



# **Loctite® Sticks**

Henkel has intensified its research and development efforts in the stick technology and now offers three new products in stick format. The new sticks offer the same benefits as all other sticks:

- No leaks, drips or spills
- Fast and easy to apply
- Semi-solid formula: great for overhead use
- Keeps tool boxes, work benches and hands clean





# What's Your Application?

	Locking Threaded Fasteners  What strength is required?		Sealing Metal Pipes	Gasketing			Lubricating & Preventing Seizure		
						Retaining			
	Medium strength	High strength	Coarse thread up to 3 "	Positioning pre-cut gaskets	Metal Flanges up to 0.25 mm gap	Medium Strength	Up to 980 °C	Up to 900 °C	
Solution	<b>248</b> Threadlocker	<b>268</b> Threadlocker	<b>561</b> Thread Sealing	<b>534</b> Gasket Positioner	<b>548</b> Flange Sealant	668 Retaining Compound	<b>8065</b> C5-A® Copper Anti-Seize	<b>8060</b> Aluminium Anti-Seize	
	Size of Thread	Size of Thread	Substrate to be Sealed	Flange Type to be sealed	Flange Type to be sealed	Substrates to be bonded	Colour	Colour	
	Up to M 50	Up to M 50	Metal	Rigid or flexible	Rigid	Metal	Copper	Grey	
	Functional Strength	Functional Strength	Instant Low Pressure Seal	Instant seal	Instant seal	Handling strength	Solid Lubricating Agent	Solid Lubricating Agent	
	6 hrs	24 hrs	Yes	Excellent	Excellent	30 min.	Copper & graphite	Aluminium & graphite	
	Breakaway Torque M10 Bolts	Breakaway Torque M10 Bolts	Disassembly Strength	Oil and water glycol resistance	Oil and water glycol resistance	Diametrical clearance	N.L.G.I. Class	N.L.G.I. Class	
	19 Nm	25 Nm	Low	Good	Good	up to 0.5 mm	1	0	
	Long-Term Temp. Resistance	Long-Term Temp. Resistance	Long-Term Temp. Resistance	Long-Term Temperature Resistance	Long-Term Temperature Resistance	Long-Term Temperature Resistance	Temperature Range	Temperature Range	
	+ 150 °C	+ 150 °C	+ 150 °C	N.A.	+ 150 °C	+ 150 °C	-30 to +980 °C	-30 to +900 °C	
	Pack Sizes	Pack Sizes	Pack Size	Pack Size	Pack Size	Pack Size	Pack Size	Pack Size	
	9, 19 g stick	9, 19 g stick	19 g stick	9, 19 g stick	9, 18 g stick	9, 19 g stick	20 g stick	20 g stick	

# **Application Examples**



# Loctite® 248

Effective on all types of metal threaded fasteners. Recommended for applications where disassembly is required - Machine tools and presses, pumps and compressors, mounting bolts, gear boxes. Registered under NSF/ANSI STANDARD 61

("Drinking Water System Components") For further information, consult www.nsf.com



### Loctite® 268

Effective on all types of metal threaded fasteners. Recommended for use where regular removal for maintenance is not required – suspension bolts, motor transmission and pump mounts, bearing cap bolts and studs.



# Loctite® 561

Recommended for all coarse metal threads where disassembly is required. Ideal for use in a broad range of industries including chemical processing, waste water treatment, and automotive.

Registered under NSF/ANSI STANDARD 61 ("Drinking Water System Components") For further information, consult www.nsf.com



# Loctite® 534

Gasket Positioner adhesive/sealant for holding pre-cut gaskets in place during assembly.

Can be applied to all rubber, cork, paper and metal gaskets.



# Loctite® 548

Recommended for all types of rigid iron, steel and aluminium flanges, e.g. in air compressors, gearboxes, engine casings.



# Loctite® 668

Bonds cylindrical metal assemblies. Use to remove backlash from worn splines and keyways and to bond parts such as bearings, sleeves, bushes etc.



### Loctite® 8065 C5-A®

Copper based Anti-Seize for screws, nuts, pipes, heat exchangers etc. Can be applied to exhaust bolts, brake caliper bolts, steam valve threads.



# Loctite® 8060

Aluminium based Anti-Seize for screws, nuts, pipes, heat exchangers etc. Can be applied to wheel to hub connections, industrial oven hinge pins, fork lift truck lifting mechanisms.