

 <p>MP41070 IGNITION SWITCH Push to Choke — 3 Position — 6 Wire Sealed Polyester Replaces: 87-17009A2, 87-17009A5</p>	 <p>MP41000 AP# 1948 IGNITION SWITCH Push to Choke — 3 Position — 6 Terminal Replaces: 87-88107, A5</p>	 <p>18-5107-1 IGNITION MODULE Replaces: 811637001 For: 3.0 (1999 & up), 4.3 (1999), 5.7 (1997-01) 500 (1999-02), 7.4 (1998-00)</p>	
 <p>18-5101 AP# 13347 MAGNATUNE™ IGNITION KIT For 2 Cylinder Outboards —CONTAINS— Two Magnatune™ Ignition Modules solid state electronic replacement for mechanical contact sets and condensers in Mercury outboards with dual point magneto systems. Includes installation instructions and necessary hardware. Not for engines with charging systems.</p>	 <p>18-5511 WIRING HARNESS Replaces: 84-822253A20, 45876-20, 84-822253T20</p>	 <p>18-6250 OUTBOARD STARTER REPAIR KIT Prestolite 2 Brush</p>	
 <p>18-6251 OUTBOARD STARTER REPAIR KIT Prestolite 4 Brush</p>	 <p>18-6771 TRIM & TILT RESERVOIR Replaces: 18525A1</p>	 <p>18-6778 RESERVOIR Replaces: 88316A1 For: Motors with 4 screw attachments</p>	 <p>NEW 18-6273 Tilt/Trim Assembly High Performance Cartridge Pump w/Replaceable Motor Replaces: 99186, 99186-1, 99186-T Fits : 35-220 HP Mercury/Mariner Outboards w/ Design I, 3 Ram, # Wire Tilt/Trim Units w/ Side Fill Reservoir. Square style Eaton: Round style Prestolite</p>
 <p>18-6773 AP# 3118 TRIM MOTOR Replaces: 828708, 878265A4 For most late model Mercury/Mariner 1996 & UP (135, 150, XR6 Mag III, 175, 200, 225, 250 HP—105-140 HP Jet</p>	 <p>18-6774 TRIM MOTOR Replaces: 811628, 828708A1, 878265A6 High-performance cartridge, replaceable motor. Design1, Ram 3, 3 wire, tilt/trim units. Squared style Eaton, round-style Prestolite</p>	 <p>18-6763 TRIM & TILT MOTOR Replaces: 92975A28, A32 To 1984 for Most Mercury Outboards (Motor and Reservoir Only)</p>	 <p>18-6784 TRIM MOTOR Replaces: Mercury Assembly 824051 2 wire motor with conversion kit including harness & relays. For: Single ram 3-wire systems</p>

OUTBOARD

MERCURY/MARINER

Ignition/Electrical Systems



18-6775 TRIM & TILT MOTOR

Reference OE reservoir 811673 1
Contains: All parts necessary, a new 3- wire motor/reservoir, drive shaft coupler, oil seal, O-ring and hardware.
For:

Models	Models
65 Jet	100 4-Cyl.
75 3-Cyl.	115 4-Cyl.
80 Jet	125 4-Cyl.
90 3-Cyl.	



If you have this 3-wire single ram system, use **18-6775**

18-6777 TRIM & TILT MOTOR

Replaces: 818903A1, 819762A4-A7, 819479A1, 819480A1, 81977A8-A9, 822870A1, 830250A3-T3, 832021A1-T4-A2-T2, 855654A1-T2, 19217A1-A5, 854472A2, A3, A4
Contains: All parts necessary, a new 2- wire motor/reservoir, drive shaft coupler, oil seal, O-ring and hardware.
For:

Models	Models
30 Jet	60 3-Cyl., Bigfoot
30 4-Stroke	65 Jet
35	75 3-Cyl.
40 2, 3, 4-Cyl.	75 4-Stroke
40 4-Stroke, Bigfoot	80 Jet
45 4-Stroke, Bigfoot, Bodensee	90 3-Cyl.
50 3-Cyl.	90 4-Stroke
50 4-Stroke, Bigfoot	100 4-Cyl.
55 3-Cyl.	115 4-Cyl.
	125 4-Cyl.

If you have any of the 2-wire single systems, use **18-6777**

OUTBOARD

BATTERY CABLES

Gauge Cable with soldered lug terminals on each end to accept a 3/8" stud.

Part No.	Size	Color	Gauge	Part No.	Size	Color	Gauge
BC88523	2'	red	4	BC88563	6'	red	2
BC88533	2'	black	4	BC88573	6'	black	2
BC88543	4'	red	2	BC88583	8'	red	1
BC88553	4'	black	2	BC88593	8'	black	1



18-9800 COMPRESSION TESTER

Perfect for hard to reach bottom spark plug holes on older Mercury models.

18-9801 MULTI METER/DVA TESTER

Replaces: 91-99750A1
A must for testing Mercury ignition systems.



18-9802 TIMING LIGHT

Replaces: 91-99379
Self-powered accurate up to 10,000 RPM's.



MERCURY/MARINER



Features...

- ★ Fully encapsulated windings (where applicable) for better reliability.
- ★ Engine specific products, unlike competitors, that offer "universal kits" that require modifications. Sierra offers precision parts for professional repairs.
- ★ Red Stator Kits are a Sierra exclusive in the aftermarket and come with all of the necessary related components to complete the job right the first time.
- ★ Precise lead lengths eliminate the concern of excess wire getting in the way of moving parts.
- ★ Best warranty in the industry.

