







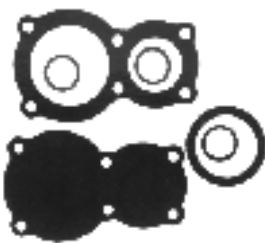

# CHRYSLER/FORCE

## Electrical/Fuel Systems



MERCURY/FORCE (Cont.)											
H.P.	Serial No	Years	O.E.M #	Starter #	Drive Kit	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit	O.E. #
70		1991-95	50-819271 50-819085/50-F616955-1 50-819085	18-5614	18-5682	90643	18-5677	811902	13	18-5697	F15164
75		1996-98	50-819271 50-819085/50-F616955-1 50-819085	18-5614	18-5682	90643	18-5677	811902	13	18-5697	F15164
85/125 L-drive		1989	480955/490955/61-6955 50-616955	18-5613	18-5682	90644	18-5673	819222	9	18-5697	F15164
SportJet 90/120	All	1992-97	50-819968-2	18-5618	-	820620	-	820583	9	18-5697	F15164
90		1991-98	50-819271 50-819085/50-F616955-1 50-819085	18-5614	18-5682	90643	18-5677	811902	13	18-5697	F15164
90		1990-91	480955/490955/61-6955 50-616955	18-5613	18-5682	90644	18-5673	819222	9	18-5697	F15164
90/120 L-drive		1990-91	480955/490955/61-6955 50-616955	18-5613	18-5682	90644	18-5673	819222	9	18-5697	F151
120		1990-97	50-819271 50-819085/50-F616955-1 50-819085	18-5614	18-5682	90643	18-5677	811902	13	18-5697	F15164
FORCE 150		1989A-1992C	480955/490955/61-6955 50-616955	18-5613	18-5682	90644	18-5673	819222	9	18-5697	F15164

**OUTBOARD**

 <p><b>18-7033</b> <b>CARBURETOR KIT</b> Replaces: FK10003, FK10026, FK10053, FK10102-1</p>	 <p><b>18-7037</b> <b>AP# 3636</b> <b>CARBURETOR KIT</b> Replaces: FK10004, FK10005, FK10007, FK10008, FK10027, FK10057, FK10108, FRK739</p>	 <p><b>18-7041</b> <b>NEEDLE &amp; SEAT</b> Replaces: F016311</p>	 <p><b>18-7216</b> <b>CARBURETOR KIT</b> Replaces: 809449A1 For: 25 H.P. 1996-98, also fits Sears engines</p>
 <p><b>18-7057</b> <b>AP# 1141</b> <b>NEEDLE &amp; SEAT</b> Replaces: F010790 .078 Bore</p>	 <p><b>18-7805</b> <b>AP# 13515</b> <b>FUEL PUMP KIT</b> Replaces: F2A24747-1</p>	 <p><b>18-7806</b> <b>AP# 13516</b> <b>FUEL PUMP KIT</b></p>	 <p><b>18-7803</b> <b>FUEL PUMP KIT</b> Replaces: 21-42990A9, A10, 21-857005A1</p>

CHRYSLER		Sierra Carb Kit	Sierra Needle & Seat	Sierra Fuel Pump Kit
HP	Model			
3.6	32/33HA, HB, HC	18-7037	18-7057	N/A
4.5	42HA	18-7037	18-7057	18-7805
5	52/53HA	—	—	18-7805
6	60HA	18-7037	18-7057	18-7805
6	60H0D, H8B, H9C	—	—	18-7805
6	61H0C, H8B, H9B	—	—	18-7805
6	62H8J, H9K, H9L	—	—	18-7805
6	67H9B, H9C	—	—	18-7805
6	62/63H9M	18-7037	18-7057	18-7805

