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On the cover: Kevin Wing photographed the Steen Skybolt in Palm Bay, Florida.

Annual Buyer's Guide, Part 2

30 2012 PLANSBUILT BUYER'S GUIDE

Here's your chance to peruse 138 designs that can be built from scratch; compiled by Richard VanderMeulen.

Flight Reports

8 STEEN SKYBOLT

Just like a Pitts, except maybe better. Really; by Ed Wischmeyer.

Builder Spotlight

16 THE ULTIMATE UPGRADE

Now comes the fun part of building Wendell and Martha Solesbee's Lancair Evolution: preparation for painting; by Dave Prizio.

23 ALL ABOUT AVIONICS

We take a look at the all-important firewall-forward electrical elements; by Stein Bruch.

29 ASK THE DAR

Know your limitations: Who can do inspections? By Mel Asberry.

49 MAINTENANCE MATTERS

Setting up shop; by Steve Ells.

Shop Talk

72 AERO 'LECTRICS

The ultimate passive GPS antenna; by Jim Weir.

Designer's Notebook

70 WIND TUNNEL

The STOL equation; by Barnaby Wainfan.

Exploring

2 EDITOR'S LOG

The beauty of simplicity; by Mary Bernard.

5 WHAT'S NEW

Zenith offers a UL Power firewall-forward kit, Garmin introduces the aera 796 portable navigator, and ZuluLog offers a pilot log-book for the Android; edited by Abby Ventzke.

6 VIEWFINDER

Idle hands; by Marc Cook.

53 UNUSUAL ATTITUDE

Safety is a culture; by Richard VanGrunsven.

55 ALTERNATIVE ENERGIES

Light Sport electrified; by Dean Sigler.

59 DOWN TO EARTH

Relief efforts: Experimental aircraft can help; by Amy Laboda.

63 LIGHT STUFF

Ultralight kits; by Roy Beisswenger

65 FREE FLIGHT

Test-flying airplanes: the reality; by Paul Dye.

Kit Bits

4 LETTERS

67 LIST OF ADVERTISERS

68 BUILDERS' MARKETPLACE

75 THE CLASSIFIED BUILDER

80 KIT STUFF

Drawing on experience; by cartoonist Robrucha.



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The beauty of simplicity.

As this was written, it had been a scant three days since it was announced that one of the great visionaries of our time, Apple cofounder Steve Jobs, passed away. I was deeply saddened by the news, as I often am when I hear of someone who had so much more they could have done, but was cheated of that opportunity by an early death. Still, what an amazing legacy remains.

I have been a fan of Apple products for 27 years. Jobs attended the same junior high school that I did (though not at the same time) in Cupertino, so I felt a certain kinship with him and his innovations, and I bought one of the first Macintosh computers in 1984. I remember that purchase clearly, because it was an outrageous expenditure for me at the time. The whole setup, the printer, basic software and the Mac itself set me back \$4500, and it took forever to pay off. Mind you, that was for an all-in-one box with a small black-and-white monitor, floppy disk storage, basic word processing and a dot matrix printer, hardly what we would consider state of the art today. Nonetheless, I had to have one, and I was thrilled to get it. Some friends thought it was foolish, but this tool was a game changer for me.

That first Macintosh was revolutionary in its simplicity. Part of its appeal was that it was “portable,” and that aspect served me well. It got me through both my undergraduate years and grad school, without fail. I held on to that computer, out of sentimentality perhaps, until 2007, when in a fit of downsizing I donated it. I think I kept it for so long because I felt as though I owned a piece of history, and I

just couldn't part with that. (In fact, I still have the carrying case for the computer, but now it holds office supplies.)

Apart from a brief foray into the PC world with a laptop computer in the 1990s, I have owned many Apple products since then. Every one of them was incredibly reliable, fun and straightforward to use, and elegant in the sophisticated simplicity of its design. The iMac I employ now is a far cry from that early model, but the same description applies, and it is in part the aesthetic beauty of the machine itself (and its accompanying operating system) that allows me to tolerate spending as many hours in front of it every workday as I do.

So I wanted to talk about the allure of simplicity as we present our annual Plans-built Buyer's Guide this month. If you are inclined to construct an airplane yourself, it doesn't get any more basic than scratch-building from plans. Although the process of rendering the plans has changed over the years, in some cases enhancing the quality of the product significantly, the basic premise remains the same. You acquire a set of drawings, start gathering together materials or materials kits, and off you go—if you're lucky, slowly but surely assembling an aircraft until you have something that is signed off as airworthy and ready to fly. I can imagine what a sense of accomplishment that must be, essentially having made something from almost nothing. I'm sure there is great satisfaction in it.

In certain cases, building from plans is the only way to acquire a particular design, because it simply does not exist

as a kit. Plans also offer a way to tap into history via replica aircraft that may not be available in any other form. For some builders, constructing from plans provides the opportunity to tinker, improving on an existing design from the outset with a tweak here and a redraw there. Breezy builder Matt Hlavac, featured on the October 2009 cover of this magazine, comes to mind as someone who wanted the challenge that this type of building provides. He took a long-proven design (the R.L.U.-1 from Carl H. Unger) and amended it so that the finished product was precisely tailored for his particular mission: local low-and-slow flying. Simply for fun. And he's had a great time piloting his Breezy in the gentle clime of Southern California. For him, the building project was a thorough education and an extremely gratifying experience. If that's your inclination, there are likely more than enough listings here to whet your appetite without breaking the bank.

Jobs, at a Stanford University commencement speech in 2005, discussed the shortness of life and the need to seize the moment and follow your passion. That seems an apt characterization of so many participants in our small niche of general aviation, whether kit builders or plans builders. Passion and the desire to realize a dream are the prime motivators for pursuing almost any airplane building project, sometimes despite skepticism from family and friends. I'll reiterate what Jobs advised the students at Stanford that day: Stay hungry. Stay foolish. And I'm sure he meant that in the best sense of those terms. Words to live by. ✚

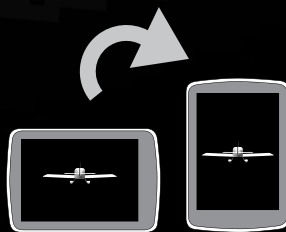
Mary Bernard

The product of two parents with Lockheed Aerospace careers, Mary grew up with aviation, prompting her to pursue pilot training as an adult. Her father, a talented tool-and-die maker and planner, instilled in her an abiding interest in how things are built. For more than a decade, she has been a contributing writer and Managing Editor for KITPLANES®.



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LETTERS



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Risky Business?

Marc Cook, you have it right ["Around the Patch," August 2011]. Engines must have qualified technology and sufficient development, with a long gestation to work out the kinks. Aircraft and auto engines. Everyone must agree that the auto industry spends considerable time, talent and money developing and operationally testing their engines under certainly the worst conditions. The late Fred Geschwender, who produced many auto conversions over the years, professed that modifying a production engine simply creates problems.

At Quiet Aviation, we have started processing our FAA Issue Paper that has the basis to install the GM LS3 430-horsepower Corvette engine in the C-172 for an STC. Here we take Fred's attitude even further by holding the engine operation below our driving habits, and we don't risk overhauls. We have accepted a weight penalty for this engine so that its operation is never in excess of 42% power. We take a catalog crate engine, specially built by the GM Performance Build Group, and install it in the aircraft with an Airflow Performance mechanical fuel-injection system, a gearbox that has proven its worth over more than 25 years of airboat use and a cooling system over-designed with redundancy.

Give us a half year to introduce this conversion and let our General Aviation critics assess its merits. We have 400 hours of V-8 time with some 80 hours on the LS engine without incident. Keep it simple, don't try anything new, use it conventionally, and enjoy the security of an automotive engine.

ALAN ADEN

Back to School

An excellent option for arc welding training not mentioned by Ken Scott ["Learning to Weld," September to December 2011], is the Lincoln Electric Welding School in Cleveland. I discovered it when exploring options for creating a fuel tank for my project and found that none of the local colleges or high schools run courses anymore. Forget the negative economic trade-off of saving a bit by doing it yourself versus cost of tuition, travel expense, and getting excited and buying a welding rig and materials. And despite the fact that I became a passable TIG welder in a variety of materials excluding thin aluminum (the one material I'd hoped to master), I found the five-day course a quality experience well worth the expense. Besides its comprehensive offering of certificate programs for tradesmen, the school offers a variety of high-quality, one-week courses. The price represents a good value for an intensive learning experience. And when you're done, you can take advantage of discounts offered to students for their products, which can be hazardous to your \$ health.

HOWARD LEDERMAN

A Real Gem

I just read Paul Dye's essay on clouds [September 2011]. Move over Ernie Gann and Richard Bach. There is a new honest-to-God aviation writer in town. Since the shuttle program is taking its place in history, maybe Paul can settle down to explore what is obviously his greatest God-given talent, inspiring aviators and ground-bound souls with artistic and inspiring prose. What a treasure.

STEVE ASHBY ✈

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Pilot Logbook for Android

ZuluLog, a web-based aviation record-keeping services and software provider, has released a new Android application for pilots. The app can be used as a stand-alone pilot logbook but is designed to



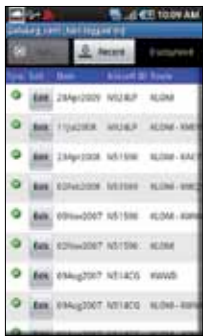
work with customer accounts at ZuluLog.com. Users can enter, edit and view flights from anywhere, with or without a data connection, from any compatible Android device.

Once online, pilots can sync up with their online logbooks on the web site.

The Android app tracks PIC, instrument and NVG currency. A flight counter screen tracks takeoffs and landings, approaches and holds in real time, as well as total flight time, simulated instrument time and actual instrument time, the company says.

Pilots can also use dedicated screens to track notes, squawks, nav/com frequencies, transponder codes, and IFR clearances. The app also includes reference information and pilot tools. The app is currently free for all users, though future releases are expected to be made available only to active ZuluLog customers. The company also plans to release dedicated apps for the iPhone and iPad.

For more information, visit www.zululog.com. Find a direct link at www.kitplanes.com.



WHAT'S NEW

Zenith and UL Power Introduce Firewall-Forward Kit

Zenith Aircraft Company and UL Power North America, LLC have announced the availability of a complete firewall-forward kit for the CH 650 kit aircraft. The announcement followed the successful installation and testing of the UL350iS powerplant in the low-wing Zenith cruiser.



The firewall-forward engine package includes the direct-drive, air-cooled, lightweight and fuel-efficient UL350iS engine. The four-stroke, four-cylinder 130-horsepower powerplant (\$23,450) is horizontally opposed, with FADEC (full authority digital engine control), multipoint electronic fuel injection, and automatic altitude and temperature compensation. The installation kit (\$4950) includes engine mount, oil cooler, fuel pumps, propeller and spinner, and a fiberglass cowl. According to Zenith President Sebastien Heintz, the company plans to offer the same firewall-forward kit to its STOL CH 750 customers.

For more information, call 573/581-9000, or visit www.zenithair.com. Find a direct link at www.kitplanes.com.

PORTABLE AERA NAVIGATOR FROM GARMIN

Garmin has launched the aera 796—its new flagship portable aviation navigator. The aera 796 builds on the features of the GPSMAP 696 by adding a touchscreen user interface, selectable screen orientation, and 3D Vision. It also includes a digital document viewer, scratchpad and preloaded geo-referenced AeroNav IFR and VFR enroute charts, as well as a GXM 40 receiver.

The high-resolution, 7-inch touchscreen can be viewed in portrait or landscape mode. The 3D Vision gives pilots a virtual reality depiction of land and water features, including obstacles, runways and airport signposts—all shown in relative

proximity to the aircraft. The aera 796 also uses forward-looking terrain avoidance capability to predict potential hazards and has amber or red overlays to highlight those areas. The price is \$2499.

For more information, visit www.garmin.com. Find a direct link at www.kitplanes.com. †



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VIEWFINDER



Idle hands.

There are lots of reasons I miss N30KP. As some of you may know, I parted with my beloved Sportsman 2+2 homebuilt in 2011, the culmination of a series of difficult decisions that were, themselves, prompted by our persistently sluggish economy. Thankfully, the airplane was sold to a foreign buyer who will enjoy its incredible utility in another country. He decided to put it on conventional gear for use in the African bush.

Delivering the Sportsman to its birthplace at the Glasair Aviation facility in Arlington, Washington, where it would be fitted with conventional gear was one of my most difficult flights—and not because the Pacific Northwest decided to give me one last ice encounter just for fun.

Needless to say, I miss the airplane terribly, but probably not for all the reasons you'd guess. Some of those reasons should be obvious. I had more than a little blood and sweat in that airplane, and it was an excellent traveling companion. It was truly useful in my line of work: arrive at an airplane company off the beaten path with the camera ship in hand (saves scrabbling around for something that might or might not be suitable), provide a platform for testing new technologies and, no doubt, simply flying the flag. For the right mission, a light airplane makes tremendous sense; I saved days of travel using the Sportsman compared with riding the airlines.



The author goofing around during his Sportsman build in 2006. It's all fun until you deviate a septum with a #30 drill bit.

Since the sale, I've had to rent or borrow airplanes, which carries its own set of challenges. The less said about that the better.

Platform for Experimentation

By far the most surprising thing about my post-Sportsman life has been that glaring hole in my off-hours activities, and I don't mean the flying. You see, the Sportsman not only bore me through the sky but also tolerated an almost out-

landish amount of tinkering and tweaking. Right from the start, the airplane fulfilled my need to build something. Although N30KP started as a Two Weeks to Taxi prototype, there was a massive amount of work to be done. What's more, because it was the first Sportsman to carry the Lycoming IO-390, we were prototyping the installation at the same time we were prototyping the program. Double your pleasure.

Sure, pleasure. I recognize there is a broad spectrum of builder types, from those who want to make every part on their own from scratch, to those who much prefer the Tab A/Slot B assembly method where little pure fabrication is done. I'm somewhere in the middle, better at visualizing the way parts go together and determining the best ways to do it than at raw fabrication.

That said, I was probably unduly proud of the third seat I fabricated for the Sportsman, which normally carried a bench seat at the back of the cabin just large enough for kids. That didn't work for my family of three (which includes a teenage daughter who's now bigger and stronger than her mom), nor was it useful when the Sportsman became the magazine's camera station for air-to-air photography. Without commercial alternatives, I built a composite structure from scratch,

Marc Cook

Former KITPLANES® Editor-in-Chief Marc Cook has been in aviation journalism for 22 years and in magazine work for more than 25. He is a 4200-hour instrument-rated, multi-engine pilot with experience in nearly 150 types. He's completed two kit aircraft, an Aero Designs Pulsar XP and a GlaStar Sportsman 2+2.



Ted Setzer offers tips on installing windows into the Sportsman doors. By recollection, these tasks weren't as odious as they seemed at the time.

using foam cores, raw E-glass and vinyl-ester resin. I did more work in composites on that seat alone than there is in the whole of the quickbuild Sportsman kit, though it did pale compared to the years of laying up, sanding and scratching on my mid-1990s Pulsar.

This rear-facing seat structure was bonded into the belly of the airplane behind the metal safety cage and worked splendidly for many hours. I was confident that the bonding to the fuselage shell was more than sufficient for the loads, but with composites you never know—until I removed the seat for the sale. (I didn't want the liability.) Or I should say *tried* to remove the seat. It took most of a day to grind it out of the fuselage shell. I felt all warm and fuzzy (as well as sweaty and covered in fiberglass dust) that the seat was so secure; my research and practice with composites was validated. Ted Setzer, Glasair Aviation's veteran fabricator and fanatic about weight, would probably not share my enthusiasm. "Marc, if it's that strong, you built it too heavy!"

The seat was one of many sub-projects, as longtime readers of this magazine know. I've truly lost count of the

different instrument-panel configurations that were in the airplane. With Stein Bruch's help, I learned a lot about wiring and troubleshooting. There were times when I thought I should just sit on my hands and enjoy using the Sportsman, but that would pass, and soon a new sub-project would appear on the horizon. My own version of the Winchester House.

What Now?

In the time since the sale, I've closed up the hangar and moved a ridiculous number of tools to the shop behind my house. For awhile, I was happy to have

weekends off. But then the itch: First my motorcycles received some much-needed maintenance, then the cars, then the house. I wander out on a Saturday morning looking for something to do. When I had the Sportsman, that was *never* the case. It was more like: Which of the many projects should I tackle first?

My point is this: Relish the building process. Enjoy it now. I appreciate that you want to get it done, move that project out of the garage or shop or hangar and assuage your family's perhaps unstated concerns that you've bitten off more than you can chew. But that's not your motivation, or it shouldn't be.

As you pound rivets or mix epoxy or string wire, you are learning. You are facing new challenges, staring them down and engaging your mind to find solutions. Building an airplane is far more than the make-work it seems sometimes to be, even when faced with repetitive tasks. Yes, there are unpleasant aspects—I once thought I was going to be trapped under the instrument panel of my Pulsar until I remembered that, well, somehow I got *in there* so there must be a way back out—and, yes, you will make mistakes. But it's all part of the experience. One day, you'll be done, and you may even have to make the difficult decision to part with your handiwork. From that perspective, there's nothing sweeter than a rivet perfectly driven. †



When you don't have a project of your own, borrow one. The author at the Zenith Aircraft build-a-tail day last year, trying to remember how a pneumatic drill works.

Steen Skybolt

Just like a Pitts, except maybe better. *Really.*

BY ED WISCHMEYER

Our story starts with the late LaMar Steen flat on his back under a Pitts S-2 with a tape measure when the late Curtis Pitts walks up. “Aw, shucks, LaMar, I’ll give you a set of plans,” said Pitts, and the Skybolt was under way, a bigger S-2 for bigger pilots. And that’s what it is, a delightful aerobatic mount worthy of being classed right along with its step-siblings, the Pitts biplanes.

How They Got There

Eventually Hale Wallace took over the business, and *Yellow Bird*, the plane we flew, was the third one he built. Then Paul Goetsch, an obviously brilliant engineer, and his partner Jere Larson came onto the scene, looking to buy a Skybolt to fly. They wound up purchasing Steen Aero Lab from Wallace, adding it to their portfolio.

Have you seen the “vegetable peeler” winglets on the Falcon 50? Goetsch and Larson also own Shapes Aerospace International, which makes those winglets; they give almost twice the fuel savings of conventional units. They also make parts for the Airbus A-320 and the military A-400

turboprop transport, so they play with the big boys.

If you go into the Steen Aero shop in Melbourne, Florida, just a few miles inland from the Atlantic Ocean, the first thing you see is the Pitts Model 14. It’s a machine similar to the Model 12 with the same Russian engine, but the Model 14 has an unswept, three-piece upper wing. That change was to make the project easier to build, but it meant sacrificing some performance in snap rolls for a more docile plane. Hanging from the ceiling are several single-seat Pitts fuselages, welded in Argentina. Steen is the dealer for Bruntons flying wires as well.

The late Curtis Pitts used to come by the Steen shop, visiting for a week at a time to keep his hand in the airplane game, and Goetsch was a pall bearer at Pitts’s funeral.

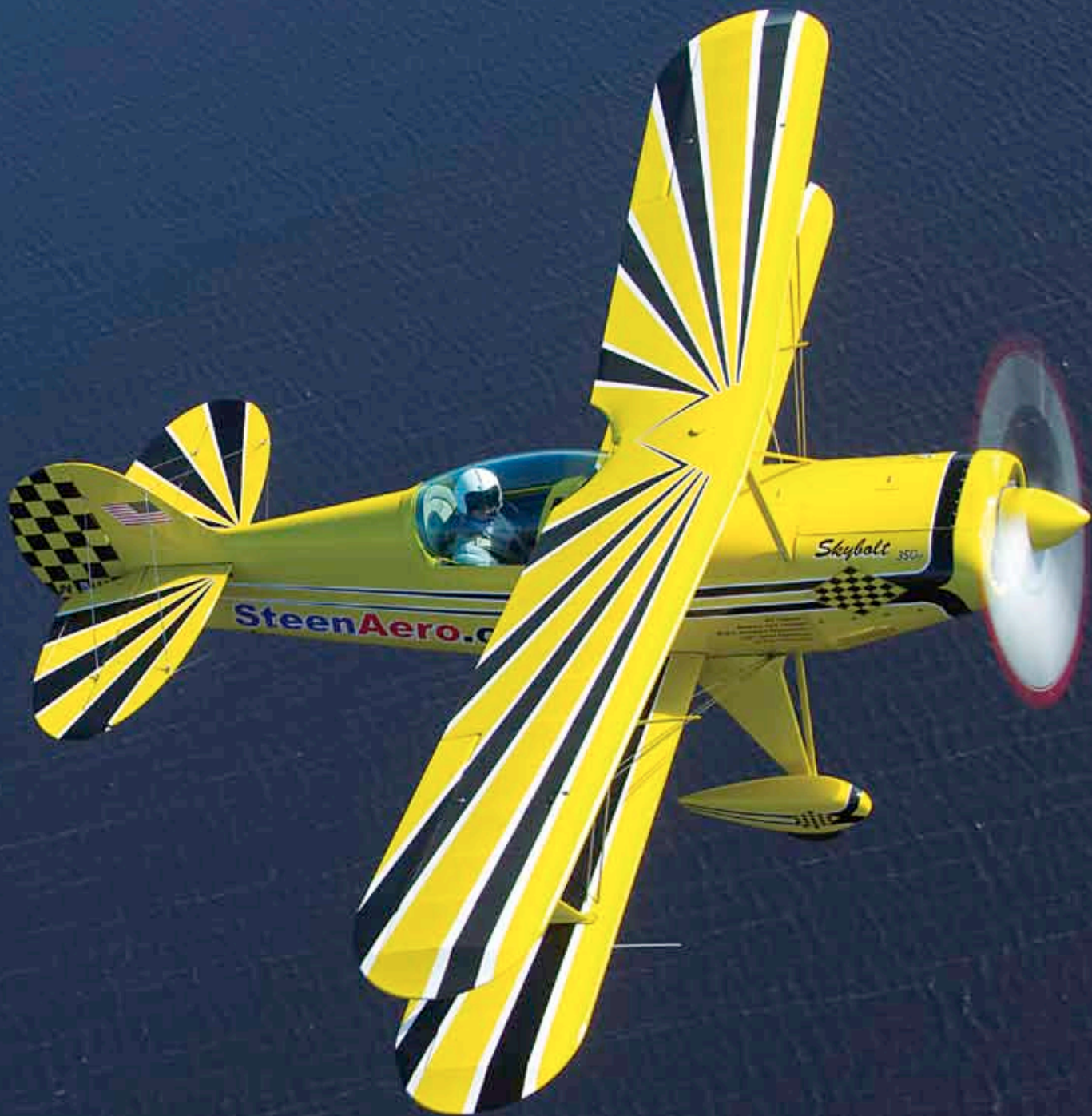
Unconventional Conventional Construction

The construction of the Skybolt is pretty conventional for a biplane: wood wing with built-up ribs, wood spars and compression struts, and wire bracing for anti-drag loads. The fuselage is welded

steel, with aluminum panels at the front and fabric covering on the aft fuselage and all of the flying surfaces. Wallace made some improvements to the original design, such as increasing the number of stringers on the fuselage sides from three to five.

There is also a Firebolt derivative, and the company web site says the two designs often overlap. Steen also sells plans for Mac McKenzie’s Firebolt development of the Steen Skybolt, including all-new, detailed drawings. The Firebolt has a longer fuselage, stretched 2 inches in the front cockpit, Marquart Charger-type landing gear, different ailerons (with three hinges instead of two), a different nosebowl, a rearward-sliding canopy and various other modifications. Many flying aircraft are in fact “hybrids” between the Skybolt and Firebolt, with individual builders incorporating selected features from the Firebolt design into their Skybolt project, most often the sliding canopy or the nosebowl design.

But the most interesting part of the Skybolt has to be the wing kit. Traditionally, each wingrib has a trusswork of





Entrepreneur Paul Goetsch went to buy an airplane, but he bought the company.

quarter-inch spruce capstrips to give the rib its shape and strength, a nosebowl and gussets at each intersection of the trusswork. The ribs are built in a jig, and the gussets, small rectangles of thin plywood, are traditionally glued onto the capstrips and then nailed with tiny brads to hold them in place till the glue dries.

In the Steen model, the nosebowl and gussets all come CNC cut, along with a pegboard jig. Put dowels into all of the pegboard holes and *Voila!* A jig that will hold all of the components in place with no nails. To put pressure on the glue joints while they're curing, a matching clear plastic piece fits over all of those



The canopy gets tilted out of the way for access to the cockpits.

same dowels. Put weights on the plastic, and watch the glue dry.

If building one rib at a time is too slow, there's now a jig with double-height dowels. Put one rib into the jig, lay a piece of waxed paper on top of it to keep the glue from wandering around, and then put another rib atop that. Add weights on top of the whole thing and build two ribs at once. Goetsch tells the story that one builder's kids had so much fun building the first set of ribs

that he ordered a second, unneeded set of ribs to give the kids something to do. If you're not so inclined, another grand will buy one-piece routed ribs.

You can buy wing leading edges ready to go, too. Those are made of two laminations of plywood, with each laminate three-ply, $\frac{1}{2}$ inch thick. The plywood is so flexible that you don't have to steam the leading edges to bend them.

Steen Aero has reinvented the traditional wood spar, fabricating it out of



Getting ready to go do some aerobatics in a delightful airplane. The author is in front, with demo pilot John Testerman in the back.

laminations of spruce instead of solid pieces. Surprisingly, the laminated spars are 30% to 40% stronger than the solid spars, and when they break, they will not fail catastrophically. Instead, the laminates fail individually, and the company's tests show that even a failed spar can still have enough strength to get the airplane home. Some spars with carbon fiber between the laminations were also tried, but the laminated versions are already stronger, so there's no need to spend the extra money.

The bottom line is that although this is a plansbuilt design, there are enough components available so that building a biplane doesn't have to be the massive fabrication of the old days. The total effort of building with a full set of Steen components would be comparable to building a pre-punched metal airplane, but Goetsch says that the added complexity of a biplane does take more passion to build.

Further, Goetsch said that no two Skybolts are really alike. Some are open cockpit, some are closed, and a variety of engines and propellers is available. One builder even put a Continental radial engine on the front of his that was from a WW-II tank.

Aerobatics R Us

Yellow Bird is not your average Skybolt. Up front is 350 horsepower of Lycoming engine, and the novel canopy gets completely out of the way as you

What's in the Box

Steen Aero Lab sells a variety of components, from weldments you can put on your own fuselage to ready-to-cover wings and fuselages; wing kits in various levels of completion; and numerous aircraft components, including fuel tanks, canopies and landing gear. The most complete set of components, still 51% compliant, would cost \$39,000.

—E.W.

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A four-blade prop on a biplane? Well, yes. You don't have to dive for speed in maneuvers.



Yellow Bird's rear instrument panel. The airplane is normally piloted from the back seat.

climb aboard. The front cockpit is not as compact as in some other homebuilt biplanes, but there's not room to stretch your legs out. Reaching all the belts and straps for the parachute and shoulder harness is best left to the young and limber or to an assistant such as master mechanic Butch Childres, who took care that all was well up front.

In an emergency, the back-seater would release the two canopy latches in the back cockpit. The aerodynamicists say that the down-flow off the top wing would lift the canopy into the slipstream without giving the front-seater a bonk on the noggin, but good manners would dictate a warning to duck. Once

above the fuselage, the canopy would be out of the way, but the slipstream would undoubtedly rip it off.

In the back, demo pilot John Testerman did all of the normal pilot things until there was the sound of an electric fuel pump. "Clear prop," he said, and the very tall stick came back, along with the sound of a big engine starting up. Initially, it had an easy loping baritone like a big radial with that wonderful smell of engine-start burnt oil before accelerating to a faster, even idle.

Testerman cautiously S-turned us past the parked vehicles for the early-morning flight and past the parked Piper Tri-Pacer photo ship. Out from

STEEN SKYBOLT

Price	Plans \$165; Materials Kit \$39,000
Estimated completed price	\$35,000 - \$100,000
Estimated build time	3000 hours
Number flying (at press time)	530
Powerplant	Lycoming IO-540, 350 hp
Propeller	Four blade, constant speed
Powerplant options	180-360 hp Lycoming

AIRFRAME

Wingspan	24 ft
Wing loading	11.76 lb/sq. ft
Fuel capacity	29 gal; 38 optional
Maximum gross weight	1970 lb
Typical empty weight	980-1280 lb
Typical useful load	690-990 lb
Full-fuel payload	520-820 lb
Seating capacity	2 tandem
Cabin width	24 in
Baggage capacity	25 lb

PERFORMANCE

Cruise speed	160-180 mph (139-156 kt) TAS
	7500 ft @ 75% of max-continuous, 19.7 gph
Maximum rate of climb	3500 fpm
Stall speed	68 mph (53 kt) IAS
Takeoff distance	300 ft
Landing distance	800 ft

Specifications are representative; expect considerable variation from airplane to airplane depending on weight, canopy or open cockpit, engine and prop.



Not many biplanes have 350 hp attached to the other end of the throttle quadrant.



Why can't all airplanes have engine access like this? All the better to check up on the Lycoming.



Dual exhausts for that big engine.

between the hangars, he called Melbourne ground and S-turned us out to Runway 27 Right.

Takeoff acceleration provided a good push back into the seat, and the front airspeed indicator showed 130 mph as we passed the departure end of the runway, a speed so high that I questioned its accuracy. Then again, maybe we were accelerating that much, because the Barrett Precision Engines IO-540 with Airflow Performance fuel injection and one Light Speed Engineering ignition was not your typical biplane powerplant. The four-blade MT propeller was also doing its bit to help convert dead dinosaurs to thrust.

Once we were out of the traffic pattern, it was my turn to take the controls. As one might expect for an aerobatic airplane, my initial impression was that the Skybolt was smooth, light and powerful, just exactly what you would want in this type of airplane.

Out over the Atlantic, a few clearing turns confirmed the first impression. Then it was time to exercise the aircraft in its design mission: aerobatics. First was an aileron roll, entered from level flight at 155 mph indicated. Nose up to 15° or so, lots of left aileron, and around we went. Maybe halfway around, it occurred to me that I might not have full aileron in, and sure enough there was more to exploit. Roll rate was quick, seemingly faster than an RV, but not obscenely fast like the airshow monoplanes that fly routines more appropriate for model airplanes.