 <p>18-5863 STATOR & KIT Replaces: 86617A17 For: 15-25 HP</p>	 <p>18-5864 STATOR & KIT Replaces: 86617A20 For: 6-25 HP</p>
 <p>18-5865 STATOR & KIT Replaces: 398-5704A7 For: 50-70 HP</p>	 <p>18-5866 STATOR & KIT Replaces: 76314A3 For: 45-50 4 cyl.</p>
 <p>18-5867 STATOR & KIT Replaces: 398-9873A4 For: 135-200 V-6</p>	 <p>18-5870 STATOR & KIT Replaces: 398-832075A4-A21 For: 30-125 HP</p>

OUTBOARD

APPLICATION BEGINS ON PAGE 256

MERCURY/MARINER

Electrical System



OUTBOARD

 <p>18-5871 STATOR & KIT Replaces: 398-5454A32 For: 135-300 V6</p>	 <p>18-5873 STATOR & KIT Replaces: 398-832075A6 For: 100, 115, 125 HP</p>	 <p>18-5874 STATOR & KIT Replaces: 398-832075A14 For: 30-50 HP</p>
 <p>18-5875 STATOR & KIT Replaces: 398-9610A5 For: 135-200 HP</p>	 <p>18-5876 STATOR Replaces: 398-9610A19 For: 135 -200 HP</p>	 <p>18-5854 AP# 13409 STATOR Replaces: 398-5454A17</p>
 <p>18-5855 AP# 13410 STATOR Replaces: 336-3996A7</p>	 <p>18-5856 AP# 13411 STATOR Replaces: 398-5255</p>	 <p>18-5857 AP# 13412 STATOR Replaces: 398-5454A7</p>
 <p>18-5859 AP# 13413 STATOR Replaces: 398-5454A26</p>	 <p>18-5860 AP# 13414 STATOR Replaces: 398-5454A35</p>	

APPLICATION ON NEXT PAGE

MERCURY/MARINER



Trigger Assemblies



Features...

- ★ Pick-up coils are potted under vacuum to eliminate air pockets in the potting material.
- ★ Our triggers are designed for each specific engine to assure peak performance and easy installation.
- ★ Diagnostics are performed to OEM specifications for easy testing and troubleshooting.

 <p>18-5795 TRIGGER Replaces: 96455A11 For: 90-220 HP 1979-92, 135-220 HP 1993-97</p>	 <p>18-5796 TRIGGER Replaces: 96455A15 For: 6 cyl.</p>
 <p>18-5797 TRIGGER ASSEMBLY Replaces: 96455A8 For: 3 cyl.</p>	 <p>18-5798 TRIGGER Replaces: 96455A9 For: 6 cyl.</p>

OUTBOARD

STATOR & TRIGGER APPLICATIONS

HP	Beg. S/N	End S/N	Trigger	Stator	HP	Beg. S/N	End S/N	Trigger	Stator
6	D281000	G760299	—	18-5864	45 4 cyl manual start only	5531630	B110788	—	18-5866
7.5	2810637	3274632	—	18-5855	45 JET electric models	G590000	T129554	—	18-5870
8	D281000	G760299	—	18-5864	50 4 cyl manual start only	4962056	& UP	—	18-5866
9.8	2798057	3263262	—	18-5855	50 3 cyl	6428681	D000749	18-5797	18-5865
9.9	D281000	G760299	—	18-5864	50, 55 3 cyl electric start	G590000	& UP	—	18-5870
XR10,10 MAG & SEA PRO	D281000	G760299	—	18-5864	50 3 cyl electric models (Belgium)	9973100	& UP	—	18-5870
15	D281000	G760299	—	18-5864	55 3 cyl electric models	D000750	G589999	—	18-5870
15 SEA PRO, SUPER 15	G438000	G760299	—	18-5864	55 3 cyl electric models (Belgium)	9741042	9973088	—	18-5870
20	2827677	3226957	—	18-5855	60 3 cyl	6428681	D000749	18-5797	18-5865
20, 20 JET	G044027	G437999	—	18-5863	60 3 cyl electric models	G590000	& UP	—	18-5870
20, 20 JET	G438000	G760299	—	18-5864	60 3 cyl electric models (Belgium)	9973100	& UP	—	18-5870
25, 25 SEA PRO & MARATHON	G044027	G437999	—	18-5863	60 3 cyl Bigfoot	G590000	G760299	—	18-5870
25, 25 SEA PRO & MARATHON	G438000	G760299	—	18-5864	65 JET	G438000	& UP	—	18-5870
30 2 cyl electric models	G055314	& UP	—	18-5870	70 3 cyl	5579017	6428680	18-5797	18-5865
30 JET 3 cyl electric models	G590000	T408999	—	18-5870	75 4 cyl	6432901	& UP	—	18-5859
40 2 cyl	3859435	5823917	—	18-5856 ①	75 3 cyl	G438000	& UP	—	18-5870
40 2 cyl electric start	G055314	& UP	—	18-5870	75 3 cyl (Belgium)	9927000	& UP	—	18-5870
40 3 cyl electric start	G531301	& UP	—	18-5870	80 JET	G438000	& UP	—	18-5870
40 3 cyl electric start (Belgium)	9973100	& UP	—	18-5870	90 6 cyl	5299506	& UP	18-5798	18-5854
40 JET electric start	T178500	& UP	—	18-5870	90 3 cyl	G438000	& UP	—	18-5870
① Electric start models only					90 3 cyl (Belgium)	9927000	& UP	—	18-5870





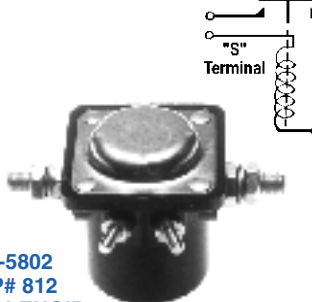

APPLICATION CONTINUED ON NEXT PAGE

STATOR & TRIGGER APPLICATIONS (Cont.)