APPLICATION CONTINUED ON NEXT PAGE



# CHRYSLER/FORCE

## Fuel System

CHRYSLER (Cont.)				
HP	Sierra Model	Sierra Carb Kit	Sierra Fuel Needle & Seat	Pump Kit
6	62/63HA ①	18-7037	18-7057	18-7805
6	62/63HA ②	—	—	18-7805
6	62/63H9M,HC,HD,HE,HF,HG,HH	18-7037	18-7057	18-7805
6	64HA,HB,HC	18-7037	18-7057	18-7805
6	64H0F,H1G,H2H,H9E,65H0A	—	—	18-7805
6	64H8D	18-7037	18-7057	18-7805
7	72/73HA	—	—	18-7805
7.5	70H9A	—	—	18-7805
7.5	71H1B,H2C,H3D,H9A	—	—	18-7805
7.5	72H1D,H2E,H3F,H0C,H9B	—	—	18-7805
7.5	75H9A,77H0B,H1C,H9B	—	—	18-7805
8	82/83HA,HC,HD,HE,HF,HG,HH,H9K	18-7037	18-7057	18-7805
8	82/87H8J	—	—	18-7805
9.9	91H0B,H9A	18-7037	18-7057	18-7805
9.9	91H3C,95H3J	—	—	18-7805
9.9	92H1H,98H1B	18-7037	18-7057	18-7805
9.9	92H1J/H2J,H3K	—	—	18-7805
9.9	92/93H0G,H9F,HD,HE	18-7037	18-7057	18-7805
9.9	92/93HA	—	—	18-7805
9.9	92/93HB ④	18-7037	18-7057	18-7805
9.9	92/93HB ⑤	—	—	18-7805
9.9	94H1F,94/95HA,95H2H	—	—	18-7805
9.9	94/95HB,HD,HE, 95H0F,H1G	18-7037	18-7057	18-7805
9.9	98H2C 98/99H9A	—	—	18-7805
10	100HA,101H8B	18-7037	18-7057	18-7805
10	102/103HA,HB,HC,HD,H8B	18-7037	18-7057	18-7805
10	104/105HA,HB,HC	18-7037	18-7057	18-7805
10	108/109HA,H8B	18-7037	18-7057	18-7805
12	121H9A,125H9E	18-7037	18-7057	18-7805
12.9	122/123HA,HC,HD,H9E	18-7037	18-7057	18-7805
12.9	124/125HA,HC,HD	18-7037	18-7057	18-7805
12.9	128/129 H9A	18-7037	18-7057	18-7805
15	152H1G	18-7037	18-7057	18-7805
15	152H1H,H2H,H3J	—	—	18-7805
15	158H3D	—	—	18-7805
15	152/153HA,HC,HB,H0F,H8D,H9E	18-7037	18-7057	18-7805
15	154HB,154/155HA	18-7037	18-7057	18-7805
15	158/159,HA,H8B,H9C	18-7037	18-7057	18-7805
20	202/203HA,HB,HD,HE,HF,HG	—	—	18-7805
20	202/3H0L,H1M,H9K,202H2N	18-7037	18-7057	—
20	204/205HA,HB,HD,HE,HF,HG	—	—	18-7805
20	206/207H9B	18-7037	18-7057	—
25	252H3G,257H3D ⑥	18-7037	18-7057	—
25	252/253HA,HB,H8C,H8D,252H1F,H2F	18-7037	18-7057	—
25	254/255HA,HB 256/257HA,HB	18-7037	18-7057	—
30	302/303HA,HB	18-7037	18-7057	—
30	302/303H9C	—	18-7057	—
30	304/305HA,HB	18-7037	18-7057	—
30	306/307H0C,H9B	—	18-7057	—
30	306/307HA,307H1D,H2E	18-7037	18-7057	—
35	350 THRU 355HA,HC,HD	18-7037	18-7057	18-7806
35	350/351,HE,HF,HG,HH,HK,H8L	18-7037	18-7057	—
35	352/353H8K,H9L,353H0M,H1N	18-7037	18-7057	—
35	352/353HE,HF,HG,HH,HJ,H2P	18-7037	18-7057	—

① S/N 3001 & up      ④ Tillotson carb CO-3A      ⑥ Tillotson carb WB-19D  
 ② S/N 3000 & under      ⑤ Tillotson carb MD-144A

