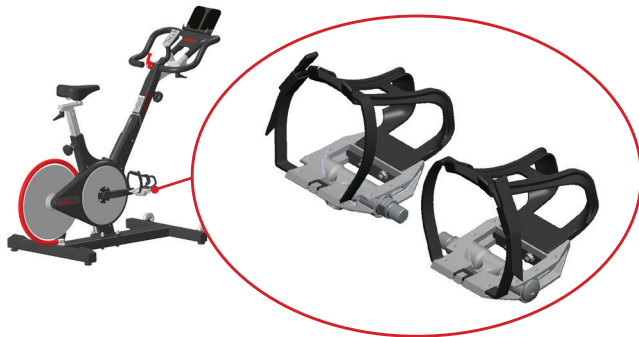


**READ ALL INSTRUCTIONS PRIOR TO INSTALLATION**



**KEISER PEDAL SET (PN: 550882) INCLUDES:**

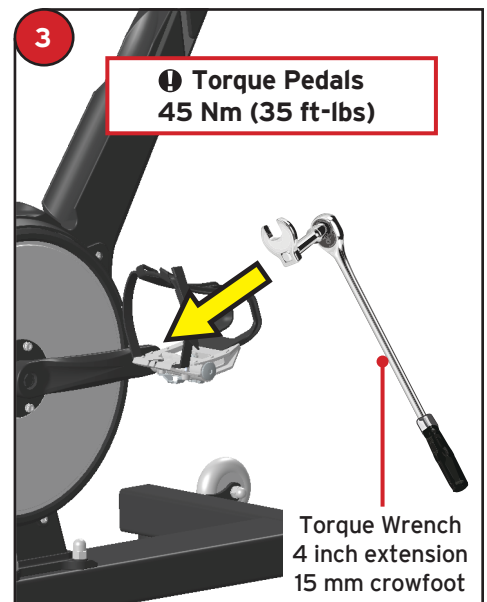
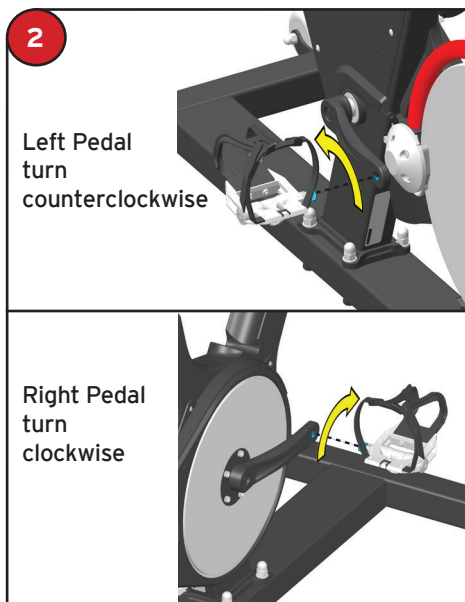
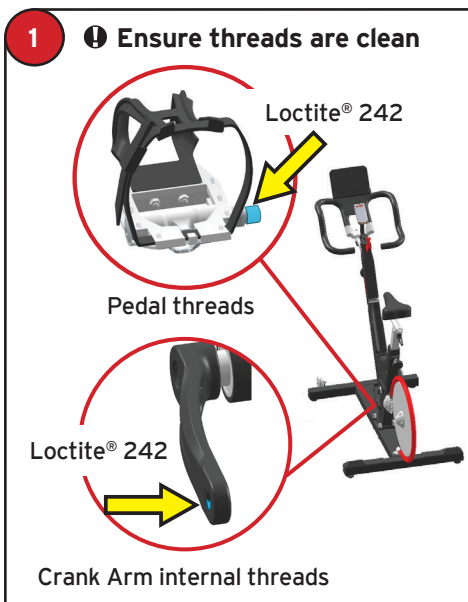
- Keiser Pedal Set
- Loctite® 242 threadlocker compound

**TOOLS AND MATERIALS REQUIRED:**

- Clean cloth
- 50/50 isopropyl alcohol and water mix
- 15 mm open-end wrench
- Torque wrench with 4 inch extension and 15 mm crowfoot

**PREPARATION**

1. Threadlocker compound may stain paint and/or plastic parts. Protect work area and wipe spills with a clean shop cloth.
2. Clean the threads to be sealed with a 50/50 isopropyl and water mix. Allow the area to dry completely before application.



**IMPORTANT:** Ensure threads are clean using 50/50 isopropyl and water mix. Allow the area to dry completely before application.

**Loctite® 242 application:**

**WARNING:** Causes skin and eye irritation. May cause an allergic skin reaction. Handle with care.

- Pedal threads - 100% coverage of the threads.
- Crank Arm threads - apply several drops to the internal threads.

Install Pedals using a 15 mm open-end wrench:

- Left Pedal - Thread the left Pedal (marked L) into the left side of the left Crank Arm by turning it counterclockwise
- Right Pedal - Thread the right Pedal (marked R) into the right side of the right Crank Arm by turning it clockwise.

Final installation: Tighten the Pedals with a torque wrench, 4 inch extension, and 15 mm crowfoot. Torque each Pedal to 45 Nm (35 ft-lbs).


- Wipe up any spills using a clean cloth.
- Loctite® 242 sets in approximately 10 minutes and fully cures in 24 hours.


**IMPORTANT:** Before use, check to ensure that the Pedals are firmly fastened to the Crank Arm.

**CAUTION: AVOID POTENTIAL INJURY.** The safety level of the equipment can only be maintained if it is regularly inspected for wear and damage. Immediately replace defective parts and do not use the equipment until all repairs have been completed and thoroughly tested.

## **CUSTOMER SUPPORT**


If you have any questions regarding the installation procedure and/or operation after reading this guide, contact Keiser Customer Support:

 1 559 256 8000

 [service@keiser.com](mailto:service@keiser.com)

 [keiser.com/support](http://keiser.com/support)

### **KEISER CORPORATION**

 2470 S. Cherry Ave.  
Fresno, CA 93706