Then came a windup turn, increasing to 4 G to recalibrate my internal G force sensor with callouts from the back cockpit, as there was no indicator up front. Then I did another one to get a feel for stick force pull as I built up G load. Those forces were light and increased proportionally to the G forces, with 4 G requiring roughly 12 to 15 pounds of

pull on the long control stick. For aerobatics, those light pitch forces were perfect: You can fly a bunch of maneuvers without feeling like you're giving your arm a workout. For flying a long cross-country in turbulence, should you ever need to, those forces might be on the light side. Having done horizontal circles, it was time for a vertical circle, also known as a loop. I used a 4-G pull OK, but being rusty, I didn't relax enough pressure over the top, getting a little



Note the redundant flying wires, standard on aerobatic biplanes.



The front instrument panel is typically sparse, which may necessitate cooperative communication with the back-seater.



The canopy arrangement is unique, and the canopy can only be released from the back seat.



Aileron spades. They may not be necessary, but the ailerons had a great feel with them.

pre-stall buffet. Testerman demonstrated a loop and needed only a 3-G pull as the big engine gave us plenty of smash all the way around.

Next on the agenda was a super slow roll. This being my first time in the airplane, I wasn't watching the altitude at all, but it was easy to keep the Skybolt on heading all the way around, easily within a few degrees, while feeling the gravity vector rotate around the airplane. Inverted, I pushed too hard and got -1.8 G, but it was a smooth overcontrol and not jerky, another tribute to the design.

It had been years since my last snap roll, and Testerman recommended a



Extra credit if this looks just like the center section of a Pitts to you.

125-mph entry speed. I slowed to 120, brought the power back in and, as we passed 125, pulled the stick back and put in a bunch of left rudder. *Pow!* Around we went at blazing speed, and by the time I quit being amazed and got around to recovering, we were 80° past level. One interesting detail was that I could feel the stall buffet all the way around during the snap roll. And with that sparkling roll rate, I could have fun doing all those maneuvers that Jungmeister pilots used to do in the 1930s, like quarter snaps. (One of their more famous maneuvers was to touch down with a little extra speed, bounce the landing, snap roll it, and then complete the landing.) On a later solo flight for the camera plane, Testerman snapped it at 100 mph. At that speed and center of gravity, he reported that buffeting is absent.

Testerman did more clearing turns while I took notes, and then it was time for a stall. With power back, buffeting

started with the front airspeed indicator showing 73 mph. (The company quotes a 68-mph stall speed.) The buffeting built up, and the nose and right wing dropped gently. Keeping the stick back, I picked up the right wing with left rudder and the plane then rolled to the left. Again I picked up the low left wing with right rudder, and the Skybolt did a quarter snap roll before I recovered.

This behavior is not unexpected in an aerobatic biplane. Many cruising airplanes will diverge in roll when you "deep stall" them, but the snap was different. However, consider that this is an aerobatic biplane with the top wing swept for snap rolls, and a NACA 63A₂015 laminar flow airfoil with abrupt stall characteristics to give you a crisp entry. The airplane did what it was designed to do, and this is entirely in keeping with its character. The lesson is that the Skybolt will do what you tell it to do, not what you hope that some plain-vanilla trainer might do. (The airfoil on the lower wing is a symmetrical NACA 0012, an airfoil series commonly used on tail surfaces.



The Skybolt sits relatively flat on the ground and, from this angle, somehow is reminiscent of a WW-II fighter.



Spiffily painted wheelpants add to the airplane's appeal.



These are the same airfoils used on the later Pitts models.)

Testerman showed me his rudder power demonstration, as many new Skybolt pilots have not flown a plane with significant rudder authority. I then tried a rudder doublet (lots of rudder one way followed immediately by lots of rudder the other, then feet off the rudders). The Skybolt straightened itself out in just over one full cycle, showing excellent yaw stability.

I wanted to finish with a spin, but Testerman had recently recovered from a sinus infection and didn't want to push his luck, so we passed on that. He reports that the Skybolt rotation rate will wind up in a spin.

As we flew back to the airport, I tried some rudder exercises. One was a slow Dutch roll, slowly rolling the plane back and forth while keeping it straight with the rudders. In most airplanes, the trick to doing this maneuver at all is to roll the airplane slowly. In the Skybolt, the handling was so good that there was no need to inch your way through the maneuver. *Impressive.* Fast Dutch rolls were a piece of cake, but they're also easy in the vast majority of airplanes out there.

After those delightful aerobatics and maneuvers, I must admit I was thinking about anything but cross-countries, or cross-country numbers. Depending on engine, prop, canopy, how many coats of paint are on the airplane and all of the variations that come with homebuilt aircraft, expect a payload of 690 to 990 pounds out of the gross weight of 1970 pounds. Fuel capacity is 29 gallons, optionally 38, which is fine for the smaller 180-hp engines, but the bigger engines can easily burn 13 gph at low cruise power. Advertised



cruise speeds are 160 to 180 mph. And although open cockpits look really cool, they can slow the plane down by 15 to 18 mph. Only the front-seater gets buffeted with open cockpits.

Finally, it was time to give the airplane back to Testerman for the landing. Turning final over the beach, miles from the runway, the airspeed was 125 mph, slowing to 80 mph on short final. He did a wheel landing in the crosswind, and then added power to keep the tail up for better visibility on the way to the next taxiway.

For Those Who Do Aerobatics

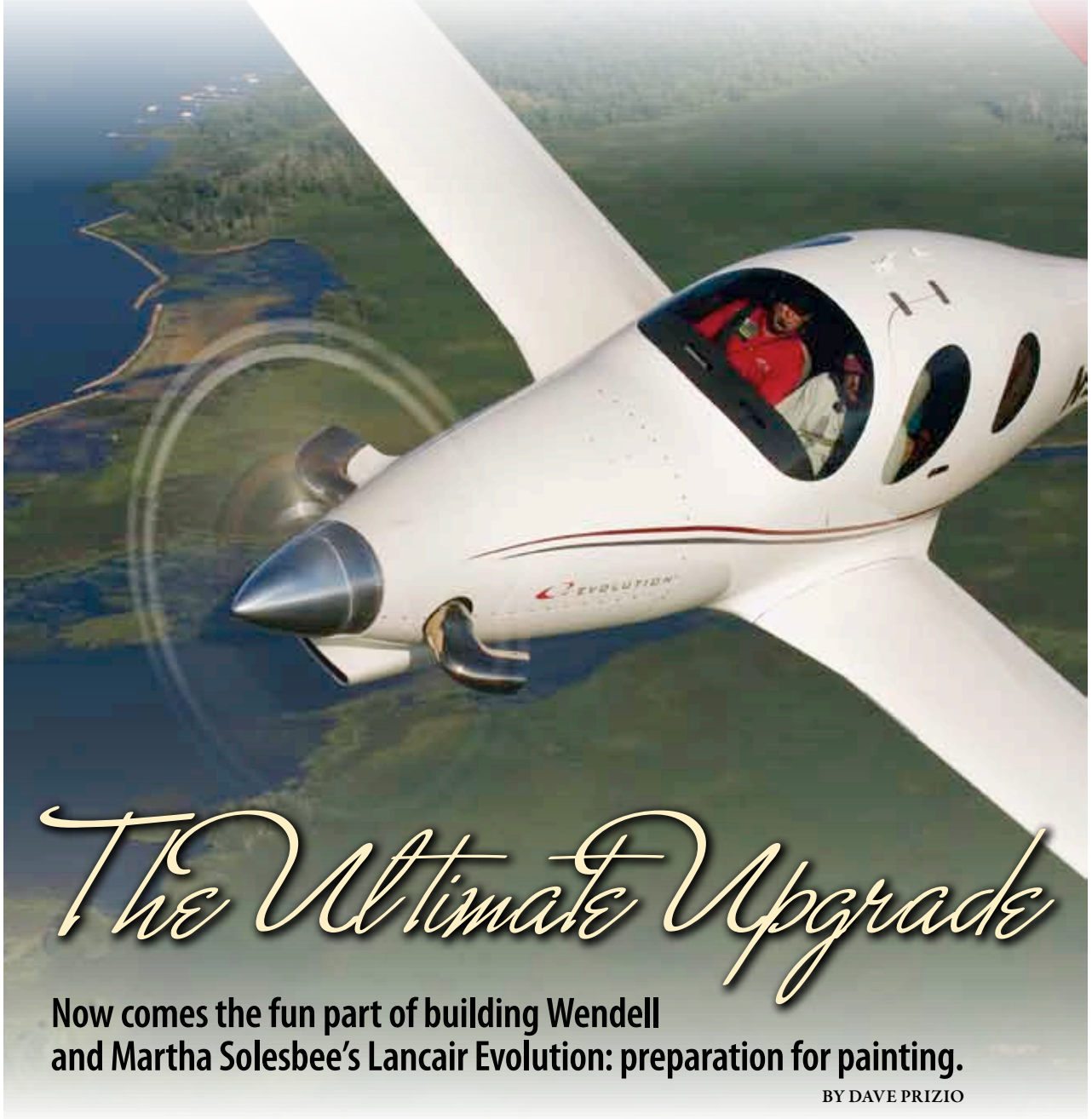
While I am not the ace of the base for aerobatics, this Skybolt was a delight to fly. The advertised build prices are \$35,000 to \$100,000, and you get a lot of bang for the buck. The big engine meant that we never had to dive for speed of course, but the airplane also

made me look good. The Skybolt literature quotes a number of pilots who compare it favorably with various Pitts models, often characterizing it as easier to land and easier to handle in some aerobatic maneuvers. I certainly found nothing lacking for the entry-level aerobatic pilot. The Skybolt's 24-foot wingspan, versus 20 feet for a two-seat Pitts, may be a factor there.

Goetsch says that he doesn't market the Skybolt against other planes because he doesn't need to; the airplane has a following. Testerman says that when used Skybolts come on the market, they sell quickly. Usually after landing from a pilot report, I contemplate the flight and work on putting it into context. This time, a big smile said it all. ✚

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The Ultimate Upgrade

Now comes the fun part of building Wendell and Martha Solesbee's Lancair Evolution: preparation for painting.

BY DAVE PRIZIO

Wendell and Martha Solesbee have been working for almost two years assembling their Lancair Evolution and are now nearing the end of that process. When we last checked in for the November issue, the Solesbees had hung the mighty Pratt & Whitney PT6A engine and were working through systems installation and integration. That's no small task, which is why the magazine deadlines caught up with and passed their efforts. (This series did not appear in the December issue, so you didn't miss anything.)

Of course, one part of the delay was due to the nature of the next step: painting

and its related preparation. Fortunately, the Solesbees are uniquely qualified to face the challenge of painting. Not only have they built two other award-winning airplanes—a Giles aerobatic plane and a Lancair IV-P—but they also own an automotive paint and body business that restores some 200 cars per month. They and their son, Terry, showed us what it takes to put a first-class paint job on their first-class project.

Since the days of the IV-P, Lancair has made great strides in the quality of its composite work. Where the older Lancair model used hand-laid molds, the Evolution molds are made with

computer precision. As a result, there are no more waves and bumps in the fuselage and wings. Parts come out of the mold smooth and straight, and they fit together with much greater precision. It's probably fair to say that the previous idea of "lock together" parts was true only in the most general sense; most composite aircraft from the 1980s and '90s needed a lot of finish work to make them look like show winners. Every place where composite sections joined presented new opportunities to refine your smoothing and sanding skills.

The quality of the Evolution parts saves the builder time and effort when

preparing for paint. Here's an example: The Evolution has a seam where the two halves come together and a recess where the pressure bulkhead bolts through the fuselage. These two areas must be filled and blended into the body. That's not a lot of work when you consider the size of this airplane.

Other areas that required significant work were the cowl sections, especially the ducts in the lower cowl that couldn't be incorporated into the mold and had to be hand-fitted. Solesbee says this was the hardest part of the plane to build. Carbon-fiber cloth and epoxy took care of the structural tasks, and a mixture of glass bubbles (often called micro) and resin are used for non-structural filler. Wherever a little extra strength was needed in the filler, flocked cotton fibers (flox) were added to the mix. Because the inlet duct is both large and prominent, the Solesbees completed this part of the kit with great care.

Sand in Your Shoes

Once the cowl was built and fitted, and the seams in the fuselage were blended in, there remained many little things to do.

With any composite structure, pinholes in the skin must be filled. A good high-build primer, properly applied, does the job best. You might think that spraying would be the preferred technique, but actually it is hard to blow

primer into a small hole. Small disposable paint rollers work much better, because the rollers press the paint into the holes. The Solesbees used WLS epoxy primer, a product popular with Lancair builders. The primer provided a good material for sanding and blocking, which they tackled next.

On the curved surfaces that make up most of the Evolution, sanding and blocking is primarily done with a long board using a cross pattern, first 45° to the axis of the curved surface and then 45° in the opposite direction to make a 90° cross pattern. This ensures that no flat spots or low spots will be introduced into the surface by the sanding process. It works well but requires patience for good results. The blocking process reveals low spots that need additional filling, as well as high spots, which must be dealt with carefully to avoid sanding completely through the gelcoat into the carbon-fiber cloth. This process begins with a fairly coarse grit sandpaper such as 80 or 120. The long-board paper comes on rolls with a sticky back, making it easy to use.

Often, when a particularly tough situation presents itself during the blocking process, a guide coat is applied to more clearly reveal the low spots. What's a guide coat? In this process the surface is sprayed with a thin coat of flat black lacquer and then cross-sanded with a long board. Sanding removes the black

paint except in the low spots, clearly identifying areas that need to be filled. Solesbee said that the Evolution was in such good shape that he did not have to use this technique.

Pass the Primer

After blocking and filling until smooth, it is time to apply a second coat of primer. The Solesbees used gray primer, but in retrospect admit they should have used white. White primer would have provided a better base coat for the white paint to follow, making it possible to use fewer coats. If you're thinking, "Who cares if it takes two or three coats to cover the primed surface?" keep



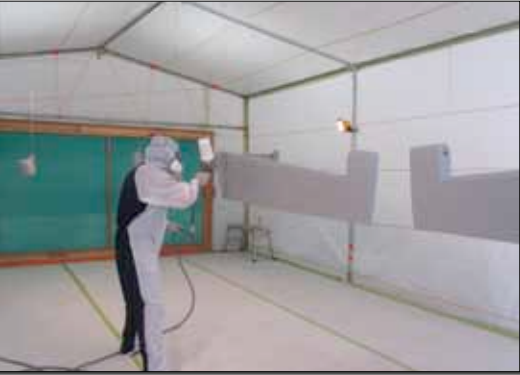
Terry Solesbee block-sands and fills the fuselage after the first coat of primer to smooth the high spots left from the manufacturing and assembly processes. He is using a flexible long board to better conform to the continuous curves of the Evolution.



The Solesbees rented a portable booth to paint the Evolution. It fit well in their hangar at the Chino airport. The booth itself is made of plastic sheeting over a pipe framework. Note the large fan box on the end near the outside.



Wendell and Terry load the Evolution fuselage into the paint booth. Once the plane is inside, the fan box simply wheels back into place. The dolly that Wendell welded together makes moving the big Evo fuselage easy for two people.



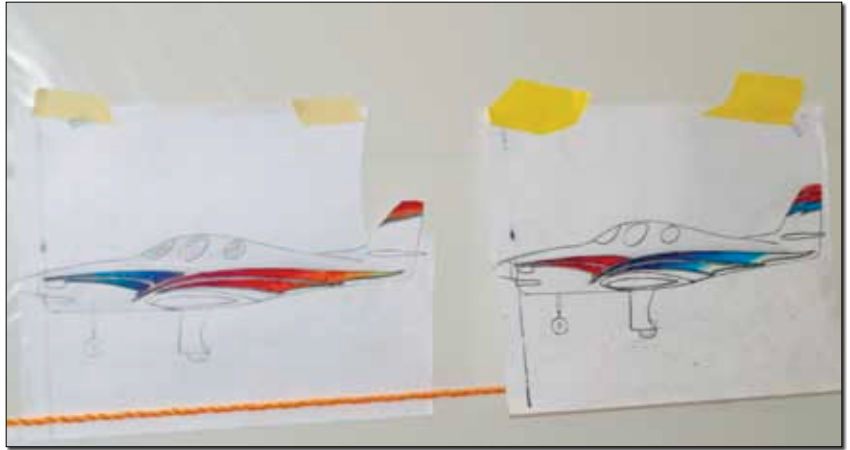
Terry puts a second coat of primer on the elevators. Unlike the first coat, which is better applied with a roller, there is no reason not to spray the second coat. Good lighting and ventilation make the booth a pleasant place to work in.

in mind that on a plane the size of the Evolution, an extra coat of paint adds several pounds to the empty weight. As a builder, you're always looking for ways to save weight, unless doing so impacts safety. Primer and paint aren't even remotely structural.

It's the nature of composites that after the second coat of primer a few more tiny imperfections surface that must be fixed. If simple sanding won't cure them, then it might be necessary to fill them with glazing putty. This is only for the smallest imperfections, because it's essentially just very thick paint. After spotting here and there, these areas need



With the considerable size of the Evolution it was nice to use two paint guns simultaneously to apply the base white coats. To do this you need two good painters and an air compressor large enough to keep up with two guns.



Before the color scheme can be laid out on the airplane, it's worked out on paper. The Solesbees experimented with many variations before they landed on the final design. Even then, minor changes were made when the actual pattern was masked out.

to be primed again to ensure the surface is uniform in color and texture. This second coat of primer is sanded with a dual action (DA) sander or by hand using 400-grit sandpaper. Flat and convex surfaces can be sanded with an air-powered DA sander, but concave (inward curving) surfaces must be sanded by hand because the edges of the sander can cut into them. The 400-grit leaves a smooth surface that still has enough roughness to grip the finish paint.

Covers the World

It is important that the primer and the finish coat paints are compatible. Most finish paints work well with epoxy primers such as the one the Solesbees used, but never assume anything. Always check with the paint manufacturers to be sure all products will work together. A paint job can lift because the finish coat and the base coat don't like each other—it's an ugly phenomenon that you never want to see on your own

What's a "Miss Diss?"

All airplane builders should be familiar with the material safety data sheets (MSDS) for the products they are using on their projects. These are government-mandated safety bulletins that all product manufacturers are required to provide their customers free of charge. They can usually be found on the Internet, but sometimes a paper copy must be obtained from the product vendor. In any case, they contain valuable information about how to safely handle a product and what to do in case of an emergency. Each MSDS will contain the following, but not always in the same order: the name of the product, a physical description, what is in it, how to safely handle, store and use it (including personal protection required), how susceptible it is to fire and explosion, and how to clean it up if you spill it.

There are two big reasons you need this information and should have a printed copy of it in your shop when you use these products. One, you want to know how to safely use the product to avoid harming yourself and others around you. Two, if something goes wrong and you need emergency help, the paramedics will not know how to treat you if they do not know what they are dealing with. Using a toxic product without reviewing the MSDS is like taking off on a flight without knowing where you are going or how to get there. Please be safe. We like having you around.

—D.P.



A lot of testing and mixing went into the color selection process before any paint went on the Evolution. Test strips were painted, allowed to dry, and then checked outside in natural light. Only then could the Solesbees be sure of the colors they would end up with.



Wendell and Terry are all dressed up in their "bunny suits." As soon as they finish mixing their paints and filling their guns, they will start covering the Evolution with its white base coat.

project. This is one place where an ounce of prevention is worth a pound of cure, and then some.

To ensure quality results from their painting project, the Solesbees rented a portable paint booth and set it up inside their hangar. The booth is simply plastic sheeting draped over and fastened to a pipe framework that can easily be set up, torn down and moved from place to place. A large exhaust fan with an even larger filter is installed at one end, and an equally large filter for intake air is built into the other end. The fan box is on wheels so that it can be moved out of the way to push the plane into the booth. This is a slick setup and easily accommodates the large Evolution fuselage without the wings, which must be painted separately.

Once the plane has been primed with a second coat and sanded, it is time to go over everything with a tack cloth to remove any traces of dust or lint. Tack cloths can be purchased at any good paint supply store. They are cloths impregnated with a sticky or tacky chemical that grabs all the loose dust without leaving any residue.

The White Stuff

Finally, it was time to start spraying those freshly primed and sanded airplane parts. With such a large surface to cover, the Solesbees pressed Terry into service to handle a second paint gun. He also has many years of painting and auto-body experience, and is especially



With masking tape and plastic in place to protect the white base coat, the fuselage is now ready for the first application of color. It will take several times through the masking process to apply all of the various colors.



The various colors go on one at a time with a smaller paint gun. These water-based paints are much less toxic and require less personal protection than the more hazardous urethane paints. Unfortunately, they also dry much more slowly.



With the masking removed, Wendell and Terry inspect their handiwork on the tail of the Evolution. Terry will follow up with striping and shadow details later.



Terry is pleased with the results as he and Wendell remove the masking tape from the last color application. It is easy for something to go wrong when working with such a complex color scheme.



Wendell removes the masking from a section of the fuselage. With the slow-drying water-based paints used for the colors, it is important to be patient while unmasking. It would be a shame to rush at this point and have to redo so much hard work.

adept at striping and graphics. It's nice to have a spare expert in the family to make short work of a big project.

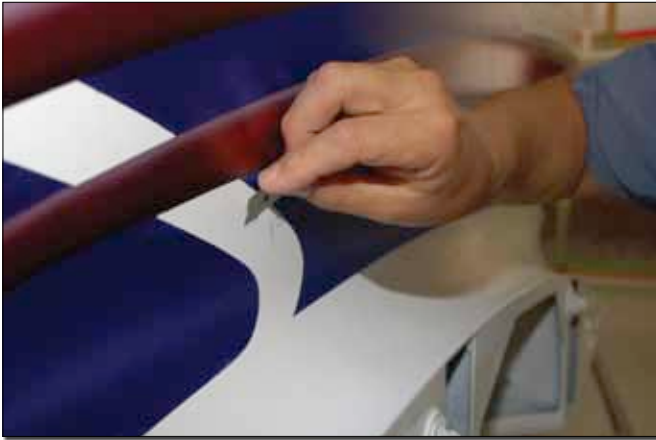
The Solesbees used Sherwin-Williams Genesis urethane paint for the base white coat. Two double-wet coats went on in quick succession, providing full coverage over the gray primer. "Two double wet coats" is terminology Solesbee uses to describe the application process in which a first coat is applied with a 50% overlap of the spray pattern, followed by a second similar coat applied

immediately after the first while it is still wet. The urethane provides a tough and durable base for the color details to come, but it is nasty to work with. It requires special protection for the painter applying it to protect skin and lungs from potentially harmful effects. As with any toxic chemical, careful review of the paint's material safety data sheet (MSDS) is in order before using it. (See the sidebar, Page 18.)

Once dry, the white base coat is sanded with 800 grit in preparation for the color details to follow. This process began with a sketch of what the Solesbees wanted to do. Several schemes were drawn with colored pencils and considered before a final design came together. Next came mixing and spraying a number of colors on a metal sample board to see what they would really look like on the airplane. With all of this finally accomplished, the masking tape went on, tracing the design. The first step was to place green masking tape to the outside edges of the color details. Next, blue 3M Fine Line masking tape was laid up against the edges of the green tape. With the Fine Line tape in place, the green masking tape was then removed. Large areas that were to remain white were covered next until only the areas to be painted with the first color were left exposed. Then it was ready for color.



Sanding, sanding and more sanding. That is what painting is all about. Before the clear coats go on, the entire fuselage is lightly sanded to remove any small imperfections and ensure a good grip for the next layer of paint.



By razor trimming the edges of the color, the clear coat will go on flatter and not build up on the ridges of the accent stripes. This work takes a steady hand and is not recommended for the inexperienced painter.



Terry has applied shadows and accents with an air brush. These extra touches go almost unnoticed at first glance but upon closer scrutiny really add flair to an already impressive paint job.

Color with Universal Appeal

The Solesbees used Planet Color, another Sherwin-Williams product, for the color details. This water-based paint was much different from the urethane base coat—namely in its lengthy drying time. However, Sherwin-Williams highly recommended it for its ability to retain its vivid colors for years. The paint caused some frustration for the Solesbees, but they were pleased in the end. Because there are several colors on their Evolution, the Solesbees put in considerable time and patience to achieve the final results. All of the masking, painting, unmasking, re-masking and painting again is a tedious and painstaking process that is frankly not for the impatient or inexperienced. Terry added a few finishing touches of shadows and stripes to set off the striking design.

Before the clear coat was applied, the edges of the colored designs were razor trimmed, another task best done by an experienced and steady hand. Another pass with the tack cloth, and the clear coat went on in two double-wet coats. To really make the finished paint job perfect, the Solesbees took the extra step of carefully block-sanding the clear coat with 400 grit to remove every little wave and imperfection. After that, the clear was hit with 1000 grit and 2000 grit in successive steps. Finally, a good polishing brought a pearl luster to the finish.

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The difference between a good paint job and a great one is a lot of extra work. Terry blocks out the clear coat to remove the remaining tiny ripples and imperfections. He will follow with additional sanding using 1000 and 2000 grit. It is critical that he removes only a portion of the clear coat and not disturb the paint below.

materials and a lot of work, or you can pay someone \$30,000 or so to do it for you. Most Evolution builders will just write a big check.

If you want to do it yourself, there are some things you will need, starting with a good spray booth. You can rent one or make your own with plastic sheeting. In any case, don't skimp on the ventilation or lighting. You will



This detail shot of the wing shows the colors, striping and shadowing that artfully combine to present a truly amazing display of the Solesbees' painting skills.

need more of both than you think. A good spray gun and compressor that can provide plenty of air comes next, and don't forget the water trap and inline water filters; water in paint is a disaster. Personal protective equipment, based on the MSDS recommendations, is a must. And lastly, a good paint job is impossible without good paint and preparation products. Expect to pay as much as \$400 per gallon for high-quality paint, and more for some colors. It's expensive, but your airplane is worth it. It won't be easy to match what the Solesbees did, but with patience, some experienced help and

a lot of hard work you can turn out a nice-looking airplane.

Next time the Solesbees will be reassembling their airplane, getting it inspected and taking it on its first flight. This is the real excitement of building your own airplane—two years of effort culminating in one moment of pure emotion. There is nothing quite like seeing your baby take off for the first time under its own power. You won't want to miss it! ✈

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The finished fuselage shows off its new paint job in the Southern California sun. With limited space in the booth, the wings had to be painted separately and can now be reattached. You can see how many colors were used to make this Evolution one of a kind.

ALL ABOUT AVIONICS



We take a look at the all-important firewall-forward electrical elements.

BY STEIN BRUCH

When we hear the term “aircraft electronics,” it usually conjures up images of complex instrument panels or airframe wiring. What we often don’t think of is what goes on forward of the firewall *electrically*. In our Light Sport-type aircraft the wiring and associated electronics forward of the firewall are every bit as important (and, in some cases, more so) than the rest of the airframe. The biggest reason is that outside of the firewall resides the largest single point of failure in our airplanes, the engine. In a single-engine airplane, it matters little

what else you do if you don’t pay close attention to the single engine driving the single prop.

Like the rest of the industry, components and engines forward of the firewall are becoming increasingly dependent on electrical power; items such as FADEC (full authority digital engine control), ignitions, fuel pumps and more are all core to the operation of the engine. Even modern twin-engine aircraft are becoming more electrically dependent, all the way up to the 100% electrically reliant modern airliners. Heck, it prob-

ably won’t be long before more and more planes are buzzing around solely on electrical power.

Creating Electricity

Almost every airplane (I say almost, because a number of planes still happily fly around without any electrical systems) has a source of electrical power generation attached to the engine. Sure, some older aircraft used a wind generator, but it’s neither common nor practical anymore. Most common is a simple alternator (or, historically, a generator),



Firewall forward view showing the battery box and relays as well as a ground strap on the engine mount.

which in design varies little from its automotive brethren. They can be either internally or externally regulated, and I won't get into arguing which one is better; the fact is that both of them work, and both are acceptable. Some engines have gear-driven alternators, some are belt driven, and some even use an integral flywheel-mounted "generating or lighting coil" as seen in the well-proven



Routing of spark plug harnesses secured through baffle materials.

Rotax engines. In the end, they all perform the same task: providing power for both the engine and other systems in the plane.

There are a couple of key factors when talking about the alternator and electrical systems. First is a secure ground. I'll repeat it because it's of utmost importance: *Make sure you have a good engine-to-airframe ground.* That may sound simple, but it's often overlooked and frequently the cause of problems for first-time builders. You see, the alternator is most likely attached to the engine, which frequently is isolated from the airframe via rubber bushings that do not conduct electricity. Therefore, it's common for an engine to have no ground path to the engine other than through various other wires such as an alternator field, P-lead shielding, etc. This can cause all sorts of



Mounting these sensors directly to the firewall ensures good ground contact.

electrical problems, and the solution is to install a ground strap or wire of sufficient size from the firewall to the engine to handle all probable electrical loads on the engine, which can include the alternator, starter, ignition and more. Make sure this strap or wire is of fairly good size and also goes directly from a reliable contact point on the airframe to a reliable point on the engine, typically the engine case itself. Installing a ground strap should be considered a mandatory item.

Ignition

Keeping the fire lit is something we rarely think about, but it is of great importance. While piston airplane engines rely on spark plugs (except for a few diesels), the method of producing that spark can vary a bit. Good



Standoffs may be used to better position some sensors and probes.



Protective boots over heavy wire terminals can be beneficial.

old-fashioned magnetos generate their own power. Even though it is old technology, the magneto is a stalwart of reliability. While they generate their own power, we still need a method to turn them on or off, which typically is an ignition switch hooked to a wire from the magneto called a P-lead. In case you're wondering why it's called a P-lead, it's because that wire typically ends up going through the magneto and is attached to the primary coil windings, hence the name. This wire is often shielded, so it frequently ends up being the wire that is the sole ground return to the engine when the main ground strap or wire is defective or missing. It's also an electronically noisy wire that we want to run separate from other wires through the firewall to the ignition switch.

Another important item that is often overlooked is the spark plug lead. Many times we have found that the automotive-type harnesses are just fine when



Devices such as exhaust gas temperature (EGT) probes need to be adequately mounted, secured and protected.

constructed properly, but if they're not assembled perfectly, they can cause all kinds of weird problems with noise

or instrument indications. Of course, keeping the plugs clean and gapped properly is always good practice. If you



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- A complete set of arms for 14mm and 18mm engines
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Alternative mounting for probes and sensors on this composite firewall.



