

DATA SHEET

Shortage Management: Shortage Criticality and Prioritization

Not all shortages are created equal. Manufacturers need greater visibility into material shortages, as well as clear actionable insights to know which shortages are most impacting production. By prioritizing the most critical material shortages, procurement teams can be effective in mitigating production delays. But how do you know which shortages are most critical?

In order to help, LeanDNA offers flexible, out-of-the-box prioritization logic for categorizing shortages by criticality level and severity. These shortage criticality rule presets enable procurement teams and supply chain professionals to identify and tackle the most severe shortages first.

Admin users can leverage these rules themselves, without the need to brainstorm or build complicated rules from scratch to ensure buyers and planners are working on the most impactful shortages first.

The preset rules are based on demand spikes, depth of delay, lead time and on-hand inventory exceptions, as well as ABC classification. LeanDNA updates ABC classifications daily to reflect current cost and demand forecasts, providing a standardized and scalable approach to making prioritization decisions that are based on continuously updated information.

Image: Priority 1 Current Shortages With No Inventory Image: Priority 2 Current Shortages With No PO Image: Priority 3 Current Shortage: Supply & Demand Misalignment - Depth of Delay > 28 Calendar Image: Priority 4 Current Shortage: Supply & Demand Misalignment - Depth of Delay > 7 Calendar Depth of Depth of Delay > 7 Calendar Depth of Depth	
Image: Supply & Demand Misalignment - Depth of Delay > 28 Calendar	
Priority 4 Current Shortage: Supply & Demand Misalignment - Depth of Delay > 7 Calendar D	Days
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LeanDNA enables customers to understand, prioritize and collaborate to resolve shortage disruptions.

Average Reduction in Shortages for LeanDNA Customers





RULE OPTIONS

A PART: A purchased item that LeanDNA has determined should be an A item based on <u>PQ (Product-Quantity) Analysis</u> and <u>ABC</u>. <u>Classification</u>.

B PART: A purchased item that LeanDNA has determined should be an B item based on <u>PQ (Product-Quantity) Analysis</u> and <u>ABC</u> <u>Classification.</u>

C PART: A purchased item that LeanDNA has determined should be an C item based on <u>PQ (Product-Quantity) Analysis</u> and <u>ABC</u>. <u>Classification</u>.

DEMAND SPIKE: This is when requirements for 1 week are more than the average demand in a week + 2x the standard deviation.

PAST DUE DEMAND AND ZERO ON HAND:

The item has demand with a requirement date in the past and equates to a current shortage as there is no inventory on hand.

DEPTH OF DELAY > X CALENDAR DAYS: For

Purchased Items, when the difference between the Requested Delivery Date and the date the item is needed is greater than X calendar days. Default value options for X are 7 and 28 calendar days.

LEAD TIME > Y CALENDAR DAYS: The item's Lead Time in the EPP is greater than 21 calendar days. Default value options for

in the ERP is greater than 21 calendar days. Default value options for Y are 7 and 21 calendar days.

🛞 LeanDNA	My Work	Dash	board Supply Chain Lean Projects	
Shortage C	riticali	ty		ADD CRITICALITY LEVEL
Priority	1			
Current	Shortages	•	Add item matching rules (optional)	
🕂 Add	Rule		LeanDNA Rules	
Action			A Part (purchased only)	
Any		•	B Part (purchased only)	
Descripti	on		C Part (purchased only) Demand Spike	
Priority	1		Depth of Delay > 28 Calendar Days	
			Depth of Delay > 7 Calendar Days Lead Time > 21 Calendar Days	CANCEL SAVE
			Depth of Delay > 7 Calendar Days	
			Past Due Demand and Zero On Hand	

Admin users can select if they want the rule to apply to a current shortage, future shortage or all types of shortages. These rules can be applied to open POs that LeanDNA recommends moving in to an earlier date, or items where a new PO needs to be placed to cover a requirement. Shortage Criticality Level rules are applicable across an entire organization, but rules can be created and configured for specific sites as well, allowing for entirely different rules or severity levels per manufacturing location.

Ready to see it in action?

Contact us for an in-depth demo of shortage management in LeanDNA: leandna.com/request-demo