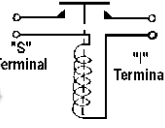

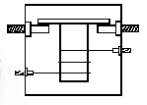

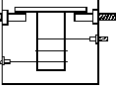

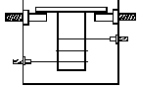

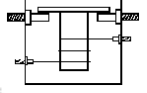

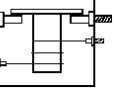


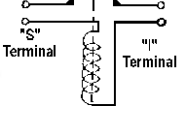



HP	Beg. S/N	End S/N	Trigger	Stator	HP	Beg. S/N	End S/N	Trigger	Stator
100 4 cyl electric models	G438000	G965520	—	18-5870	150 XR-4, MAG II	C239553	D081999	18-5798	18-5875
100 4 cyl electric models (Belgium)	9927000	& UP	—	18-5870	150 XR-4, MAG II	C239553	D081999	18-5798	18-5867
100 4 cyl with voltage reg.	B209468	G437999	—	18-5870	150 XR-6, MAG III	D082000	G960499	18-5798	18-5876
100 4 cyl with voltage reg. (Belgium)	9523024	9926999	—	18-5870	V175	4301235	6618750	18-5798	18-5857 ④
105 JET	UP TO	G760299	18-5798	18-5876	V175	4301235	6618750	18-5798	18-5871 ④
115 6 cyl	5314656	& UP	18-5798	18-5854	V175	6618751	C100860	18-5798	18-5860 ⑤
115 4 cyl electric models	G438000	& UP	—	18-5870	V175	6618751	C100860	18-5798	18-5871 ⑤
115 4 cyl electric models (Belgium)	9927000	& UP	—	18-5870	V175	C100861	C239552	18-5798	18-5875
115 4 cyl with voltage reg.	C10000	G437999	—	18-5870	V175	C239553	D081999	18-5798	18-5860 ③
115 4 cyl with voltage reg. (Belgium)	9559771	9926999	—	18-5870	V175	C239553	D081999	18-5798	18-5871 ③
125 4 cyl	G438000	& UP	—	18-5870	V175	C239553	D081999	18-5798	18-5875
125 4 cyl (Belgium)	9927000	& UP	—	18-5870	V175	C239553	D081999	18-5798	18-5867
125 4 cyl with voltage reg.	D283222	G437999	—	18-5870	V175	D082000	G960499	18-5798	18-5876
125 4 cyl with voltage reg. (Belgium)	9793577	9926999	—	18-5870	V175 MAG, EFI	D000750	D081999	18-5798	18-5875
V135	A904646	C100860	18-5798	18-5860 ②	V175 EFI	D303046	G960499	18-5798	18-5876
V135	A904646	C100860	18-5798	18-5871	V175 XRI EFI	D000750	D081999	18-5798	18-5875
V135	C100861	C239552	18-5798	18-5875	V175 XRI EFI	D082000	G303045	18-5798	18-5876
V135	C239553	D081999	18-5798	18-5860 ③	V200	4839034	6625220	18-5798	18-5857 ④
V135	C239553	D081999	18-5798	18-5875	V200	4839034	C100860	18-5798	18-5871 ⑤
V135	C239553	D081999	18-5798	18-5867	V200	C100861	D081999	18-5798	18-5860 ③
V135	D082000	G960499	18-5798	—	V200	C100861	C291519	18-5798	18-5875
140	5327663	& UP	18-5798	18-5854	V200	C100861	C291519	18-5798	18-5867
140 JET	UP TO	G760299	18-5798	18-5876	V200	D082000	G960499	18-5798	18-5876
V150	4868998	A904645	18-5798	18-5857	V200 EFI	C100861	OD081999	18-5798	18-5875
V150	A904646	C100860	18-5798	18-5860 ②	V200 EFI	G303046	G960499	18-5798	18-5876
V150	A904646	C100860	18-5798	18-5871	V200 XRI EFI	C291520	D081999	18-5798	18-5875
V150	C100861	C239552	18-5798	18-5875	V200 XRI EFI	D082000	G960499	18-5798	18-5876
V150	C239553	D081999	18-5798	18-5860 ③	V220	B117316	& UP	18-5798	18-5860
V150	C239553	D081999	18-5798	18-5875	V225	5628028	& UP	18-5798	18-5857
V150	D082000	G960499	18-5798	18-5876					
V150 EFI	D303046	G960499	18-5798	18-5876					
V150 XRI EFI	D082000	G303045	18-5798	18-5876					
150 XR-4	B242885	C100860	18-5798	18-5860	90	ALL W/RED STATOR	—	18-5870	
150 XR-4	C100861	C239552	18-5798	18-5875	95XR	ALL W/RED STATOR	—	18-5870	
150 XR-4	C239553	D081999	18-5798	18-5860 ③	120XR	ALL W/RED STATOR	—	18-5870	
150 XR-4	C239553	D081999	18-5798	18-5860 ③	175XR2	ALL	18-5796	—	

- ① Electric start models only
- ② Stators with 5/8" laminations only
- ③ Applications with 16 amp voltage regulator and non-louvered flywheel cover
- ④ Applications not using a voltage regulator
- ⑤ Stators with 5/8" laminations and used with 15amp voltage regulator

All Voltage Regulators have built in capacitors that provide high voltage spike protection.

