 | 1 |
| Sierra # | AP # | Description | O.E. # | Qty. | Sierra # | AP # | Description | O.E. # | Qty. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-2613 | 475 | Outdrive Gasket Set | — | 1 | 18-2763 | 1997 | Shift Cable Bellows | — | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-2765 | 1998 | U-Joint Bellows | — | 1 | 18-2100 | 803 | Gimbal Bearing | — | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-2764 | 1999 | Exhaust Bellows | — | 1 | 18-7315 | 590 | Hose Clamp | 853012-3 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  <p>18-2772 TRANSOM SEAL KIT For: SX Drives — CONTAINS —</p> <table border="1"> <thead> <tr> <th>Sierra #</th> <th>Description</th> <th>O.E. #</th> <th>Qty.</th> </tr> </thead> <tbody> <tr> <td>18-2100</td> <td>Gimbal Bearing</td> <td>983937</td> <td>1</td> </tr> <tr> <td>18-2765</td> <td>Bellows</td> <td>983973, 987467</td> <td>1</td> </tr> <tr> <td>18-2764</td> <td>Bellows</td> <td>914036</td> <td>1</td> </tr> <tr> <td>18-2996</td> <td>Seal</td> <td>3852560, 911823</td> <td>1</td> </tr> <tr> <td>18-7315</td> <td>Hose Clamp</td> <td>—</td> <td>1</td> </tr> </tbody> </table> | | Sierra # | Description | O.E. # | Qty. | 18-2100 | Gimbal Bearing | 983937 | 1 | 18-2765 | Bellows | 983973, 987467 | 1 | 18-2764 | Bellows | 914036 | 1 | 18-2996 | Seal | 3852560, 911823 | 1 | 18-7315 | Hose Clamp | — | 1 |  <p>18-2744 AP# 3097 DRIVE BELLOWS KIT (with ridge) Replaces: 875826-0, 876294-0 AQ200, 250, 270, 270T, 275, 280, 280T, PT, 290 DP UNIT: 280, 290</p> | | | | | | | | | | | | | | | | | |
| Sierra # | Description | O.E. # | Qty. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-2100 | Gimbal Bearing | 983937 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-2765 | Bellows | 983973, 987467 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-2764 | Bellows | 914036 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-2996 | Seal | 3852560, 911823 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-7315 | Hose Clamp | — | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  <p>18-2755 AP# 13111 DRIVE BELLOWS KIT Replaces: 875827-8 SAIL DRIVE: 100S, AQ DRIVE: 100, 100B</p> |  <p>18-2757 AP# 1851 EXHAUST BELLOWS KIT WITH FLAPPER VALVE Replaces: 875828-6, 876633-9 AQ175, 280, 280DP, T, PT, AQD40, AQAD40, V-8</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  <p>18-2758 AP# 1850 EXHAUST BELLOWS KIT Replaces: 875848-4 AQ200, 250, 270, 275, 280, 280DP, 290, 290DP</p> |  <p>18-1074 EXHAUST BELLOWS Replaces: 3850426 For: SX Uses 18-7314 Clamp</p> |  <p>18-2765 U-JOINT BELLOWS Replaces: 3854127 For: DP-S, SX</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  <p>18-2766 AP# 2410 EXHAUST HOSE (V-8) Replaces: 834751-0 (I.D. 95MM, LENGTH 160 MM)</p> | <p>PKG. OF 5</p>  <p>STAINLESS STEEL CLAMPS</p> <table border="1"> <thead> <tr> <th>Sierra #</th> <th>AP #</th> <th>Sizes</th> <th>O.E. #</th> </tr> </thead> <tbody> <tr> <td>18-7300</td> <td>—</td> <td>50MM</td> <td>—</td> </tr> <tr> <td>18-7306</td> <td>1397</td> <td>38MM</td> <td>853548-6</td> </tr> <tr> <td>18-7314</td> <td>—</td> <td>—</td> <td>3852604</td> </tr> <tr> <td>18-7315</td> <td>590</td> <td>112MM</td> <td>853012-3</td> </tr> </tbody> </table>  <p>U-JOINTS</p> <table border="1"> <thead> <tr> <th>Sierra #</th> <th>AP #</th> <th>O.E. #</th> <th>Application</th> </tr> </thead> <tbody> <tr> <td>18-2102</td> <td>3802</td> <td>—</td> <td>Not for use on V-6/V-8</td> </tr> <tr> <td>18-2104</td> <td>—</td> <td>897707-6, 853255-8</td> <td>AQ200,250,270, 280,290 (Rockwell)</td> </tr> </tbody> </table> <p>■ Heavy Duty</p> | | Sierra # | AP # | Sizes | O.E. # | 18-7300 | — | 50MM | — | 18-7306 | 1397 | 38MM | 853548-6 | 18-7314 | — | — | 3852604 | 18-7315 | 590 | 112MM | 853012-3 | Sierra # | AP # | O.E. # | Application | 18-2102 | 3802 | — | Not for use on V-6/V-8 | 18-2104 | — | 897707-6, 853255-8 | AQ200,250,270, 280,290 (Rockwell) | | | | | | | | | |
| Sierra # | AP # | Sizes | O.E. # | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-7300 | — | 50MM | — | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-7306 | 1397 | 38MM | 853548-6 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-7314 | — | — | 3852604 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-7315 | 590 | 112MM | 853012-3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Sierra # | AP # | O.E. # | Application | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-2102 | 3802 | — | Not for use on V-6/V-8 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18-2104 | — | 897707-6, 853255-8 | AQ200,250,270, 280,290 (Rockwell) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