APPLICATION CONTINUED ON NEXT PAGE

**OUTBOARD**

# CHRYSLER/FORCE

## Fuel System



### CHRYSLER (Cont.)

HP	Model	Sierra Carb Kit	Sierra Needle & Seat	Sierra Fuel Pump Kit
35	354/355HE, HF, HG, HH	18-7037	18-7057	—
35	356/357HC, HD, HC, HE, HF, HK, H8M	18-7037	18-7057	—
35	357H3N, R3P, 360/361HA, HB	18-7037	18-7057	—
35	356/357HA, HB	18-7037	18-7057	18-7806
45	450/451HK	18-7037	18-7057	—
45	450 THRU 457HA, HC, HD	18-7037	18-7057	18-7806
45	450 THRU 457HE, HF, HG, HH	18-7037	18-7057	—
45	452/453HJ, H8K	18-7037	18-7057	—
45	456/457H0L, HJ, H1M, H9K, 457H2N	18-7037	18-7057	—
45	458/459HA, HB	18-7037	18-7057	18-7806
45	458/459HD, HC, HE, HF, HG	18-7037	18-7057	—
45	459H0J, H9H	18-7037	18-7057	—
45	468/469HA	18-7037	18-7057	—
50	503H3A, 507H1A, H2B, H2C, H3D, R3E	18-7037	18-7057	—
55	551HA, 554 THRU 559HA, HD, HF ③	18-7037	18-7057	18-7806
55	554 THRU 559HE, HG	18-7037	18-7057	—
55	558/559HH, HJ, HK, H9L	18-7033	18-7057	—
55	559H0M, H0N, H1N, H2P, H3R, V3S	18-7033	18-7057	—
60	608/609HA	18-7033	18-7057	—
65	659HA, HB	—	18-7057	—
70	706/707HA, HC, HD, HE	18-7033	18-7057	18-7806
70	706/707HF, 709HOAN, H9A	18-7037	18-7041	—
70	T700H9A	18-7037	18-7057	—
75	754H0B, 456H0F, H2H, 757HD, H9E	18-7033	18-7057	—
75	756/757HA, HB, HC, 756H1G	18-7037	18-7041	—
75	758H0B, H1C, P/S759H9A	18-7037	18-7041	—
75	758H2D, T750H9A	18-7037	18-7057	—
85	850H0A, H1C, 851H9A, P/S855H9A	18-7033	18-7057	—
85	856H0H, H1J, H2K	18-7033	18-7057	—
85	856/7HA, HC, HD	18-7033	18-7057	18-7806
85	856/7HE	18-7037	18-7041	—
85	857HF, H9G	18-7033	18-7057	—
85	858H0C, H1D, H2E	18-7033	18-7057	—
85	859HA, H8A, H9B, T850H9A	18-7033	18-7057	—
90	906/907HA, HB, HC	18-7033	18-7057	—
100	T1000H9A, 1002H0AN, 1004H0B, H9A	—	18-7057	—
100	1006H0B, H1C, 1007H9A, 1008H0A, H1B	—	18-7057	—
105	1055HA	18-7037	18-7057	—
105	1055HB	—	18-7057	—
105	1056/1057HA, HB, HC, HD	18-7037	18-7057	18-7806
105	1056/1057HE, HF	18-7037	18-7057	—
105	1057HH, 1058H2G	—	18-7057	—
105	1058 HA, HB, HC	18-7037	18-7057	18-7806
105	1058/9HD, HE	18-7037	18-7057	—
105	1058/1059HF, 1059HG	—	18-7057	—
115	1159HA	—	18-7057	—
120	1206/1207HA, HB, HC, HD	18-7037	18-7057	18-7806
120	1206/1207HE, HF	18-7037	18-7057	—
120	1208HA, HB, HC	18-7037	18-7057	18-7806
120	1208/1209HD, HE	18-7037	18-7057	—
120	1208/1209HF, 1209HG	—	18-7057	—
130	1306/1307HA	18-7037	—	18-7806
135	1358HA, HB, HC	18-7037	18-7057	18-7806
150	1508HA	18-7037	—	18-7806


③ 554HF S/N 11072 & up 555HF 14439 & up, 557HF 14581 & up 558HF 11108 & up, 559HF 14309 & up

APPLICATION CONTINUED ON NEXT PAGE

OUTBOARD

FORCE			
HP	Year	Serial # Range	Sierra Fuel Pump Kit
5	1988-98	N/A	18-7805
7.5	1985	N/A	18-7805
9.9/15	1984-98	N/A	18-7805
25	1989	N/A	18-7806
35	1986-87	N/A	18-7806
35A	1988-91	N/A	18-7806
35B	1988-91	N/A	18-7806
35C	1989-91	N/A	18-7806
40/50	1992C	E000001-E065371	18-7806
40/50	1992-94	E065372-E093669	18-7803
40/50	1995	E093700-E138599	18-7803
40/50	1997-99	E138600&UP	18-7803
50	1984-91,1992A	N/A	18-7806
60	1985	N/A	18-7806
70	1991B,1992C	E000001-E039023	18-7806 ①
70	1992-95	E039024-E138599	18-7803 ①
75	1996-99	E138600-UP	18-7803
85	1983-88,1989A,B	N/A	18-7806
85	1989C-H,L-Drive	N/A	18-7806
90	1991A,B,C	N/A	18-7806
90	1991D-1992C	E000001-E039023	18-7806 ①
90	1992-94	E039024-E093699	18-7803 ①
90	1995-99	E093700-UP	18-7803
90 L-Drive	1991	N/A	18-7806
90&L-Drive	1990	N/A	18-7806
Sport Jet 90	1993-94	E023150-E066619	18-7806
Sport Jet 90	1995-96	E138325-E138599	18-7806
Sport Jet 95XR	1996-97	E141089-UP	18-7806
120	1990A-1991C	N/A	18-7806
120	1991D-1992C &1993-94	E000001-E093699	18-7803 ①
120	1995	E093700-E138599	18-7803
120	1996-99	E0138600-UP	18-7803
120 L-Drive	1990-92	N/A	18-7806
120 Sport Jet	1995-97	E095088-E138599	18-7806
125	1984-89	N/A	18-7806
125 L-Drive	1989	N/A	18-7806
150	1989-92	UP TO E065371	18-7806
150	1993-94	E000001-E093699	18-7803