 <p>18-5741 AP# 13395 VOLTAGE REGULATOR Replaces: 815279-A2, 815279-1 For: Mercury engines with 16 amp or 40 amp charging system model/years 1989-91</p>	 <p>18-5824 VOLTAGE REGULATOR Replaces: 18736A8, 18376A15, 18736A21 For: Mercury/Mariner V6 Serial #'s OC100861-ODO81999 V-200 OC100861-OC291519 Mariner V-175 SKI OC100861-ODO81999</p>	 <p>18-5743 AP# 13397 VOLTAGE REGULATOR Replaces: 815279-3, 815279-5, 883072T For: Mercury engines with 16 amp or 40 amp charging system model/years 1992 to present</p>
 <p>18-5707 AP# 1404 RECTIFIER Replaces: 62351A1, 62351A2, 816770, 816770T All applications with square, 3 post rectifier</p>	 <p>18-5802 AP# 812 SOLENOID Replaces: 65057A1, 65057T</p>	 <p>18-5808 AP# 890 SOLENOID Replaces: 47886, 47886T</p>

APPLICATION ON NEXT PAGE

 <p>18-5810 AP# 13407 SOLENOID Horizontal Post</p>	  <p>18-5815 AP# 2821 SOLENOID Replaces: 89-68258A4, 89-853654A1</p>	  <p>18-5816 AP# 2719 SOLENOID Replaces: 89-96054, 89-96054T Flat Bracket</p>
  <p>18-5817 AP# 2718 SOLENOID Replaces: 89-96158, 89-96158T Vertical Post</p>	  <p>18-5818 AP# 2812 SOLENOID Replaces: 89-818864, 89-818864T</p>	  <p>18-5819 AP# 2372 SOLENOID Replaces: 89-818997A1, 89-818997T1</p>
  <p>18-5820 AP# 2813 SOLENOID Replaces: 89-818999A2, 89-825842A1, 89-850188T1</p>	 <p>18-5834 AP# 2814 SOLENOID Replaces: 89-817109A2 For : 75 HP (3 cyl.) S/N G127500 & UP</p>	  <p>18-5836 AP# 804 SOLENOID Replaces: 25661, 256611, 25661T1</p>
 <p>NEW</p> <p>18-6267 RELAY 12 Volt, 30 Amp Replaces: Mercury 87-18211</p>	 <p>18-5729 POWER TRIM RELAY Replaces: 87-18211 For : 35 (2 cyl.) (with Ram Trim) OC159200 & UP 60 (3 cyl.) (with Ram Trim) OB122920 - OD000749</p>	 <p>18-5737 POWER TRIM RELAY Replaces: 87-19761 For : 40 (4 cyl.) (with Relays) OC159200 & UP</p>

OUTBOARD

SOLENOID APPLICATION

HP	Beg. S/N	End. S/N	Starter Solenoid	Power Trim Solenoid	Power Trim Relay
6/8/9.9	A197112	OD280999	18-5816	—	—
15	B292414	& UP	18-5816	—	—
18	5837437	& UP	18-5816	—	—
20	4709593	6443972	18-5815	—	—
20	6443973	& UP	18-5816	—	—
25	5705532	G044026	18-5816	—	—
30 JET non-handle	C159200	G589999	18-5818	—	—
35	6445653	C159199	18-5817	18-5817	—
35 (w/ 1 trim ram)	C159200	& UP	18-5817	—	18-5729
40	2874704	5556229	18-5836	—	—
40	5556230	5823917	18-5815	—	—
40	5823918	G053313	18-5817	—	—
40	G053314	& UP	18-5816 ⑤	—	—
40 4 Cyl. (w/solenoids)	C159200	& UP	18-5816	18-5820	—
40 4 Cyl. (w/relays)	C159200	& UP	18-5816	—	18-5737
45 4 Cyl. (w/o circuit breaker)	5531630	6146848	18-5815	18-5815	—
45 4 Cyl. (w/circuit breaker)	5531630	6146848	18-5815	18-5817	—
45 4 Cyl. (w/o circuit breaker)	6146849	& UP	18-5817	18-5815 ①	—
45 4 Cyl. (w/circuit breaker)	6146849	& UP	18-5817	18-5817	—

① Use 18-5817/AP# 2718 for applications with circuit breaker and fuse. ⑤ For design II applications use 18-5820.