SEE PAGES 101-102 FOR OUR COMPLETE LINE OF GASKET SEALANTS

|  <p>18-4204 AP# 4314 PLASTIC BUSHING Replaces: 826341-0, 876278-3 AQ200, 250, 270, 275, 280, 280DP, 290DP, NOT FOR 270T, 280T, AND 290</p> |  <p>18-2366 AP# 4315 BUSHING Replaces: 876279-1 290, 290A, 290DP, SP-A, SP-A1 & SP-A2</p> |  <p>18-4205 PLASTIC BUSHING Replaces: 832820-5 A270T, 280T</p> |  <p>18-4206 AP# 1392 STERNDRIVE COVER Replaces: 832570-6 AQ200, 250, 270, 275, 280, 290</p> |  <p>18-3708-1 PROP NUT Replaces: 3850984-0</p> | | | | | | | | | | | | | | | | |
|---|---|---|---|---|---------|---|----------|------------|---------|---|----------|-----------------|---------|------|----------|-------------|--|--|--|--|
|  <p>FISH LINE PROTECTOR SPACER</p> <table border="1"> <thead> <tr> <th>Sierra #</th> <th>AP#</th> <th>O.E. #</th> <th>Application</th> </tr> </thead> <tbody> <tr> <td>18-4208</td> <td>—</td> <td>839423-1</td> <td>AQ280, 290</td> </tr> <tr> <td>18-4209</td> <td>—</td> <td>839534-5</td> <td>AQ250, 270, 275</td> </tr> <tr> <td>18-4234</td> <td>4313</td> <td>832965-8</td> <td>AQ110S, 200</td> </tr> </tbody> </table> | Sierra # | AP# | O.E. # | Application | 18-4208 | — | 839423-1 | AQ280, 290 | 18-4209 | — | 839534-5 | AQ250, 270, 275 | 18-4234 | 4313 | 832965-8 | AQ110S, 200 |  <p>18-4210 AP# 1393 PROPELLER CONE Replaces: 850785-7, 854045-2 AQ200, 250, 270, 270T, 275, 280, 280T, 280PT, 290</p> |  <p>18-4211 AP# 1190 PLASTIC WASHER Replaces: 850888-9</p> | | |
| Sierra # | AP# | O.E. # | Application | | | | | | | | | | | | | | | | | |
| 18-4208 | — | 839423-1 | AQ280, 290 | | | | | | | | | | | | | | | | | |
| 18-4209 | — | 839534-5 | AQ250, 270, 275 | | | | | | | | | | | | | | | | | |
| 18-4234 | 4313 | 832965-8 | AQ110S, 200 | | | | | | | | | | | | | | | | | |
|  <p>18-3730 AP# 5164 OUTDRIVE MOUNTING NUT Replaces: 3852648-9 For: SX Drives</p> |  <p>18-4212 AP# 5192 SCREW FOR PROP CONE Replaces: 850889-7 (5/16" — 18)</p> |  <p>18-4194 AP# 3220 PROP NUT SPACER Replaces: 3852350-2 For: Lower gearcase models SX-M (1994)</p> |  <p>18-4213 AP# 1394 SPACER Replaces: 851261-8, 854047-8 AQ275, 280, 290</p> | | | | | | | | | | | | | | | | | |
|  <p>18-4214 AP# 1119 LOCKING WASHER Replaces: 897367-9 AQ DRIVE UNITS: 200, 250, 270, 270T (TID UTF) 275, 280, 280T, 280PT (TID UTF)</p> |  <p>18-4215 SCREW FOR STERNDRIVE COVER Replaces: 941816-1 (1/4" — 20)</p> |  <p>18-2153 AP# 1625 SETTING (PIVOT) PIN Replaces: 814301-8 AQ200, 250, 270, 275, 280</p> |  <p>18-4254 TILT PAD PRESSURE PLATE Replaces: 814219-2</p> | | | | | | | | | | | | | | | | | |
| <p>PKG. OF 2</p>  <p>18-4237 DRAIN PLUG Replaces: 804262-4 AQ80, 100, 200, 250 AQ270 (S/N through PZ-2785179)</p> | <p>PKG. OF 3</p>  <p>18-3733 AP# 3221 PROP MOUNTING KIT Replaces: 3850984-0 Contains: 18-4194/AP# 3220 Spacer</p> | <p>PKG. OF 3</p>  <p>18-3745 AP# 1409 COTTER PIN Replaces: 17253-6</p> | <p>PKG. OF 5</p>  <p>18-4238 LOCK CATCH SCREW For Stern Drive Cover 18-4206/AP# 1392 Replaces: 943218-8 AQ200, 250, 270, 275, 280, 290</p> | | | | | | | | | | | | | | | | | |