An overall view of a clean and tidy engine installation.

are using an electronic ignition, it's also important to keep your wire runs to those devices or to their computers and coils as neat and tidy as possible.

Starter

Most of us use electric starters on our planes that greatly ease the task of getting the fan turning. If everything is wired correctly with the starter and igni-

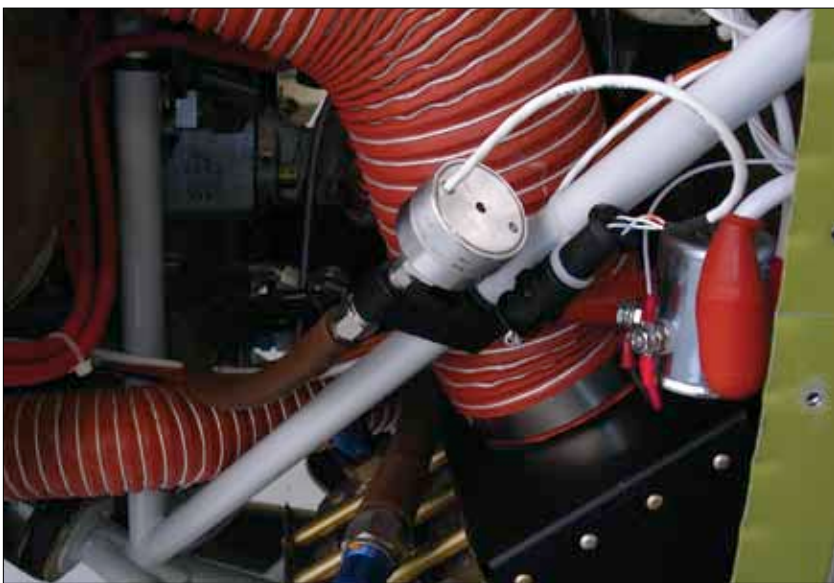
tion (and fuel pump), things normally go as planned. However, if you forget to install the mandatory ground strap, you'll likely fry the P-leads, alternator leads or any other electrical connections between the airframe and engine, as they are the only ground returns.

The wire to the starter is typically a fairly large and fat wire. Make sure you support it properly, and also make sure

you use a good crimper or "the terminal tool" to fasten the terminals to the fat wire. You may choose to solder those terminals, but make sure you have a hot enough iron or torch to do a good job. Note that with the starter solenoid, it's a good idea to install diodes across the posts on the relays to protect other devices from the resultant voltage spike. Diodes for the starter and master relays are available from a number of sources, but we find it most convenient to spend the few dollars and purchase them from Van's Aircraft.

Sensors

In years past, we've used mechanical gauges driven by fluid lines in the cockpit. But now the majority of homebuilt aircraft will have electronic instrumentation. Modern instruments use senders that are mounted on or near the firewall, even sometimes on the engine itself. One very important aspect with most of these sensors and transducers is that they normally must have good grounds. Lack of a good ground has flummoxed many a technician trying to troubleshoot gremlins. Some sensors are provided with their own ground, but many of the popular ones rely on the case of the sensor to provide a ground



When you run out of space on the firewall, you can sometimes use the engine mount tubes for probe mounting. Note the rubber boot on the master relay wire.



Antennas mounted forward of the firewall need to be adequately secured and grounded.

path. This means you need to ensure the case somehow has a ground connection, either through the mount or via a wire.

It's also important to mount sensors securely and per manufacturers' recommendations. More than one issue with broken sensors has been the result of improper mounting and connection. For example, if a sensor is mounted on the firewall and connected to the engine, then a flexible line is typically recommended.

Battery

Many airplanes will have a battery mounted on or near the firewall. There isn't much to go wrong with a battery, but there are some basics to be followed. First, ensure the battery is secure. Second, ensure the terminals are easily identified. A good tip is to physically mark + and - somewhere close to each post. It's not unheard of for a customer to install or purchase a new battery where the terminals are physically reversed on the battery from their old one. This can be true especially for those using recreational ATV or motorcycle batteries. When the owner installs it,



More high-temp Tefzel ties and protective coverings used for wires near the exhaust.



Note the usage of cushion clamps and high-temperature Tefzel ties in this installation.

the cables attach just fine and then when the master switch is turned on, there's a smoky surprise because the battery is hooked up backward.

Other beneficial items are boots to cover the terminals where the wires are attached. This will help keep the errant piece of safety wire from shorting the terminal to a firewall or engine mount. Lastly, it is handy to permanently install a lead for a trickle charger that allows you to plug it in without having to

remove the cowl. We like to use the Battery Tender Jr. from www.batterytender.com (it includes a nice lead for the charger that you can install on the battery permanently). There are many others available that work just as well.

Mechanical Considerations

One last aspect to talk about when discussing wiring forward of the firewall are the physical considerations, meaning the actual mounting and securing of



This clean installation shows use of protective boots, cushion clamps and clean wire routing.



The coax cables secured to this engine mount tube are routed through cushion clamps and wire ties.



More secured coax cables bundled with other wires along an engine mount tube.

wires. Many times you'll see pictures of wires that are zip-tied to engine mounts with nothing for protection. This is bad for various reasons, first because the zip tie will eat into the engine mount,



Even with simple installation, the firewall-forward area of your plane can become quite crowded, which makes routing of wires even more important for safety, reliability and future maintenance.



You can see some of the many wires that will be on the firewall as well as running throughout the engine compartment.

and second, because it can also eat into the wire. If you must use zip ties, then at least use some sort of physical tape or other insulation to protect both the wire and the engine mount. Chafe tape, silicone tape, rubber tape and other heat-resistant products usually suffice. Along that line, you need to make sure the zip ties you use are at a minimum the heat-resistant type, but the best are the turquoise-blue colored Tefzel ties that can withstand the highest temps.

Other means of securing wires are the standard cushion type clamps (aka Adel clamps), spring clamps, lacing cord or other methods. Spark plug wires, as previously discussed, often will run through engine baffles, so it's likewise important that they are protected from rubbing on the baffling. Wires such as CHT and EGT thermocouple type wires should be secured as well.

Overall, the wiring firewall forward is just as important as the instrument panel, except you also need to be wary

of increased heat and vibration not present with wires inside the cockpit. For some airplanes there are even oil leaks to contend with. If you do a good job with the wire routing and securing, you're halfway there. The other half is to pay close attention to grounds. Firewall-forward grounds can cause a lot of problems with seemingly unrelated systems in the airplane and can eat up lots of hours troubleshooting. As with almost any endeavor, it's much easier to put in a few hours of extra time to make it right when first doing the job. †



The FWF ground tab/block.



A typical FWF probe and sensor package.



Ask the DAR

Know your limitations: Who can do inspections?

BY MEL ASBERRY

Last time we talked about inspection requirements, when they're needed and how to sign them off. Now let's see who can do this all-important inspection.

(26) An Experimental aircraft builder certificated as a repairman for this aircraft under 65.104 or an appropriately rated FAA-certificated mechanic may perform the condition inspection required by these operating limitations.

If we have applied for and received the repairman certificate for this aircraft, we may perform and sign off the condition inspection. But what if we bought the aircraft and don't qualify for the repairman certificate? Well, then we must find an appropriately rated FAA-certificated mechanic. Note that nothing was said about an inspection authorization. The IA is not required at any time when inspecting an Experimental/Amateur-built aircraft; any A&P can do it. Reason being that one of the primary duties of the IA is to confirm that the aircraft meets its type certificate, and our aircraft does not have a type certificate.

One thing we haven't discussed, and it isn't even mentioned in our operating limitations, is the requirement to inspect and test the emergency locator beacon. Even though it's not part of the annual condition inspection, this must

be done annually. Why not include it then? It's a convenient time, and the aircraft is already opened up.

There has been some question about whether you, as the repairman for your aircraft, can do this inspection. The folks in Oklahoma City have assured me that the holder of the repairman certificate can perform the inspection and testing required by 91.207(d). If you find a problem with the ELT, you are not authorized to make repairs unless the problem is limited to the installation.

(27) Application must be made to the geographically responsible FSDO or MIDO for any revisions to the operating limitations.

This rule was written when DARs were not authorized to amend operating limitations. It was discussed that DARs can issue the operating limitations, so why can't they amend them? Eventually the rules did change, authorizing DARs who hold function code 33 to make these revisions. However, because you would normally first contact a FSDO or MIDO, the wording wasn't changed.

(28) The pilot in command of this aircraft must notify air traffic control of the Experimental nature of this aircraft when operating into or out of airports with an operational control tower. When filing

IFR, the Experimental nature of this aircraft must be listed in the remarks section of the flight plan.

This rule is what causes us to say "Experimental N12345" when calling the tower. However, this tells the tower operator nothing about what kind of aircraft you are flying except that it is *not* a Cessna, Piper or other "certified" aircraft. Often the controller will ask what kind of Experimental, mostly looking for something that will tell him what speeds to expect. I recommend that pilots add something like "Experimental RV N12345." Now you have answered the unasked question.

This is only required when operating into or out of airports with an operational control tower. It is not required when transitioning airspace or operating at non-towered airports.

Listing the Experimental nature of the aircraft in the remarks section of the IFR flight plan is self-explanatory.

Well, this pretty much completes our operating limitations. What do you think? Thoroughly confused?

I get many questions about amateur-built and Light Sport Aircraft. You'd be surprised how many times the answer is, "Read your operating limitations." Just about everything is in there. †

2012 PLANSBUILT BUYER'S GUIDE

COMPILED BY RICHARD VANDERMEULEN

Plansbuilders, the ultimate do-it-yourselfers. They're undaunted when presented with a set of prints and little more than the unlimited potential of an idea. Perhaps they have more time than money, or maybe they simply enjoy the challenge of creating something from scratch. This is where the original homebuilt movement started, long before there were prebuilt composite or metal components, quickbuild kits and builder-assistance programs. Whatever the appeal for would-be scratch-builders, there should be more than enough here to be tempting, with some 138 designs total.

The solely plansbuilt designs are dwarfed by the number of kits available to homebuilders about three to one, which reflects the trend in this industry. More and more builders are inclined to have at least some of the work done for them, with more than enough left to do to satisfy the FAA's 51% rule. Still, a certain segment will always want to build from plans.

Although there haven't been tremendous changes to this year's edition of the Plansbuilt Buyer's Guide since the last time it appeared in this magazine, there have been some. Russell Alarie is now marketing the former Marv Reese Daisy Mae (find it under Alarie, Russell). Roger Mann/Ragwing Aircraft Designs has shortened its name to Roger Mann (you'll find it in the M section: Mann, Roger). And WAR Aircraft Replicas has added two new models to its lineup, the F8F Bearcat and the Hurricane. The Tiziano Danieli Piuma Twin is now known as the Piuma Twin Evolution.

So there you have it. Our hats are off to the scratch-builders out there. †

Key to Buyer's Guide Codes

All specifications are provided by the manufacturers.

Not applicable	n.a.
Information was not provided	n.p.
Retractable gear/fixed gear	R/F
Composite	C
Fabric	F
Metal	M
Tubing	T
Wood	W
Meets Light Sport Aircraft Rules	LSA Legal



Acrolite Aircraft Acrolite 1T

Cruise, mph	90
Stall, mph	44
Range, s.m.	290
Rate of Climb, fpm	1100
Takeoff/Landing Distance, ft.	500/500
Engine Used	Rotax 582
HP/HP Range	65/50-75

Fuel Capacity, gal.	9	Beginner Build Time, hrs.	2000
Empty/Gross Weight, lb.	450/720	No. Completed & Flown	1
Length, ft.	15.5	Cost	\$125
Wingspan, ft.	18	Estimated Completed Cost	\$8K-\$20K
Wing Area, sq. ft.	111		LSA Legal
No. of Seats	1		
Cockpit Width, in.	24		
Landing Gear	tailwheel		
Bldg. Materials	F, T, W		
		www.acrolite.org	
		807/935-2587	



Acrolite Aircraft Acrolite 2M

Cruise, mph	105
Stall, mph	43
Range, s.m.	400
Rate of Climb, fpm	1100
Takeoff/Landing Distance, ft.	600/600
Engine Used	Rotax 912
HP/HP Range	80/65-100

Fuel Capacity, gal.	14	Beginner Build Time, hrs.	2000
Empty/Gross Weight, lb.	600/1200	No. Completed & Flown	1
Length, ft.	20.3	Cost	\$160
Wingspan, ft.	28.3	Estimated Completed Cost	\$12K-\$30K
Wing Area, sq. ft.	141		LSA Legal
No. of Seats	2T		
Cockpit Width, in.	30		
Landing Gear	tailwheel		
Bldg. Materials	F, M, T		
		www.acrolite.org	
		807/935-2587	



Adams Aeronautics Company, Inc. CA-2

Cruise, mph	63
Stall, mph	26
Range, s.m.	125
Rate of Climb, fpm	600
Takeoff/Landing Distance, ft.	100/200
Engine Used	Rotax 288
HP/HP Range	28/28-40

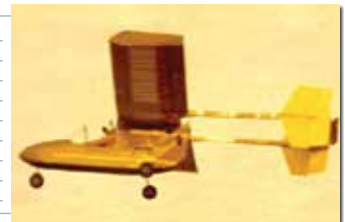
Fuel Capacity, gal.	n.p.	Beginner Build Time, hrs.	600
Empty/Gross Weight, lb.	250/520	No. Completed & Flown	6
Length, ft.	16.6	Cost	\$150
Wingspan, ft.	26	Estimated Completed Cost	\$4K-\$8K
Wing Area, sq. ft.	117		LSA Legal
No. of Seats	1		
Cockpit Width, in.	24		
Landing Gear	tailwheel		
Bldg. Materials	F, M, T		
		www.adamsaero.com	
		770/443-8792	

**Adams Aeronautics Company, Inc.
T-100D Mariah**

Cruise, mph	63
Stall, mph	27
Range, s.m.	250
Rate of Climb, fpm	600
Takeoff/Landing Distance, ft.	350/300
Engine Used	Cuyuna 215R
HP/HP Range	20/20-35

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	254/504
Length, ft.	19.1
Wingspan, ft.	34
Wing Area, sq. ft.	146.5
No. of Seats	1
Cockpit Width, in.	22
Landing Gear	trigear
Bldg. Materials	F, M, T, W

Beginner Build Time, hrs.	800
No. Completed & Flown	1
Cost	\$250
Estimated Completed Cost	\$4K-\$8K
	LSA Legal
www.adamsaero.com	
770/443-8792	

**Aero-Systems
Cadet Model STF**

Cruise, mph	130
Stall, mph	50
Range, s.m.	500
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	800/875
Engine Used	Continental O-200
HP/HP Range	85/85-100

Fuel Capacity, gal.	25
Empty/Gross Weight, lb.	750/1350
Length, ft.	18.5
Wingspan, ft.	27
Wing Area, sq. ft.	120
No. of Seats	2
Cockpit Width, in.	39.5
Landing Gear	tailwheel/R
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	2500
No. Completed & Flown	1
Cost	\$430
Estimated Completed Cost	\$35K-\$48K
www.ibeatyouthere.com/culver	
619/460-2494	

**Aircraft Spruce & Specialty
Acroduster Too SA-750**

Cruise, mph	155
Stall, mph	55
Range, s.m.	500
Rate of Climb, fpm	2300
Takeoff/Landing Distance, ft.	800/1200
Engine Used	Lycoming IO-360
HP/HP Range	200/180-300

Fuel Capacity, gal.	35
Empty/Gross Weight, lb.	1050/1950
Length, ft.	18.5
Wingspan, ft.	21.4
Wing Area, sq. ft.	130
No. of Seats	2T
Cockpit Width, in.	23
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	152
Cost	\$95
Estimated Completed Cost	n.p.
www.aircraftspruce.com	
877/477-7823	

**Aircraft Spruce & Specialty
Acrolite 1B**

Cruise, mph	110
Stall, mph	43
Range, s.m.	290
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	500/500
Engine Used	Rotax 912
HP/HP Range	80/55-112

Fuel Capacity, gal.	8
Empty/Gross Weight, lb.	495/750
Length, ft.	17
Wingspan, ft.	20
Wing Area, sq. ft.	133
No. of Seats	2
Cockpit Width, in.	31
Landing Gear	tailwheel
Bldg. Materials	M, T, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	2
Cost	\$300
Estimated Completed Cost	\$7K
	LSA Legal
www.aircraftspruce.com	
877/477-7823	

**Aircraft Spruce & Specialty
Baby Great Lakes**

Cruise, mph	118
Stall, mph	55
Range, s.m.	290
Rate of Climb, fpm	2000
Takeoff/Landing Distance, ft.	300/400
Engine Used	Continental C-85
HP/HP Range	85/65-100

Fuel Capacity, gal.	12
Empty/Gross Weight, lb.	480/850
Length, ft.	13.8
Wingspan, ft.	16.6
Wing Area, sq. ft.	88
No. of Seats	1
Cockpit Width, in.	23
Landing Gear	tailwheel
Bldg. Materials	F, M, T, W

Beginner Build Time, hrs.	1000
No. Completed & Flown	252
Cost	\$279.95
Estimated Completed Cost	\$40K
www.aircraftspruce.com	
877/477-7823	

**Aircraft Spruce & Specialty
Buddy Baby Lakes**

Cruise, mph	135
Stall, mph	55
Range, s.m.	290
Rate of Climb, fpm	1600
Takeoff/Landing Distance, ft.	400/400
Engine Used	Lycoming O-235
HP/HP Range	108/85-125

Fuel Capacity, gal.	14
Empty/Gross Weight, lb.	550/1000
Length, ft.	14.7
Wingspan, ft.	18
Wing Area, sq. ft.	98
No. of Seats	2T
Cockpit Width, in.	23
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	1400
No. Completed & Flown	5
Cost	\$250
Estimated Completed Cost	\$40K
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877/477-7823	

**Aircraft Spruce & Specialty
Christavia MK 1**

Cruise, mph	105
Stall, mph	40
Range, s.m.	360
Rate of Climb, fpm	900
Takeoff/Landing Distance, ft.	300/600
Engine Used	Continental A-65
HP/HP Range	65/65-100

Fuel Capacity, gal.	19
Empty/Gross Weight, lb.	800/1500
Length, ft.	21
Wingspan, ft.	32.5
Wing Area, sq. ft.	146.2
No. of Seats	2T
Cockpit Width, in.	23
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	363
Cost	\$298.95
Estimated Completed Cost	\$8K-\$14K
www.aircraftspruce.com	
877/477-7823	

**Aircraft Spruce & Specialty
Cozy Mark IV**

Cruise, mph	190
Stall, mph	69
Range, s.m.	980
Rate of Climb, fpm	2000
Takeoff/Landing Distance, ft.	1500/1500
Engine Used	Lycoming O-360
HP/HP Range	180/160-200

Fuel Capacity, gal.	52
Empty/Gross Weight, lb.	1050/2050
Length, ft.	16.8
Wingspan, ft.	28.1
Wing Area, sq. ft.	88.2
No. of Seats	4
Cockpit Width, in.	40
Landing Gear	trigear/R
Bldg. Materials	C

Beginner Build Time, hrs.	2500
No. Completed & Flown	353
Cost	\$500
Estimated Completed Cost	n.p.
www.aircraftspruce.com	
877/477-7823	





**Aircraft Spruce & Specialty
One Design DR 107**

Cruise, mph	160
Stall, mph	60
Range, s.m.	380
Rate of Climb, fpm	2000
Takeoff/Landing Distance, ft.	600/n.p.
Engine Used	Lycoming IO-320
HP/HP Range	160/150-200

Fuel Capacity, gal.	20
Empty/Gross Weight, lb.	740/1140
Length, ft.	17
Wingspan, ft.	19.3
Wing Area, sq. ft.	75.5
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	C, F, M, T, W

Beginner Build Time, hrs.	3000
No. Completed & Flown	61
Cost	\$376.95
Estimated Completed Cost	n.p.
www.aircraftspruce.com	
877/477-7823	



**Aircraft Spruce & Specialty
Starduster One SA-100**

Cruise, mph	132
Stall, mph	50
Range, s.m.	400
Rate of Climb, fpm	2000
Takeoff/Landing Distance, ft.	200/n.p.
Engine Used	Lycoming O-320
HP/HP Range	125/85-160

Fuel Capacity, gal.	24
Empty/Gross Weight, lb.	700/1080
Length, ft.	n.p.
Wingspan, ft.	19
Wing Area, sq. ft.	110
No. of Seats	1
Cockpit Width, in.	22
Landing Gear	tailwheel
Bldg. Materials	F, M, T, W

Beginner Build Time, hrs.	3500
No. Completed & Flown	102
Cost	\$115
Estimated Completed Cost	n.p.
	LSA Legal
www.aircraftspruce.com	
877/477-7823	



**Aircraft Spruce & Specialty
Starduster Too SA-300**

Cruise, mph	130
Stall, mph	56
Range, s.m.	560
Rate of Climb, fpm	1800
Takeoff/Landing Distance, ft.	700/1000
Engine Used	Lycoming O-360
HP/HP Range	180/160-300

Fuel Capacity, gal.	44
Empty/Gross Weight, lb.	1000/1985
Length, ft.	20.6
Wingspan, ft.	24
Wing Area, sq. ft.	165
No. of Seats	2T
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	703
Cost	\$250
Estimated Completed Cost	n.p.
www.aircraftspruce.com	
877/477-7823	



**Aircraft Spruce & Specialty
Starduster Starlet SA-500**

Cruise, mph	105
Stall, mph	55
Range, s.m.	630
Rate of Climb, fpm	950
Takeoff/Landing Distance, ft.	300/400
Engine Used	1500cc VW
HP/HP Range	65/65-125

Fuel Capacity, gal.	22
Empty/Gross Weight, lb.	500/1000
Length, ft.	17
Wingspan, ft.	25
Wing Area, sq. ft.	83
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	1400
No. Completed & Flown	42
Cost	\$99.50
Estimated Completed Cost	n.p.
www.aircraftspruce.com	
877/477-7823	



**Aircraft Spruce & Specialty
Starduster V-Star SA-900**

Cruise, mph	75
Stall, mph	35
Range, s.m.	320
Rate of Climb, fpm	600
Takeoff/Landing Distance, ft.	400/600
Engine Used	Continental A-65
HP/HP Range	65/65-150

Fuel Capacity, gal.	22
Empty/Gross Weight, lb.	600/1000
Length, ft.	17.1
Wingspan, ft.	23
Wing Area, sq. ft.	141
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	1800
No. Completed & Flown	70
Cost	\$195
Estimated Completed Cost	n.p.
	LSA Legal
www.aircraftspruce.com	
877/477-7823	



**Aircraft Spruce & Specialty
Super Baby Great Lakes**

Cruise, mph	135
Stall, mph	55
Range, s.m.	290
Rate of Climb, fpm	3000
Takeoff/Landing Distance, ft.	250/400
Engine Used	Lycoming O-235
HP/HP Range	108/108-125

Fuel Capacity, gal.	12
Empty/Gross Weight, lb.	500/850
Length, ft.	13.8
Wingspan, ft.	16.7
Wing Area, sq. ft.	88
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, M, T, W

Beginner Build Time, hrs.	1000
No. Completed & Flown	52
Cost	\$295
Estimated Completed Cost	n.p.
www.aircraftspruce.com	
877/477-7823	



**Aircraft Spruce & Specialty
Super Starduster SA-101**

Cruise, mph	170
Stall, mph	55
Range, s.m.	310
Rate of Climb, fpm	3000
Takeoff/Landing Distance, ft.	200/1000
Engine Used	Lycoming IO-360
HP/HP Range	200/n.p.

Fuel Capacity, gal.	20
Empty/Gross Weight, lb.	840/1300
Length, ft.	16
Wingspan, ft.	19.5
Wing Area, sq. ft.	105
No. of Seats	1
Cockpit Width, in.	23
Landing Gear	tailwheel
Bldg. Materials	C, F, M, T

Beginner Build Time, hrs.	2000
No. Completed & Flown	2
Cost	\$158.95
Estimated Completed Cost	n.p.
www.aircraftspruce.com	
877/477-7823	



**Aircraft Spruce & Specialty
Wittman V-Witt Racer**

Cruise, mph	150
Stall, mph	48
Range, s.m.	460
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	800/n.p.
Engine Used	VW
HP/HP Range	50/n.p.

Fuel Capacity, gal.	10
Empty/Gross Weight, lb.	430/700
Length, ft.	18.1
Wingspan, ft.	17.5
Wing Area, sq. ft.	77
No. of Seats	1
Cockpit Width, in.	22
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	1500
No. Completed & Flown	25
Cost	\$95
Estimated Completed Cost	n.p.
www.aircraftspruce.com	
877/477-7823	

**Aircraft Spruce & Specialty
Wittman W10 Tailwind**

Cruise, mph	180
Stall, mph	45
Range, s.m.	690
Rate of Climb, fpm	1200
Takeoff/Landing Distance, ft.	750/650
Engine Used	Continental O-300
HP/HP Range	145/n.p.

Fuel Capacity, gal.	35
Empty/Gross Weight, lb.	876/1425
Length, ft.	19.6
Wingspan, ft.	24
Wing Area, sq. ft.	92
No. of Seats	2
Cockpit Width, in.	40
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	2500
No. Completed & Flown	377
Cost	\$195
Estimated Completed Cost	\$12K-\$40K
www.aircraftspruce.com	
877/477-7823	

**Alarie, Russell
Daisy Mae**

Cruise, mph	80
Stall, mph	40
Range, s.m.	200
Rate of Climb, fpm	400
Takeoff/Landing Distance, ft.	750/600
Engine Used	Continental O-200
HP/HP Range	100/85-115

Fuel Capacity, gal.	15
Empty/Gross Weight, lb.	780/1300
Length, ft.	18
Wingspan, ft.	23
Wing Area, sq. ft.	173
No. of Seats	2
Cockpit Width, in.	27
Landing Gear	tailwheel
Bldg. Materials	F, M, T

Beginner Build Time, hrs.	2500
No. Completed & Flown	1
Cost	\$165
Estimated Completed Cost	\$17K-\$30K
	LSA Legal
www.daisymae-biplane.com	
417/858-8821	

**Aviat Aircraft
Pitts S-1-11B (Super Stinker)**

Cruise, mph	187
Stall, mph	54
Range, s.m.	400
Rate of Climb, fpm	3300
Takeoff/Landing Distance, ft.	1000/1400
Engine Used	Lycoming IO-540
HP/HP Range	250/n.p.