APPLICATION CONTINUED ON NEXT PAGE

MERCURY/MARINER

Electrical System



OUTBOARD

SOLENOID APPLICATION (Cont.)					
HP	Beg. S/N	End. S/N	Starter Solenoid	Power Trim Solenoid	Power Trim Relay
45 4 Cyl.	B110789	& UP	18-5817	18-5817	—
45 JET (w/flush mount solenoid)	D000750	G290584	18-5816	—	—
45 JET	G290585	G589999	18-5820	—	—
50	3008819	4140999	18-5836	—	—
50	4141000	5531629	18-5815	—	—
50 4 Cyl.(w/circuit breaker)	5531630	6146848	18-5815	18-5815 ①	—
50 4 Cyl.(w/circuit breaker)	5531630	6146848	18-5815	18-5817	—
50 4 Cyl.(w/o circuit breaker)	6146849	& UP	18-5817	18-5815 ①	—
50 4 Cyl.(w/circuit breaker)	6146849	& UP	18-5817	18-5817	—
50 3 Cyl.	6428681	B122929	18-5816	18-5817	—
50 3 Cyl.	B122930	C160935	18-5817	18-5817	—
50 3 Cyl.	C160936	D000749	18-5817	—	18-5729
50 3 Cyl.	D000750	G290584	18-5816	—	—
55 3 Cyl.	D000750	G290584	18-5816 ⑤	—	—
55 3 Cyl.	G290585	G589999	18-5820	—	—
60 3 Cyl.	6428681	B122929	18-5816	18-5817	—
60 3 Cyl. (w/solenoids)	B122930	D000749	18-5817	18-5817	—
60 3 Cyl. (w/relays)	B122930	D000749	18-5817	—	18-5729
60 3 Cyl.	D000750	G290584	18-5816 ⑤	—	—
60 3 Cyl.	G290585	G589999	18-5815	—	—
65 4 Cyl.	2446775	3293183	18-5836	—	—
65 3 Cyl.	3547987	4571651	18-5815	—	—
65 JET	G127500	& UP	18-5834	—	—
70 3 Cyl.	4571652	5579016	18-5815	—	—
70 3 Cyl.	5579017	6104369	18-5815	18-5815 ①	—
70 3 Cyl.	6104370	6428680	18-5816	18-5815 ①	—
70 3 Cyl.	A996147	& UP	18-5817	18-5817	—
75 4 Cyl.	6432901	& UP	18-5816	18-5817	—
75 3 Cyl.	D252461	G127499	18-5817	18-5819	—
75 3 Cyl.	G127500	G360002	18-5834	18-5819	—
75 3 Cyl.	G360003	& UP	18-5834	—	—
80	2559001	3493912	18-5836	—	—
80 4 Cyl.	4831999	5582561	18-5815	—	—
80 4 Cyl.	5582562	6030903	18-5815	18-5815 ①	—
80 4 Cyl.	6030904	6432900	18-5816	18-5815 ①	—
80 3 Cyl.	A996142	& UP	18-5817	18-5817	—
85 4 Cyl.	3493913	3865694	18-5836	—	—
85 4 Cyl.	3865695	4831998	18-5815	—	—
90	4845301	5299505	18-5815	18-5815	—
90	5299506	6026608	18-5815	18-5815 ①	—
90	6026609	6436122	18-5816	18-5815 ①	—
90	6436123	& UP	18-5816	18-5817	—
90 3 Cyl.	A996142	C221999	18-5817	18-5817	—
90 3 Cyl.	D252461	G127499	—	18-5819	—
90 3 Cyl.	G127500	G360002	18-5834	18-5819	—
90 3 Cyl.	G360003	& UP	18-5834	—	—
100 6 Cyl.	2318586	3253111	18-5836	—	—
100 4 Cyl.	B209468	D252460	18-5834	—	—
100 4 Cyl.	D252461	G359967	18-5834	18-5819	—
100 4 Cyl.	G359968	& UP	18-5834	—	—
110 6Cyl.	1870204	2314955	18-5834	—	—
115	2836019	4112634	18-5836	18-5836	—
115	4112635	4855152	18-5815	18-5836	—
115	4855153	5600966	18-5815	18-5815	—
115	5600967	6051525	18-5815	18-5815 ①	—
115	6051526	6436122	18-5816	18-5815 ①	—
115	6436123	& UP	18-5816	18-5817	—
115 4 Cyl.	C100000	D252460	18-5834	—	—
115 4 Cyl.	D252461	& UP	18-5834	18-5819	—
125	2314956	3253111	18-5836	—	—
125 4 Cyl.	D283222	G359967	18-5834	18-5819	—
125 4 Cyl.	G359968	& UP	18-5834	—	—
135	2839369	3293233	18-5836	18-5836	—

① Use 18-5817/AP# 2718 for applications with circuit breaker and fuse. ④ Use 18-5818 if off white solenoid is needed.
 ② For units with 8-32, 1/4-20 terminals. ⑤ For design II applications use 18-5820.
 ③ For units with 10-32, 5/16-18 terminals. ⑥ w/rubber bushing solenoid



MERCURY/MARINER

Electrical System

SOLENOID APPLICATION (Cont.)