① Serial # E000001-E065371 use 18-7806




**FUEL LINE ASSEMBLY**  
**SILVERADO 2000** — SAE J 1527 USCG Type B2  
Premium Fuel Line

Sierra #	AP #	I.D.	Length	Replaces:
18-8011	13533	5/16"	8'	FS409752

**SILVERADO 1000**  
Economy Fuel Line

Sierra #	AP #	I.D.	Length	Replaces:
18-8061	2576*	5/16"	8'	FS409752

\* AP Millenium



**UNIVERSAL FUEL LINE ASSEMBLY**  
**SILVERADO 2000** — SAE J 1527 USCG Type B2  
Premium Fuel Line

Sierra #	AP #	I.D.	Length	Replaces:
18-8013	—	5/16"	8'	—
18-8015	2571*	3/8"	8'	174513
18-8032	—	5/16"	12'	—

**SILVERADO 1000**  
Economy Fuel Line

Sierra #	AP #	I.D.	Length	Replaces:
18-8065	—	5/16"	8'	—
18-8033	—	5/16"	12'	—

\* AP Millenium

**OUTBOARD**

# CHRYSLER/FORCE

## Fuel System/Cooling



OUTBOARD

<p>PKG. OF 10</p>  <p><b>SNAPPER CLAMPS</b> 18-8020 AP# 1371 #8 — For 5/16" Hose 18-8021 AP# 1372 #10 — For 3/8" Hose</p>	 <p><b>18-8040 BRASS FUEL TANK ELBOW</b> Universal Fitting w/1/4" NPT Threads</p>	 <p><b>18-8062 AP# 822 FUEL LINE CONNECTOR</b> 1/4" N.P.T. - 432 O.D. Replaces: 197787-3 Fits 5/16" Hose</p>	 <p><b>18-8071 AP# 821 MALE FITTING ADAPTER</b></p>
 <p><b>PRIMER BULB ASSEMBLY</b> Comes complete with two Hose Clamps 18-8002 AP# 13530 For 1/4" I.D. Hose 18-8004 For 5/16" I.D. large capacity bulb 18-8005 AP# 3881 For 3/8" I.D. large capacity bulb</p>		 <p><b>18-7599 FUEL LOCK</b> <i>Protect your outboard from theft, disconnect fuel line and simply install fuel lock. Designed to fit clip on style fuel connectors. Fits: Johnson Evinrude, Mercury/Mariner, Yamaha and Honda.</i></p>	
 <p><b>18-7852-1 AP# 6031 FUEL WATER SEPARATOR FILTER WITH BRACKET</b> Includes: 18-7845/AP# 6041 Filter 18-7853-1/AP# 6050 Bracket 18-4256 1/4" (2) Brass Plug 18-9004/AP# 3914 Pipe Sealant with Teflon is recommended for use on filter bracket fitting threads</p>	 <p><b>18-7828 AP# 13518 1/4" (Small) Small Capacity (For 1/4" Fuel Line)</b> <b>18-7829 AP# 600 1/4" (Large) Large Capacity (For 1/4" Fuel Line)</b> <b>18-7830 AP# 1227 5/16"</b> <b>18-7831 AP# 1679 3/8"</b> <b>INLINE FUEL FILTER</b></p>	 <p><b>18-3553 AP# 403 THERMOSTAT</b> Replaces: F660468 130°</p>	
 <p><b>18-3556 AP# 1042 THERMOSTAT</b> Replaces: F97068-2 3/4" - 130°</p>	 <p><b>18-3557 AP# 422 THERMOSTAT</b> Replaces: F335068 1" - 143°</p>	 <p><b>18-3559 AP# 13195 THERMOSTAT</b> Replaces: F528068 1" - 110°</p>	