Fuel Capacity, gal.	29
Empty/Gross Weight, lb.	1028/1500
Length, ft.	18.2
Wingspan, ft.	18
Wing Area, sq. ft.	110.3
No. of Seats	1
Cockpit Width, in.	30
Landing Gear	tailwheel
Bldg. Materials	F, M, T, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	80
Cost	\$330
Estimated Completed Cost	\$100K-\$300K
www.aviataircraft.com	
307/885-3151	

**Blanton, D. L.
Sport Racer**

Cruise, mph	175
Stall, mph	62
Range, s.m.	470
Rate of Climb, fpm	900
Takeoff/Landing Distance, ft.	1600/1800
Engine Used	Ford 230 V-6
HP/HP Range	200/150-260

Fuel Capacity, gal.	30
Empty/Gross Weight, lb.	1175/1825
Length, ft.	21
Wingspan, ft.	22
Wing Area, sq. ft.	81
No. of Seats	2T
Cockpit Width, in.	26
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	1500
No. Completed & Flown	9
Cost	\$300
Estimated Completed Cost	\$25K-\$35K
email: daveblanton@cox.net	
316/755-0659	

**Blanton, D. L.
V-6 STOL**

Cruise, mph	120
Stall, mph	48
Range, s.m.	335
Rate of Climb, fpm	1700
Takeoff/Landing Distance, ft.	500/500
Engine Used	Ford 3.8L V-6
HP/HP Range	230/230-300

Fuel Capacity, gal.	36
Empty/Gross Weight, lb.	1250/2200
Length, ft.	22.3
Wingspan, ft.	32
Wing Area, sq. ft.	168
No. of Seats	4
Cockpit Width, in.	40
Landing Gear	tailwheel
Bldg. Materials	F, M, T

Beginner Build Time, hrs.	650
No. Completed & Flown	111
Cost	\$100
Estimated Completed Cost	\$25K-\$35K
email: daveblanton@cox.net	
316/755-0659	

**Blanton, D. L.
Wichawk**

Cruise, mph	127
Stall, mph	56
Range, s.m.	500
Rate of Climb, fpm	1700
Takeoff/Landing Distance, ft.	600/400
Engine Used	Lycoming O-360
HP/HP Range	180/160-300

Fuel Capacity, gal.	40
Empty/Gross Weight, lb.	1280/2000
Length, ft.	19
Wingspan, ft.	24
Wing Area, sq. ft.	185
No. of Seats	2-3
Cockpit Width, in.	36.5
Landing Gear	tailwheel
Bldg. Materials	C, F, M, T, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	102
Cost	\$375
Estimated Completed Cost	\$20K-\$40K
email: daveblanton@cox.net	
316/755-0659	

**Bowers, David R.
Fly Baby**

Cruise, mph	87
Stall, mph	45
Range, s.m.	230
Rate of Climb, fpm	875
Takeoff/Landing Distance, ft.	350/400
Engine Used	Continental C-85
HP/HP Range	85/65-100

Fuel Capacity, gal.	16
Empty/Gross Weight, lb.	605/925
Length, ft.	18.9
Wingspan, ft.	22
Wing Area, sq. ft.	150
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	1200
No. Completed & Flown	50
Cost	\$145
Estimated Completed Cost	\$10K-\$12K
	LSA Legal
www.bowersflybaby.com	
253/833-7283 (fax)	

**C-N-C Aviation
Supercat**

Cruise, mph	80
Stall, mph	32
Range, s.m.	170
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	300/450
Engine Used	Rotax 503
HP/HP Range	46/28-50

Fuel Capacity, gal.	11
Empty/Gross Weight, lb.	325/650
Length, ft.	15.3
Wingspan, ft.	27.6
Wing Area, sq. ft.	110
No. of Seats	1
Cockpit Width, in.	26
Landing Gear	tailwheel
Bldg. Materials	W

Beginner Build Time, hrs.	550
No. Completed & Flown	254
Cost	\$125
Estimated Completed Cost	\$5K-\$11K
	LSA Legal
email: SC94cat@aol.com	
301/472-4898	




**Cassagneres, Ev
Ryan ST-R (Replica)**

Cruise, mph	120
Stall, mph	45
Range, s.m.	350
Rate of Climb, fpm	850
Takeoff/Landing Distance, ft.	525/1000
Engine Used	Tigre G IV B MNA
HP/HP Range	150

Fuel Capacity, gal.	24
Empty/Gross Weight, lb.	1175/1575
Length, ft.	21.5
Wingspan, ft.	30
Wing Area, sq. ft.	124
No. of Seats	2T
Cockpit Width, in.	30
Landing Gear	tailwheel
Bldg. Materials	F, M, T

Beginner Build Time, hrs.	5000
No. Completed & Flown	1
Cost	\$875+\$75 postage
Estimated Completed Cost	\$10K-\$20K
203/272-2127	


**Clutton, Eric
Fred**

Cruise, mph	75
Stall, mph	40
Range, s.m.	210
Rate of Climb, fpm	600
Takeoff/Landing Distance, ft.	200/400
Engine Used	Continental A-65
HP/HP Range	65/50-80

Fuel Capacity, gal.	10
Empty/Gross Weight, lb.	550/820
Length, ft.	16
Wingspan, ft.	22.6
Wing Area, sq. ft.	110
No. of Seats	1
Cockpit Width, in.	21
Landing Gear	tailwheel
Bldg. Materials	W

Beginner Build Time, hrs.	1500
No. Completed & Flown	40
Cost	\$55
Estimated Completed Cost	\$5K-\$12K
LSA Legal	
email: doctordiesel@cafes.net	
931/455-2256	


**CSN
Corby Starlet CJ-1**

Cruise, mph	130
Stall, mph	35
Range, s.m.	340
Rate of Climb, fpm	1200
Takeoff/Landing Distance, ft.	450/750
Engine Used	VW
HP/HP Range	60/45-80

Fuel Capacity, gal.	11
Empty/Gross Weight, lb.	465/750
Length, ft.	14.9
Wingspan, ft.	18.6
Wing Area, sq. ft.	68.5
No. of Seats	1
Cockpit Width, in.	21.8
Landing Gear	tailwheel
Bldg. Materials	W

Beginner Build Time, hrs.	1400
No. Completed & Flown	148
Cost	\$295
Estimated Completed Cost	\$15K-\$27K
LSA Legal	
email: corbystarlet@juno.com	
863/644-8426	


**Danieli, Tiziano
Piuma Evolution**

Cruise, mph	62
Stall, mph	35
Aspect Ratio	13:1
L/D	20:1
Minimum Sink, fpm	165
Engine Used	Rotax 447
HP/HP Range	40/25-40

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	330/530
Length, ft.	19.7
Wingspan, ft.	38.7
Wing Area, sq. ft.	114
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	trigear
Bldg. Materials	F, W

Beginner Build Time, hrs.	1000
No. Completed & Flown	8
Cost	\$380
Estimated Completed Cost	\$8K-\$12K
LSA Legal	
www.piumaproject.com	
(011) 39-445-527929	


**Danieli, Tiziano
Piuma Motorglider**

Cruise, mph	50
Stall, mph	30
Aspect Ratio	11:1
L/D	17:1
Minimum Sink, fpm	200
Engine Used	Rotax 447
HP/HP Range	40/25-40

Fuel Capacity, gal.	4
Empty/Gross Weight, lb.	320/530
Length, ft.	19.4
Wingspan, ft.	38
Wing Area, sq. ft.	125
No. of Seats	1
Cockpit Width, in.	23
Landing Gear	trigear
Bldg. Materials	F, W

Beginner Build Time, hrs.	1000
No. Completed & Flown	7
Cost	\$270
Estimated Completed Cost	\$8K-\$12K
LSA Legal	
www.piumaproject.com	
(011) 39-445-527929	


**Danieli, Tiziano
Piuma Tourer**

Cruise, mph	84
Stall, mph	39
Aspect Ratio	12:1
L/D	17:1
Minimum Sink, fpm	235
Engine Used	Rotax 447
HP/HP Range	40/40-50

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	350/550
Length, ft.	19.7
Wingspan, ft.	34.1
Wing Area, sq. ft.	99
No. of Seats	1
Cockpit Width, in.	23
Landing Gear	trigear
Bldg. Materials	F, W

Beginner Build Time, hrs.	1000
No. Completed & Flown	1
Cost	\$380
Estimated Completed Cost	\$8K-\$12K
LSA Legal	
www.piumaproject.com	
(011) 39-445-527929	


**Danieli, Tiziano
Piuma Twin Evolution**

Cruise, mph	92
Stall, mph	44
Aspect Ratio	13.5:1
L/D	20:1
Minimum Sink, fpm	220
Engine Used	Rotax 503
HP/HP Range	45/45-65

Fuel Capacity, gal.	11
Empty/Gross Weight, lb.	600/980
Length, ft.	21.3
Wingspan, ft.	42.7
Wing Area, sq. ft.	132
No. of Seats	2
Cockpit Width, in.	43
Landing Gear	trigear
Bldg. Materials	F, W

Beginner Build Time, hrs.	1200
No. Completed & Flown	2
Cost	\$590
Estimated Completed Cost	\$10K-\$14K
LSA Legal	
www.piumaproject.com	
(011) 39-445-527929	


**DCS, Inc.
Mini Coupe**

Cruise, mph	100
Stall, mph	48
Range, s.m.	400
Rate of Climb, fpm	750
Takeoff/Landing Distance, ft.	400/500
Engine Used	VW
HP/HP Range	65/53-100

Fuel Capacity, gal.	15
Empty/Gross Weight, lb.	497/850
Length, ft.	17
Wingspan, ft.	22
Wing Area, sq. ft.	80
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	trigear
Bldg. Materials	M

Beginner Build Time, hrs.	800
No. Completed & Flown	60
Cost	\$99+ postage
Estimated Completed Cost	\$8K-\$20K
LSA Legal	
www.theminiCoupe.com; www.teenietwo.com	
301/262-0446	

**DCS, Inc.
Teenie Two**

Cruise, mph	110
Stall, mph	48
Range, s.m.	400
Rate of Climb, fpm	750
Takeoff/Landing Distance, ft.	500/450
Engine Used	VW
HP/HP Range	65/53-65

Fuel Capacity, gal.	9
Empty/Gross Weight, lb.	310/590
Length, ft.	13
Wingspan, ft.	18
Wing Area, sq. ft.	60
No. of Seats	1
Cockpit Width, in.	22
Landing Gear	trigear
Bldg. Materials	M

Beginner Build Time, hrs.	800
No. Completed & Flown	300
Cost	\$99+postage
Estimated Completed Cost	\$7K-\$20K LSA Legal
www.theminicoupe.com ; www.teenietwo.com	
301/262-0446	

**DCS, Inc.
Tinni Three**

Cruise, mph	160
Stall, mph	50
Range, s.m.	580
Rate of Climb, fpm	800
Takeoff/Landing Distance, ft.	500/550
Engine Used	Lycoming O-290
HP/HP Range	108/85-160

Fuel Capacity, gal.	26
Empty/Gross Weight, lb.	600/1200
Length, ft.	18
Wingspan, ft.	21
Wing Area, sq. ft.	60
No. of Seats	2
Cockpit Width, in.	38
Landing Gear	trigear
Bldg. Materials	M

Beginner Build Time, hrs.	1500
No. Completed & Flown	1
Cost	\$99+postage
Estimated Completed Cost	\$15K-\$35K
www.theminicoupe.com ; www.teenietwo.com	
301/262-0446	

**Design Resources
J. D. Special**

Cruise, mph	140
Stall, mph	38
Range, s.m.	450
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	500/700
Engine Used	Continental C-90
HP/HP Range	90/65-110

Fuel Capacity, gal.	16
Empty/Gross Weight, lb.	659/939
Length, ft.	16
Wingspan, ft.	20.5
Wing Area, sq. ft.	83
No. of Seats	1
Cockpit Width, in.	21
Landing Gear	tailwheel
Bldg. Materials	C, F, M, T, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	1
Cost	\$235
Estimated Completed Cost	\$11K-\$40K
830/792-2133	

**Dyke Aircraft
Dyke Delta JD II**

Cruise, mph	180
Stall, mph	60
Range, s.m.	860
Rate of Climb, fpm	1700
Takeoff/Landing Distance, ft.	700/1000
Engine Used	Lycoming O-360
HP/HP Range	180/160-200

Fuel Capacity, gal.	47
Empty/Gross Weight, lb.	1080/1950
Length, ft.	19
Wingspan, ft.	22.1
Wing Area, sq. ft.	178
No. of Seats	4
Cockpit Width, in.	47
Landing Gear	trigear/R
Bldg. Materials	C, F, T

Beginner Build Time, hrs.	2500
No. Completed & Flown	59
Cost	\$350
Estimated Completed Cost	\$9K-\$30K
email: dykedelta1@aol.com	
937/430-8298	

**Early Bird Aircraft Co.
Jenny (2/3 scale)**

Cruise, mph	60
Stall, mph	35
Range, s.m.	210
Rate of Climb, fpm	800
Takeoff/Landing Distance, ft.	100/250
Engine Used	Rotax 503 SC
HP/HP Range	46/46-65

Fuel Capacity, gal.	10
Empty/Gross Weight, lb.	450/800
Length, ft.	18.3
Wingspan, ft.	27.5
Wing Area, sq. ft.	175
No. of Seats	2
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, T

Beginner Build Time, hrs.	600
No. Completed & Flown	81
Cost	\$125
Estimated Completed Cost	\$8K-\$13K LSA Legal
email: dj_wiley@msn.com	
208/398-8569	

**Eklund Engineering, Inc.
Thorp T-18**

Cruise, mph	200
Stall, mph	59
Range, s.m.	580
Rate of Climb, fpm	1540
Takeoff/Landing Distance, ft.	1000/1800
Engine Used	Lycoming O-360
HP/HP Range	180/125-180

Fuel Capacity, gal.	29
Empty/Gross Weight, lb.	940/1600
Length, ft.	18.8
Wingspan, ft.	20.8
Wing Area, sq. ft.	86
No. of Seats	2
Cockpit Width, in.	36
Landing Gear	tailwheel
Bldg. Materials	C, M

Beginner Build Time, hrs.	2000
No. Completed & Flown	407
Cost	\$400
Estimated Completed Cost	\$20K-\$45K
www.thorpt18.com	
209/727-0318	

**Falconar Avia Inc.
Cubmajor**

Cruise, mph	100
Stall, mph	40
Range, s.m.	290
Rate of Climb, fpm	800
Takeoff/Landing Distance, ft.	400/250
Engine Used	Continental C-85
HP/HP Range	85/80-125

Fuel Capacity, gal.	15
Empty/Gross Weight, lb.	800/1300
Length, ft.	26
Wingspan, ft.	35
Wing Area, sq. ft.	163
No. of Seats	2T
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	1400
No. Completed & Flown	10
Cost	\$250
Estimated Completed Cost	\$10K-\$33K LSA Legal
www.falconaravia.com	
780/465-2024	

**Falconar Avia Inc.
Falconar F10A**

Cruise, mph	120
Stall, mph	35
Range, s.m.	330
Rate of Climb, fpm	1200
Takeoff/Landing Distance, ft.	200/250
Engine Used	Continental A-65
HP/HP Range	65/40-100

Fuel Capacity, gal.	12
Empty/Gross Weight, lb.	550/875
Length, ft.	19
Wingspan, ft.	23
Wing Area, sq. ft.	100
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	800
No. Completed & Flown	10
Cost	\$195
Estimated Completed Cost	\$9K-\$30K LSA Legal
www.falconaravia.com	
780/465-2024	





Falconar Avia Inc.
Falconar F11E

Cruise, mph	100
Stall, mph	42
Range, s.m.	600
Rate of Climb, fpm	900
Takeoff/Landing Distance, ft.	260/250
Engine Used	VW
HP/HP Range	50/50-100

Fuel Capacity, gal.	17
Empty/Gross Weight, lb.	600/1050
Length, ft.	21
Wingspan, ft.	28
Wing Area, sq. ft.	140
No. of Seats	2
Cockpit Width, in.	40
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	1000
No. Completed & Flown	1
Cost	\$225/\$290 (one-piece/folding wing)
Estimated Completed Cost	\$10K-\$37K
	LSA Legal
www.falconaravia.com	
780/465-2024	



Falconar Avia Inc.
Fauvel AV36/361/AV362

Cruise, mph	60
Stall, mph	30
Aspect Ratio	11:1
L/D	26:1
Minimum Sink, fpm	162
Engine Used	n.a.
HP/HP Range	n.a.

Fuel Capacity, gal.	n.a.
Empty/Gross Weight, lb.	260/570
Length, ft.	10
Wingspan, ft.	42
Wing Area, sq. ft.	157
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	single wheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	1200
No. Completed & Flown	31
Cost	\$300
Estimated Completed Cost	\$9K-\$20K
	LSA Legal
www.falconaravia.com	
780/465-2024	



Falconar Avia Inc.
HM 290/293

Cruise, mph	90
Stall, mph	28
Range, s.m.	28
Rate of Climb, fpm	270
Takeoff/Landing Distance, ft.	150/150
Engine Used	Continental A-65
HP/HP Range	60/40-70

Fuel Capacity, gal.	10
Empty/Gross Weight, lb.	350/600
Length, ft.	13
Wingspan, ft.	20
Wing Area, sq. ft.	113
No. of Seats	1
Cockpit Width, in.	23
Landing Gear	tri or tail
Bldg. Materials	F, W

Beginner Build Time, hrs.	500
No. Completed & Flown	200
Cost	\$85
Estimated Completed Cost	\$5K-\$26K
	LSA Legal
www.falconaravia.com	
780/465-2024	



Falconar Avia Inc.
HM 360

Cruise, mph	95
Stall, mph	28
Range, s.m.	380
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	130/130
Engine Used	Continental A-65
HP/HP Range	65/65-100

Fuel Capacity, gal.	14
Empty/Gross Weight, lb.	390/700
Length, ft.	13
Wingspan, ft.	21
Wing Area, sq. ft.	138
No. of Seats	1
Cockpit Width, in.	40
Landing Gear	tri or tail
Bldg. Materials	F, W

Beginner Build Time, hrs.	750
No. Completed & Flown	20
Cost	\$150
Estimated Completed Cost	\$7K-\$34K
	LSA Legal
www.falconaravia.com	
780/465-2024	



Falconar Avia Inc.
HM 380

Cruise, mph	95
Stall, mph	28
Range, s.m.	600
Rate of Climb, fpm	700
Takeoff/Landing Distance, ft.	130/130
Engine Used	Continental A-65
HP/HP Range	65/65-100

Fuel Capacity, gal.	23
Empty/Gross Weight, lb.	580/1100
Length, ft.	13
Wingspan, ft.	21
Wing Area, sq. ft.	180
No. of Seats	2
Cockpit Width, in.	40
Landing Gear	tri or tail
Bldg. Materials	F, W

Beginner Build Time, hrs.	1200
No. Completed & Flown	20
Cost	\$250
Estimated Completed Cost	\$7K-\$34K
	LSA Legal
www.falconaravia.com	
780/465-2024	



Great Plains Aircraft Supply Co., Inc.
Easy Eagle I Bi-Plane

Cruise, mph	100
Stall, mph	45
Range, s.m.	400
Rate of Climb, fpm	900
Takeoff/Landing Distance, ft.	400/400
Engine Used	VW
HP/HP Range	52/52-80

Fuel Capacity, gal.	12
Empty/Gross Weight, lb.	450/725
Length, ft.	14.3
Wingspan, ft.	18.4
Wing Area, sq. ft.	105
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	400
No. Completed & Flown	3
Cost	\$65
Estimated Completed Cost	\$8K-\$12K
	LSA Legal
www.gpasc.com	
402/493-6507	



Great Plains Aircraft Supply Co., Inc.
Sonerai I

Cruise, mph	150
Stall, mph	45
Range, s.m.	580
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	600/900
Engine Used	VW
HP/HP Range	50/50-76

Fuel Capacity, gal.	11
Empty/Gross Weight, lb.	440/700
Length, ft.	16.8
Wingspan, ft.	16.7
Wing Area, sq. ft.	75
No. of Seats	1
Cockpit Width, in.	19
Landing Gear	tailwheel
Bldg. Materials	F, T

Beginner Build Time, hrs.	1000
No. Completed & Flown	700
Cost	\$124.95
Estimated Completed Cost	\$10K-\$20K
www.gpasc.com	
402/493-6507	



Great Plains Aircraft Supply Co., Inc.
Sonerai II Original, LT, L

Cruise, mph	140
Stall, mph	45
Range, s.m.	410
Rate of Climb, fpm	500
Takeoff/Landing Distance, ft.	900/900
Engine Used	VW
HP/HP Range	60/60-70

Fuel Capacity, gal.	10
Empty/Gross Weight, lb.	520/950
Length, ft.	18.8
Wingspan, ft.	18.7
Wing Area, sq. ft.	84
No. of Seats	2
Cockpit Width, in.	19
Landing Gear	tri or tail
Bldg. Materials	F, T

Beginner Build Time, hrs.	1000
No. Completed & Flown	800
Cost	\$124.95
Estimated Completed Cost	\$10K-\$20K
	LSA Legal
www.gpasc.com	
402/493-6507	

Great Plains Aircraft Supply Co., Inc.
Sonera II Stretch

Cruise, mph	140
Stall, mph	50
Range, s.m.	350
Rate of Climb, fpm	700
Takeoff/Landing Distance, ft.	900/900
Engine Used	VW
HP/HP Range	76/76-80

Fuel Capacity, gal.	10
Empty/Gross Weight, lb.	540/1150
Length, ft.	20.3
Wingspan, ft.	18.9
Wing Area, sq. ft.	84
No. of Seats	2
Cockpit Width, in.	22
Landing Gear	tri or tail
Bldg. Materials	F, T

Beginner Build Time, hrs.	1000
No. Completed & Flown	500
Cost	\$124.95
Estimated Completed Cost	\$10K-\$20K
www.gpasc.com	
402/493-6507	



Green Sky Adventures, Inc.
Zippy Sport

Cruise, mph	110
Stall, mph	45
Range, s.m.	350
Rate of Climb, fpm	700
Takeoff/Landing Distance, ft.	400/800
Engine Used	HKS 700E
HP/HP Range	60/40-65

Fuel Capacity, gal.	11
Empty/Gross Weight, lb.	474/680
Length, ft.	17.8
Wingspan, ft.	26.4
Wing Area, sq. ft.	100
No. of Seats	1
Cockpit Width, in.	22
Landing Gear	tailwheel
Bldg. Materials	F, M, W

Beginner Build Time, hrs.	650
No. Completed & Flown	8
Cost	\$135
Estimated Completed Cost	\$10K-\$25K LSA Legal
www.greenskyadventures.com	
888/887-5625	



Hatz Biplane Association
Hatz CB-1

Cruise, mph	90
Stall, mph	38
Range, s.m.	290
Rate of Climb, fpm	700
Takeoff/Landing Distance, ft.	400/600
Engine Used	Continental O-200
HP/HP Range	100/85-180

Fuel Capacity, gal.	21
Empty/Gross Weight, lb.	850/1400
Length, ft.	19.2
Wingspan, ft.	26.3
Wing Area, sq. ft.	178
No. of Seats	2T
Cockpit Width, in.	26
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	3000
No. Completed & Flown	200
Cost	\$150
Estimated Completed Cost	\$12K-\$80K
www.hatzbiplane.com	
715/536-1069	



Hatz Biplane Association
Kelly-D

Cruise, mph	90
Stall, mph	40
Range, s.m.	310
Rate of Climb, fpm	800
Takeoff/Landing Distance, ft.	400/600
Engine Used	Lycoming O-235
HP/HP Range	115/100-125

Fuel Capacity, gal.	24
Empty/Gross Weight, lb.	950/1500
Length, ft.	16.1
Wingspan, ft.	26.3
Wing Area, sq. ft.	230
No. of Seats	2T
Cockpit Width, in.	26
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	3500
No. Completed & Flown	25
Cost	\$150
Estimated Completed Cost	\$12K-\$80K
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715/536-1069	



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Hevle Aviation Hevle Classic	
Cruise, mph	105
Stall, mph	45
Range, s.m.	290
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	400/500
Engine Used	Rotec R2800
HP/HP Range	110/85-150

Fuel Capacity, gal.	16
Empty/Gross Weight, lb.	800/1320
Length, ft.	22
Wingspan, ft.	28
Wing Area, sq. ft.	120
No. of Seats	2T
Cockpit Width, in.	27
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	1200
No. Completed & Flown	5
Cost	\$130
Estimated Completed Cost	\$19K-\$40K
	LSA Legal
www.hevleaviation.com	
661/858-4515	



Littner, S. C.P. 60 Super Diamant	
Cruise, mph	155
Stall, mph	55
Range, s.m.	770
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	600/800
Engine Used	Lycoming O-320
HP/HP Range	150/100-180

Fuel Capacity, gal.	42
Empty/Gross Weight, lb.	1120/1875
Length, ft.	21.8
Wingspan, ft.	30.5
Wing Area, sq. ft.	143
No. of Seats	2+2
Cockpit Width, in.	41
Landing Gear	trigear/R or tail
Bldg. Materials	F, W

Beginner Build Time, hrs.	3500
No. Completed & Flown	110
Cost	\$350
Estimated Completed Cost	n.p.
email: slittner@videotron.ca	
450/974-7001	



Littner, S. C.P. 80 Zephyr	
Cruise, mph	175
Stall, mph	50
Range, s.m.	300
Rate of Climb, fpm	2300
Takeoff/Landing Distance, ft.	650/650
Engine Used	Continental O-200
HP/HP Range	100/65-100

Fuel Capacity, gal.	10
Empty/Gross Weight, lb.	573/840
Length, ft.	17.3
Wingspan, ft.	19.6
Wing Area, sq. ft.	66.7
No. of Seats	1
Cockpit Width, in.	n.p.
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	1500
No. Completed & Flown	45
Cost	\$225
Estimated Completed Cost	n.p.
email: slittner@videotron.ca	
450/974-7001	



Littner, S. C.P. 90 Pinocchio	
Cruise, mph	140
Stall, mph	45
Range, s.m.	570
Rate of Climb, fpm	1140
Takeoff/Landing Distance, ft.	580/525
Engine Used	Continental
HP/HP Range	65/65-115

Fuel Capacity, gal.	15
Empty/Gross Weight, lb.	695/1015
Length, ft.	19.6
Wingspan, ft.	23.6
Wing Area, sq. ft.	104
No. of Seats	1
Cockpit Width, in.	30
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	75
Cost	\$250
Estimated Completed Cost	n.p.
email: slittner@videotron.ca	
450/974-7001	



Littner, S. C.P. 150 Onyx	
Cruise, mph	50
Stall, mph	22
Range, s.m.	400
Rate of Climb, fpm	300
Takeoff/Landing Distance, ft.	200/100
Engine Used	Solo
HP/HP Range	15/15-20

Fuel Capacity, gal.	7.4
Empty/Gross Weight, lb.	265/475
Length, ft.	11.6
Wingspan, ft.	24
Wing Area, sq. ft.	137.7
No. of Seats	1
Cockpit Width, in.	n.p.
Landing Gear	trigear
Bldg. Materials	F, W

Beginner Build Time, hrs.	500
No. Completed & Flown	80
Cost	\$100
Estimated Completed Cost	n.p.
	LSA Legal
email: slittner@videotron.ca	
450/974-7001	



Littner, S. C.P. 328 Super Emerald	
Cruise, mph	142
Stall, mph	56
Range, s.m.	800
Rate of Climb, fpm	900
Takeoff/Landing Distance, ft.	450/600
Engine Used	Lycoming
HP/HP Range	100/100-160

Fuel Capacity, gal.	32
Empty/Gross Weight, lb.	850/1545
Length, ft.	21
Wingspan, ft.	26.5
Wing Area, sq. ft.	117
No. of Seats	2
Cockpit Width, in.	41
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	2500
No. Completed & Flown	400
Cost	\$325
Estimated Completed Cost	n.p.
email: slittner@videotron.ca	
450/974-7001	



Littner, S. C.P. 750 Beryl	
Cruise, mph	160
Stall, mph	56
Range, s.m.	680
Rate of Climb, fpm	1200
Takeoff/Landing Distance, ft.	620/900
Engine Used	Lycoming O-320
HP/HP Range	150/115-160

Fuel Capacity, gal.	36
Empty/Gross Weight, lb.	1060/1850
Length, ft.	22.6
Wingspan, ft.	26.5
Wing Area, sq. ft.	117
No. of Seats	2
Cockpit Width, in.	27
Landing Gear	trigear
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	2500
No. Completed & Flown	75
Cost	\$275
Estimated Completed Cost	n.p.
email: slittner@videotron.ca	
450/974-7001	



Littner, S. C.P. 1320 Sapphire	
Cruise, mph	167
Stall, mph	53
Range, s.m.	830
Rate of Climb, fpm	1900
Takeoff/Landing Distance, ft.	650/980
Engine Used	Lycoming O-320
HP/HP Range	150/100-160

Fuel Capacity, gal.	42
Empty/Gross Weight, lb.	1190/2075
Length, ft.	22
Wingspan, ft.	26
Wing Area, sq. ft.	119
No. of Seats	2+2
Cockpit Width, in.	41
Landing Gear	tailwheel/R
Bldg. Materials	F, W

Beginner Build Time, hrs.	3000
No. Completed & Flown	65
Cost	\$275
Estimated Completed Cost	n.p.
email: slittner@videotron.ca	
450/974-7001	

**Littner, S.
Champion V**

Cruise, mph	143
Stall, mph	47
Range, s.m.	420
Rate of Climb, fpm	787
Takeoff/Landing Distance, ft.	426/330
Engine Used	Limbach-Sauer VW
HP/HP Range	80/80-115

Fuel Capacity, gal.	13
Empty/Gross Weight, lb.	663/992
Length, ft.	20
Wingspan, ft.	26.3
Wing Area, sq. ft.	120.5
No. of Seats	2
Cockpit Width, in.	41.3
Landing Gear	trigear/R
Bldg. Materials	F, W

Beginner Build Time, hr.	1000
No. Completed & Flown	200
Cost	\$900
Estimated Completed Cost	n.p.
email: slittner@videotron.ca	
450/974-7001	

**Littner, S.
Jewel**

Cruise, mph	177
Stall, mph	40
Range, s.m.	430
Rate of Climb, fpm	984
Takeoff/Landing Distance, ft.	492/492
Engine Used	Limbach VW
HP/HP Range	80/75-100

Fuel Capacity, gal.	21
Empty/Gross Weight, lb.	640/992
Length, ft.	23
Wingspan, ft.	26.5
Wing Area, sq. ft.	103
No. of Seats	2
Cockpit Width, in.	26
Landing Gear	trigear/R
Bldg. Materials	F, W

Beginner Build Time, hrs.	1500
No. Completed & Flown	30
Cost	\$900
Estimated Completed Cost	n.p.
email: slittner@videotron.ca	
450/974-7001	

**Littner, S.
Junior VI**

Cruise, mph	100
Stall, mph	38
Range, s.m.	431
Rate of Climb, fpm	600
Takeoff/Landing Distance, ft.	350/400
Engine Used	Limbach VW
HP/HP Range	62/50-65

Fuel Capacity, gal.	15
Empty/Gross Weight, lb.	530/950
Length, ft.	20
Wingspan, ft.	28.6
Wing Area, sq. ft.	123.7
No. of Seats	2
Cockpit Width, in.	40
Landing Gear	trigear
Bldg. Materials	F, W

Beginner Build Time, hrs.	1200
No. Completed & Flown	40
Cost	\$700
Estimated Completed Cost	n.p.
LSA Legal	
email: slittner@videotron.ca	
450/974-7001	

**Littner, S.
Whisky IV**

Cruise, mph	130
Stall, mph	37
Range, s.m.	400
Rate of Climb, fpm	785
Takeoff/Landing Distance, ft.	330/490
Engine Used	Limbach VW
HP/HP Range	80/75-100

Fuel Capacity, gal.	13
Empty/Gross Weight, lb.	622/1060
Length, ft.	21
Wingspan, ft.	26.3
Wing Area, sq. ft.	120.5
No. of Seats	2T
Cockpit Width, in.	28.3
Landing Gear	tailwheel/R
Bldg. Materials	F, W

Beginner Build Time, hrs.	1500
No. Completed & Flown	75
Cost	\$900
Estimated Completed Cost	n.p.
email: slittner@videotron.ca	
450/974-7001	

**Luceair
Wittman Buttercup**

Cruise, mph	130
Stall, mph	45
Range, s.m.	450
Rate of Climb, fpm	1200
Takeoff/Landing Distance, ft.	300/200
Engine Used	Continental O-200
HP/HP Range	100/65-125

Fuel Capacity, gal.	29
Empty/Gross Weight, lb.	790/1300
Length, ft.	19.5
Wingspan, ft.	29.3
Wing Area, sq. ft.	130
No. of Seats	2
Cockpit Width, in.	40
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	1
Cost	\$300
Estimated Completed Cost	\$13K-\$23K
LSA Legal	
www.luceair.com	
585/637-5768	

**Mann, Roger
RW1 Ultra-Piet "Pete"**

Cruise, mph	55
Stall, mph	28
Range, s.m.	460
Rate of Climb, fpm	650
Takeoff/Landing Distance, ft.	150/150
Engine Used	Kawasaki 440
HP/HP Range	35/24-48

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	254/550
Length, ft.	15
Wingspan, ft.	25.5
Wing Area, sq. ft.	117
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	750
No. Completed & Flown	25
Cost	\$50
Estimated Completed Cost	\$5K-\$10K
LSA Legal	
www.rogermann.org	
864/787-5980	

**Mann, Roger
RW2 Special I**

Cruise, mph	70
Stall, mph	30
Range, s.m.	90
Rate of Climb, fpm	750
Takeoff/Landing Distance, ft.	100/200
Engine Used	Kawasaki 440A
HP/HP Range	38/35-65

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	278/550
Length, ft.	14.6
Wingspan, ft.	18
Wing Area, sq. ft.	120
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	750
No. Completed & Flown	20
Cost	\$100
Estimated Completed Cost	\$8K-\$18K
LSA Legal	
www.rogermann.org	
864/787-5980	