I/O

SEE PAGES 101-102 FOR OUR COMPLETE LINE OF GASKET SEALANTS

VOLVO PENTA

Drive System/Anodes



| | | |
|---|---|--|
|  <p>18-4239 LOCK CATCH For Stern Drive Cover 18-4206 Replaces: 897873-6 AQ200, 250, 270, 275, 280, 290</p> | <p>PKG. OF 5</p>  <p>18-4241 ROLL PIN Replaces: 951924-0 AQ200, 250, 270, 275, 280, 290</p> | |
|  <p>18-6000 ①18-6000A AP# 4015 ZINC ANODE Replaces: 832598-7 AQ250, 270, 275, 280, 280DP</p> |  <p>18-6001 AP# 4016 ZINC ANODE Replaces: 838929-8 AQ200, 250 (For shield), MD19, 21, 27, 29, 32, 2003, AQ30, 31, 40, 41 for Fresh Water Cooler</p> |  <p>18-6004 ①18-6004A AP# 4018 ZINC ANODE Replaces: 852835-8 AQ290, 290DP</p> |
|  <p>18-6005 AP# 4019 ZINC ANODE Replaces: 875805-4 AQ250, 270, 270T, 275</p> |  <p>18-6009 ①18-6009A AP# 4023 ZINC ANODE Replaces: 875815-3 AQ280, 280T, 280PT, 290, 290A</p> |  <p>18-6102 MAGNESIUM ANODE Replaces: 3855412</p> |
|  <p>18-6010 ①18-6010A AP# 4024 ZINC ANODE Replaces: 875821-1 AQ280DP, 290DP</p> |  <p>18-6021 PLUG FOR (18-6001/AP# 4016) ZINC ANODE Replaces: 838928-0 For fresh water cooler AQ30, 31, 40, 41, MD19, 21, 27, 29, 32, 2003</p> |  <p>18-6023 ZINC RING Replaces: 851983-7, 876286-6 For folding propellers AQ120S, 120SB</p> |
|  <p>18-6104* MAGNESIUM ANODE Replaces: 873179</p> |  <p>18-6105* MAGNESIUM ANODE Replaces: 873178</p> |  <p>18-6106* MAGNESIUM ANODE Replaces: 876138</p> |

① New Product - Aluminum

* FOR FRESHWATER USE ONLY

1/0