HP	Beg. S/N	End. S/N	Starter Solenoid	Power Trim Solenoid	Power Trim Relay
V135	A904646	C100860	18-5815 ③	18-5817	—
V135	A904646	C100860	18-5817 ②	18-5817	—
V135	C100861	C239552	18-5815	18-5817	—
V135	C239553	D081999	18-5815 ④	18-5817	—
V135	D082000	G201874	18-5815	18-5819	—
V135 (w/rubber bushing solenoid)	D082000	G201874	18-5834	18-5819	—
V135 (w/rubber bushing solenoid)	G201875	& UP	18-5834	—	—
V135 DFI	G590000	& UP	18-5834	—	—
140	3293234	3502805	18-5836	18-5836	—
140	4865678	& UP	18-5815	18-5815	—
150	3502806	4121434	18-5836	18-5836	—
150	4121435	4865677	18-5815	18-5836	—
150 XS	4868648	5327662	18-5815	18-5815	—
V150	4868998	6042945	18-5815	18-5815	—
V150	6042946	A904645	18-5816	18-5817	—
V150	A904646	C100860	18-5815 ③	18-5817	—
V150	A904646	C100860	18-5817 ②	18-5817	—
V150	C100861	C239552	18-5815	18-5817	—
V150	C239553	D082999	18-5815 ④	18-5817	—
V150, 150 EFI	D082000	G201874	18-5815	18-5819	—
V150, 150EF	D082000	G201874	18-5834	18-5819	—
V150, 150 EFI	G201875	G303045	18-5815	—	—
V150, 150EFI	G201875	G303045	18-5834	—	—
V150, 150 EFI	G303046	& UP	18-5834	—	—
V150 DFI	G590000	& UP	18-5834	—	—
150 XR-4/Magnum II	B242885	D081999	18-5815	18-5817	—
150 XR-4/Magnum II	C239553	D081999	18-5815	18-5818 ⑥	—
150 XR-6/Magnum III	D082000	G201874	18-5815	18-5819	—
150 XR-6/Magnum III	D082000	G201874	18-5834	18-5819	—
150 XR-6/Magnum III	G201875	G303045	18-5815	—	—
150 XR-6/Magnum III	G201875	G303045	18-5834	—	—
150 XR-6/Magnum III	G303046	& UP	18-5834	—	—
V175	4301235	6618750	18-5815	18-5815	—
V175	6618751	C239552	18-5816 ②	18-5817	—
V175	6618751	C239552	18-5815 ③	18-5817	—
V175	C100861	C239552	18-5815	18-5817	—
V175	C239553	D081999	18-5815 ④	18-5817	—
V175, 175 EFI	D082000	G201874	18-5815	18-5819	—
V175, 175 EFI	D082000	G201874	18-5834	18-5819	—
V175, 175 EFI	G201875	G303045	18-5815	—	—
V175, 175 EFI	G201875	G303045	18-5834	—	—
V175, 175 EFI	G303046	& UP	18-5834	—	—
V175 DFI	G590000	& UP	18-5834	—	—
V200	4839034	6073191	18-5815	18-5815	—
V200	6073192	C100860	18-5816	18-5817	—
V200	C100861	C291519	18-5815	18-5817	—
V200 (2.5L)	C291520	D081999	18-5815 ④	18-5817	—
V200	D082000	& UP	18-5815	18-5819	—
V200, 200 EFI	D082000	G201874	18-5815	18-5819	—
V200, 200 EFI (w/rubber bushing solenoid)	D082000	G201874	18-5834	18-5819	—
V200, 200 EFI	G201875	G303045	18-5815	—	—
V200, 200 EFI (w/rubber bushing solenoid)	G201875	G303045	18-5834	—	—
V200, 200 EFI	G303046	& UP	18-5834	—	—
V200 DFI	G386496	& UP	18-5834	—	—
V220	B117316	UP	18-5815	18-5817	—
V225 2.4L	5628028	UP	18-5815	18-5815	—
V225 3.0L	D280813	G303045	18-5834	18-5819	—
V225 3.0L	G303046	& UP	18-5834	—	—
V225 DFI	G590000	& UP	18-5834	—	—
V225/250 EFI	G129222	& UP	18-5834	—	—
V250/275	C101891	& UP	18-5815	18-5817	—
3.4 Liter	5611648	& UP	18-5815	18-5817	—

① Use 18-5817/AP# 2718 for applications with circuit breaker and fuse.

② For units with 8-32, 1/4-20 terminals.

③ For units with 10-32, 5/16-18 terminals.

④ Use 18-5818 if off white solenoid is needed.

⑤ For design II applications use 18-5820.

⑥ w/rubber bushing solenoid

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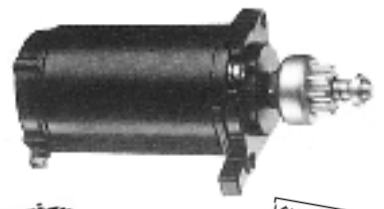
Features...

- ★ Brand new construction.
- ★ All meet or exceed OEM specifications.
- ★ 100% load tested.
- ★ Competitive prices.
- ★ One year warranty
- ★ All starters are backed by the famous Sierra comprehensive warranty.
- ★ Supported by the best, easy to use application charts in the industry.





OUTBOARD

ALL STARTERS ARE COUNTER CLOCKWISE ROTATION

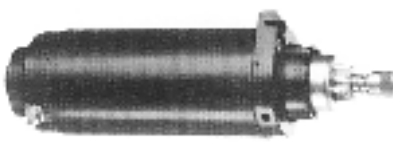


18-5601
NEW STARTER
Replaces: 50-55601, 50-55601A2, 50-38890A1







18-5602
NEW STARTER
Replaces: 50-67341





18-5604
NEW STARTER
Replaces: 50-66015, 50-66015T

NEW



18-6282
O/B STARTER
Fits: Mercury V6 Jet (1996 and up) 8 Tooth Drive Gear
Replaces: 50-832997-2



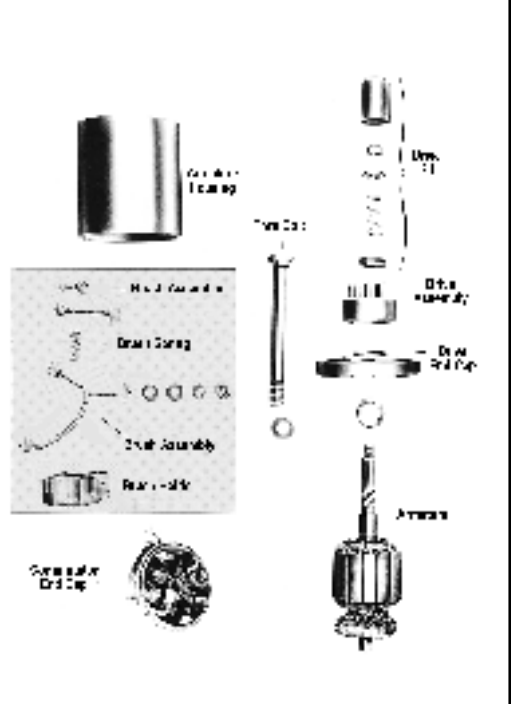
NEW



18-6283
O/B STARTER
Fits: Mercury 2.5 DFI(1999 and up), 200HP V6 DFI(1996-1999), 225HP V6 DFI(1998 and up), 3.0L V6(1999 and up) 9 Tooth Drive Gear
Replaces: Mercury 50-833153-5