**Mann, Roger
RW4 Midwing Sport**

Cruise, mph	70
Stall, mph	28
Range, s.m.	180
Rate of Climb, fpm	750
Takeoff/Landing Distance, ft.	125/150
Engine Used	Rotax 277
HP/HP Range	28/20-48

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	235/550
Length, ft.	16
Wingspan, ft.	26.6
Wing Area, sq. ft.	117
No. of Seats	1
Cockpit Width, in.	22
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	750
No. Completed & Flown	2
Cost	\$50
Estimated Completed Cost	\$5K-\$10K
LSA Legal	
www.rogermann.org	
864/787-5980	





Mann, Roger RW5 Heath Replica	
Cruise, mph	60
Stall, mph	28
Range, s.m.	90
Rate of Climb, fpm	600
Takeoff/Landing Distance, ft.	150/200
Engine Used	Rotax 277
HP/HP Range	28/20-48

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	238/550
Length, ft.	16
Wingspan, ft.	25.6
Wing Area, sq. ft.	117
No. of Seats	1
Cockpit Width, in.	22
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	750
No. Completed & Flown	10
Cost	\$50
Estimated Completed Cost	\$5K-\$10K
	LSA Legal
www.rogermann.org	
864/787-5980	



Mann, Roger RW6 RagWing Parasol	
Cruise, mph	66
Stall, mph	28
Range, s.m.	130
Rate of Climb, fpm	800
Takeoff/Landing Distance, ft.	100/150
Engine Used	Rotax 447
HP/HP Range	38/20-52

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	242/550
Length, ft.	16.5
Wingspan, ft.	25.5
Wing Area, sq. ft.	117
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	750
No. Completed & Flown	6
Cost	\$50
Estimated Completed Cost	\$5K-\$10K
	LSA Legal
www.rogermann.org	
864/787-5980	



Mann, Roger RW7 Duster	
Cruise, mph	65
Stall, mph	28
Range, s.m.	130
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	70/150
Engine Used	Rotax 503 DC
HP/HP Range	52/28-52

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	275/660
Length, ft.	17
Wingspan, ft.	28
Wing Area, sq. ft.	130
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	1000
No. Completed & Flown	1
Cost	\$50
Estimated Completed Cost	\$5K-\$10K
	LSA Legal
www.rogermann.org	
864/787-5980	



Mann, Roger RW8 RagWing Pt2S	
Cruise, mph	75
Stall, mph	36
Range, s.m.	130
Rate of Climb, fpm	650
Takeoff/Landing Distance, ft.	300/400
Engine Used	Rotax 503 DC
HP/HP Range	52/52-75

Fuel Capacity, gal.	10
Empty/Gross Weight, lb.	460/900
Length, ft.	17
Wingspan, ft.	30
Wing Area, sq. ft.	135
No. of Seats	2
Cockpit Width, in.	40
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	1000
No. Completed & Flown	4
Cost	\$50
Estimated Completed Cost	\$10K-\$25K
	LSA Legal
www.rogermann.org	
864/787-5980	



Mann, Roger RW9 Motor Bipe	
Cruise, mph	60
Stall, mph	36
Range, s.m.	130
Rate of Climb, fpm	750
Takeoff/Landing Distance, ft.	125/150
Engine Used	Kawasaki 440A
HP/HP Range	22/22-52

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	225/525
Length, ft.	16
Wingspan, ft.	18
Wing Area, sq. ft.	120
No. of Seats	1
Cockpit Width, in.	12
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	750
No. Completed & Flown	2
Cost	\$50
Estimated Completed Cost	\$5K-\$10K
	LSA Legal
www.rogermann.org	
864/787-5980	



Mann, Roger RW11 Rag-A-Bond	
Cruise, mph	78
Stall, mph	38
Range, s.m.	200
Rate of Climb, fpm	525
Takeoff/Landing Distance, ft.	310/475
Engine Used	Rotax 503
HP/HP Range	52/52-100

Fuel Capacity, gal.	12
Empty/Gross Weight, lb.	420/850
Length, ft.	18
Wingspan, ft.	28
Wing Area, sq. ft.	123.8
No. of Seats	2
Cockpit Width, in.	40
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	1000
No. Completed & Flown	1
Cost	\$50
Estimated Completed Cost	\$8K-\$25K
	LSA Legal
www.rogermann.org	
864/787-5980	



Mann, Roger RW16 Aerial	
Cruise, mph	60
Stall, mph	28
Range, s.m.	200
Rate of Climb, fpm	500
Takeoff/Landing Distance, ft.	150/200
Engine Used	Kawasaki 440
HP/HP Range	25/22-48

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	250/580
Length, ft.	16
Wingspan, ft.	26
Wing Area, sq. ft.	117
No. of Seats	1
Cockpit Width, in.	12
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	750
No. Completed & Flown	2
Cost	\$50
Estimated Completed Cost	\$5K-\$10K
	LSA Legal
www.rogermann.org	
864/787-5980	



Mann, Roger RW19 Stork	
Cruise, mph	75
Stall, mph	22
Range, s.m.	260
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	50/150
Engine Used	Rotax 912
HP/HP Range	70/70-80

Fuel Capacity, gal.	12
Empty/Gross Weight, lb.	497/1000
Length, ft.	22
Wingspan, ft.	32
Wing Area, sq. ft.	180
No. of Seats	2
Cockpit Width, in.	30
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	1200
No. Completed & Flown	1
Cost	\$100
Estimated Completed Cost	\$15K-\$30K
	LSA Legal
www.rogermann.org	
864/787-5980	

Mann, Roger
RW20 Stork Side-By-Side

Cruise, mph	75
Stall, mph	22
Range, s.m.	130
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	50/150
Engine Used	Rotax 912
HP/HP Range	70/70-80

Fuel Capacity, gal.	20
Empty/Gross Weight, lb.	600/1000
Length, ft.	22
Wingspan, ft.	32
Wing Area, sq. ft.	180
No. of Seats	2
Cockpit Width, in.	40
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	1200
No. Completed & Flown	6
Cost	\$100
Estimated Completed Cost	\$10K-\$25K
	LSA Legal
www.rogermann.org	
864/787-5980	

**Mann, Roger**
RW22 Tiger Moth

Cruise, mph	80
Stall, mph	35
Range, s.m.	280
Rate of Climb, fpm	750
Takeoff/Landing Distance, ft.	300/400
Engine Used	Rotax 912
HP/HP Range	70/70-80

Fuel Capacity, gal.	17
Empty/Gross Weight, lb.	490/1050
Length, ft.	20
Wingspan, ft.	24
Wing Area, sq. ft.	161
No. of Seats	2T
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	600
No. Completed & Flown	3
Cost	\$100
Estimated Completed Cost	\$10K-\$25K
	LSA Legal
www.rogermann.org	
864/787-5980	

**Mann, Roger**
RW26 Special II

Cruise, mph	85
Stall, mph	38
Range, s.m.	90
Rate of Climb, fpm	800
Takeoff/Landing Distance, ft.	350/450
Engine Used	Rotax 503
HP/HP Range	52/52-100

Fuel Capacity, gal.	14
Empty/Gross Weight, lb.	450/950
Length, ft.	18
Wingspan, ft.	18
Wing Area, sq. ft.	120
No. of Seats	2T
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	1000
No. Completed & Flown	1
Cost	\$100
Estimated Completed Cost	\$10K-\$20K
	LSA Legal
www.rogermann.org	
864/787-5980	

**Meyer Aircraft**
Meyer's Little Toot

Cruise, mph	125
Stall, mph	51
Range, s.m.	200
Rate of Climb, fpm	1500
Takeoff/Landing Distance, ft.	700/1200
Engine Used	Lycoming O-320
HP/HP Range	125/125-300

Fuel Capacity, gal.	19
Empty/Gross Weight, lb.	925/1320
Length, ft.	16
Wingspan, ft.	19
Wing Area, sq. ft.	135
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	C, F, M, T, W

Beginner Build Time, hrs.	3000
No. Completed & Flown	50
Cost	\$305
Estimated Completed Cost	\$20K-\$45K
	LSA Legal
www.littletootbiplane.com	
817/269-9292	

**Mirage Aircraft, Inc.**
Celerity

Cruise, mph	205
Stall, mph	60
Range, s.m.	760
Rate of Climb, fpm	1800
Takeoff/Landing Distance, ft.	800/600
Engine Used	Lycoming O-320
HP/HP Range	160/150-180

Fuel Capacity, gal.	40
Empty/Gross Weight, lb.	1169/1825
Length, ft.	21.5
Wingspan, ft.	25
Wing Area, sq. ft.	100
No. of Seats	2
Cockpit Width, in.	40
Landing Gear	tailwheel/R
Bldg. Materials	C, W

Beginner Build Time, hrs.	2500
No. Completed & Flown	4
Cost	\$295
Estimated Completed Cost	\$27K-\$59K
www.mirage-aircraft.net	
520/665-9341	

**Mirage Aircraft, Inc.**
Marathon

Cruise, mph	185
Stall, mph	60
Range, s.m.	740
Rate of Climb, fpm	1500
Takeoff/Landing Distance, ft.	800/600
Engine Used	Lycoming O-320
HP/HP Range	150/150-180

Fuel Capacity, gal.	40
Empty/Gross Weight, lb.	1119/1825
Length, ft.	21.5
Wingspan, ft.	25
Wing Area, sq. ft.	100
No. of Seats	2
Cockpit Width, in.	40
Landing Gear	trigear
Bldg. Materials	C, W

Beginner Build Time, hrs.	2250
No. Completed & Flown	2
Cost	\$295
Estimated Completed Cost	\$23K-\$42K
www.mirage-aircraft.net	
520/665-9341	

**nVAero, LLC**
KR-1

Cruise, mph	180
Stall, mph	52
Range, s.m.	400
Rate of Climb, fpm	1200
Takeoff/Landing Distance, ft.	350/900
Engine Used	VW
HP/HP Range	80/60-80

Fuel Capacity, gal.	10
Empty/Gross Weight, lb.	375/750
Length, ft.	12.75
Wingspan, ft.	17
Wing Area, sq. ft.	62
No. of Seats	1
Cockpit Width, in.	20
Landing Gear	tailwheel
Bldg. Materials	C, W

Beginner Build Time, hrs.	1000
No. Completed & Flown	750
Cost	\$114.95
Estimated Completed Cost	\$9K-\$15K
www.nvaero.com	
800/515-4811	

**Osprey Aircraft**
GP-4

Cruise, mph	240
Stall, mph	65
Range, s.m.	1200
Rate of Climb, fpm	2500
Takeoff/Landing Distance, ft.	300/1200
Engine Used	Lycoming IO-360
HP/HP Range	200

Fuel Capacity, gal.	54
Empty/Gross Weight, lb.	1260/2100
Length, ft.	21
Wingspan, ft.	24.6
Wing Area, sq. ft.	104
No. of Seats	2
Cockpit Width, in.	42
Landing Gear	trigear/R
Bldg. Materials	W

Beginner Build Time, hrs.	3000
No. Completed & Flown	40
Cost	\$385
Estimated Completed Cost	\$50K-\$68K
www.ospreyaircraft.com	
916/483-3004	





Osprey Aircraft <i>Osprey 2</i>	
Cruise, mph	130
Stall, mph	58
Range, s.m.	580
Rate of Climb, fpm	1300
Takeoff/Landing Distance, ft.	400/600
Engine Used	Lycoming O-320
HP/HP Range	150/150-160

Fuel Capacity, gal.	38
Empty/Gross Weight, lb.	960/1570
Length, ft.	21
Wingspan, ft.	26
Wing Area, sq. ft.	130
No. of Seats	2
Cockpit Width, in.	44
Landing Gear	trigear/R
Bldg. Materials	C, W

Beginner Build Time, hrs.	2500
No. Completed & Flown	620
Cost	\$250
Estimated Completed Cost	\$25K-\$35K
www.ospreyaircraft.com	
916/483-3004	



Pazmany Aircraft Corp. <i>Pazmany PL-1</i>	
Cruise, mph	115
Stall, mph	54
Range, s.m.	576
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	784/560
Engine Used	Continental C-90
HP/HP Range	95/95-140

Fuel Capacity, gal.	25
Empty/Gross Weight, lb.	800/1320
Length, ft.	19
Wingspan, ft.	28
Wing Area, sq. ft.	116
No. of Seats	2
Cockpit Width, in.	42
Landing Gear	trigear
Bldg. Materials	M

Beginner Build Time, hrs.	3500
No. Completed & Flown	250
Cost	\$425
Estimated Completed Cost	\$28K-\$40K
www.pazmany.com	
619/224-7330	



Pazmany Aircraft Corp. <i>Pazmany PL-2</i>	
Cruise, mph	119
Stall, mph	52
Range, s.m.	492
Rate of Climb, fpm	1280
Takeoff/Landing Distance, ft.	700/600
Engine Used	Lycoming O-235
HP/HP Range	108/100-150

Fuel Capacity, gal.	25
Empty/Gross Weight, lb.	875/1416
Length, ft.	19.3
Wingspan, ft.	27.8
Wing Area, sq. ft.	116
No. of Seats	2
Cockpit Width, in.	42
Landing Gear	trigear
Bldg. Materials	M

Beginner Build Time, hrs.	4000
No. Completed & Flown	300
Cost	\$425
Estimated Completed Cost	\$29K-\$45K
www.pazmany.com	
619/224-7330	



Pazmany Aircraft Corp. <i>Pazmany PL-4A</i>	
Cruise, mph	97
Stall, mph	39
Range, s.m.	280
Rate of Climb, fpm	650
Takeoff/Landing Distance, ft.	560/440
Engine Used	VW
HP/HP Range	50/50-90

Fuel Capacity, gal.	12
Empty/Gross Weight, lb.	578/850
Length, ft.	16.5
Wingspan, ft.	26.7
Wing Area, sq. ft.	89
No. of Seats	1
Cockpit Width, in.	42
Landing Gear	tailwheel
Bldg. Materials	M

Beginner Build Time, hrs.	2000
No. Completed & Flown	395
Cost	\$375
Estimated Completed Cost	\$18K-\$25K
	LSA Legal
www.pazmany.com	
619/224-7330	



Pazmany Aircraft Corp. <i>Pazmany PL-9 Stork</i>	
Cruise, mph	104
Stall, mph	33
Range, s.m.	350
Rate of Climb, fpm	1400
Takeoff/Landing Distance, ft.	250/90
Engine Used	Lycoming O-320
HP/HP Range	160/160-180

Fuel Capacity, gal.	30
Empty/Gross Weight, lb.	1132/1673
Length, ft.	24.3
Wingspan, ft.	36
Wing Area, sq. ft.	166
No. of Seats	2T
Cockpit Width, in.	42
Landing Gear	tailwheel
Bldg. Materials	F, M, T

Beginner Build Time, hrs.	4000
No. Completed & Flown	2
Cost	\$550
Estimated Completed Cost	\$28K-\$45K
www.pazmany.com	
619/224-7330	



Pietenpol, Don and Andrew <i>Pietenpol</i>	
Cruise, mph	80
Stall, mph	40
Range, s.m.	300
Rate of Climb, fpm	500
Takeoff/Landing Distance, ft.	400/400
Engine Used	Corvaire
HP/HP Range	60/40-100

Fuel Capacity, gal.	18
Empty/Gross Weight, lb.	520/1040
Length, ft.	17.8
Wingspan, ft.	29
Wing Area, sq. ft.	145
No. of Seats	2T
Cockpit Width, in.	23
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	1000
No. Completed & Flown	620
Cost	\$100
Estimated Completed Cost	\$4K-\$16K
	LSA Legal
www.pressenter.com/~apietenp/	
507/289-2436	



Pietenpol, Don and Andrew <i>Sky Scout</i>	
Cruise, mph	55
Stall, mph	35
Range, s.m.	300
Rate of Climb, fpm	200
Takeoff/Landing Distance, ft.	150/250
Engine Used	Ford Model T
HP/HP Range	20/20-85

Fuel Capacity, gal.	10
Empty/Gross Weight, lb.	520/1020
Length, ft.	16.1
Wingspan, ft.	27.3
Wing Area, sq. ft.	135
No. of Seats	1
Cockpit Width, in.	20
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	1000
No. Completed & Flown	25
Cost	\$100
Estimated Completed Cost	\$4K-\$16K
	LSA Legal
www.pressenter.com/~apietenp/	
507/289-2436	



Pro-Composites, Inc. <i>Vision Ex</i>	
Cruise, mph	157
Stall, mph	54
Range, s.m.	400
Rate of Climb, fpm	1400
Takeoff/Landing Distance, ft.	800/900
Engine Used	Subaru
HP/HP Range	100

Fuel Capacity, gal.	22
Empty/Gross Weight, lb.	850/1600
Length, ft.	19
Wingspan, ft.	21.7
Wing Area, sq. ft.	85
No. of Seats	2
Cockpit Width, in.	44
Landing Gear	tri or tail
Bldg. Materials	C

Beginner Build Time, hrs.	2500
No. Completed & Flown	3
Cost	\$427
Estimated Completed Cost	\$30K-\$40K
www.pro-composites.com	
847/271-4795	

Redfern Plans
Redfern Fokker DR1

Cruise, mph	100
Stall, mph	40
Range, s.m.	390
Rate of Climb, fpm	2000
Takeoff/Landing Distance, ft.	100/250
Engine Used	Warner
HP/HP Range	145/145-220

Fuel Capacity, gal.	30
Empty/Gross Weight, lb.	1112/1455
Length, ft.	19
Wingspan, ft.	23.6
Wing Area, sq. ft.	202
No. of Seats	1
Cockpit Width, in.	36
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	2500
No. Completed & Flown	38
Cost	\$100
Estimated Completed Cost	\$70K-\$100K

email: redfernplans@earthlink.net
575/532-9700

**Redfern Plans**
Redfern Nieuport 17 or 24

Cruise, mph	100
Stall, mph	45
Range, s.m.	300
Rate of Climb, fpm	1500
Takeoff/Landing Distance, ft.	100/300
Engine Used	Warner
HP/HP Range	145/145-180

Fuel Capacity, gal.	25
Empty/Gross Weight, lb.	1004/1279
Length, ft.	18.8
Wingspan, ft.	26.9
Wing Area, sq. ft.	161.4
No. of Seats	1
Cockpit Width, in.	36
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	2500
No. Completed & Flown	27
Cost	\$150
Estimated Completed Cost	\$70K-\$100K LSA Legal

email: redfernplans@earthlink.net
505/532-9700

**Sky Classic Aircraft**
Smith Miniplane 2000

Cruise, mph	125
Stall, mph	60
Range, s.m.	400
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	400/400
Engine Used	Lycoming O-235
HP/HP Range	115/90-120

Fuel Capacity, gal.	15
Empty/Gross Weight, lb.	650/1000
Length, ft.	15.5
Wingspan, ft.	17
Wing Area, sq. ft.	100
No. of Seats	1
Cockpit Width, in.	23
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	1
Cost	\$140
Estimated Completed Cost	\$7K-\$25K

www.skyclassic.net
515/243-0094

**Spencer Aircar**
Spencer Air Car

Cruise, mph	140
Stall, mph	53
Range, s.m.	810
Rate of Climb, fpm	860
Takeoff/Landing Distance, ft.	700/500
Engine Used	Continental IO-520
HP/HP Range	300/220-310

Fuel Capacity, gal.	94
Empty/Gross Weight, lb.	2000/3250
Length, ft.	26.5
Wingspan, ft.	37.3
Wing Area, sq. ft.	184
No. of Seats	4
Cockpit Width, in.	47
Landing Gear	trigear/R
Bldg. Materials	C, F, T, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	47
Cost	\$300+\$25 postage
Estimated Completed Cost	n.p.

email: robertkerans@earthlink.net
847/882-5678



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Steen Aero Lab, Inc.
Firebolt

Cruise, mph	170
Stall, mph	61
Range, s.m.	630
Rate of Climb, fpm	3500
Takeoff/Landing Distance, ft.	400/850
Engine Used	Lycoming IO-540
HP/HP Range	180/180-340

Fuel Capacity, gal.	39
Empty/Gross Weight, lb.	1354/2000
Length, ft.	21
Wingspan, ft.	24
Wing Area, sq. ft.	150
No. of Seats	2
Cockpit Width, in.	n.p.
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	3000
No. Completed & Flown	10
Cost	\$275
Estimated Completed Cost	\$40K-\$105K
www.steenaero.com	
321/725-4160	



Steen Aero Lab, Inc.
Great Lakes Sport Trainer

Cruise, mph	125
Stall, mph	40
Range, s.m.	390
Rate of Climb, fpm	1200
Takeoff/Landing Distance, ft.	300/400
Engine Used	Lycoming O-360
HP/HP Range	180/125-200

Fuel Capacity, gal.	26
Empty/Gross Weight, lb.	1025/1618
Length, ft.	20.3
Wingspan, ft.	26.7
Wing Area, sq. ft.	187.5
No. of Seats	2
Cockpit Width, in.	n.p.
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	1600
No. Completed & Flown	251
Cost	\$350
Estimated Completed Cost	\$50K-\$120K
www.steenaero.com	
321/725-4160	



Steen Aero Lab, Inc.
Knight Twister

Cruise, mph	145
Stall, mph	56
Range, s.m.	700
Rate of Climb, fpm	1500
Takeoff/Landing Distance, ft.	400/800
Engine Used	Lycoming O-320
HP/HP Range	108/85-180

Fuel Capacity, gal.	20
Empty/Gross Weight, lb.	517/865
Length, ft.	13.5
Wingspan, ft.	18.5
Wing Area, sq. ft.	55
No. of Seats	2
Cockpit Width, in.	n.p.
Landing Gear	tailwheel
Bldg. Materials	F, M, T, W

Beginner Build Time, hrs.	2500
No. Completed & Flown	100
Cost	\$250
Estimated Completed Cost	\$25K-\$90K
www.steenaero.com	
321/725-4160	



Steen Aero Lab, Inc.
Pitts S1-C

Cruise, mph	154
Stall, mph	64
Range, s.m.	290
Rate of Climb, fpm	800
Takeoff/Landing Distance, ft.	300/600
Engine Used	Lycoming IO-360
HP/HP Range	180/125-200

Fuel Capacity, gal.	20
Empty/Gross Weight, lb.	720/1150
Length, ft.	15.5
Wingspan, ft.	17.3
Wing Area, sq. ft.	98
No. of Seats	1
Cockpit Width, in.	n.p.
Landing Gear	tailwheel
Bldg. Materials	F, M, T, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	520
Cost	\$250
Estimated Completed Cost	\$25K-\$75K
www.steenaero.com	
321/725-4160	



Steen Aero Lab, Inc.
Skybolt

Cruise, mph	170
Stall, mph	68
Range, s.m.	520
Rate of Climb, fpm	3500
Takeoff/Landing Distance, ft.	300/800
Engine Used	Lycoming IO-540
HP/HP Range	280/160-360

Fuel Capacity, gal.	38
Empty/Gross Weight, lb.	1250/1970
Length, ft.	21
Wingspan, ft.	24
Wing Area, sq. ft.	152.7
No. of Seats	2
Cockpit Width, in.	n.p.
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	3000
No. Completed & Flown	530
Cost	\$165
Estimated Completed Cost	\$35K-\$100K
www.steenaero.com	
321/725-4160	



Steeves, Richard
Coot Amphibian

Cruise, mph	100
Stall, mph	50
Range, s.m.	460
Rate of Climb, fpm	800
Takeoff/Landing Distance, ft.	1200/1000
Engine Used	Franklin
HP/HP Range	180/180-220

Fuel Capacity, gal.	40
Empty/Gross Weight, lb.	1450/1950
Length, ft.	22
Wingspan, ft.	36
Wing Area, sq. ft.	180
No. of Seats	2
Cockpit Width, in.	44
Landing Gear	trigear/R
Bldg. Materials	C, F, M, W

Beginner Build Time, hrs.	3000
No. Completed & Flown	70
Cost	\$250
Estimated Completed Cost	\$25K-\$50K
www.coot-builders.com	
608/833-5586	



Stewart Aircraft Co.
FooFighter

Cruise, mph	115
Stall, mph	48
Range, s.m.	390
Rate of Climb, fpm	1200
Takeoff/Landing Distance, ft.	450/450
Engine Used	Franklin Sport F
HP/HP Range	135/n.p.

Fuel Capacity, gal.	19
Empty/Gross Weight, lb.	720/1100
Length, ft.	18.9
Wingspan, ft.	20.8
Wing Area, sq. ft.	129
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	n.p.
No. Completed & Flown	3
Cost	\$90
Estimated Completed Cost	n.p.
	LSA Legal
www.stewartaircraft.com	
906/438-2277	



Stewart Aircraft Co.
Headwind B

Cruise, mph	85
Stall, mph	40
Range, s.m.	200
Rate of Climb, fpm	650
Takeoff/Landing Distance, ft.	300/400
Engine Used	VW
HP/HP Range	53/n.p.

Fuel Capacity, gal.	7
Empty/Gross Weight, lb.	435/750
Length, ft.	17
Wingspan, ft.	28.3
Wing Area, sq. ft.	111
No. of Seats	1
Cockpit Width, in.	23
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	1200
No. Completed & Flown	101
Cost	\$65
Estimated Completed Cost	\$10K-\$35K
	LSA Legal
www.stewartaircraft.com	
906/438-2277	

**Taylor, T.
Taylor Monoplane**

Cruise, mph	100
Stall, mph	40
Range, s.m.	330
Rate of Climb, fpm	950
Takeoff/Landing Distance, ft.	350/750
Engine Used	VW
HP/HP Range	40/40-60

Fuel Capacity, gal.	7.5
Empty/Gross Weight, lb.	450/700
Length, ft.	15
Wingspan, ft.	21
Wing Area, sq. ft.	76
No. of Seats	1
Cockpit Width, in.	18
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	2200
No. Completed & Flown	152
Cost	\$148 (€95)
Estimated Completed Cost	\$9K-\$11K LSA Legal
www.taylorlitch.co.uk (011) 0702 521484	

**Taylor, T.
Taylor Titch**

Cruise, mph	160
Stall, mph	52
Range, s.m.	350
Rate of Climb, fpm	1600
Takeoff/Landing Distance, ft.	350/900
Engine Used	Continental O-200
HP/HP Range	85/60-100

Fuel Capacity, gal.	10
Empty/Gross Weight, lb.	505/760
Length, ft.	16.6
Wingspan, ft.	18.9
Wing Area, sq. ft.	68
No. of Seats	1
Cockpit Width, in.	20
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	52
Cost	\$164 (€105)
Estimated Completed Cost	\$11K-\$15K
www.taylorlitch.co.uk (011) 0702 521484	

**Thatcher Aircraft Inc.
Thatcher CX4**

Cruise, mph	125
Stall, mph	40
Range, s.m.	360
Rate of Climb, fpm	825
Takeoff/Landing Distance, ft.	700/800
Engine Used	VW
HP/HP Range	55/55-80

Fuel Capacity, gal.	10.5
Empty/Gross Weight, lb.	540/850
Length, ft.	18.3
Wingspan, ft.	24
Wing Area, sq. ft.	84
No. of Seats	1
Cockpit Width, in.	23.5
Landing Gear	tailwheel
Bldg. Materials	M

Beginner Build Time, hrs.	850
No. Completed & Flown	20
Cost	\$360
Estimated Completed Cost	\$12K-\$18K LSA Legal
www.thatchercx4.com 850/712-4539	

**Townsley, Mike
Jungster 1 Biplane**

Cruise, mph	110
Stall, mph	55
Range, s.m.	200
Rate of Climb, fpm	1000
Takeoff/Landing Distance, ft.	800/800
Engine Used	Continental O-200
HP/HP Range	100/85-150

Fuel Capacity, gal.	16
Empty/Gross Weight, lb.	606/1000
Length, ft.	16
Wingspan, ft.	16.7
Wing Area, sq. ft.	80
No. of Seats	1
Cockpit Width, in.	18
Landing Gear	tailwheel
Bldg. Materials	F, M, T, W

Beginner Build Time, hrs.	1800
No. Completed & Flown	60
Cost	\$225
Estimated Completed Cost	\$12K-\$25K
www.groups.yahoo.com/group/jungsterairplane/ 319/551-3874	

**Turner Aircraft, Inc.
T-40**

Cruise, mph	145
Stall, mph	45
Range, s.m.	600
Rate of Climb, fpm	1100
Takeoff/Landing Distance, ft.	600/500
Engine Used	Continental C-85
HP/HP Range	85/65-125

Fuel Capacity, gal.	19
Empty/Gross Weight, lb.	750/1060
Length, ft.	19.8
Wingspan, ft.	22.3
Wing Area, sq. ft.	78
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tri or tail
Bldg. Materials	C, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	50
Cost	\$175
Estimated Completed Cost	\$8K-\$20K
www.turnert-40airplanes.com 760/373-8628	

**Turner Aircraft, Inc.
T-40A**

Cruise, mph	147
Stall, mph	56
Range, s.m.	550
Rate of Climb, fpm	850
Takeoff/Landing Distance, ft.	900/1000
Engine Used	Lycoming O-235
HP/HP Range	125/100-125

Fuel Capacity, gal.	22
Empty/Gross Weight, lb.	1050/1600
Length, ft.	20
Wingspan, ft.	25.4
Wing Area, sq. ft.	96
No. of Seats	2
Cockpit Width, in.	40
Landing Gear	tri or tail
Bldg. Materials	C, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	36
Cost	\$225
Estimated Completed Cost	\$12K-\$30K
www.turnert-40airplanes.com 760/373-8628	

**Turner Aircraft, Inc.
T-40A Super**

Cruise, mph	155
Stall, mph	62
Range, s.m.	600
Rate of Climb, fpm	1200
Takeoff/Landing Distance, ft.	1100/900
Engine Used	Lycoming O-320
HP/HP Range	150/100-150

Fuel Capacity, gal.	30
Empty/Gross Weight, lb.	1050/1650
Length, ft.	20.8
Wingspan, ft.	26.6
Wing Area, sq. ft.	106
No. of Seats	2
Cockpit Width, in.	40
Landing Gear	tri or tail
Bldg. Materials	C, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	127
Cost	\$225
Estimated Completed Cost	\$20K-\$35K
www.turnert-40airplanes.com 760/373-8628	

**Unger, Carl H.
Breezy R.L.U.-1**

Cruise, mph	80
Stall, mph	28
Range, s.m.	280
Rate of Climb, fpm	600
Takeoff/Landing Distance, ft.	450/300
Engine Used	Continental C-90
HP/HP Range	90/90-150