EXPLODED VIEW OF STARTER




18-5605
NEW STARTER
Replaces: 50-73521, 50-73521T


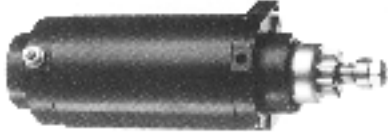






18-5606
NEW STARTER
Replaces: 50-44369, 50-60315, 50-65436, 50-44369A1

APPLICATION ON NEXT PAGE



MERCURY/MARINER Electrical System

 <p>18-5608 NEW STARTER Replaces: 50-44415, 50-77141, 50-79472, 50-44414, 50-79472 1</p>	 <p>18-5610 NEW STARTER Replaces: 50-66015 1, 50-66015 3</p>
 <p>18-5611 NEW STARTER Replaces: 50-90983A-1, 50-90983T1</p>	 <p>18-5620 NEW STARTER Replaces: 50-818445-3, 50-818445-2, 50-818445 5</p>
 <p>18-5621 NEW STARTER Replaces: 50-822462, 50-822462T1</p>	 <p>18-5636 NEW STARTER Replaces: 50-57465A1, 50-57867, 50-64975, 50-72467, 50-58788A3</p>

H.P.	Beg. Serial #	Ending Serial #	O.E.M #	Starter #	Drive Kit	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit	O.E. #
MERCURY											
6	A197112	& Up	50-90983A1	18-5611	—	96561	—	—	10	—	—
7.5	3801458	4851692	50-73531	④	—	96561	—	96562/75427	10	18-5697	75384
7.5	4851693	& Up	50-78011	④	—	96561	—	96562/75427	10	18-5697	75384
8/9/15	A197112	& Up	50-90983A1	18-5611	—	96561	—	—	10	—	—
18	5837437	& Up	50-90983A1	18-5611	—	96561	—	—	—	—	—
20	4709593	6443973	50-76275	④	—	96561	—	96562/75427	10	—	—
20	6443973	& Up	50-90983A1	18-5611	—	96561	—	—	10	—	—
25	5705532	& Up	50-90983A1	18-5611	—	96561	—	—	10	—	—
30 2 cyl.	G053314	& Up	50-822462	18-5621	18-5682	90643	18-5656	68575	10	18-5697	75384
30 JET	G159200	G589999	50-73521	18-5605	18-5682	90643	18-5656	68575	10	18-5697	75384
30 JET 3 cyl.	G590000	T408999	50-822462	18-5621	18-5682	90643	18-5656	68575	10	18-5697	75384
35 2 cyl.	6445653	& Up	50-41583	④	—	90642	—	43076/ 43076T	10	18-5697	75384
35/40 2 cyl.	6445652	& DOWN	50-55601A2/50-55601	18-5601	—	90642	18-5650	57380	9	18-5697	75384
40 2 cyl.	G053314	& Up	50-822462	18-5621	18-5682	90643	18-5656	68575	10	18-5697	75384
40H.P. 3 cy.	G590000	G760299	50-822462	18-5621	18-5682	90643	18-5656	68575	10	18-5697	75384
40 3 cyl.	G760300	& Up	50-822462	18-5621	18-5682	90643	18-5656	68575	10	18-5697	75384
40 4 cyl.	C159200	& Up	50-73521	18-5605	18-5682	90643	18-5656	68575	10	18-5697	75384
40 JET	T178500	& Up	50-822462	18-5621	18-5682	90643	18-5656	68575	10	18-5697	75384
45 4 cyl.	5531630	& Up	50-73521	18-5605	18-5682	90643	18-5656	68575	10	18-5697	75384
45 JET	D000750	G589999	50-44369A1/50-65436/50-60315	18-5606 ⑧	—	—	—	—	—	—	—
45 JET	G590000	T129554	50-822462	18-5621	18-5682	90643	18-5656	68575	10	18-5697	75384
50 4 cyl.	4357639	& Below	50-38890A1	18-5601	—	90642	18-5650	57380	9	18-5697	75384
50 4 cyl.	4357640	& Up	50-73521	18-5605	18-5682	90643	18-5656	68575	10	18-5697	75384

Note: Some starters will replace Prestolite versions however replacement parts are for Bosch versions only.
② Inline 6 cylinder

④ With 8 tooth pinion
⑤ With 9 tooth pinion
⑥ No replacement starter available, drive parts only