Fuel Capacity, gal.	18
Empty/Gross Weight, lb.	698/1200
Length, ft.	22.5
Wingspan, ft.	33
Wing Area, sq. ft.	165
No. of Seats	3
Cockpit Width, in.	40
Landing Gear	trigear
Bldg. Materials	F, M, T

Beginner Build Time, hrs.	1500
No. Completed & Flown	410
Cost	\$130
Estimated Completed Cost	\$8K-\$12K
8751 S. Kilbourn Oak Lawn, IL 60456-1021 708/636-5774	





**Viking Aircraft LLC
Cygnet**

Cruise, mph	100
Stall, mph	48
Range, s.m.	450
Rate of Climb, fpm	580
Takeoff/Landing Distance, ft.	700/700
Engine Used	VW
HP/HP Range	60/60-82

Fuel Capacity, gal.	15
Empty/Gross Weight, lb.	585/1100
Length, ft.	19
Wingspan, ft.	30
Wing Area, sq. ft.	125
No. of Seats	2
Cockpit Width, in.	39
Landing Gear	tailwheel
Bldg. Materials	F, M, W

Beginner Build Time, hrs.	1700
No. Completed & Flown	100
Cost	\$200/\$225 overseas
Estimated Completed Cost	\$14K-\$16K
	LSA Legal
email: viking02@charter.net	
262/949-3247	



**Vintage Ultra and Lightplane Assn.
Betabird**

Cruise, mph	80
Stall, mph	45
Range, s.m.	280
Rate of Climb, fpm	750
Takeoff/Landing Distance, ft.	250/150
Engine Used	VW
HP/HP Range	50/50-85

Fuel Capacity, gal.	7.5
Empty/Gross Weight, lb.	405/650
Length, ft.	16.5
Wingspan, ft.	26
Wing Area, sq. ft.	110
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	500
No. Completed & Flown	5
Cost	\$65
Estimated Completed Cost	\$2K-\$5K
	LSA Legal
http://vula2.org	
678/290-0507	



**Vintage Ultra and Lightplane Assn.
Gypsy**

Cruise, mph	45
Stall, mph	22
Range, s.m.	80
Rate of Climb, fpm	450
Takeoff/Landing Distance, ft.	150/75
Engine Used	Zenoah
HP/HP Range	22/15-32

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	225/475
Length, ft.	16
Wingspan, ft.	32
Wing Area, sq. ft.	144
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, T

Beginner Build Time, hrs.	300
No. Completed & Flown	19
Cost	65
Estimated Completed Cost	\$2K-\$5K
	LSA Legal
http://vula2.org	
678/290-0507	



**Vintage Ultra and Lightplane Assn.
J3-JR**

Cruise, mph	45
Stall, mph	25
Range, s.m.	320
Rate of Climb, fpm	650
Takeoff/Landing Distance, ft.	150/75
Engine Used	2si
HP/HP Range	30/30-55

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	254/550
Length, ft.	16.5
Wingspan, ft.	32
Wing Area, sq. ft.	120
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, T

Beginner Build Time, hrs.	500
No. Completed & Flown	12
Cost	\$45
Estimated Completed Cost	\$2K-\$4K
	LSA Legal
http://vula2.org	
678/290-0507	



**Vintage Ultra and Lightplane Assn.
MW-7**

Cruise, mph	55
Stall, mph	35
Range, s.m.	300
Rate of Climb, fpm	900
Takeoff/Landing Distance, ft.	150/125
Engine Used	Rotax 503
HP/HP Range	52/52-65

Fuel Capacity, gal.	5
Empty/Gross Weight, lb.	320/600
Length, ft.	15
Wingspan, ft.	22
Wing Area, sq. ft.	88
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, T

Beginner Build Time, hrs.	600
No. Completed & Flown	15
Cost	\$75
Estimated Completed Cost	\$2K-\$5K
	LSA Legal
http://vula2.org	
678/290-0507	



**Vintage Ultra and Lightplane Assn.
Whing Ding**

Cruise, mph	35
Stall, mph	24
Range, s.m.	75
Rate of Climb, fpm	200
Takeoff/Landing Distance, ft.	250/100
Engine Used	McCulloch
HP/HP Range	12/12-20

Fuel Capacity, gal.	3
Empty/Gross Weight, lb.	123/310
Length, ft.	13
Wingspan, ft.	17
Wing Area, sq. ft.	98
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	400
No. Completed & Flown	15
Cost	\$40
Estimated Completed Cost	\$2K-\$5K
	LSA Legal
http://vula2.org	
678/290-0507	



**Vintage Ultra and Lightplane Assn.
Woodhopper**

Cruise, mph	30
Stall, mph	18
Range, s.m.	40
Rate of Climb, fpm	250
Takeoff/Landing Distance, ft.	75/50
Engine Used	Zenoah
HP/HP Range	22/12-22

Fuel Capacity, gal.	3
Empty/Gross Weight, lb.	145/345
Length, ft.	17.5
Wingspan, ft.	32
Wing Area, sq. ft.	157
No. of Seats	1
Cockpit Width, in.	26
Landing Gear	tailwheel
Bldg. Materials	F, W

Beginner Build Time, hrs.	200
No. Completed & Flown	10
Cost	\$40
Estimated Completed Cost	\$2K-\$5K
	LSA Legal
http://vula2.org	
678/290-0507	



**VSR
SR-1 Snoshoo**

Cruise, mph	200
Stall, mph	65
Range, s.m.	460
Rate of Climb, fpm	2000
Takeoff/Landing Distance, ft.	900/1200
Engine Used	Continental O-200
HP/HP Range	100/85-130

Fuel Capacity, gal.	6
Empty/Gross Weight, lb.	530/760
Length, ft.	18.3
Wingspan, ft.	20
Wing Area, sq. ft.	66
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	C, F, M, T, W

Beginner Build Time, hrs.	2000
No. Completed & Flown	3
Cost	\$200
Estimated Completed Cost	\$15K-\$30K
www.snoshoo.com	
316/684-2032	

WAR Aircraft Replicas**A6M2-Zero**

Cruise, mph	135
Stall, mph	55
Range, s.m.	400
Rate of Climb, fpm	700
Takeoff/Landing Distance, ft.	900/1400
Engine Used	Honda
HP/HP Range	100/90-125

Fuel Capacity, gal.	14
Empty/Gross Weight, lb.	600/900
Length, ft.	17
Wingspan, ft.	20
Wing Area, sq. ft.	121
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel/R
Bldg. Materials	C, M, W

Beginner Build Time, hrs.	1500
No. Completed & Flown	1
Cost	\$320
Estimated Completed Cost	\$18K-\$24K
www.waraircraftreplicas.com	
813/620-0631	

**WAR Aircraft Replicas****F-4U Corsair**

Cruise, mph	135
Stall, mph	55
Range, s.m.	340
Rate of Climb, fpm	700
Takeoff/Landing Distance, ft.	900/1500
Engine Used	Continental O-200
HP/HP Range	100/90-125

Fuel Capacity, gal.	14
Empty/Gross Weight, lb.	600/900
Length, ft.	14
Wingspan, ft.	20
Wing Area, sq. ft.	121
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel/R
Bldg. Materials	C, M, W

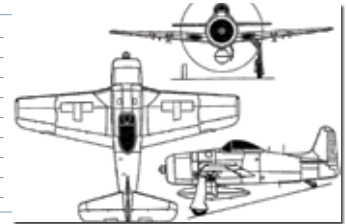
Beginner Build Time, hrs.	1500
No. Completed & Flown	112
Cost	\$305
Estimated Completed Cost	\$18K-\$28K
www.waraircraftreplicas.com	
813/620-0631	

**WAR Aircraft Replicas****F8F Bearcat**

Cruise, mph	135
Stall, mph	55
Range, s.m.	340
Rate of Climb, fpm	700
Takeoff/Landing Distance, ft.	900/1400
Engine Used	Continental O-235
HP/HP Range	100/100-125

Fuel Capacity, gal.	14
Empty/Gross Weight, lb.	600/900
Length, ft.	17
Wingspan, ft.	20
Wing Area, sq. ft.	121
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	C, M, W

Beginner Build Time, hrs.	1500
No. Completed & Flown	n.p.
Cost	\$295
Estimated Completed Cost	\$17K-\$26K
www.waraircraftreplicas.com	
813/620-0631	

**WAR Aircraft Replicas****Focke Wolf 190**

Cruise, mph	135
Stall, mph	55
Range, s.m.	340
Rate of Climb, fpm	700
Takeoff/Landing Distance, ft.	900/1500
Engine Used	Continental O-200
HP/HP Range	100/90-125

Fuel Capacity, gal.	14
Empty/Gross Weight, lb.	600/900
Length, ft.	14
Wingspan, ft.	20
Wing Area, sq. ft.	121
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel/R
Bldg. Materials	C, M, W

Beginner Build Time, hrs.	1500
No. Completed & Flown	110
Cost	\$275
Estimated Completed Cost	\$16K-\$26K
www.waraircraftreplicas.com	
813/620-0631	

**WAR Aircraft Replicas****Hawker Sea Fury**

Cruise, mph	135
Stall, mph	55
Range, s.m.	340
Rate of Climb, fpm	700
Takeoff/Landing Distance, ft.	900/1500
Engine Used	Continental O-200
HP/HP Range	100/90-125

Fuel Capacity, gal.	14
Empty/Gross Weight, lb.	600/900
Length, ft.	14
Wingspan, ft.	20
Wing Area, sq. ft.	121
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel/R
Bldg. Materials	C, M, W

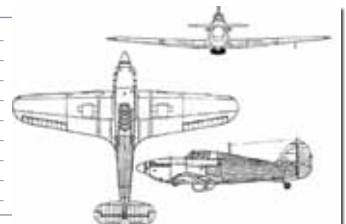
Beginner Build Time, hrs.	1500
No. Completed & Flown	8
Cost	\$265
Estimated Completed Cost	\$16K-\$26K
www.waraircraftreplicas.com	
813/620-0631	

**WAR Aircraft Replicas****Hurricane**

Cruise, mph	135
Stall, mph	55
Range, s.m.	340
Rate of Climb, fpm	700
Takeoff/Landing Distance, ft.	900/1400
Engine Used	Mazda Prelude
HP/HP Range	100/100-125

Fuel Capacity, gal.	14
Empty/Gross Weight, lb.	600/900
Length, ft.	17
Wingspan, ft.	20
Wing Area, sq. ft.	121
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	C, M, W

Beginner Build Time, hrs.	1500
No. Completed & Flown	n.p.
Cost	\$295
Estimated Completed Cost	\$17K-\$26K
www.waraircraftreplicas.com	
813/620-0631	

**WAR Aircraft Replicas****Messerschmidt BF-109**

Cruise, mph	135
Stall, mph	55
Range, s.m.	400
Rate of Climb, fpm	700
Takeoff/Landing Distance, ft.	900/1400
Engine Used	Honda
HP/HP Range	100/90-125

Fuel Capacity, gal.	14
Empty/Gross Weight, lb.	600/900
Length, ft.	17
Wingspan, ft.	20
Wing Area, sq. ft.	121
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel/R
Bldg. Materials	C, M, W

Beginner Build Time, hrs.	1500
No. Completed & Flown	1
Cost	\$320
Estimated Completed Cost	\$18K-\$24K
www.waraircraftreplicas.com	
813/620-0631	

**WAR Aircraft Replicas****P-47 Thunderbolt**

Cruise, mph	135
Stall, mph	55
Range, s.m.	340
Rate of Climb, fpm	700
Takeoff/Landing Distance, ft.	900/1500
Engine Used	Continental O-200
HP/HP Range	100/90-125

Fuel Capacity, gal.	14
Empty/Gross Weight, lb.	600/900
Length, ft.	14
Wingspan, ft.	20
Wing Area, sq. ft.	121
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel/R
Bldg. Materials	C, M, W

Beginner Build Time, hrs.	1500
No. Completed & Flown	100
Cost	\$265
Estimated Completed Cost	\$14K-\$26K
www.waraircraftreplicas.com	
813/620-0631	





WAR Aircraft Replicas
P-51 Mustang

Cruise, mph	135
Stall, mph	55
Range, s.m.	340
Rate of Climb, fpm	700
Takeoff/Landing Distance, ft.	900/1400
Engine Used	Honda
HP/HP Range	100/100-125

Fuel Capacity, gal.	14
Empty/Gross Weight, lb.	600/900
Length, ft.	17
Wingspan, ft.	20
Wing Area, sq. ft.	121
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel/R
Bldg. Materials	C, M, W

Beginner Build Time, hrs.	1500
No. Completed & Flown	6
Cost	\$295
Estimated Completed Cost	\$17K-\$26K
www.waraircraftreplicas.com	
813/620-0631	



Williams, Lynn
Flitzer Z-21

Cruise, mph	93
Stall, mph	42
Range, s.m.	250
Rate of Climb, fpm	750
Takeoff/Landing Distance, ft.	400/400
Engine Used	VW
HP/HP Range	60/50-100

Fuel Capacity, gal.	10.3
Empty/Gross Weight, lb.	480/800
Length, ft.	14.8
Wingspan, ft.	18
Wing Area, sq. ft.	97
No. of Seats	1
Cockpit Width, in.	22
Landing Gear	tailwheel
Bldg. Materials	W

Beginner Build Time, hrs.	1000
No. Completed & Flown	8
Cost	\$300
Estimated Completed Cost	\$10K-\$25K
LSA Legal	
www.flitzerbiplane.com	
(011) 44 1685 814319	



York Enterprises
Laser Z-200

Cruise, mph	165
Stall, mph	64
Range, s.m.	330
Rate of Climb, fpm	2500
Takeoff/Landing Distance, ft.	1000/1500
Engine Used	Lycoming O-360
HP/HP Range	180/150-200

Fuel Capacity, gal.	20
Empty/Gross Weight, lb.	950/1400
Length, ft.	19.1
Wingspan, ft.	24.4
Wing Area, sq. ft.	98
No. of Seats	1
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, M, T, W

Beginner Build Time, hrs.	3500
No. Completed & Flown	20
Cost	\$275
Estimated Completed Cost	\$30K-\$50K
www.yorkaircraft.com	
519/797-2930	



York Enterprises
Laser Z-2300

Cruise, mph	195
Stall, mph	60
Range, s.m.	450
Rate of Climb, fpm	2800
Takeoff/Landing Distance, ft.	1000/2000
Engine Used	Continental IO-470
HP/HP Range	225/225-300

Fuel Capacity, gal.	30
Empty/Gross Weight, lb.	1250/2050
Length, ft.	21
Wingspan, ft.	26
Wing Area, sq. ft.	98
No. of Seats	2T
Cockpit Width, in.	24
Landing Gear	tailwheel
Bldg. Materials	F, T, W

Beginner Build Time, hrs.	3500
No. Completed & Flown	3
Cost	\$300
Estimated Completed Cost	\$30K-\$50K
www.yorkaircraft.com	
519/797-2930	



Zenith Aircraft Company
STOL CH 701 Amphib

Cruise, mph	74
Stall, mph	32
Range, s.m.	280
Rate of Climb, fpm	950
Takeoff/Landing Distance, ft.	155/225
Engine Used	Rotax 912S
HP/HP Range	100

Fuel Capacity, gal.	20
Empty/Gross Weight, lb.	760/1250
Length, ft.	20.9
Wingspan, ft.	27
Wing Area, sq. ft.	122
No. of Seats	2
Cockpit Width, in.	41
Landing Gear/R	trigear/R
Bldg. Materials	M

Beginner Build Time, hrs.	500
No. Completed & Flown	500+
Cost	\$425
Estimated Completed Cost	\$18K-\$60K
LSA Legal	
www.zenithair.com	
573/581-9000	



Zenith Aircraft Company
Zodiac CH 601 HD

Cruise, mph	115
Stall, mph	44
Range, s.m.	480
Rate of Climb, fpm	1200
Takeoff/Landing Distance, ft.	430/550
Engine Used	Rotax 912
HP/HP Range	80/65-120

Fuel Capacity, gal.	16
Empty/Gross Weight, lb.	590/1200
Length, ft.	19
Wingspan, ft.	27
Wing Area, sq. ft.	130
No. of Seats	2
Cockpit Width, in.	44
Landing Gear	tri or tail
Bldg. Materials	M

Beginner Build Time, hrs.	500
No. Completed & Flown	800+
Cost	\$315
Estimated Completed Cost	\$8K-\$46K
LSA Legal	
www.zenithair.com	
573/581-9000	



Zenith Aircraft Company
Zodiac CH 601 UL

Cruise, mph	115
Stall, mph	44
Range, s.m.	480
Rate of Climb, fpm	1200
Takeoff/Landing Distance, ft.	430/550
Engine Used	Rotax 912
HP/HP Range	80/65-100

Fuel Capacity, gal.	16
Empty/Gross Weight, lb.	550/1058
Length, ft.	19
Wingspan, ft.	27
Wing Area, sq. ft.	130
No. of Seats	2
Cockpit Width, in.	44
Landing Gear	tri or tail
Bldg. Materials	M

Beginner Build Time, hrs.	500
No. Completed & Flown	250
Cost	\$315
Estimated Completed Cost	\$8K-\$45K
LSA Legal	
www.zenithair.com	
573/581-9000	



Did you know that the KITPLANES® Plansbuilt Aircraft Buyer's Guide is the only place where you can find comprehensive specifications and photos for nearly 140 scratch-built designs? Look for our Rotorcraft Buyer's Guide in February and our traditional Engine Buyer's Guide in April. Also, let us know if you see any errors or omissions by emailing editorial@kitplanes.com.



Setting up shop.

You've sent off the check. Before long you will receive a big box containing parts for your airplane. It would be a vast simplification to say, "All that's left is the assembly," because there will be 1001 details to work out between the day the kit arrives and the day the completed airplane first flies. But isn't that the fun of it all?

Let's talk about getting ready for the arrival of the big box and about organization. Most people have already developed their personal slant on organization, so I'll focus primarily on the aircraft workspace and tools.

Maintenance and Shop Basics

The ideal shop space is divided into four or five separate areas: an area for receiving and inventorying incoming parts, an area commonly called a "dirty room" where engines and other mechanical parts are disassembled and cleaned, an inspection area where the clean parts are inspected,

and a general working or assembly room. If you're doing a lot of work with composites, it's best to set aside a separate area for those tasks. However, most of us don't have enough square footage to break out five separate areas, so we make do with what we have. Those hours or days spent planning and setting up a workspace organization system suitable for the room available always pay off big in efficiency, builder satisfaction and in the end, the airworthiness of the finished airplane.

Receiving and Inventory

Establish an inspection and inventory routine. Every parts order must be inventoried when it arrives. Few things are more frustrating than the "Oh, no!" feeling that dawns when you realize that you don't have everything you need for a productive workday—especially if you've rounded up helpers.

A common scenario occurs when you remember ordering the part but didn't

inventory the order when it arrived. Pulling out the paperwork, you see a check in the "back-ordered" box. The order arrived last week. If you had inventoried it on arrival, you would have had plenty of time to reorder the missing part from another vendor before the workday.

Inventorying not only catches parts shortages before crunch time, it also lets you see what the parts actually look like, so you can begin to visualize how they go together.

The Dirty Room

While there's not much need for a dirty room area during the airframe period of construction, you'll use it regularly both during engine build-up and after the airplane is flying. The farther the dirty room is located from the rest of the work area, the better. The dirty room should have a solvent washer (and a pair of oil- and solvent-resistant gloves) for initial cleaning of parts, compressed air to blow parts dry, and a bench with a strong vise to hold oil filters so the cans can be cut open and the filtering media removed and inspected. This is where oily and greasy parts such as wheel bearings are cleaned before inspection. A dirty room should be stocked with face shields or eye protection, the aforementioned oil-proof gloves and respirators to minimize contact with oil, gas and solvents.

OK, so it's less than elegant and multitasking, but it gets the job done. Boxing small engine parts makes them readily available in one spot when needed.



Steve Ells

is what you call a gen-u-ine mechanic, a bonafide A&P with an Inspection Authorization. Former West Coast editor for AOPA Pilot and tech guy for the Cessna Pilots Association, Ells has flown and wrenched on a wide range of aircraft. He owns and wrenches (a lot!) on a classic Piper Comanche. But don't hold that against him.

Riveting.



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MAINTENANCE MATTERS *continued*



Keeping your tools well organized will save time over the course of the build.



Versatile 30-60 wrenches such as these will come in handy.



A bolt bin. You don't want to have to stop the project to order spare hardware.

The Inspection Room

After cleaning, parts are inspected. Many shops find that a table-mounted magnifying glass/lamp combination on a flex arm is helpful. The FAA often calls out the use of a 10x magnifying glass for mandated visual inspections, so get a good one. Good lighting is essential. This room or section of the shop must be clean and well-lit.

General Working or Assembly Room

This area is where most of the action takes place. When it comes to setup, there are two schools of thought and operation. The linear thinkers give the project good consideration before each step. They create calendars and define each construction goal with a well-defined, colored time block. Linear builders are most comfortable with steady day-by-day progress. They operate and are comfortable with goals and checklists; these are their tools.

Then there are the non-linear or visual builders. These builders operate from and are guided by their individual internal clocks, and by their systems of checks-and-balances. Visual builders are inspired to work long hours on a proj-

ect; they are energized by a problem or process and make great progress only to stop work on the airplane, or at least that section of the airplane for a few days.

If the actions of a hard-working visual builder were charted, his or her actions would resemble the meandering path often seen in the "Family Circus" comic to illustrate the track of one of the children from point X to home.

If a linear builder walks into the workshop of a visual builder, the reaction will be a shake of the head and perhaps even an offer to help straighten things out. Conversely, the visual builder won't be able to resist telling a linear builder friend that he noted not one but two dull pencils when he last visited.

Organization—It's What Works for You

The point of sketching out personality differences is to illustrate that the organization of one's individual work area must fit one's working style.

If you're linear, there had better be cork boards on the walls to post those detailed and all-important flow charts. If you're visual, cork boards also have a place, because visual builders want *everything* out where it can be seen.

Let's spell out basic needs for everyone. First, the work area must be well-lit. This is especially true for seasoned citizens. Bad lighting causes eye strain, headaches and other physical ills. It also contributes to frustration and sloppy work. If normal fluorescent lighting is troublesome, pay a little more for a set of full-spectrum fluorescents. If you can't go full tilt on banks of lighting, buy a couple of full-spectrum standing lights that can be moved around your work area. Ott Lites are one brand that I've used. Ideally, the shop is well-lit by natural light streaming in from north-facing windows.

You're going to need a vise. Nothing will take the place of a heavy-duty solidly mounted vise. Get a bigger one—with at least 5-inch jaws—than you think you'll need, and bolt it down. If you can afford one with a rotating base, that will certainly increase the utility of this important tool. One night you'll need a helping hand; the vise is always ready to help, won't complain and never asks for a day off.

Shelves and storage areas go without saying. If you don't have built-in units, the wide variety and sizes of plastic storage bins available at any home-supply store provide a lot of storage with a small footprint, since they are made to be stacked. These bins can be used to store everything from special tools to parts to hardware to shop supplies. Go ahead and devise a color-coded storage system; buy bins in different colors or use spray paint on the end panels to build your system. I use this system and have bins for tools, Piper-specific parts, generic parts, paint tools and supplies, and a bin for everything else.

Buy some Sharpie permanent markers. These are available in different colors to help you set up that color-coded system. Bins holding firewall-forward parts might be red or at least labeled with a red Sharpie, while empennage parts might be white or green. Bins holding landing gear and brake parts would be another color.



A vise, preferably one that rotates, is a good investment.

One builder I know organizes his shop with a cluster of inexpensive wheeled metal carts that he buys at a home-supply store. He labels them and has one for sheet-metal tools, one for engine tools and trays, one for electrical work and so on. He's a visually oriented builder and his organized-down-to-categories technique works for him.

I buy and use segmented organizer boxes to store common size nuts, washers, screws and other assorted hardware. I don't like to stop working just to place an order for common hardware items.

Power Tools

There are a number of outlets for aviation tools. A few of the better-known suppliers are Aircraft Tool Supply, Avery Tools, Brown Tool Supply, Plane Tools and U.S. Tool. But often it pays to look at non-aircraft tool vendors, too. One is Harbor Freight. Many of my mechanic-builder friends have small 110 VDC solvent washers or air compressors from Harbor Freight. Another is Summit Racing, where moderately priced sheet-metal bending brakes, hand tools and even bench vises are available and reasonably priced.

Most professional light aircraft maintenance shops have a hefty air compressor feeding quick-disconnect outlets around the shop area. Shops use air-powered tools (drills, grinders, small air ratchets, etc.) to reduce the chance of ignit-

ing explosive vapors from solvents and gasoline during maintenance. However, if gasoline or solvents aren't present during the airframe construction phase of building, it's possible to work without buying a compressor or a selection of air-powered tools. Electrical plug-in and battery-powered tools are readily available and will help builders get started without laying out a big chunk of cash for an air tool setup.

Hand Tools

Professional light airplane mechanics performing general maintenance get by well with a comprehensive quarter-inch socket set. By comprehensive, I mean at least one high-quality ratchet, a set of normal depth and deep sockets, extensions up to 12 inches long and a set of universal-joint sockets. I have found that there's no reason to get 6-point sockets when 12 point are more versatile and are plenty strong enough to handle the torque required in 90% of applications. I have a few 8-point sockets in my quarter-inch set to take out pipe plugs. You'll also need a screwdriver or two—preferably the ones with interchangeable tips—a good pair of diagonal cutting pliers and a set of what I call 30-60 open-ended wrenches; 30-60 wrenches have the jaws on one end of the wrench handle, offset from the handle centerline by 30°, and the other set of jaws on the other end offset in the opposite direction by 60°. These are sometimes called obstruction wrenches. They're invaluable; I use them all the time.

I purchased a nice set of Snap-On combination wrenches (open-ended on one end of the handle and box-ended on the other) years ago but find I don't need the box-end wrenches as often as I thought I would. Box-end wrenches are the best when dealing with high torque—they won't slip, and the jaws can't spread under heavy loads—but few of the fasteners used on light airplanes are large enough or are turned hard enough to require the use of a box-end wrench; the 30-60 wrenches are used most often.



Label any storage containers in a way that makes sense to you.

Tool Kits

Aircraft Spruce & Specialty, Plane Tools and other tool stores stock a wide variety of aircraft tool kits that range from a starter-type aircraft builder tool kit on up to a master builder tool kit. Kits are also available for composite work and electrical work.

Also, builders who make good use of the informational and builders' forums on the Internet will be one step ahead. Take advantage of the knowledge of those who have gone before you. There's no better source of information for builders.

Clean out your workspace, and decide how you're going to set it up and what organizational tools will work best for you so you'll be ready to inventory the parts when that first big box arrives. †

RESOURCES

Aircraft Spruce & Specialty
www.aircraftspruce.com

Avery Tools
www.averytools.com

Aviation Tool Supply
www.aircraft-tool.com

Brown Aviation Tools
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Harbor Freight
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UNUSUAL ATTITUDE



Safety is a culture.

At this point in my life, I can look back across more than 40 years spent deeply involved in amateur-built aircraft and the kit-aircraft business. There's been a lot of satisfaction and pleasure, but there's also been too much misery. Too many people I've known have been injured or killed in this part of aviation—far more than the small proportion of the aviation spectrum we occupy would suggest. The Federal Aviation Administration has not missed this fact, and people there have

been tasked with improving the situation—one way or another.

I've thought a lot about the subject, and would like to share some of those ruminations. I'm not here to preach. We are already constantly bombarded with safety warnings and education opportunities by the FAA, EAA and AOPA. Is it really enough? Given the safety record, I'd say that it isn't.

I don't think safety can be imposed. Harsher rules, constant harping and

even threats might improve the safety picture for a little while, but eventually they fade into the background. They address the symptom. I think we need to address the root.

A Safety Culture

Recently, I ran across a quote by KITPLANES® writer and vastly experienced pilot Doug Rozendaal. "Culture must change," he said, referring to ways of improving amateur-built safety. My first reaction was "Why?" Overall, we have a great culture. We have common interests in flying and building, we help each other in many aspects of building, and we enjoy socializing with each other. We mingle with our flying friends at the airport, at our EAA chapters and at Saturday morning brunches. These social contacts are probably our most powerful peer pressure influence. This less formal social side of aviation is the most enjoyable, and probably the most influential. This is our aviation "culture."

But as I thought about it a bit longer, I realized there *are* aspects of our flying culture, perhaps holdovers from bygone years, maybe the result of paranoia over our minority status in GA, that are counterproductive to safety. Whether we want to admit it or

VanGrunsven poses with his personal RV-12. His approach to flying and safety reflects a philosophy developed over many years.



Richard VanGrunsven

"Van" learned to fly in 1956 at the age of 16. An engineer and aircraft designer, he founded and developed Van's Aircraft, Inc. into the acknowledged leader in kit aircraft. He often speaks and writes about flying skills and safety. A life in aviation, including thousands of hours piloting both powered aircraft and sailplanes, has given him plenty of time to consider what makes pilots unsafe...or safe. He prefers the latter.

UNUSUAL ATTITUDE *continued*

not, we as social beings are affected by our surroundings and our peers. While we may be self-proclaimed “rugged individualists,” chances are that we are also creatures of our culture to a high degree. Awareness of this can help us understand our own flying behavior and that of our fellow pilots, and the positive or negative role that flying culture can play.

We need to develop a *safety* culture—a culture where the social interaction and peer pressure don’t result in reinforcing paranoia and bad habits, but rather result in safer and more courteous flying.

We Don’t Need More Regulations

This sounds like the typical comment that you might hear during any pilot’s bull session. However, I heard it from Mel Cintron, head of the FAA GA Division during a phone conversation several months ago.

He called me regarding one of the safety columns that I regularly post on the Van’s Aircraft Facebook page. We had a pleasant conversation about amateur-built aircraft safety and shared some thoughts on how safety might be improved and accidents avoided. The heavy hand of the FAA was completely absent from his tone—Cintron feels that much more can be accomplished through a collaborative effort than through more burdensome regulations.

This is refreshing, and helps explain the reason for establishing the Amateur Built Aircraft Safety Coalition consisting of FAA, EAA, AOPA and industry members. While involving players from alphabet groups across the GA spectrum is important, in the end it is much more important to involve the real players on this field: all of you.

Accident Reduction

I believe that we, EAA and the amateur-built community, should set a goal of cutting our accident rate in half. (The goal stated by the FAA was much less, something on the order of a 1% per year improvement.) I feel that this is achiev-

able because a review of individual accidents shows that almost all of them are preventable. If accidents are not an act of God, such as physical incapacitation in flight, being hit from behind or being struck by lightning, I feel that they are preventable with these steps.

- To prevent loss-of-control accidents, we need to hone our flying skills.
- To prevent cowboy accidents, we simply must quit doing show-off stunts.
- To minimize mechanical problems, we need to become better builders and mechanics.
- As pilots, we must know our airplanes’ systems better.

OK, this is easier said than done. What should be our time frame for this goal? One year or five years? One year is probably unrealistically soon and not achievable, so why try? Five years seems so distant that there’s no need to rush. It allows us to put off action until later. My suggestion is to act *now*. When an opportunity presents itself, act. By thinking “safety,” you’ll be surprised how often a need, hopefully an opportunity, to act will arise.

How Do We Accomplish This?

First, we should constantly assess and upgrade ourselves. Regularly practice air work maneuvers. Practice landings of different types rather than just “arriving.” Make it a point to do something educational on every flight. Make Biennial Flight Reviews (BFR) meaningful. Seek out instructors who will challenge and instruct us, not just sign our logbooks.

We need to bring safety into conversations with fellow pilots. Promote an atmosphere of professionalism within our flying peer group, be it EAA chapter meetings or just the klatch at the airport café.

We must encourage builders who are about to make first flights to get transition training, or at least to upgrade their proficiency.

If it is evident that some pilots you know are deficient in flying skills or judgment, network with fellow pilots to find

diplomatic means to make them aware of their limitations and the need for more training and practice.

If you see flying behavior that is unsafe, inconsiderate or just plain dumb—act. Recently, I learned that a member of our glider club had been banned from using the club’s private airfield because of his flying behavior. He owned a fast homebuilt and would fly in to use the club gliders. He often demonstrated his own stylized arrival procedure. I witnessed one of these industrial-strength buzz jobs, and agreed that corrective attention was in order. I mention this as an instance where peer pressure was applied effectively. The club’s culture simply wouldn’t accept reckless flying.

If you know of someone about to buy a “previously owned” homebuilt, do what you can to make that person aware of the availability and benefits of transition training. Van’s has a transition training program available, and other kit manufacturers probably have similar programs.

The EAA web site includes a section under the heading of PROGRAMS, GOVERNMENT ADVOCACY that I encourage you to visit from time to time. The FAA/ Industry Aviation Safety Coalition is still in its organizational stage and held a meeting in Oshkosh during this summer’s AirVenture event. I plan to report on it, probably on the Van’s Facebook page.

The list should be endless. Give it some thought and see what is appropriate for your aviation environment, your EAA chapter or your peer group. Different circumstances will present different opportunities and needs. I’d like to hear from anyone who has specific experience and ideas of what he or she feels is needed or what has worked.

The FAA’s job is that of safety, period. If its employees do their job well and safety improves, they will have the satisfaction of a job well done and maybe a good job performance review. But for those of us who actually fly amateur-built aircraft, enhanced safety means that more of us will live longer.

So who has the most to gain? †



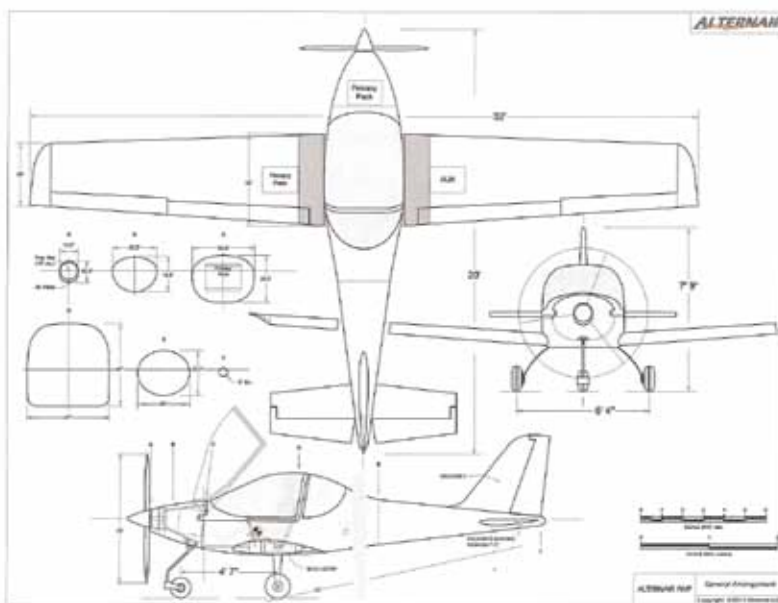
Light Sport electrified.

Light Sport Aircraft (LSAs) are a challenge to designers, restricting weight while usually requiring the ability to carry one or two passengers at a reasonable cruising speed on a minimum of fuel. Europe has a thriving LSA industry, while America, so far, has many legacy LSAs such as Piper Cubs, Aeroncas (and their replicas) and some homebuilts that qualify, but only a few new home-grown products, mainly the RV-12 from Van's Aircraft and the Sonex lineup from Monnett. Cessna's Skycatcher is built in China, powered by a Continental "light" O-200, while most foreign and domestic craft are powered by a Rotax four-cylinder, four-stroke engine.

An electric LSA is even more of a design issue, with heavy batteries eating into the possible payload, often requiring a larger, heavier, more motorglider-like airframe, and reducing performance and range.

An Alternative Aircraft

Stephan Boutenko, founder of Alternair, Inc., thinks that a battery-powered LSA will promote the growth of an electric aircraft industry, possibly leading to an even more electrified infrastructure. A



This three-view gives dimensions and highlights features of the Amp LSA.

methodical person, Boutenko has built a careful business plan, developed a design for his projected aircraft (working from a Prescott, Arizona, location in association with Embry-Riddle Aeronautical University), and started a new headquarters in Ashland, Oregon, to realize his dream.

The market for such an airplane is promising, with its minimal medical requirements providing an incentive to many. Boutenko says, "It is our estimate that as many as 20% of today's pilots fly in the Light Sport Aircraft category. Currently there are 140 LSA manufacturers in the world, and the number is growing due to the less-stringent certification regulations and the affordability of the aircraft operations. There were 248 new LSAs manufactured last year (2010 to 2011), and 150 the year before that (2009 to 2010). The LSA market is growing faster than Part 23 certified aircraft."

In a narrower range, the Alternair Amp LSA would be a competitor to PC-Aero's

A three-quarter rear view of the Amp's smooth lines.



Dean Sigler

A technical writer for 30 years, Dean has a liberal arts background and a Master's degree in education. He writes the CAFE Foundation blog and has spoken at the last two Electric Aircraft Symposia and at two Experimental Soaring Association workshops. Part of the Perlan Project, he is a private pilot, and hopes to get a sailplane rating soon.



The front view highlights the Amp's wide stance and aerolastic propeller.

Elektra Two, a similar two-seater from Germany's Calin Gologan and to China's Yuneec E-430, which does not achieve LSA performance. Randall Fishman's ElectraFlyer X, also more motorglider than LSA, would compete nicely with the Yuneec e430 in size and performance. It would be smaller and lighter than George Bye's Cessna 172 electric conversion, a four-seater that gives up a back seat to make room for batteries and effectively becomes a large two-seater—but definitely not an LSA. Sonex has the electric Waix, which has made three reported test hops to date.

Appearance

The Amp looks like a typical LSA with its low wing, tricycle landing gear and clear Plexiglas canopy. The 34 kilowatt hours of batteries replace the normal gasoline tanks in the 32-foot wings and behind the pilot's compartment, 8.5 kWh in each wingroot between the two spars and 17 kWh forward of the firewall. This weight distribution enables installation of future, lighter energy sources without affecting the balance of the aircraft.

Despite the competition for this niche market, Boutenko remains confident in the approach he is taking. His estimate of what the aircraft can achieve illustrates

his hopes for his creation. His confidence in the aircraft's systems is great enough to allow him to offer a five-year limited warranty with free annual inspections during that period. Owners of fossil-fuel burning aircraft will appreciate that added economy of ownership.

- Preliminary design suggests that the Amp will be able to cruise for 2.5 hours at a nominal cruise setting of 11 kW and maintain a 90-knot (103 mph) true airspeed.

- The U.S. manufactured carbon-composite airframe will be light, yet durable and weigh just a little more than 300 pounds (not including the batteries). Total structural weight with motor will be around 330 pounds, and batteries add 550 pounds. Pilot and passenger can add another 440 pounds while the entire package remains within LSA limits.

- The aircraft will utilize state-of-the-art modern avionics with Aircraft Health Management (AHS) systems monitoring capability for safety and a higher standard of maintenance.

- The aircraft will initially feature lighter weight, higher energy density lithium-polymer energy storage, but may change to LiFePO4 battery packs, a little heavier but incapable of bursting into inextinguishable flame.

- The aircraft will be compatible with multiple types of U.S. electrical sources, including household 120/240 VAC, and electric vehicle (EV) quick charge station 480 VAC voltages. Further international voltage adaptor developments will be considered at a later time.

Is There a Market?

Customers would include Sport Pilots, with the airplane able to be charged for weekend flights and providing sufficient range to enable trips to neighboring airports and back to home base without recharging. Flight schools could use the "drastically reduced operating costs" to entice more student pilots into the sport, and to make them future customers for the airplane. Government clients might find the airplane a platform for patrolling national parks and borders, or performing law-enforcement or military applications. It can be plugged into a variety of electric systems, including normal house outlets, so it can operate from a wide range of sites. Its less than 65 dB operation would not disturb animals, criminals or border interlopers as it flies overhead, giving it a stealth aspect.

This approach represents more than merely creating a light airplane for the masses. It includes electrifying the entire airport infrastructure, and providing "green" energy that would reduce the costs and emissions of the aircraft and its support elements. Boutenko estimates that operating costs could be as low as 20% of those for a conventional Light Sport Aircraft.

Amp's lithium-polymer batteries would be monitored through the AHM application. Such systems allow "e-enabling" or monitoring and prognostication of aircraft and systems' needs. Mechanics could access history and trends for everything on the plane, and could plan maintenance and infrequent replacements based on that data. There is even some capability for rerouting signals through a neural-like network to "repair," at least temporarily, a non-functioning system.



From the front, the Amp's roomy cockpit is apparent.

Incorporating Current Technology

Boutenko initially conceived of using an iPad to act as a glass panel, and recent apps costing from \$1.99 to \$5.99 might make that even more of a probability. Even though sellers note their programs are for "educational purposes" only, one wonders how long it will be before FAA-approved aviator avatars will be helping guide and monitor in-flight activities. If this were to include connections to motor, controller and battery monitoring as well as attitude, altitude and heading references, a true revolution could follow in low-cost aircraft instrumentation.

As currently configured, the panel can hold an iPhone or iPod to display an electronic checklist. The display function (DF) can also display and accept entries on the aircraft and maintenance logbooks.

These records are stored in the Aircraft Health Management Function (AHMF) and can be uploaded to the maintenance laptop for review. A flight display panel will be installed, and customers can select their own VHF radio, Mode S transponder or GPS receiver.

All this electronic wizardry will be transparent to the pilot, who will see a carbon-fiber aircraft with a gross weight of 1320 pounds, and performance that emulates the LSA ideal. Able to lift off in 450 feet and land in 500, the Amp is designed for at least a 600 feet per minute climb (with refinements, 800 fpm), a 43 knot (49.5 mph) clean stall speed, and 39 knot (45 mph) stall with flaps, making the craft easily managed by the average pilot.



The planform for the Alternair Amp.

Power Supply

Surprisingly, the aircraft will achieve this LSA performance with a mere 20-pound, 30 kW (40.2 horsepower) LaunchPoint pancake-like motor. Boutenko says the torque it generates is terrific, though, and will easily spin the aerolastic three-blade propeller, which automatically flexes to accommodate the power being applied and the flight conditions in which it finds itself.

Recently, Boutenko teamed with Karl Young, founder and CEO of eXtreme Capacitors, Inc. Young reports that his creation of high power/high energy ultracapacitors has demonstrated "around 0.9 mega Joules (250 watt-hours per kilogram) in the lab," with a goal of "5 mega Joules (1400 Wh/kg) for sport aviation." (Current lithium-polymer batteries average 130 to 200 Wh/kg.) "We've already found ways to improve our existing design," Young said, and he predicts success in reaching his energy storage goals. Young also predicts his ultracapacitors will sell for one-half to one-fifth of current prices for the best available batteries. The lower weight would allow increased payloads in electric aircraft; smaller, lighter airframes would bring costs down further.

The Bigger Picture

Beyond that, he and Boutenko are planning an electric vehicle (EV) charging infrastructure for airports with paved runways (more than 5000) using the X-Caps. It'd be for electric airplanes, utility vehicles, energy trucks (fuel trucks) and EVs in the parking lot.

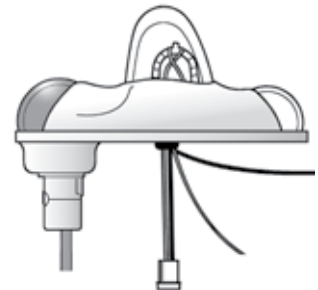
Young sees a larger role for his technology. "It'll

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ALTERNATIVE ENERGIES



The side view shows clean lines, simple landing gear and generous visibility.

help to minimize stress to the grid, and become part of the smart grid in distributed energy storage for national security." This would be similar to his vision for using X-Caps in that, "Electric vehicle charging stations would help utilities to level loads and shave the power demand peaks that would come with widespread EV adoption. With enough power density in a super capacitor, a driver could go 200 to 300 miles, and recharge in less than 5 minutes by tapping into a large super capacitor in a parking garage."

If such a system used wind or solar energy for power, it could be "grid-free" and could possibly even supply excess energy to the common grid.

When questioned about the possible use of Young's super capacitors in the Amp, Boutenko replied, "Supercaps may be possible, but which one comes first, the electric airplane or the batteries? I don't know if anyone can truly answer that! Karl has been helping us as one of the Alternair team members. He might be what we need to get new investors, as well as to make progress in both the electrical and the mechanical areas."

Almost all electric aircraft under development can be connected to a J1772 charging outlet, an industry standard for EVs. The Amp will be sold with its own CHAdemo compatible portable charger, allowing it to be charged at any standard 120-, 220- or 480-volt outlet or J1772 charging station with its standard plug-in receptacle.

(According to the association's web site, "CHAdemo" is an abbreviation of "CHArge de MOve," equivalent to "charge for moving," and is a pun for "O

cha demo ikaga desuka" in Japanese, meaning "Let's have a tea while charging" in English. CHAdemo is prevalent in Japan and parts of Europe now, with charging stations being installed on the U. S. West Coast.)

The planned price for the basic aircraft is \$129,000, right in the LSA ballpark. With the five-year limited warranty and low operating costs, this might make enough economic sense to lure customers. If that doesn't suffice, the intention to provide an Experimental kit for the airplane might. Boutenko is now accepting reservations for the Amp.

Boutenko has an ambitious development plan for his aircraft, with test flights expected in 2012. He and Young have even grander plans for the expanded use of that technology, plans that could free aviation from its reliance on outside sources of energy and possibly give back to the greater community. With the quiet passage overhead of electric aircraft and the contribution of "free" electricity back to the grid, who could complain about that airport next door? †

RESOURCES

Alternair, Inc.
<http://alternair.com>

CHAdemo charging systems
<http://chademo.com>

eXtreme Capacitors, Inc.
www.extremecapacitor.com

LaunchPoint Motors
www.launchpnt.com/
portfolio/aerospace/uav-electric-propulsion



Relief efforts: Homebuilts can help.

Wow. I recently received a sobering email from the wife of a friend, advising that her husband would be out of pocket for yet another week, helping his 96-year-old mother clean up after Hurricane Irene. A 6-foot storm surge had washed in the front door and out through the back, taking with it furniture, appliances and even the doors. He was on the Outer Banks of North Carolina, cut off from everything. Boats were bringing supplies in. "There, but for the grace of God, go I," I thought to myself, finding comfort that his mom, who evacuated ahead the storm, was safe.

In Irene's Wake

If you live on the western shore of the Atlantic Ocean, Irene seemed to punctuate the summer of 2011. Thankfully, for us in Florida it was just a scare. But the day

after it blew through our neighbors in the Bahamas, it became a call to action for general aviation.

Bahamas Habitat, a 501 C (3) nonprofit, non-governmental organization that grew out of a Methodist ministry, was looking for pilots and airplanes to fly relief aid to the stricken out-islands of the Bahamas, where help from the government has historically been late in coming.

The aviation community, ourselves included, moved into action. Banyan Air Services at Ft. Lauderdale Executive Airport (KFXE), known for its generosity during the initial earthquake crisis in Haiti, provided a staging area for the Bahamas Habitat coordinator, Cameron King, and her staff. Cathy Ahles of Premier Aircraft Services contributed donated supplies, which were stuffed into 5-gallon buckets—also good for bailing, cleaning and

carrying water). Twenty aircraft and pilots then proceeded to move 25,225 pounds of tarps, meals-ready-to-eat, water and other much-needed supplies directly to the most affected areas after the storm. All of it was delivered a week before the first supply-laden DC-3 arrived from the Red Cross.

My husband flew 20 hours of those missions in the Bahamas Habitat Aztec—but not because the RV-10 was not qualified for the mission. The organization needed a twin-rated pilot, and he has thousands of Aztec hours from his freight-dog days. In fact, RV-10s and Experimental aircraft are welcomed and encouraged to participate in disaster relief efforts, both in this country and in many others around the world.

Regulation 14 CFR Part 91 does not prohibit Experimental aircraft from



The Van's RV-10 might not strike you as a good relief mission aircraft, until you've seen one with the back seats removed. This workhorse can be filled through its big gull-wing doors and luggage door with needed supplies, then quickly move them right to the front line of the disaster.



The Christavia MK-1 (and its big sister, the MK-4) are plansbuilt aircraft designed by Ron Mason specifically for missionary flights. Design requirements were for short takeoff and landing, low fuel consumption, low stall speed, good rate of climb, a large cabin area, low maintenance and a high safety factor. It converts from wheels to floats or skis.

Amy Laboda

has taught students how to fly in California, Texas, New York and Florida. She's towed gliders, flown ultralights, wrestled with aerobatics and even dabbled in skydiving. She holds an Airline Transport Pilot rating, multiengine and single-engine flight instructor ratings, as well as glider and rotorcraft (gyroplane) ratings. She's helped with the build up of her Kitfox IV and RV-10.

DOWN TO EARTH *continued*



A full-Lexan door means that this Kitfox 7 is an excellent observation aircraft. The fact that it can safely fly at speeds as slow as 30 knots helps qualify it, too .

taking part in nonprofit relief flying. So, with that in mind, what makes an aircraft good for relief airlifts? You'd be surprised.

Do You Have What It Takes?

Even my Kitfox IV can be useful—though not for heavy hauling. The Kitfox excels at search-and-rescue (SAR) and scouting in damaged areas. It sips fuel and can burn auto gas; it's an excellent low-and-slow performer, has wonderful visibility from full Lexan doors on either side, and if we

must touch down in an unimproved area, the taildragger configuration, rugged Grove main landing gear and STOL capabilities rise to the occasion—as long as the pilot has kept up her skills! The Zenith CH 601/701, Christavia MK-1, any of the trikes or gyroplanes, and even powered parachutes can all play important scouting and SAR roles in disaster relief.

There are, however, better candidates among kitbuilt aircraft for load-hauling. The Murphy Moose and CompAirs

immediately come to mind, but even the Christavia MK-4 is purpose-designed for the task. The RV-10's wheelpants preclude rough-field operations, but they could be removed if necessary.

In general, what does a good relief aircraft require? Usable load capacity should be at least 1000 pounds, not including fuel. The center of gravity envelope should be wide, allowing for creative loading. A cabin that can be loaded easily is a plus; think cargo door.

Efficiency is also key. If your aircraft can carry a lot of fuel and burn it slowly, you'll be able to fly to the disaster site, deliver supplies and fly back without refueling. Why is this key? If there's no electricity where you are going, odds are there will be no way to pump fuel.

Beyond the basics, it is always a good idea for the aircraft and pilot to be IFR capable, rated and current. Weather is often the cause of the disaster, and relief aircraft can be first on the scene, even while the system's last bands of rain and low clouds are still dragging by. Especially in the tropics, in the summer. Just because a hurricane has passed, it does not mean the rain has stopped. Thunderstorms and low clouds are a daily occurrence during hurricane season. Instrument-rated pilots and aircraft have one more advantage: They tend to be



The Zenair CH 701C has been the quick-building, economical choice of African relief workers. The aircraft, particularly when equipped with amphibious floats, can fly far and wide to deliver medical supplies and air-evac patients who would not survive without modern hospital treatment. Medicine on the Move, based in Ghana, West Africa, depends on its Zenair.



The Grove landing gear on the Kitfox line of aircraft is made from sprung aluminum. It's light, but it can take the beating of off-field landings.

more experienced in working within the system. If you are part of a disaster relief effort, you will definitely be part of a coordinated system that will require the filing of flight plans, use of E-APIS for customs and immigration, and flight reporting. The more you've used the National Airspace System both here and abroad, the better off you'll be.

How to Get Started

If you are participating in an international effort, take the time to contact the EAA and get your letter of Standardization Validation, or you can find it here: <http://lancair.net/lists/lml/Message/53222-09-B/bahamas%20experimental%20validation.pdf>. You'll need this, along with the usual cadre of General Declaration Forms, Customs and Immigration documents and an Inward Cruising Permit if you are continuing on to other islands (downloadable from www.bahamas.com). Other Caribbean islands have similar constraints, as do our Central American neighbors. The Canadians make it slightly easier by eliminating most of the paperwork with the CanPass program.

Can you afford it? Well, that depends on whether you are doing relief flying for a 501 C (3) certified nonprofit. Ask them and they'll tell you. If they have this certification, the U.S. government will allow you to use the true cost of your aircraft on a per-hour basis as a tax deductible donation on your tax return. Include hangar rent, insurance, maintenance and fuel/oil in your calculations. (No, you may not include a fee for your services. That would be

commercial compensation.) The result is that you'll get about a 30% discount on your flying, plus the satisfaction of helping people in need. It's a pretty good deal all the way around. †

For more information on charity and relief flying, contact Bahamas Habitat at www.bahamashabitat.org. The EAA,

NBAA and AOPA all have information regarding networks of relief and mission-based agencies that rely on general aviation aircraft to help move people and supplies during emergencies. Check in with them, too, or look on www.flyingforgood.com for a list of charities that can use help from pilots. Find direct links at www.kitplanes.com.

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Ultralight kits.

Your decision to enter the world of ultralight flying is only the beginning of your adventure. What kind of ultralight are you interested in? Do you want an airplane? How about a powered parachute? Foot-launched or wheeled? Yes, even helicopters and multi-engine models are possible because ultralight regulations won't limit you. But in this month's column, I'd like to focus on a kit-built versus a fully assembled ultralight.

How It Started

When the ultralight movement first began to take flight, pilots spent a lot of time building or modifying hang gliders to fly under power. Before too long, some of these pilots decided to release plans, build kits or focus on specific components such as engines or "redrives" for ultralights. As the sport grew, some people wanted to get into the sky more

quickly, rather than spend time on a lengthy build, and so a few manufacturers began building complete aircraft to meet the demand, though many continued to sell kits.

A Manufacturer's Point of View

By definition, a successful company is one that's profitable. Ultralight manufacturers have to build and sell what their customers will buy along with delivering the products to their customers' ramps in a timely manner.

So in an instant-gratification society, why would a manufacturer still offer kits instead of ready-to-fly aircraft? It's tempting to answer the question with one word: cost. After all, producing finished aircraft is more expensive than shipping out boxes of parts and an assembly manual. The better answer to the question, though, is value. As prices go up, the pool



The pilot brings the landing gear for this aircraft. The rest normally comes fully assembled from the factory.



Ultralight trikes are natural choices for former hang-glider pilots.

of potential buyers diminishes. Pilots on a limited budget are priced out of buying aircraft. Therefore, the existence of ultralight kits is really market driven.

Fortunately, a lot of pilots enjoy the opportunity to construct their own flying machines. Kit buyers sometimes put more time into building the aircraft than kit manufacturers do in assembling them. That's because a lot of the individual parts can be mass-produced and packaged. Plus, finish work is labor intensive. If you took every hour you spent on your aircraft and multiplied it by \$25, you'd get a rough idea of how much money you're saving on labor. That estimate takes into account both the professional's hourly

Roy Beisswenger

is the technical editor for *Powered Sport Flying* magazine (www.psfmagazine.com) and host of the *Powered Sport Flying Radio Show* (www.psfradio.com). He is also a Light Sport repairman and gold seal flight instructor for Light Sport Aircraft as well as the United States delegate to CIMA, the committee of the Fédération Aéronautique Internationale (FAI) pertaining to micro-light activity around the world.



The Bird was one of the first ultralights offered as a kit.

pay rate and the fact that the professional will have the tooling and expertise to do the work a little faster than an amateur builder would be able to.

But that isn't all that a manufacturer saves on. Facility costs for producing complete aircraft can be pretty high. As an airplane is assembled, it begins to take up a lot of space. When you include room for painting and the fact that, ideally, a manufacturer is building more than one aircraft at a time, you can see that factory space requirements add up quickly. If the final assembly area is your garage or hangar, that is space the manufacturer doesn't have to buy or rent.

Another factor is liability. It's impossible to completely avoid liability risks in our litigious society, but when the pilot does the final assembly, liability is shared.

Shipping a fully built aircraft requires special care and is expensive. Yes, many have wings that fold back. Some, like trikes and powered parachutes, have wings that can be shipped in tubes or bags. However, even those designs have fuselages that are relatively large, fragile, and mostly (by volume at least), air. By producing kits instead of fully built aircraft, long-distance shipping costs are minimized—a direct savings for the customer.

Why Aren't All Ultralights Delivered as Kits?

With all of the advantages of kits, why would a manufacturer bother to build a complete aircraft for a customer? Again,

market demand. There are many people who want to fly low and slow, but just don't have the ability, or the shop space, or the time or maybe even the desire to build an ultralight. Luckily, all of those hurdles can be overcome with money. Ask almost any ultralight kit

manufacturing company, and it will provide you with a completely built aircraft. And, if not, the company can usually refer you to a dealer or hobby builder who will happily take on the project.

But there are some ultralights that don't come as kits at all, and there are also reasons for that. Some ultralights are just too simple to provide as kits. Almost all powered paragliders fall into that category. The frame, motor and prop guard are easily assembled at the factory, and some models are actually meant to be able to be broken down even smaller for storage. No matter how many pieces they are delivered in, it is hard to consider them a "kit" in the classic sense.

Powered parachutes have changed dramatically due to Light Sport Aircraft rules. Ten years ago or so, the bulk of powered parachutes were shipped from the factory as kits to be assembled by the pilot or the dealer selling the kit. That was the policy for both single- and two-place aircraft because the two-place machines were considered ultralight trainers with the same lack of requirements for aircraft certification as their single-seat siblings. The advent of Sport Pilot rules changed how powered parachute manufacturers were allowed to build their two-place products. Now most of the

machines are built at the factory despite the regulatory option for manufacturers to supply Experimental Light Sport Aircraft (ELSA) kits for homebuilding. This, in turn, has led to a different way of doing business because it is now actually easier for powered parachute factories to turn out completely built machines than it is to produce kits.

When producing kits, manufacturers must produce solid documentation on how to assemble that kit. If the documentation is poor (or even if it's good), manufacturers end up fielding questions from inexperienced owner/builders trying to assemble the product. And the entire airframe is now generally powder-coated and finished, so shipping a powered parachute kit has become a challenge. Structural parts must be individually wrapped to protect the finish during shipping. Each piece of hardware must be checked and double-checked before it leaves the factory. Because multiple versions of single-seat ultralight aircraft are rare compared to two-seat versions, it doesn't warrant the effort to supply kits.

Ultimately, when choosing an ultralight, the best approach is first to decide what kind of aircraft you want to fly, and then to explore the different models out there. If kits are available, they can certainly lower the purchase price. But if a kit is not your thing, there are plenty of people who would enjoy the opportunity to build your ultralight aircraft. †



The Kolb Firefly is a kit ultralight with plenty of parts.



Test-flying airplanes: the reality.

Most pilots who are true aviation enthusiasts probably harbor at least a little bit of Walter Mitty inside of them. We all know the image of Experimental test pilots: steely-eyed fighter pilots who have defeated their human enemies and moved on to fighting the foes of technology and aerodynamics. Laughing in the face of danger, they thread the needle through the razor-thin limits of what is possible, finding and pushing the edges of the envelope where structure and control meet airflow and thermal limits. They know how to pull the airplane back from that precarious point just beyond the edge, and report back with critical insight on how to improve performance and take the next step in speed or altitude. They are, in a word, cool! Experimental test-flying has to be the ultimate when it comes to daring in the sky, and we all like to think, as we slip into our newly built planes for the very first time, that we know something of what it is like to be a part of that world.

The Great Not-So-Unknown

The truth, however, is a bit more grounded. Unless you are flying a brand-new design, something one-off and radically different from what has flown before, you probably have a good idea of what you are going to experience when you first leave the ground. Plansbuilt aircraft with many copies already finished, replicas of certified airplanes that have been flying for decades, and kit aircraft whose numbers can be counted in the thousands—nowadays these make

up the majority of Experimental/Amateur-Built airplanes being flown for the first time. With earlier versions flying off of fields around the globe, the biggest question, “Will it fly?” has already been answered. Yes, it will, as long as it was built to good standards, and without radical changes to the design. The next question, “Can the pilot fly it?” has yet to be answered with certainty. But in general, with conscientious preparation, the answer is usually yes.

So what is Phase I test-flying really like? Unfortunately, for many people Phase I consists of boring holes in the sky while watching the hours build on the recording tachometer. A minimum of 25 or 40 hours must pass before pilots can fly their new planes out of the test area with a passenger, though there are also those who, shall we say, bend those rules a bit. Phase I for these folks is passing time, consulting someone else’s manual for speeds and operating limitations, while claiming to have tested the airplane throughout its envelope—even testifying to such with their signature in the logbook. This is not only against the letter of the law, but the spirit as well. And



Early test-flying was for lone pilots, but as it developed into a science, it became more collaborative. Here, Neil Armstrong talks with the team after an X-15 flight.

although I disagree with this approach on ethical and professional grounds, part of me understands the urge because Phase I, like many other types of flight-testing, can be just plain boring. Dull, repetitive and mind-numbingly boring.