⑦ Bosch models only
⑧ Some applications require Mercury bushing #44368

OUTBOARD

APPLICATION CONTINUED ON NEXT PAGE

MERCURY/MARINER

Electrical System



MERCURY (Cont.)											
H.P.	Beg. Serial #	Ending Serial #	O.E.M #	Starter #	Drive Kit	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit	O.E. #
50 3 cyl.	B122930	G589999	50-44369A1	18-5606 ⑥	—	—	—	—	—	—	—
50 3 cyl.	G590000	& Up	50-822462	18-5621	18-5682	90643	18-5656	68575	10	18-5697	75384
55 3 cyl.	D000750	G589999	50-44369A1	18-5606 ⑥	—	—	—	—	—	—	—
55 3 cyl.	G590000	& Up	50-822462	18-5621	18-5682	90643	18-5656	68575	10	18-5697	75384
60 3 cyl.	6428681	G589999	50-44369A1/50-65436/50-60315	18-5606 ⑥	—	—	—	—	—	—	—
60 3 cyl.	G590000	& Up	50-822462	18-5621	18-5682	90643	18-5656	68575	10	18-5697	75384
60 3 cyl. Bigfoot	G590000	G760299	50-822462	18-5621	18-5682	90643	18-5656	68575	10	18-5697	75384
65 4 cyl.	2803822	3293183	50-57867A1/50-58788	18-5636	18-5682	90643	18-5656	68575	10	18-5697	75384
65 3 cyl.	3293184	4571651	50-44369A1/50-65436/50-60315	18-5606	—	—	—	—	—	—	—
65 Jet	D283222	& Up	50-66015	18-5604	18-5682	90643	18-5656	68575	10	18-5697	75384
70 3 cyl.	457165	A996142	50-44369A1/50-65436/50-60315	18-5606	18-5682	90643	18-5656	68575	10	18-5697	75384
80 4 cyl.	2783253	3493912	50-57867A1/50-58788	18-5636	18-5682	90643	18-5656	68575	10	18-5697	75384
80 4 cyl.	4831999	& Up	50-66015	18-5604 ⑦	18-5682	90643	18-5656	68575	10	18-5697	75384
85 4 cyl.	3865694	& Below	50-58788	18-5636	18-5682	90643	18-5656	68575	10	18-5697	75384
85 4 cyl.	3865695	4366801	50-67341	18-5602	18-5682	90643	18-5656	68575	10	18-5697	75384
80 Jet	D283222	& Up	50-66015-1	18-5610	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
90 ②	4845301	& Up	50-72467/50-64975/50-57465A1	18-5636	18-5682	90643	18-5656	68575	10	18-5697	75384
90 3 cyl.	A996142	& Up	—	18-5604	18-5682	90643	18-5656	68575	10	18-5697	75384
100 4 cyl.	B209468	G965520	50-66015-1	18-5610	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
105 JET	G760299	& Below	50-44414,50-44415/50-79472/50-77141/	18-5608	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
115 6 cyl. ②	4855153	& Up	50-72467/50-64975/50-57465A1	18-5636	18-5682	90643	18-5656	68575	10	18-5697	75384
115 4 cyl.	C100000	& Up	50-66015-1	18-5610	—	90645	18-5674	75660/13310T 1	8	18-5697	7538
125 4 cyl.	D283222	& Up	50-66015-1	18-5610	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
135 V-6	A904646	G960499	50-79472/50-77141/50-44414,50-44415	18-5608	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
140 6 cyl. Inline ②	4865678	& Up	50-72467/50-64975/50-57465A1	18-5636	18-5682	90643	18-5656	68575	10	18-5697	75384
140 JET	G960499	& Below	50-44414,50-44415/50-79472/50-77141/	18-5608	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
150 ②	4121435	& Up	50-72467/50-64975/50-57465A1	18-5636	18-5682	90643	18-5656	68575	10	18-5697	75384
V150	4868998	G960499	50-79472/50-77141	18-5608	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
150 XR2	4868998	A904645	50-44414,50-44415	18-5608	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
150 XR4	B242885	D819999	50-79472/50-77141/50-44414,50-44415	18-5608	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
150 XR6	D082000	G960499	50-79472/50-77141/50-44414,50-44415	18-5608	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
150 EFI	G303046	T408999	50-79472/50-77141/50-44414,50-44415	18-5608	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
V175	4301235	G960499	50-79472/50-77141	—	—	—	—	—	—	—	—
175 EFI,XRI, MAG	D000750	G960499	50-44414,50-44415	18-5608	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
200	4839034	G960499	50-79472/50-77141	—	—	—	—	—	—	—	—
200 EFI, XRI	C100861	G960499	50-44414,50-44415	18-5608	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
2.4EFI/2.5EFI/	ALL	—	50-79472/50-77141/50-44414,50-44415	18-5608	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
2.5 Carb/	ALL	—	50-79472/50-77141/50-44414,50-44415	18-5608	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
3.4L/MOD VP ④	ALL	—	50-79472/50-77141/50-44414,50-44415	18-5608	—	90645	18-5674	75660/13310T 1	8	18-5697	75384
V200 ⑤	5363918	6435503	50-86976	⑥	—	90646	18-5658	86177/86177 1	9	18-5697	75384
V225	5628028	D280812	50-86976	⑥	—	90646	18-5658	86177/86177 1	9	18-5697	75384
225 3.0L Carb	D280813	T408999	50-818445-3/50-818445-2	18-5620	—	90645	18-5674	75661/13310T 1	8	18-5697	75384
225/250 EFI 3.0L	G129222	& Up	50-818445-3/50-818445-2	18-5620	—	90645	18-5674	75661/13310T 1	8	18-5697	75384
250XB	G980600	& Up	50-818445-3/50-818445-2	18-5620	—	90645	18-5674	75661/13310T 1	8	18-5697	75384

Note: Some starters will replace Prestolite versions however replacement parts are for Bosch versions only.
 ② Inline 6 cylinder

④ With 8 tooth pinion
 ⑤ With 9 tooth pinion
 ⑥ No replacement starter available, drive parts only

⑦ Bosch models only
 ⑧ Some applications require Mercury bushing #44368

OUTBOARD