A Day in the Life

Take, for example, the following exciting tale of Experimental test-flying. I do a lot of software testing for avionics and instrumentation companies, and this involves taking data to try and improve software gains and constants for autopilot control. As much as the code-slingers would like to believe that they can write a good set of control laws while sipping Diet Coke at their computers, the truth is that you simply have to go out and fly the stuff across a broad range of data points to see how it actually responds.

Paul Dye

is an aeronautical engineer, commercial pilot and avid homebuilder with 30 years of leadership experience in aerospace operations and flight testing. He is also an EAA tech counselor and flight advisor who currently flies an RV-8, which he built, and is working on an RV-3.



Phase I flight testing of a kit aircraft is more about setting software gains and limits than it is about exploring the edge of the envelope.

So here I am, flying along in my RV-8 with a new software load in my No. 1 EFIS (I never update both at the same time), trying out the autopilot control functions. Our goal is to find a set of pitch gains that provide good, positive control of the airplane without getting twitchy and causing the plane to porpoise. Finding the magic numbers for the solo flight condition is not terribly hard (though a bit elusive), but with a passenger in the back seat, the resultant shift in center of gravity (and subsequent relaxed pitch stability) makes the plane decidedly unpleasant when I try to change altitude. Divergent porpoising and altitude overshoots make my palms sweat at the thought of using these laws in the clouds.

I climb to the test area, level off at an even 1000, and set power. Now I dial in a 500-foot altitude change to the pre-select window—enough for the climb to steady up before the level-off. Engage. Watch it climb. I note on the kneeboard if there were any oscillations, and how it did in capturing the new altitude. “Pitch Limit Gain (PLG) = 2.5, no oscillations, 80-foot overshoot”—big whoop. I go in to the setup page and increase the PLG to 2.6. Dial in the next 500-foot altitude gain. Repeat. “Pitch Limit gain = 2.6, no

oscillations, 70-foot overshoot.” And so on, and so on.

Every once in awhile I descend a couple thousand feet and see how it does in a descent as opposed to a climb (and to keep the testing in a reasonably constant density altitude regime). I do this for an hour or so, and then head home and check the kneeboard to see if I can come to a reasonable conclusion about which gain setting is best. Oh, yes, did I mention that there are *dozens* of parameters that could affect the stability and control of the autopilot function? That’s a lot of boring (pun intended) holes in the sky, lots of avgas to burn, and not a lot of excitement.

Writing up the test report is mandatory if I want to help the process improve, only to get a note back that reads, “Oh, thank you very much. We just figured out that we were applying the gain in a less than optimum spot in the equations. Here’s a new load. Could you go back out and repeat the testing to see how it does?”

It’s the Little Things

I have been a part of many test programs in my aviation career, and I can tell you that boring is the norm almost all of the time. Good science and good test engineering mean making small changes, recording your results, and then taking the data back to the desk to see if it makes any sense. Finding the edges of a kit airplane’s envelope can be done pretty quickly, and wise builders who know how many of their airplane’s type have already flown (and been tested to the edges by the kit’s designer), generally stay within the bounds of reasonableness. There is little need to test out beyond the edges, and risk your investment, if not your life.

New, clean sheet designs are different, and that steely gaze might be a bit more appropriate. But ignoring the flight test regime or giving it short shrift because there were thousands flying before you is not the answer. Testing still needs to be done to establish a baseline of data for *your* airplane, and *your* avionics suite.

Simple airplanes are easy; there is little to play with. But the trend toward complex avionics, instrumentation and autopilots means slow and steady envelope expansion—not in the aerodynamic sense, but in how well the electronics and software play together. That (as any good software engineer with a few million lines of code can tell you) can be tedious at best.

*Ahhh...*the exciting life of the test pilot. Few of us will experience that pure adrenaline rush of great speed or have the chance to challenge that magic point where the atmosphere thins to nothingness, and we hang in the balance between the terrestrial orb and the vastness of space. But test-fly we must, even when it is dull. Finding out that you have an unstable point in your speed range on a dark and stormy night while sliding down the ILS in the clouds is not much fun. It’s better to poke at those edges during Phase I, or anytime a change to the hardware or software is involved in your aviation pursuits.

Within the ranks of test pilots, the exciting moments are few and far between (some would say thankfully). With the right kind of jacket and a kneeboard full of scrawled flight data, you can still pass at the local watering hole as one of those guys who tests new airplanes. And you don’t really have to let on that the toughest part of the flight was staying awake. ✚



Good data collection skills and attention to detail mark the good “production” test pilot.

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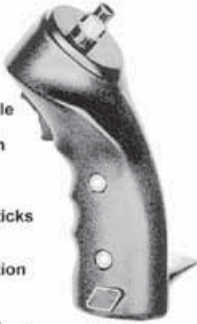
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The STOL equation.

Creating an airplane that can take off or land almost anywhere has intrigued designers since the very early days of flight. True STOL (short takeoff and landing) capability can make an airplane nearly independent of airports. A STOL airplane must be able to both take off and land in a very short distance, as it's not particularly useful to be able to take off from a runway you can't land on in the first place. Even worse is an airplane that can land short, but lacks the takeoff performance to safely depart the same field.

Short Takeoff

A takeoff consists of two segments: the ground roll and the initial climb over an obstacle.

Ground roll: During the ground roll, the airplane must accelerate from a complete stop to liftoff speed. The length of the roll depends on two factors: liftoff speed and the acceleration the airplane can achieve. To minimize the length of the takeoff roll we must maximize acceleration and minimize liftoff speed.

Acceleration: The distance required to get to liftoff speed is inversely proportional to the acceleration the airplane can achieve. Double the acceleration, and you halve the takeoff roll. Acceleration is determined by the mass of the airplane and the excess thrust available, which is the amount of thrust available over and above that required to overcome aerodynamic drag and rolling friction. Lots of power helps. A high power-to-weight ratio is one key to short takeoff.

The prop is the other piece of the equation. The prop converts the shaft horse-

power of the engine to thrust. For a given horsepower, a large-diameter, low-pitch prop will generate more thrust at low airspeed than a smaller diameter prop with higher pitch. A good example of the high-diameter, low-pitch approach is the combination of prop speed reduction units and props used on modern ultralights. Ultralights also show us why it's not so simple for airplanes that have to go anywhere after takeoff. Having a fixed-pitch prop optimized for low-speed acceleration is like being stuck in first gear. The initial acceleration is great, but the prop will severely limit top speed. In cruise, the airplane needs a prop with more pitch to absorb the power of the engine at the higher airspeed without over-revving.

If the cruise performance of a pure takeoff-optimized fixed-pitch prop is unacceptable, the designer has two choices. The first is to use a compromise fixed-pitch prop that has more pitch than is optimum for takeoff and try to get an acceptable balance between takeoff acceleration and cruise. The second option is to make the inevitable "money for performance" trade and use a variable-pitch or constant-speed propeller.

Liftoff speed: The takeoff roll is proportional to liftoff speed squared. Double the liftoff speed, and you quadruple takeoff roll. Cut liftoff speed in half, and you cut one quarter of the distance. To get an idea of how powerful this squared function is, consider an airplane that lifts off at 60 knots, and has a 1000-foot takeoff roll. Reducing liftoff speed to 50 knots reduces the takeoff roll to 695 feet. If liftoff speed were 40 knots, the roll would

be 444 feet, or less than half of that required to get to 60.

This speed-squared effect is the reason that ultralights, and similar very low wing loading planes can take off in such short distances. Even though the acceleration generated by their propulsion system may be unremarkable, they don't have to get going very fast to take off.

To fly away safely, the plane must have a reasonable margin above stall speed at liftoff. Minimum liftoff speed is determined by stall speed, which is a function of the wing loading of the airplane and the maximum lift coefficient of the wing.

Low wing loading is the simple way to minimize stall and liftoff speed. Early airplanes were all STOL. They had to be because there were no airports. Airfields were small grassy fields with no defined runways. The fighter designers of the time tended to prize maneuverability over speed. Early airliners followed essentially the same design philosophy. The British Handley Page H.P.42 Hannibal and the American Curtiss Condor biplane airliners both were capable of very short takeoff and landing, but were so slow that it was almost faster to take a train. Modern ultralights are another example of the "lots of wing" approach to STOL.

Low wing loading keeps stall speeds down but also keeps cruise performance low and hurts ride quality in turbulence. To increase wing loading to improve up-and-away performance, we must increase the maximum lift coefficient of the wing. This is the job of the high lift system. Using effective flaps and, if necessary, leading-edge slats or other devices,

Barnaby Wainfan

is a principal aerodynamics engineer for Northrop Grumman's Advanced Design organization. A private pilot with single engine and glider ratings, Barnaby has been involved in the design of unconventional airplanes including canards, joined wings, flying wings and some too strange to fall into any known category.

the designer can greatly increase the maximum lift available from each square foot of wing. This reduces stall speed or allows the wing loading to increase at constant stall speed. The higher the wing loading, the more sophisticated a high lift system will be required.

Climb: The critical distance for a takeoff is the total distance from the starting point required to lift off and clear an obstacle. For a STOL airplane, a safely positive rate of climb is not enough. Small landing sites are often surrounded by large trees. The need to clear obstacles means that climb angle is more important than climb rate for the first 50 to 100 feet of climb. The goal is not to gain altitude in minimum time, but in minimum distance traveled over the ground.

The majority of a plane's drag at liftoff speeds is induced drag. Induced drag is inversely proportional to airspeed squared, so slowing an airplane dramatically increases drag. A 10% reduction in airspeed increases induced drag 20%. This is even more important for STOL airplanes. If an effective high lift system allows a low-speed liftoff, the airplane will be on the back side of the power curve when it breaks ground. The induced drag will be high, and the airplane will need a lot of power to climb away successfully.

The climb power problem is acute if the airplane has a relatively small wing and is depending on powerful flaps and possibly leading-edge devices to get high lift. Powerful flaps are effective at increasing maximum lift, but they also generate parasite drag. The smaller wing means that the airplane will have a higher span loading, which increases induced drag. Increasing aspect ratio to keep the span loading down with a smaller wing area can help alleviate this problem, but at the cost of increased wing weight.

Once again, the designer faces a compromise. A low wing loading and large wingspan configuration can get the desired steep, slow climb but hurt cruise performance. Increasing wing loading and adding a high lift system makes more power and possibly a constant-speed prop necessary for enough power to climb. In the process, cruise performance is significantly improved.



The length of the takeoff roll is proportional to the liftoff speed squared. A relatively small reduction in liftoff speed can significantly reduce ground roll.

Short Landing

Like the takeoff, the landing maneuver has two segments: the final approach over the obstacle and the ground roll after touchdown. The keys to achieving the short landing part of STOL are slow approach speed and the ability to fly a steep approach. While a big engine and lots of thrust can haul an airplane out of a short field, landing is almost completely dependent on the performance of the wing and high lift system.

Approach: During final approach the plane must clear an obstacle and then descend to the ground. For a STOL mission, the final approach should be both slow and steep. The steep approach is needed because small landing spots are most often surrounded by large obstacles such as trees. As with takeoff, the goal is to minimize the total distance from the obstacle to the point where the airplane comes to rest on the ground. It does little good to be able to stop short after touchdown if you need a long clear area for your approach, and flying through the trees is not recommended.

To approach steeply the plane must have a lot of drag in its final approach configuration. This is needed for two reasons. First, the slope of the final approach is controlled by the lift-to-drag ratio of the airplane. If L/D is high, the approach will be shallow, so a low L/D is needed. Lift must equal weight, so the only way to reduce L/D is to add drag. High drag is also desirable in the flare to keep the airplane from floating. As the airplane enters ground effect the induced drag drops, and the airplane will tend to float. A low-drag airplane can cover a lot of ground sitting in ground effect a few feet above the ground during the flare. Some extra drag to slow the airplane when the nose is raised to flare is desirable.

The primary source of extra drag to steepen the approach slope is the flaps. Most of the stall speed reduction from flaps comes from the first 20° to 30° of deflection. Greater deflections are used primarily to add drag to get a steeper approach. High-drag flaps are good for landing approach, but can be a problem in a go-around. During a missed approach, the engine must have enough power to arrest the descent, and then establish a positive rate of climb starting with the airplane in the approach configuration at approach airspeed. For lower-powered airplanes this can be a problem, as the engine must overcome the extra drag of the flaps and accelerate the plane to an efficient climb speed.

Another good source of drag for steep approaches is a set of spoilers, which has two advantages. First, spoilers can be retracted quickly to clean up the airplane for a go-around. Second, they can be deployed fully on the ground to dump lift after touch-down to aid braking.

Ground roll: After the airplane touches down, it must stop. For short landings, a slow touchdown speed is a must because the amount of braking force available to stop the airplane after touchdown is limited. Also, the same speed-squared effect is present on braking as it is during the takeoff acceleration. The distance required to stop varies as the square of the touchdown speed.

The braking force available is directly proportional to the amount of weight on the wheels. After touchdown, it is desirable to transfer load from the wings to the wheels quickly. Landings with little or no flare help to accomplish this. Rapid retraction of the flaps after touchdown also helps. †



The ultimate passive GPS antenna.

My July 2011 column ("Gee, a PS antenna.") generated several questions from readers. All of them revolved around why the antenna increased the signal strength of some satellites and decreased it on others.

The more I thought about it, the more I came to the conclusion that because satellites were slowly changing their orientation (how their antennas were pointed), the linear polarization of our little spike ground plane wasn't capable of doing justice to the circular polarization of the GPS satellite constellation.

Without going deeply into J. C. Maxwell's (1831-1879) equations for radio wave propagation, let's just say that a single-element antenna like the spike ground plane can be oriented with the spike vertical (vertical polarization) or the spike horizontal (horizontal polarization).

To receive circular polarization, in which the vertical and horizontal components are rotating at the frequency of the transmitter signal, we need something more than simple linear polarization. Therefore, the GPS signal transmitted from the satellite at 1575.42 MHz spins more than 1575 million times a second.

We've known for a few dozen years that a "turnstile" antenna (so named because it looks similar to a stadium or subway turnstile) could easily be made to receive or transmit circularly polarized radio waves. A fellow by the name of M. W. Maxwell showed us how to make a turnstile relatively simply ("Reflections—Transmission Lines and Antennas," M.

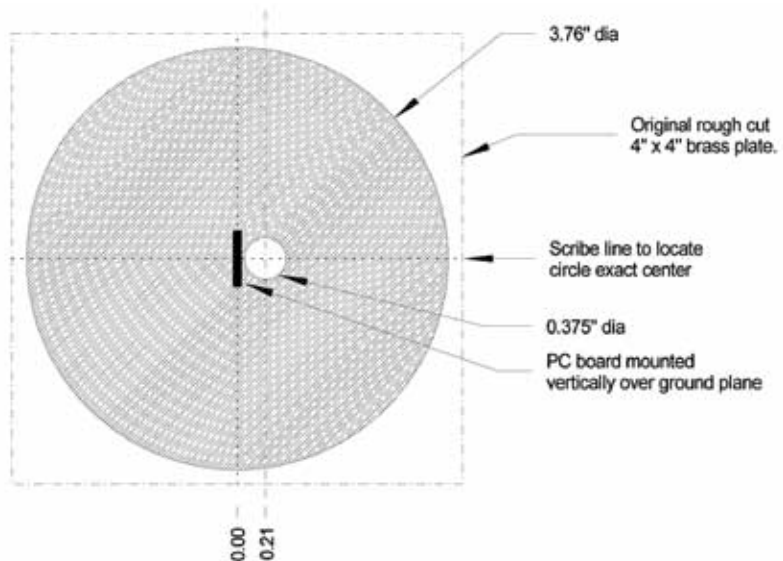


Figure 1. The material used is 4x4-inch brass or copper plate; thickness is not a factor. The prototype uses a 5-mil brass shim for ease of cutting and weight reduction. No finish is required.

Walter Maxwell, ARRL Publishers, January 1994).

Then Zack Lau showed us a tricky way of making an elegant match to the turnstile down at 30 MHz in the article "A Simple 10-Meter Satellite Turnstile Antenna (RF)" in *QEX Magazine*, November/December 2001. Finally, Mark Kesauer adapted Zack's techniques to a GPS antenna for APRS work ("An Inexpensive External GPS Antenna," *QST Magazine*, October 2002).

The Micro View

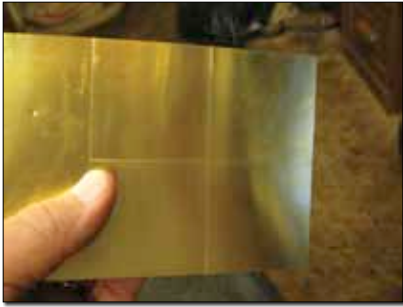
This article will build on those works with some improvements in construction and ease of assembly, and with help

from a computer article that calculates "microstrip" construction.

Just like coaxial cable, microstrip is a form of transmission line. We say the RG-58 is "50 ohm cable." This impedance is a function of the ratio of the outer sheath to the center conductor diameter. Similarly, microstrip impedance is a function of the width of the strip and the thickness of the insulator between the microstrip and its ground plane. (See Figure 1.) The actual microstrip matching section is 0.11 wide and is separated from the ground plane by a sheet of 0.062 fiberglass. This is a small piece of standard double-sided, printed, circuit board material.

Jim Weir

began acquiring Aero'Lectrics expertise in 1959, fixing Narco Superhomers in exchange for flight hours. A commercial pilot, CFI and A&P/IA, he has owned and restored four single-engine Cessnas. He is chief avioniker at RST Engineering and teaches electronics at Sierra College. He'll answer questions at www.pilotsofamerica.com - maintenance. Check out www.rst-engr.com/ kitplanes for previous articles and supplements. Gail Allinson is technical advisor.



Marking the exact center of the brass ground plane.



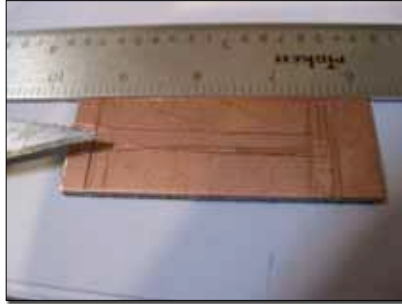
Carefully cutting the ground plane with kitchen shears.



Using a compass to mark a perfect circle.



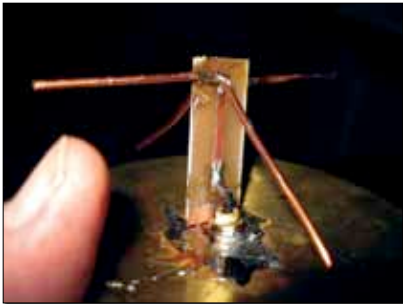
A perfectly circular ground plane.



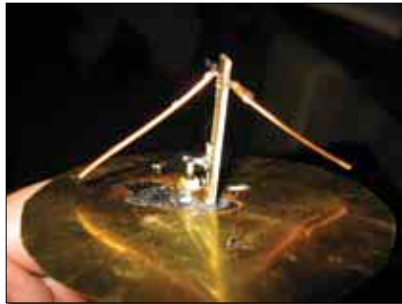
Scribing the pc board on the microstrip side of the board.



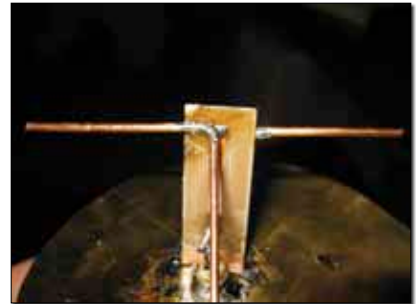
The antenna on the ground side of the microstrip.



The second antenna wire on the microstrip side.



The antenna element is bent at a 45° starting point.



Horizontal dipoles on both sides of the antenna mount.

These widths make a microstrip with a characteristic impedance of 50 ohms and the length of 1.03 inches is a quarter wave on pc board material. A quarter wave is 90 electrical degrees, so we have a 50 ohm microstrip feeding two antenna elements 90° out of phase. Maxwell says that this configuration will give us circular polarization.

Building It

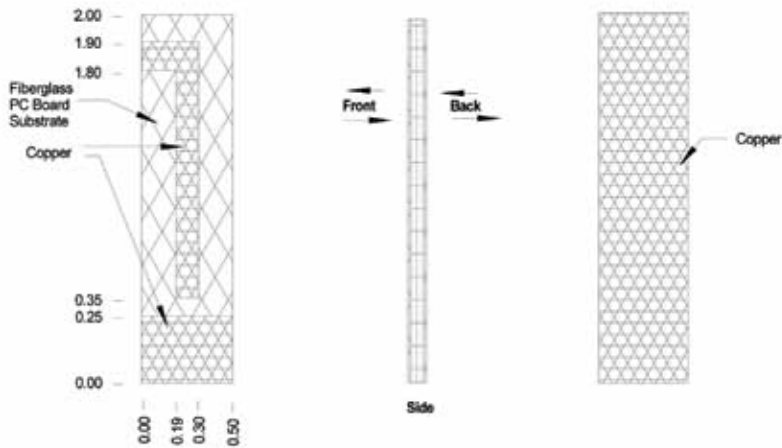
Enough theory, let's get to the construction. I used 5-mil brass for the circular ground plane for several reasons. First, it's very light, and can be cut with kitchen scissors. A 0.375-inch diameter hole is punched slightly off-center to allow a standard BNC chassis mount

connector to be soldered directly to the ground plane.

One side of the pc board is laid out with a hobby knife, cutting the copper foil down to the fiberglass substrate. This allows just the unwanted copper to be removed while leaving the copper that will form the microstrip intact. Note that the little dogleg on the top of the copper microstrip line has no electrical function. It is strictly there for mechanical fastening of the dipole wire.

The unwanted copper foil on the microstrip side of the pc board can be removed by applying a soldering iron to one corner of the copper and then slowly peeling it away from the fiberglass pc board material. (The adhesive holding

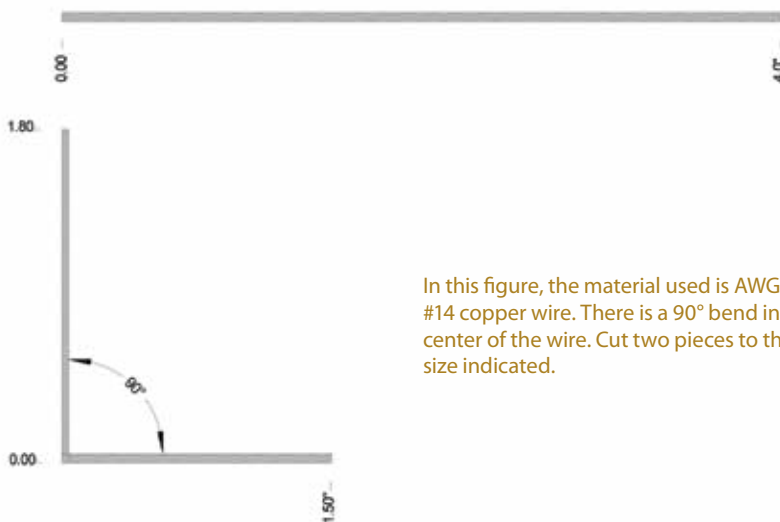
GPS Satellite #	Bars on Garmin	Bars on Turnstile	Difference (T-G)
5	0	1	1
7	2.5	4	1.5
8	5	5	0
11	2	2	0
15	4	5	1
17	4.5	5	0.5
19	0	1	1
24	0	2	2
26	5	5	0
28	5	5	0
48	4	4	0
51	5	5	0
Total			+7



This figure calls for 0.062-inch thick FR-4 pc board stock (1 ounce [1.3mm] copper on both sides).



The antenna pattern range at Sierra College. The rock on the ground plane provides extra stability.



In this figure, the material used is AWG #14 copper wire. There is a 90° bend in the center of the wire. Cut two pieces to the size indicated.



The author's Sierra College class tests the GPS experiment. With 24 "saltwater sacks" standing around watching, the GPS may not have been receiving as good a signal as it could.

the copper to the fiberglass is heat *resistant*, not heat *proof*.) A soldering iron will melt the adhesive enough to allow a hobby knife to pry up the corner. Long-nose pliers can then be used to pull the copper from the board.

The antenna elements themselves are AWG #14 copper wire, available from the Romex Airplane Wire Store. Cut them roughly 4 inches long and then trim them to the dimensions in the drawing. The shorter of the wire lengths (1.5 inches) become the horizontal elements and the longer (1.8 inches) become the bent-down elements. Start with the bent-down elements 45° from the vertical, then tweak them until you achieve the best reception of all the satellites in range.

Does It Work?

It works very well indeed. Comparing it to the little "rubber duckie" that comes with the Garmin 295, all satellites were well above the signal strength using the turnstile, and three satellites that weren't even received were half-scale using the turnstile.

Is it pretty? Nope. Most prototypes are not pretty. They are constructed to demonstrate proof of concept, and are then made pretty. But it works.

What if you want to use this as a home outdoor antenna and need a radome? This configuration will fit perfectly into a plastic cream cheese or cottage cheese container.

So where do we go from here? In future issues we are going to learn about the FAA database site, recent developments in LED technology, and take a foray into free programs that will let you document your homebuilt project. Until then, stay tuned. ✚

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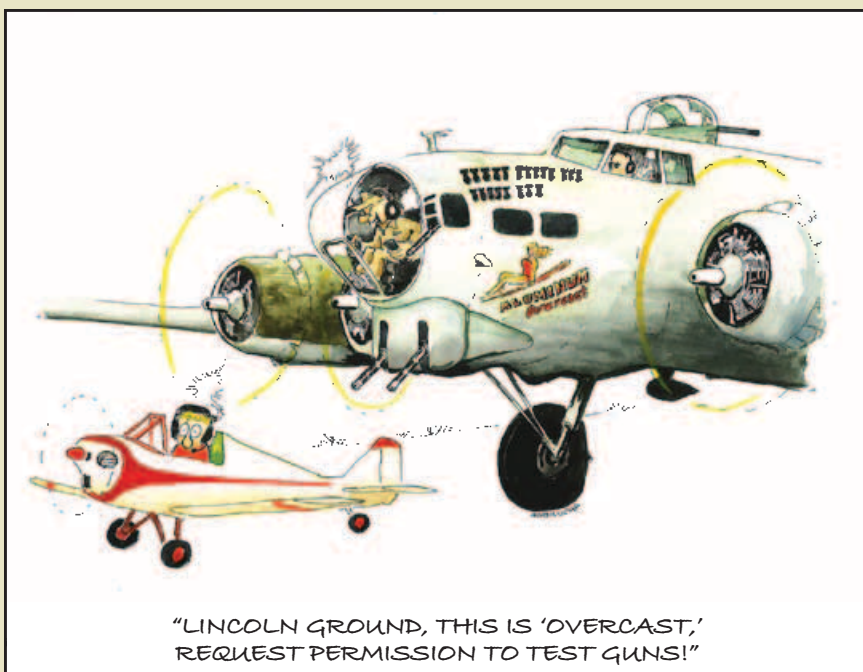
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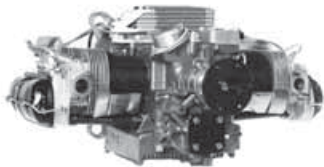
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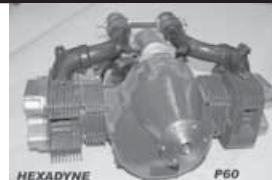
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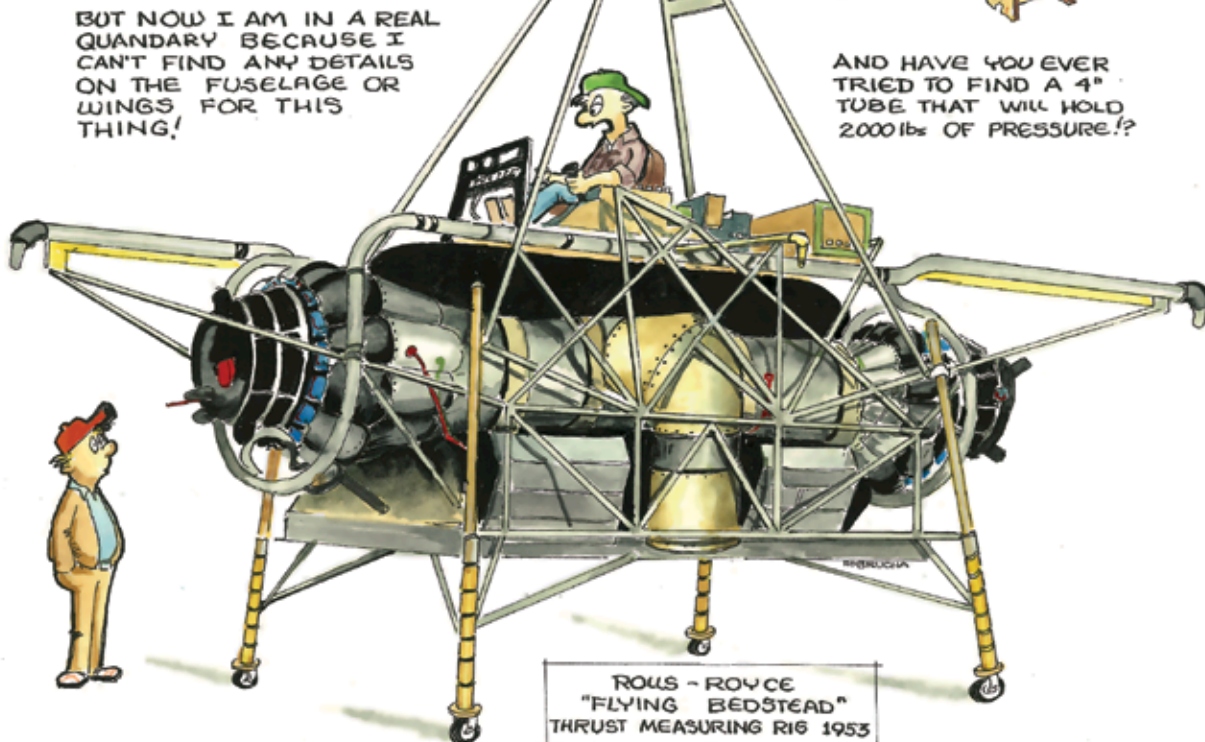
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